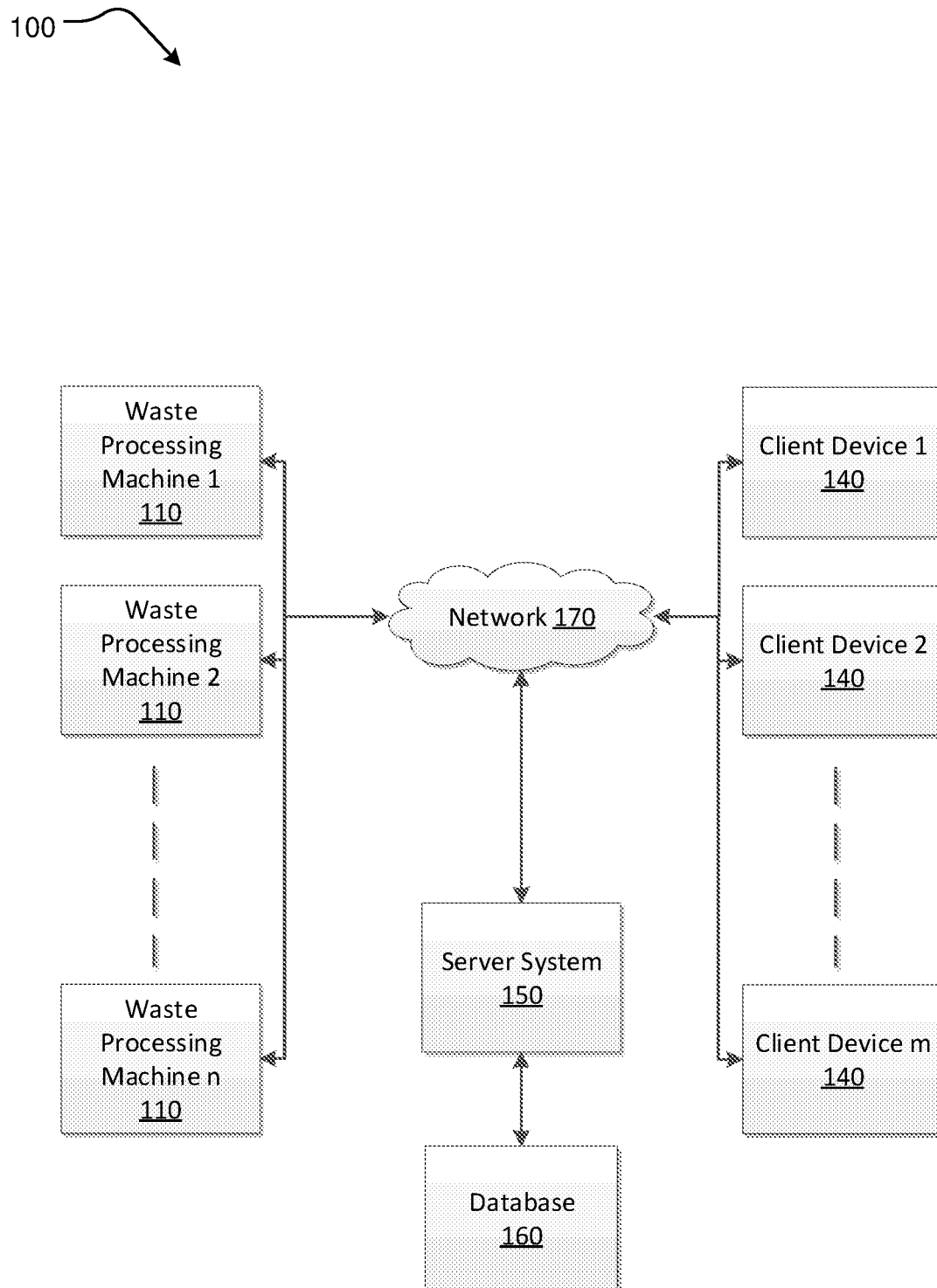


**Figure 1**

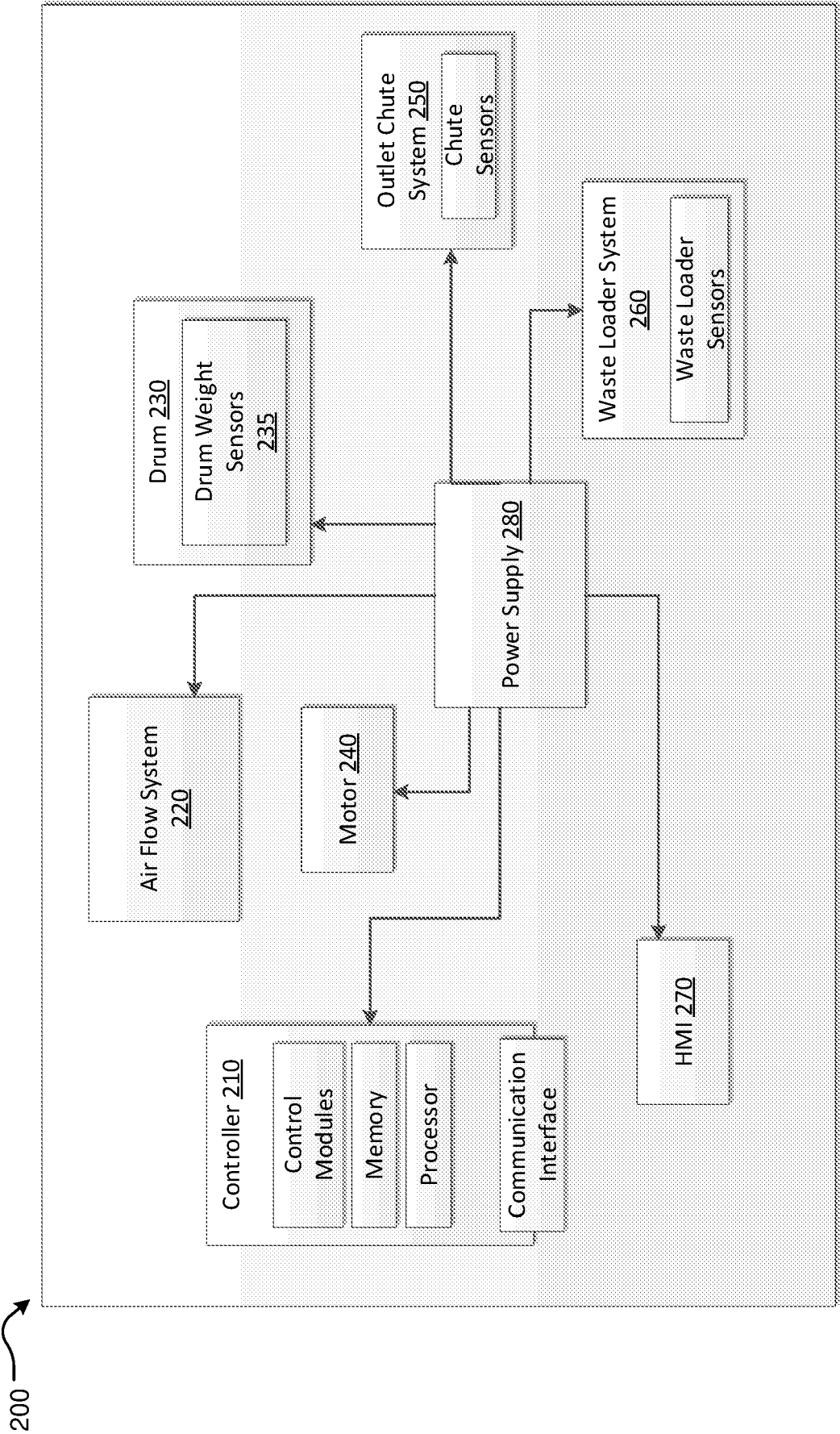


Figure 2

