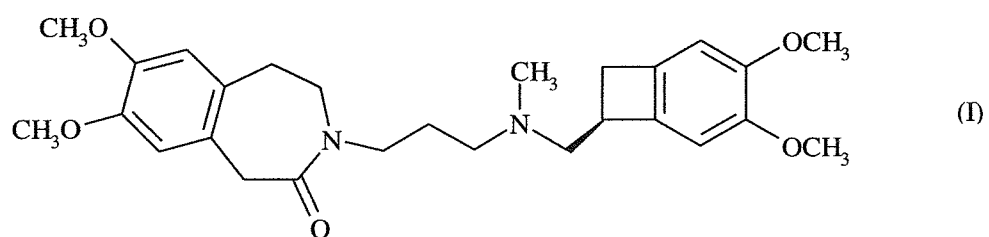


ABSTRACT

**NEW PROCESS FOR THE SYNTHESIS OF IVABRADINE
AND ADDITION SALTS THEREOF WITH A
PHARMACEUTICALLY ACCEPTABLE ACID**

5 Process for the synthesis of ivabradine of formula (I):



and addition salts thereof with a pharmaceutically acceptable acid.

No figure.