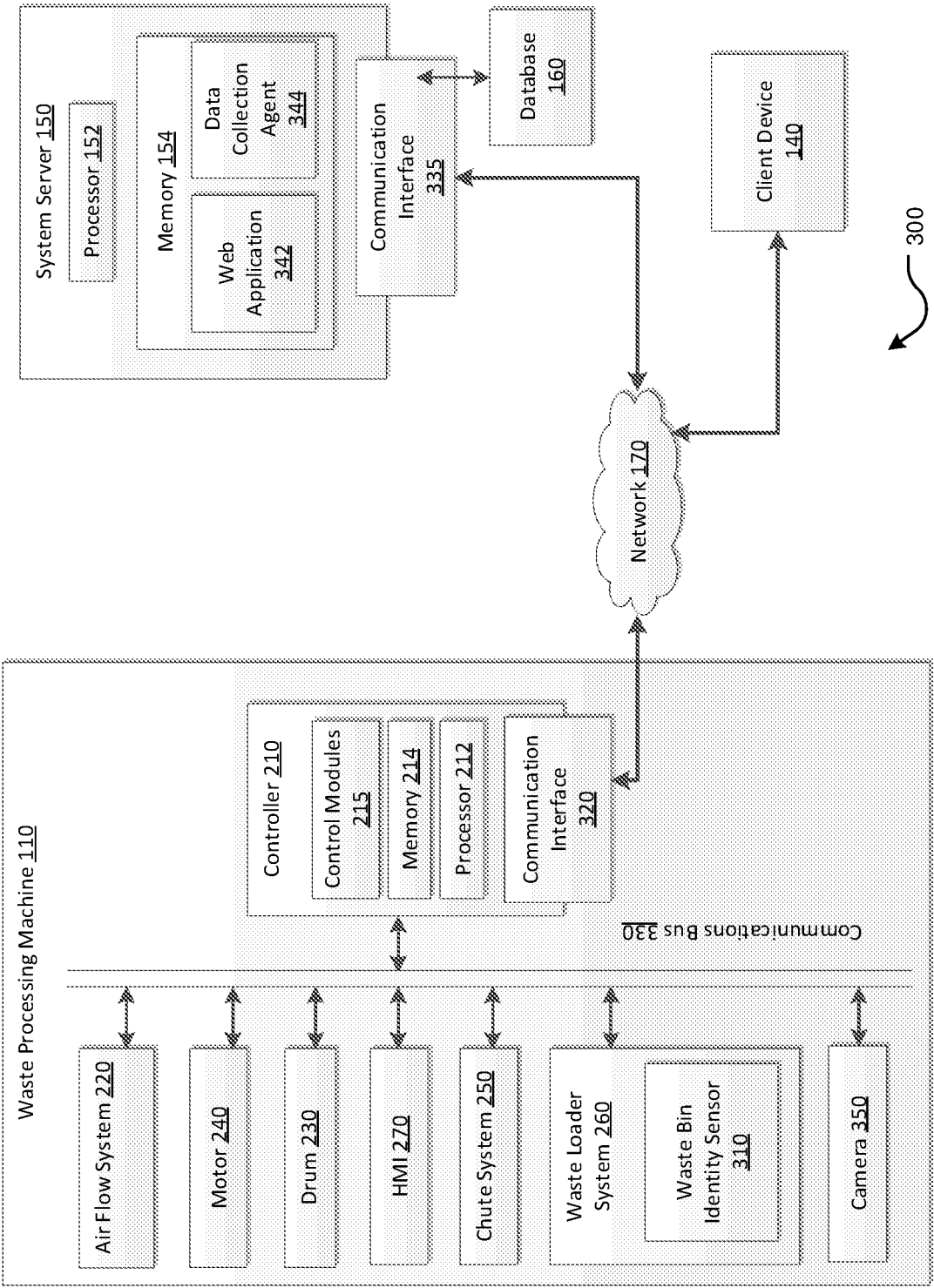


Figure 3

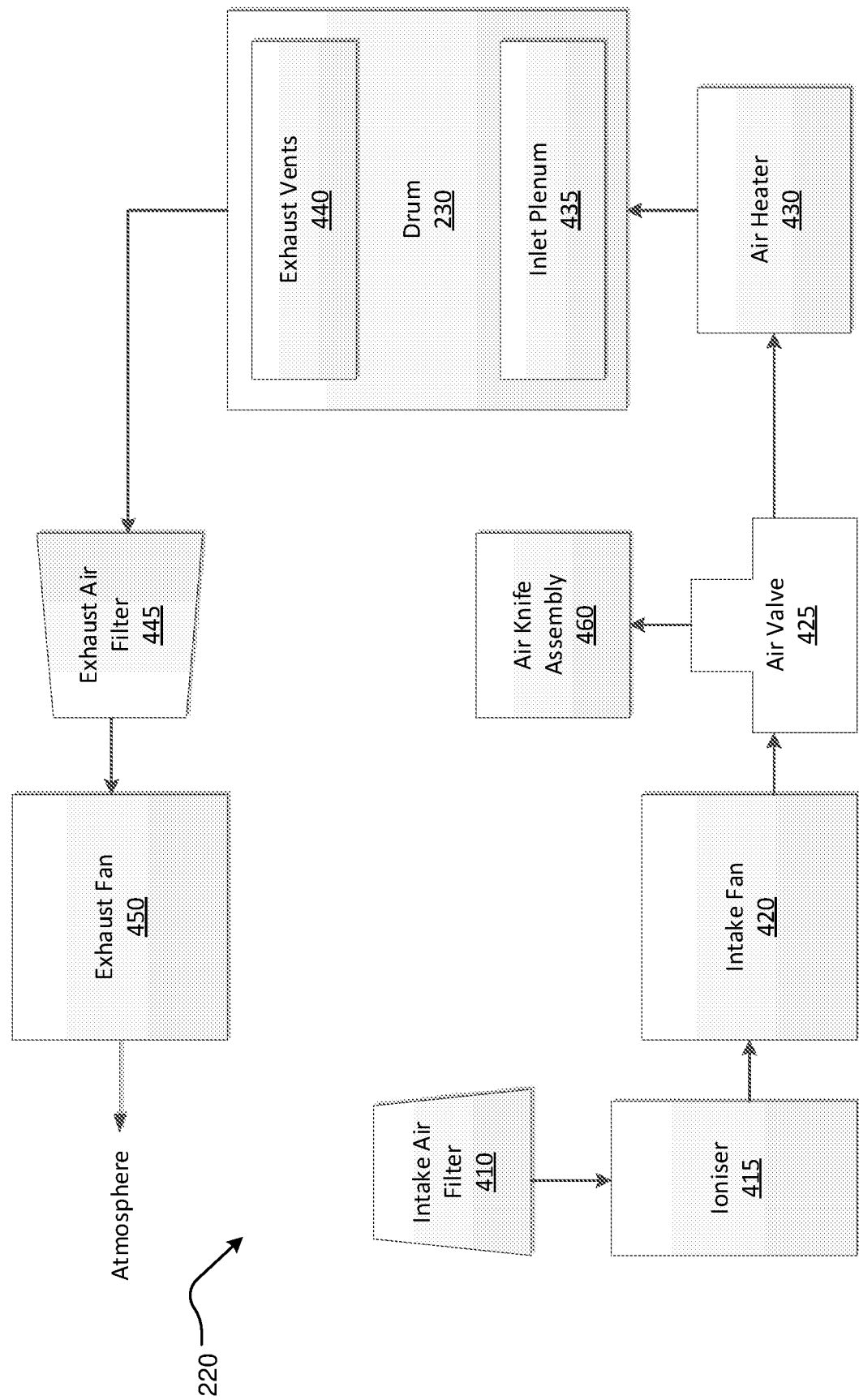


Figure 4

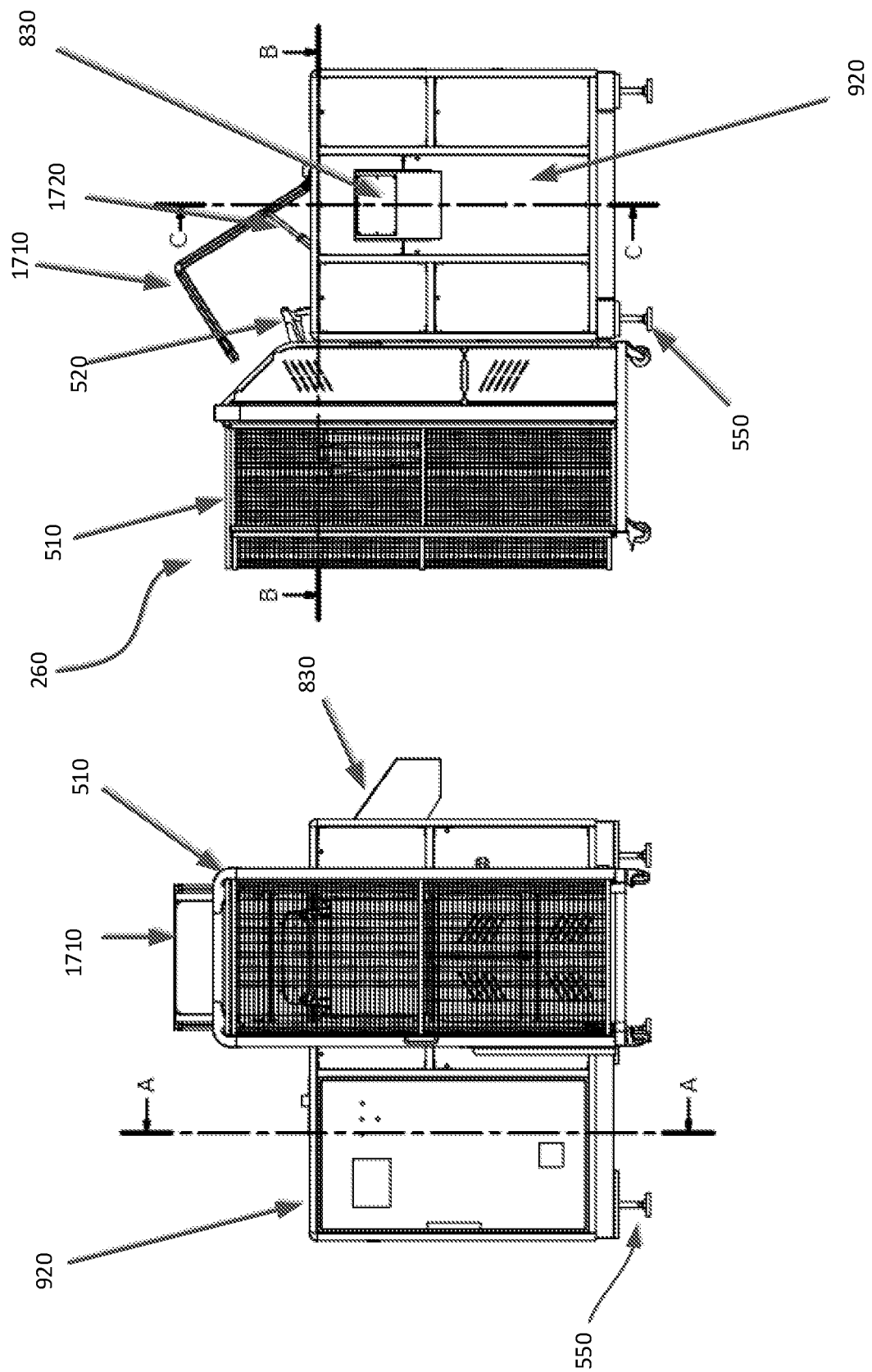


Figure 5B

Figure 5A

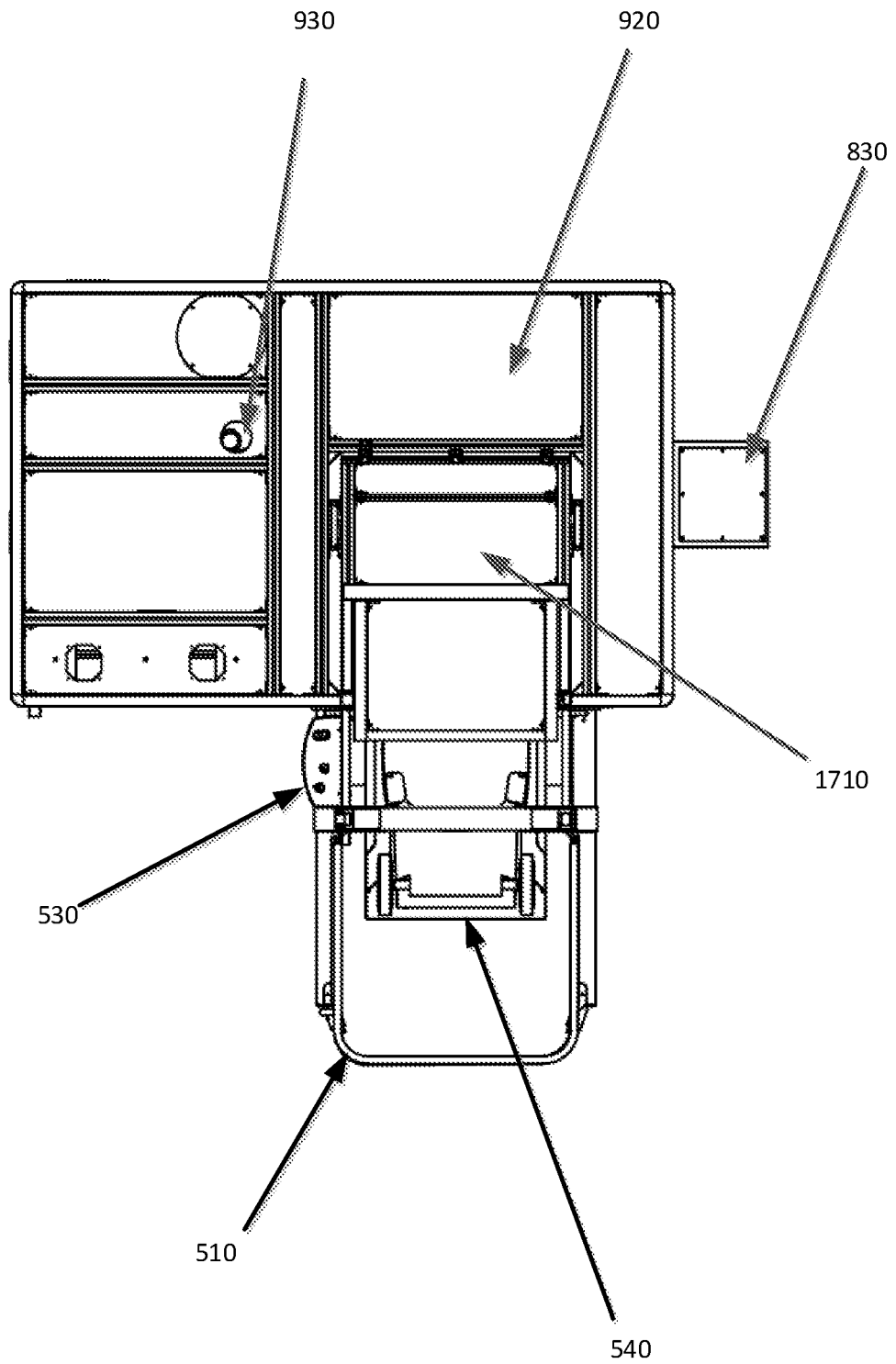


Figure 5C

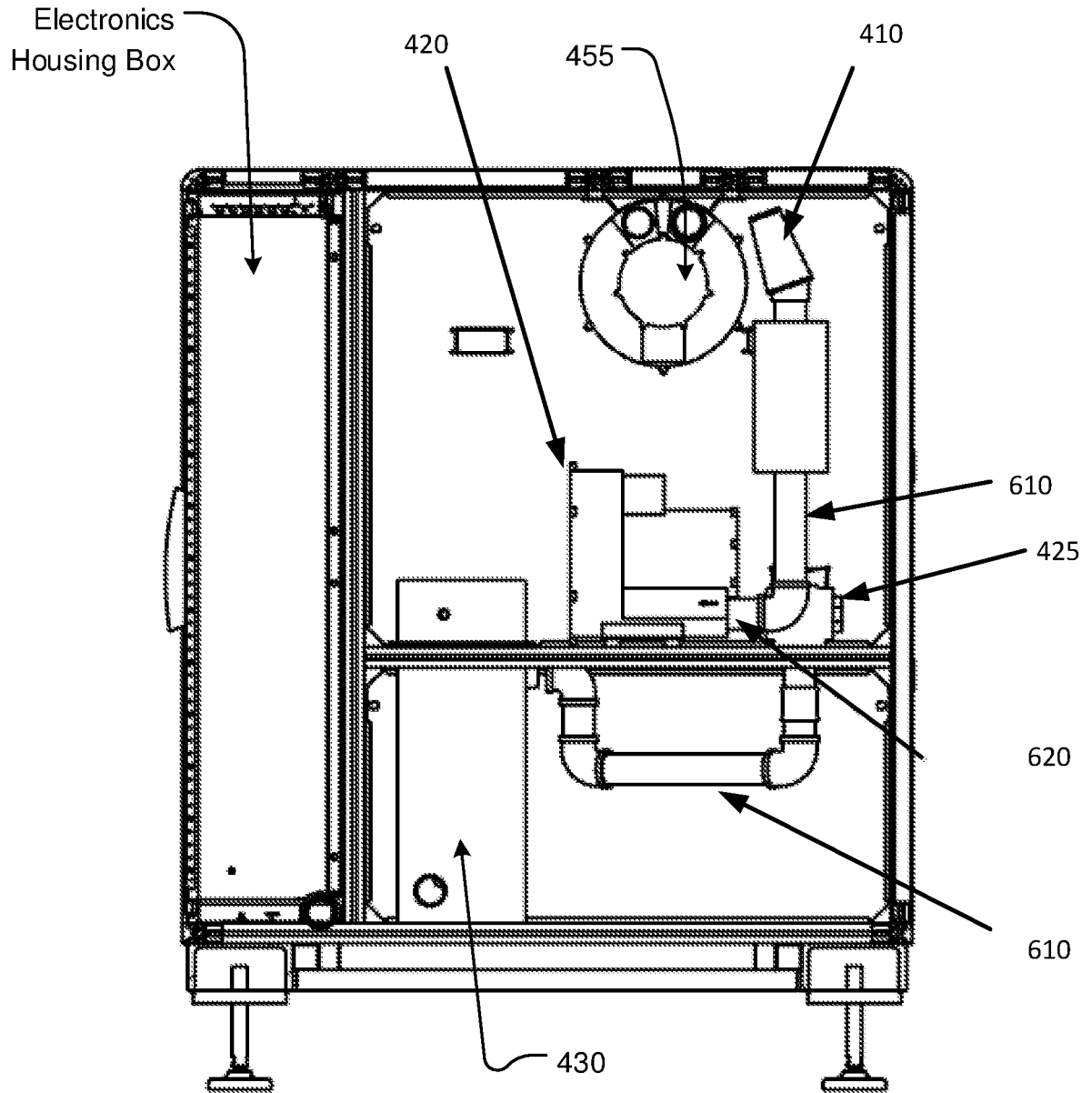


Figure 6

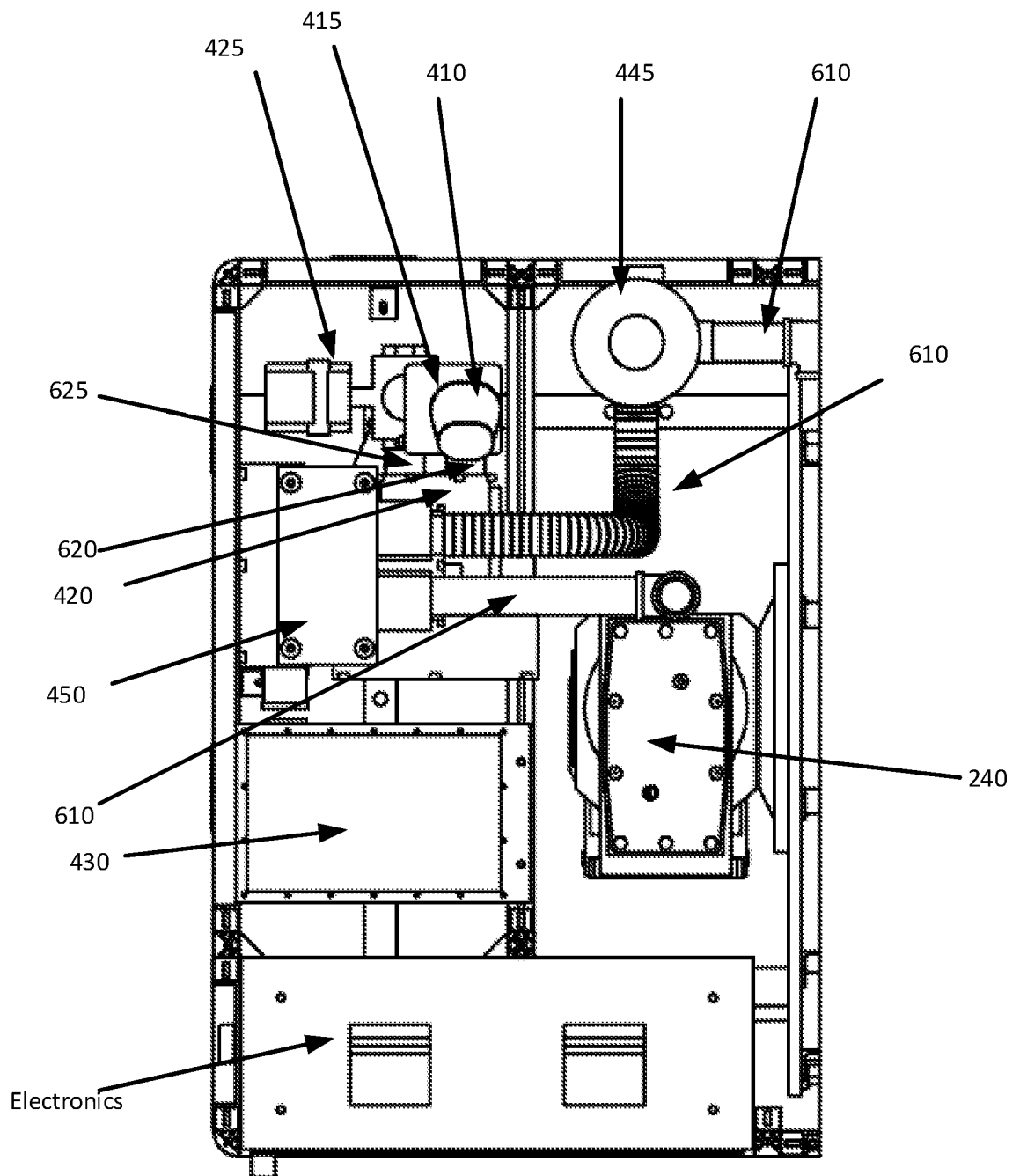


Figure 7

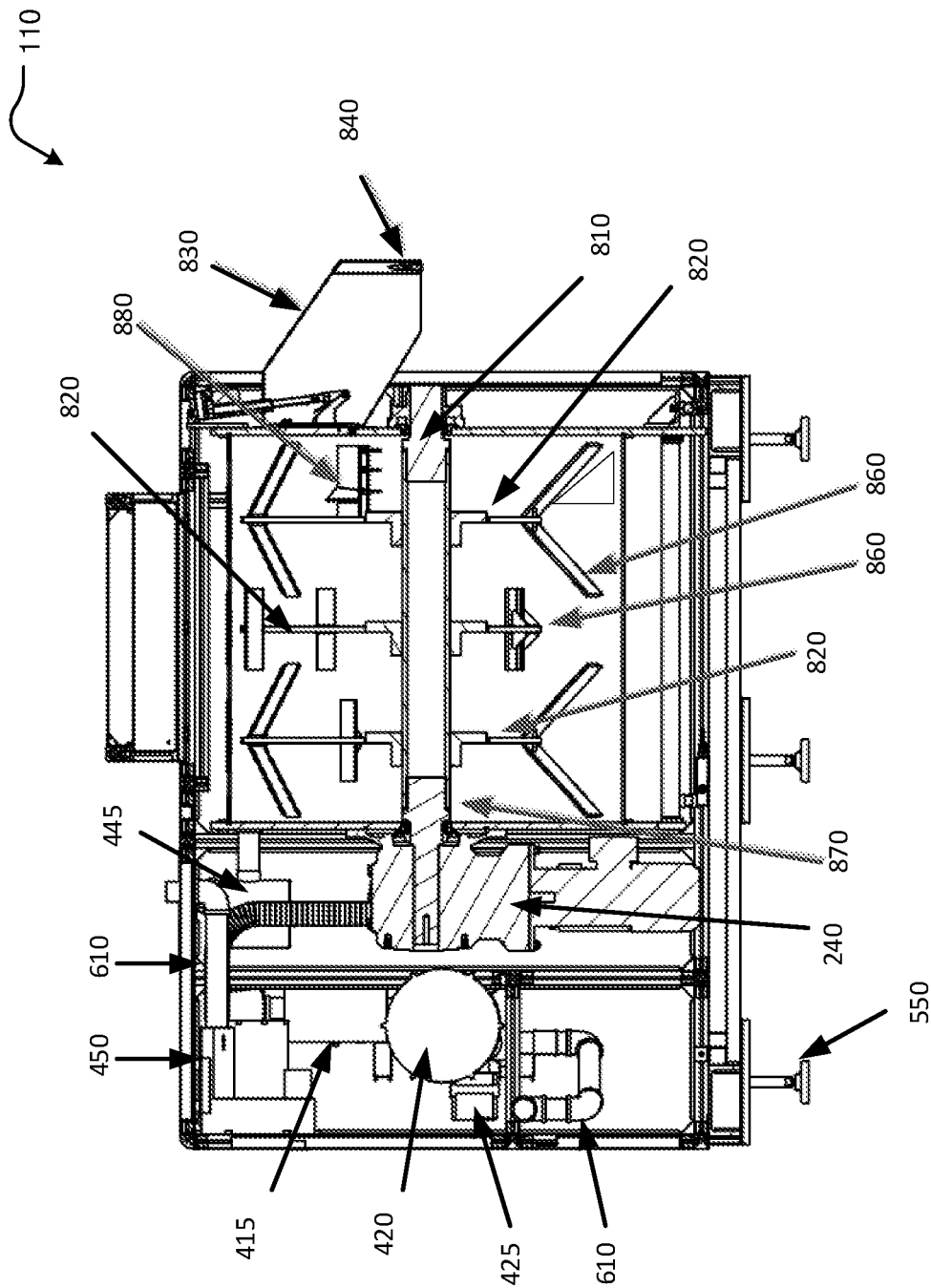


Figure 8

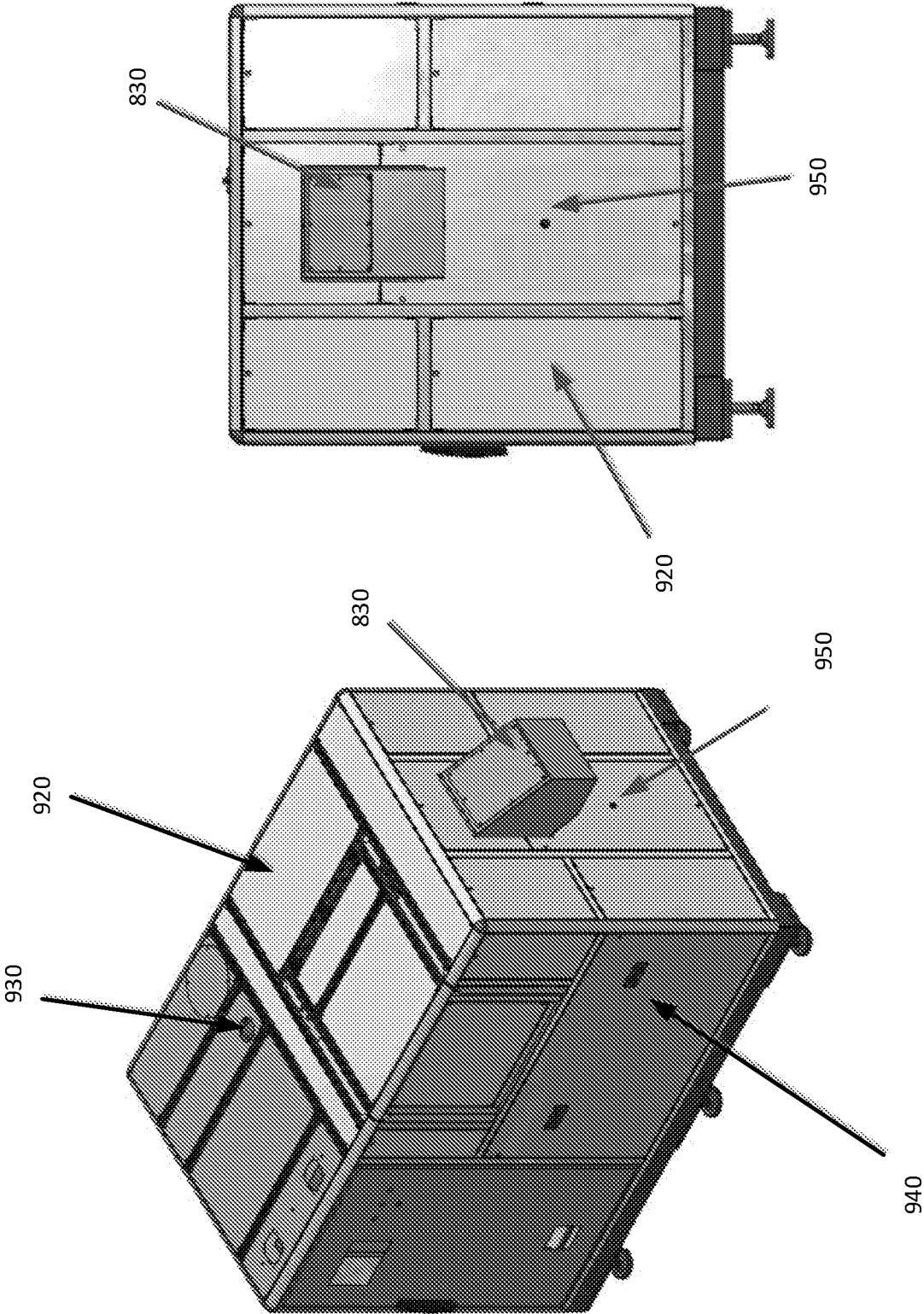


Figure 9B

Figure 9A

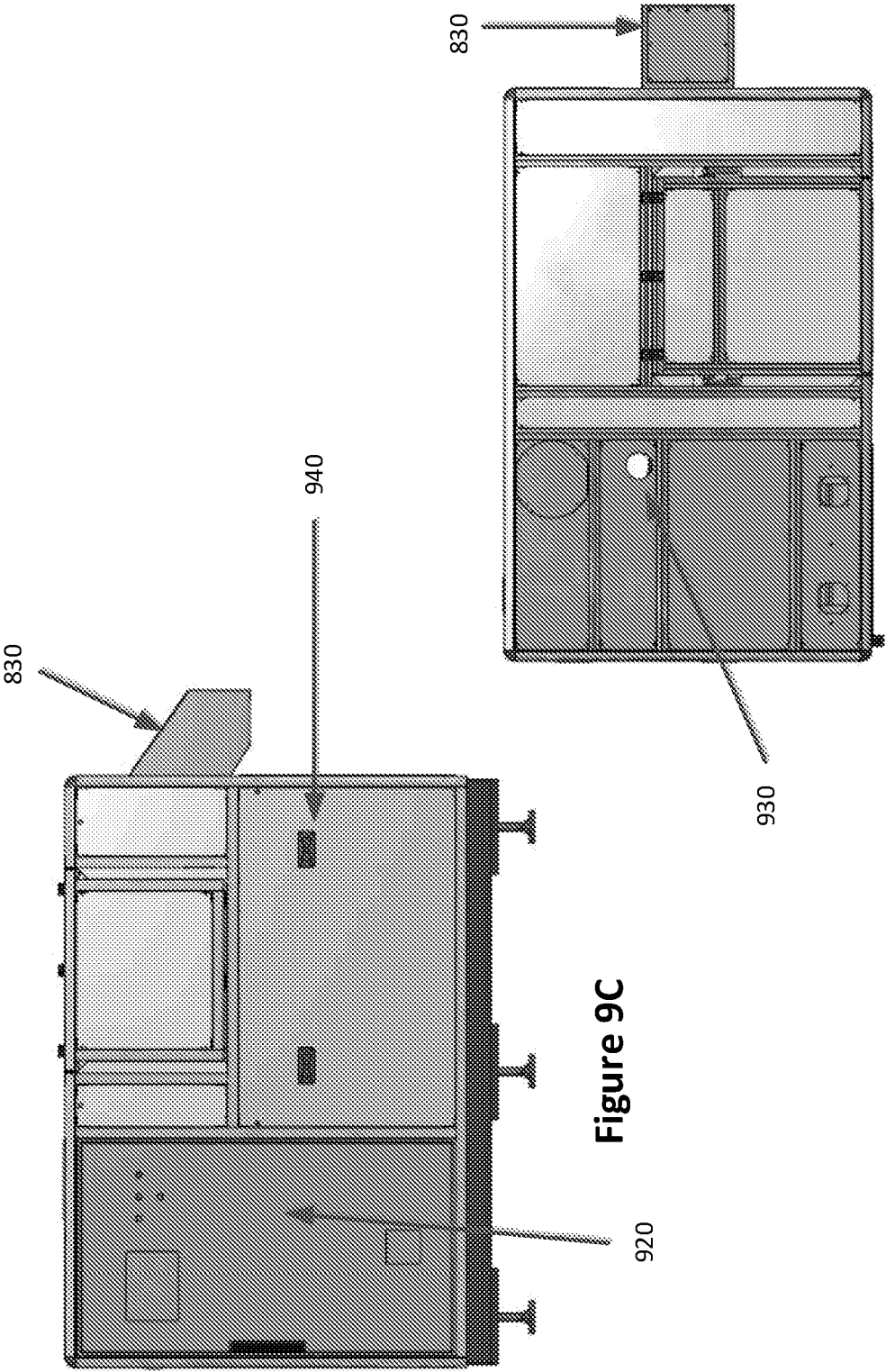


Figure 9C

Figure 9D

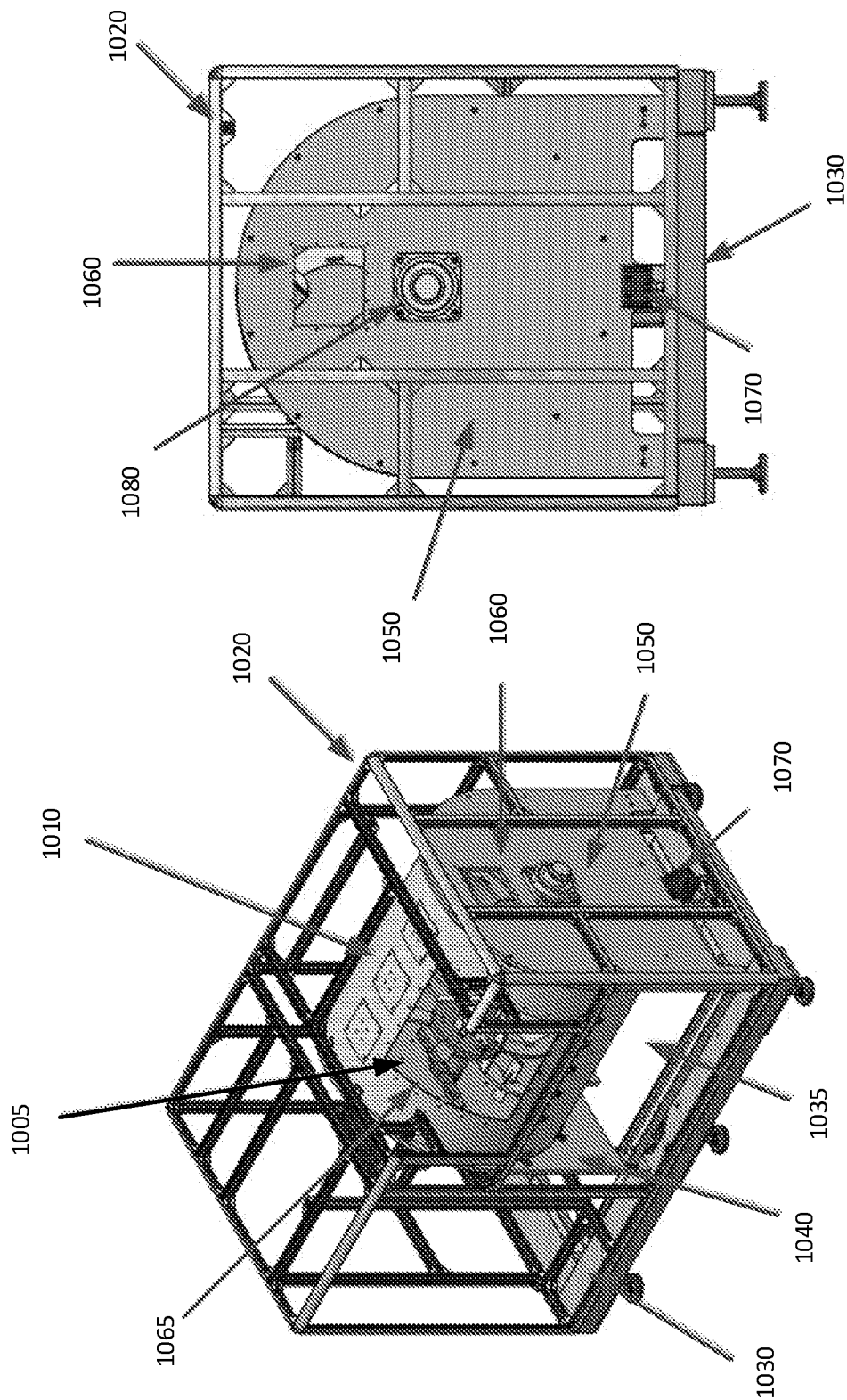
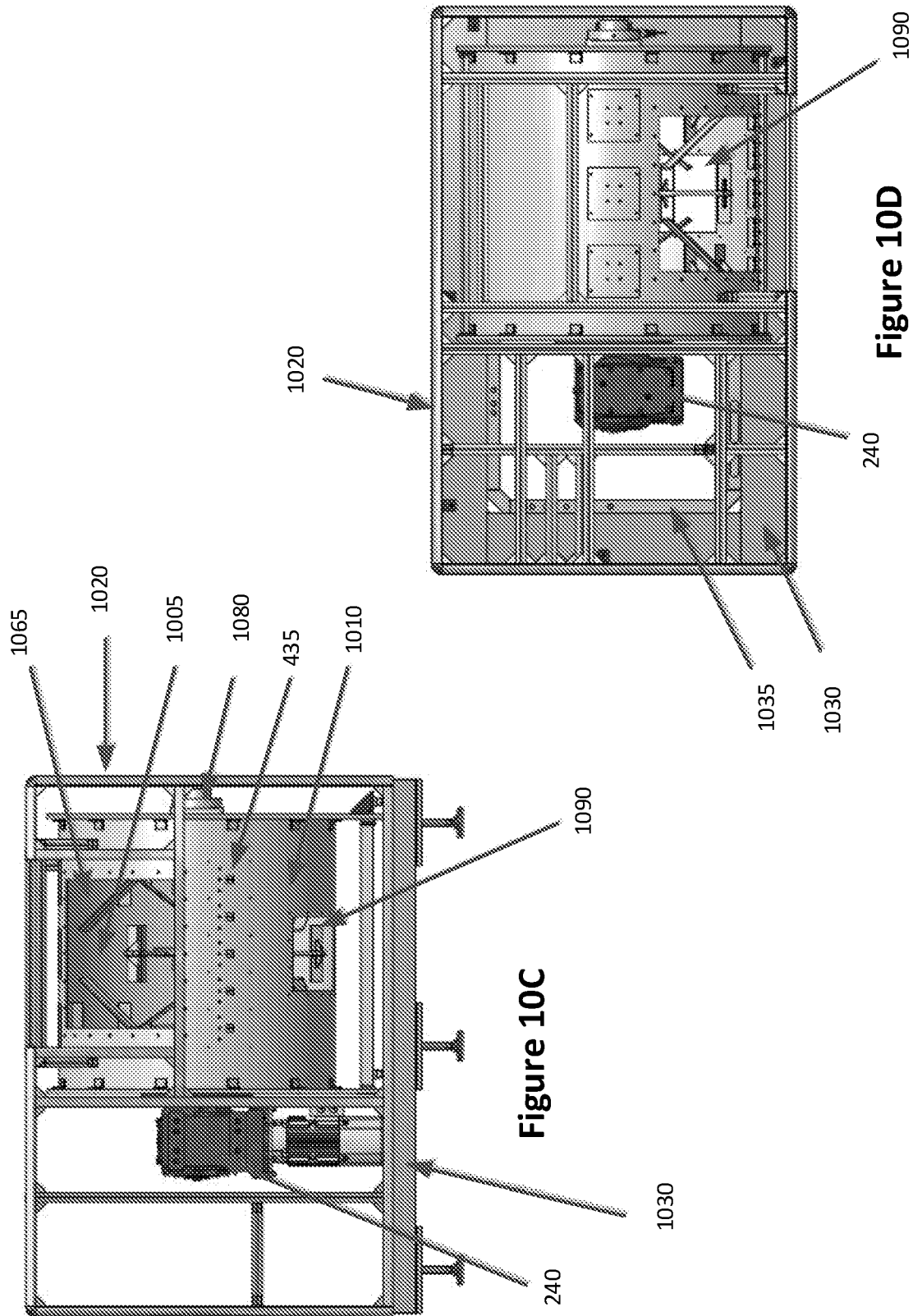


Figure 10B

Figure 10A



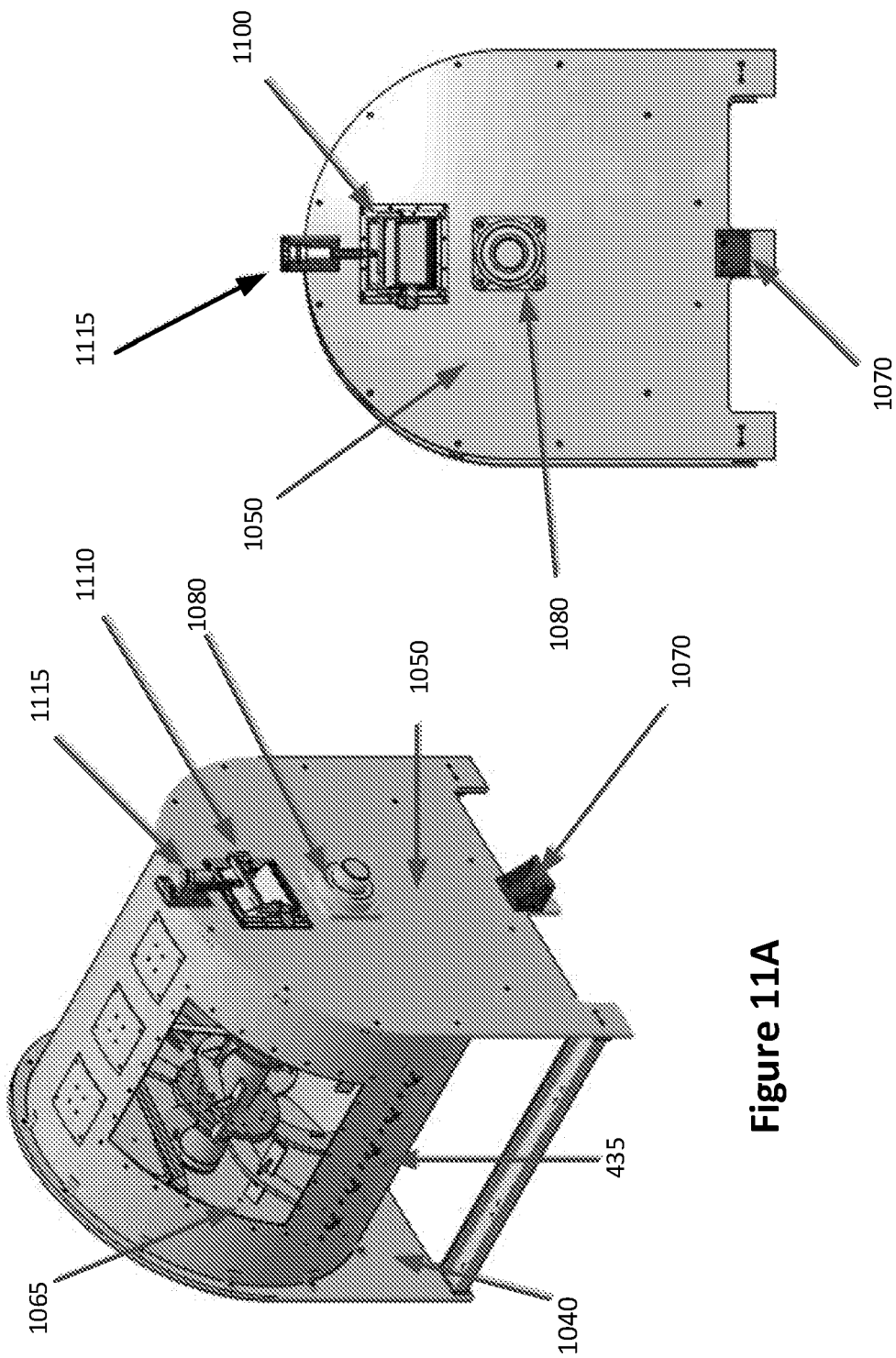


Figure 11A

Figure 11B

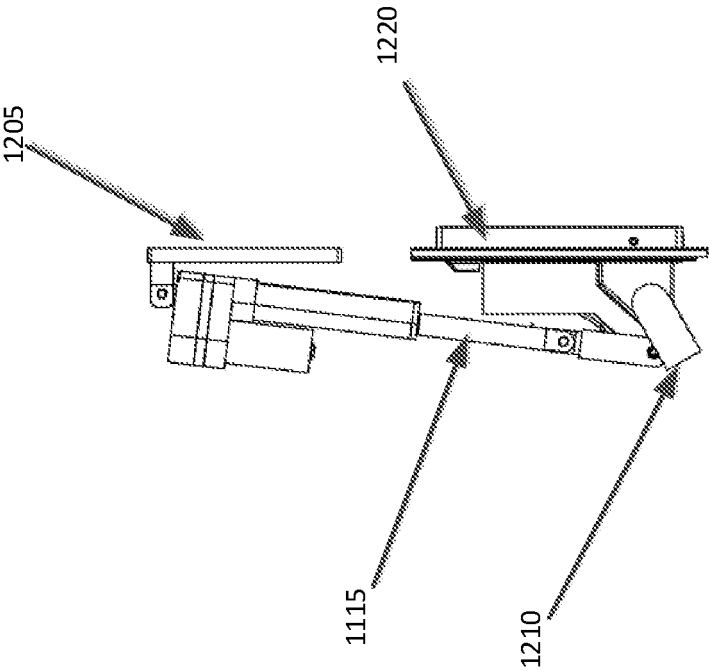


Figure 12B

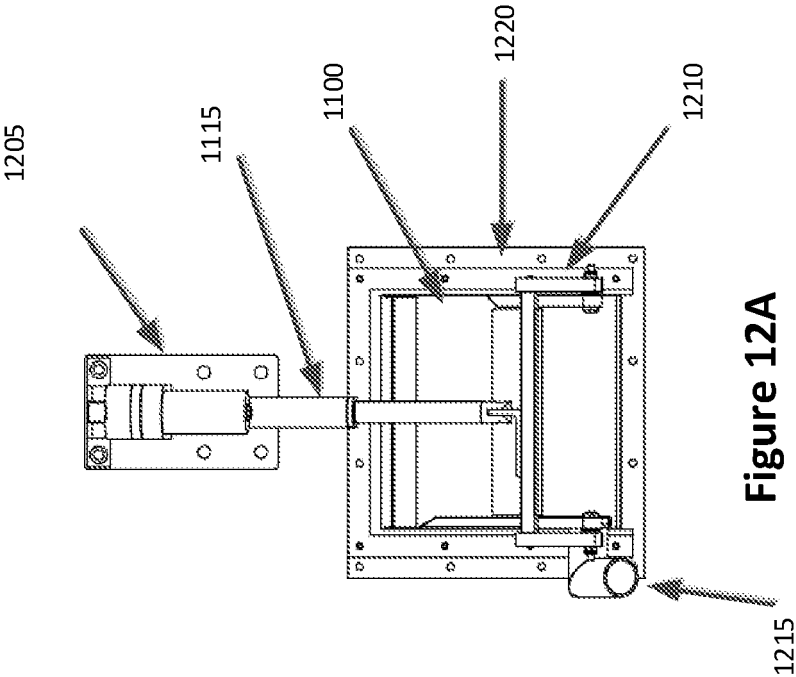


Figure 12A

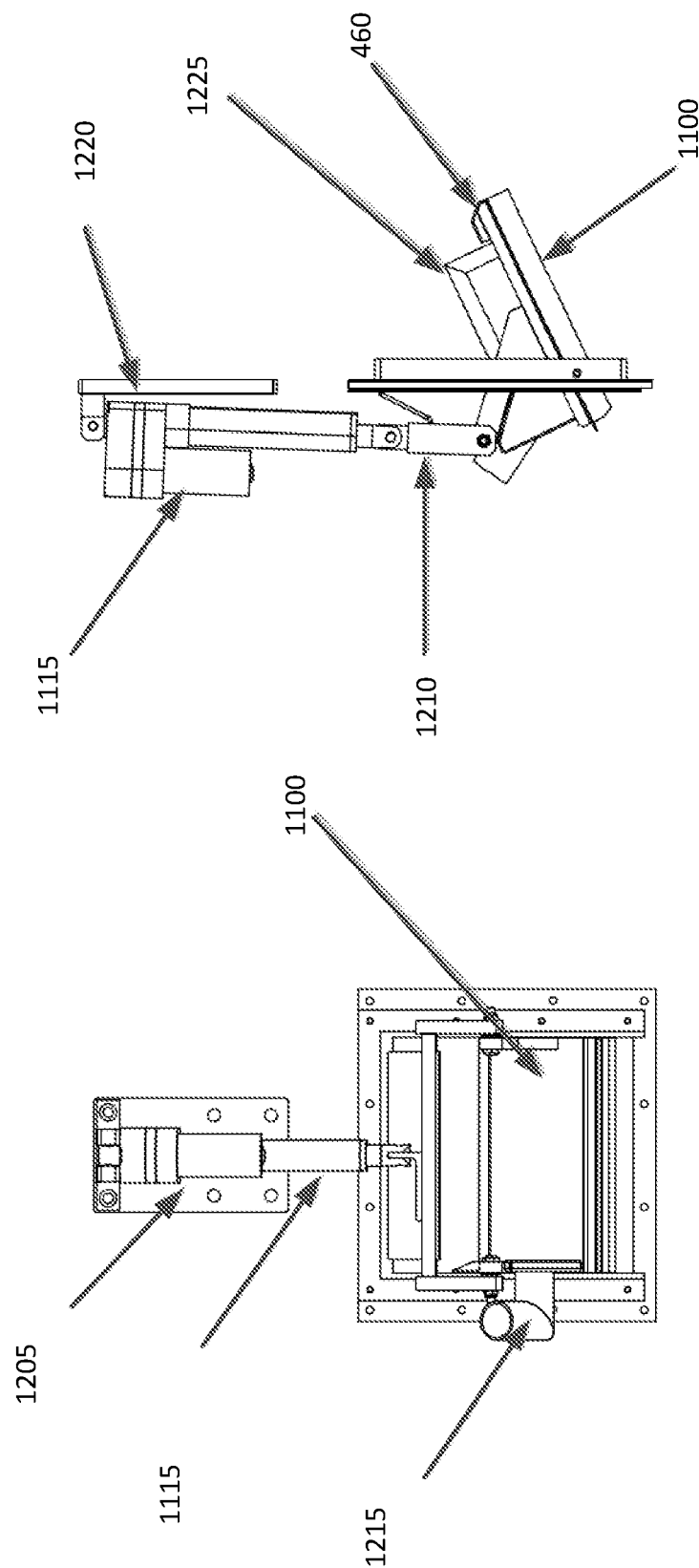


Figure 13B

Figure 13A

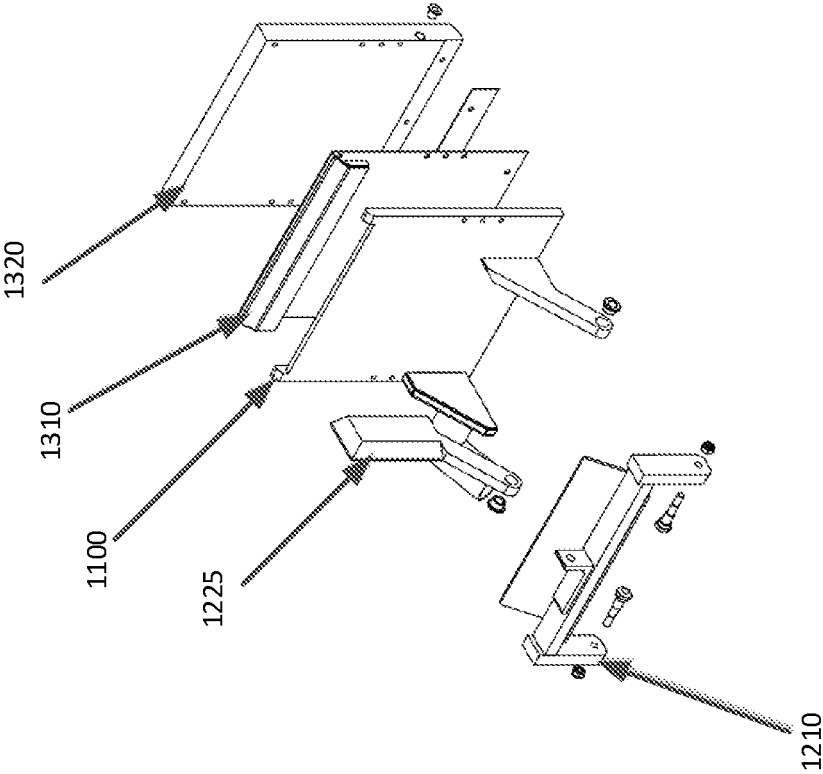


Figure 13D

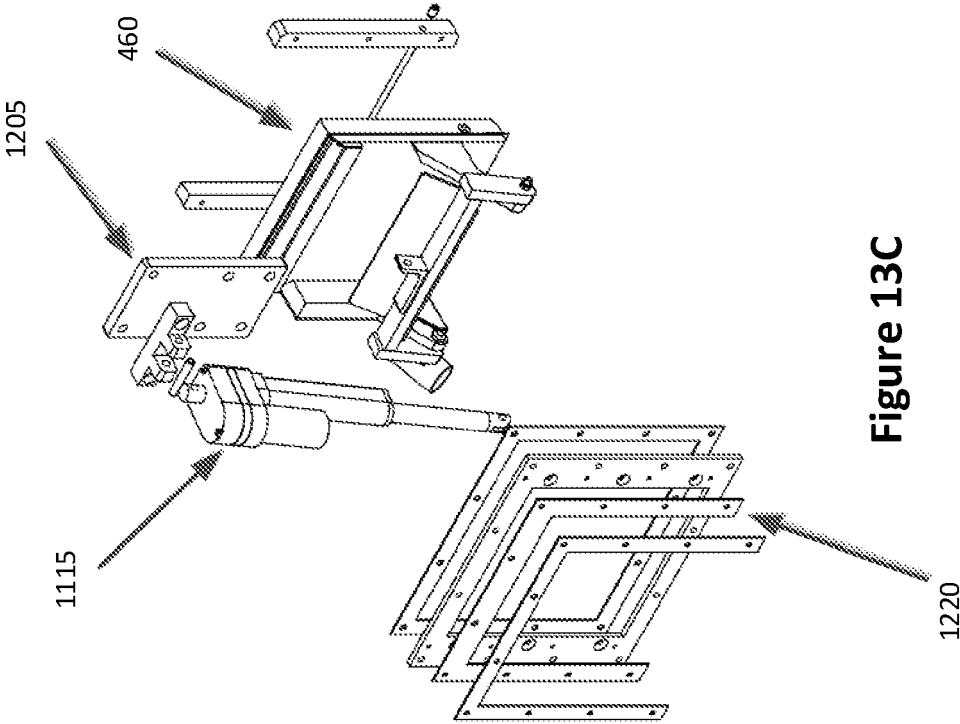


Figure 13C

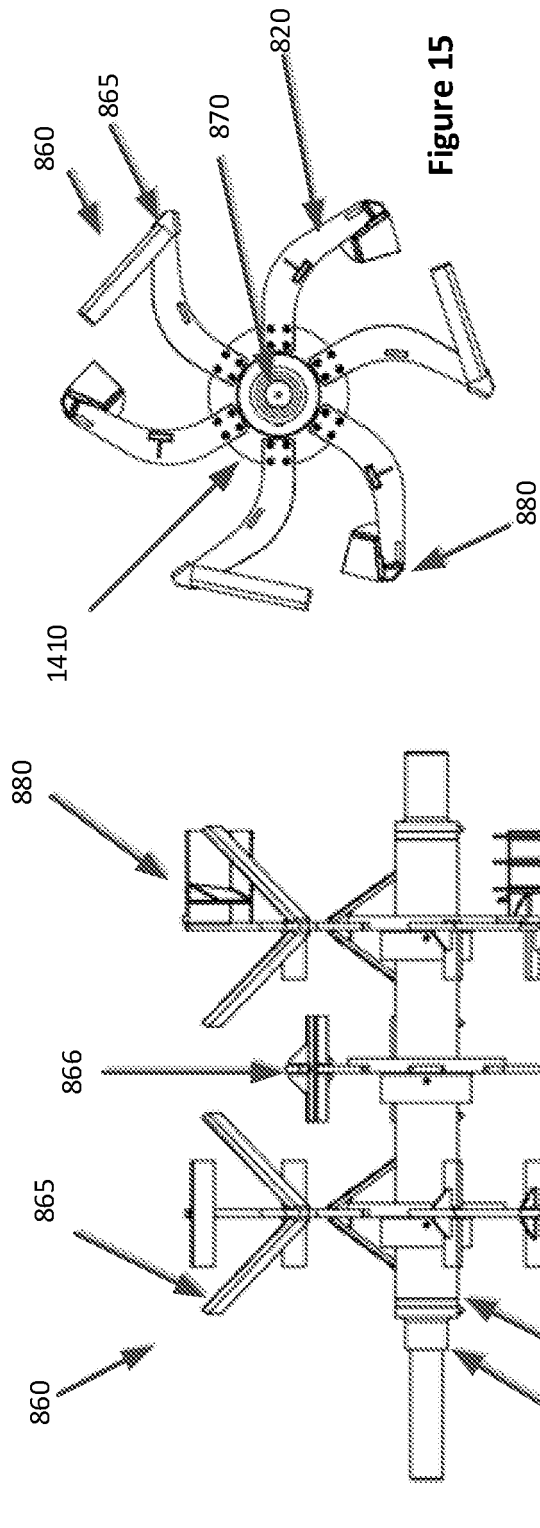


Figure 15

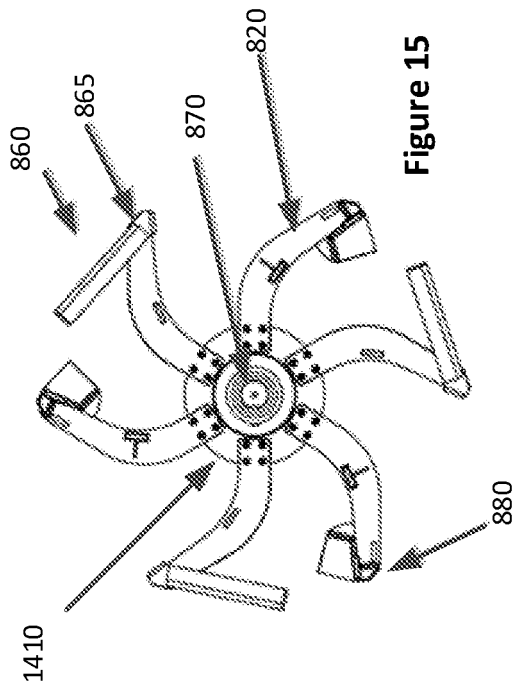
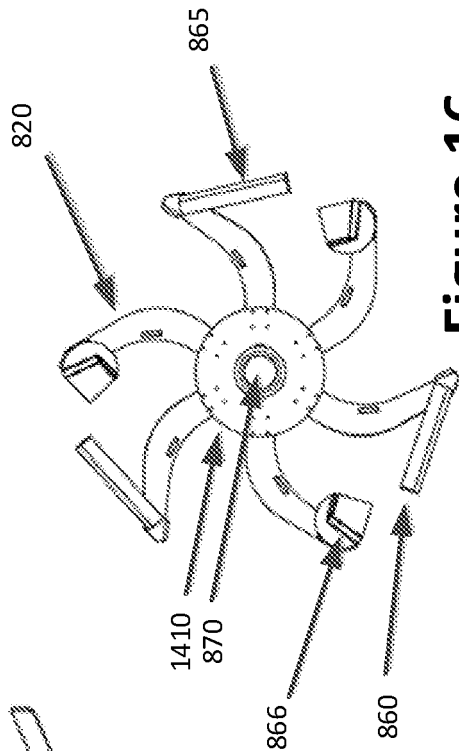


Figure 16



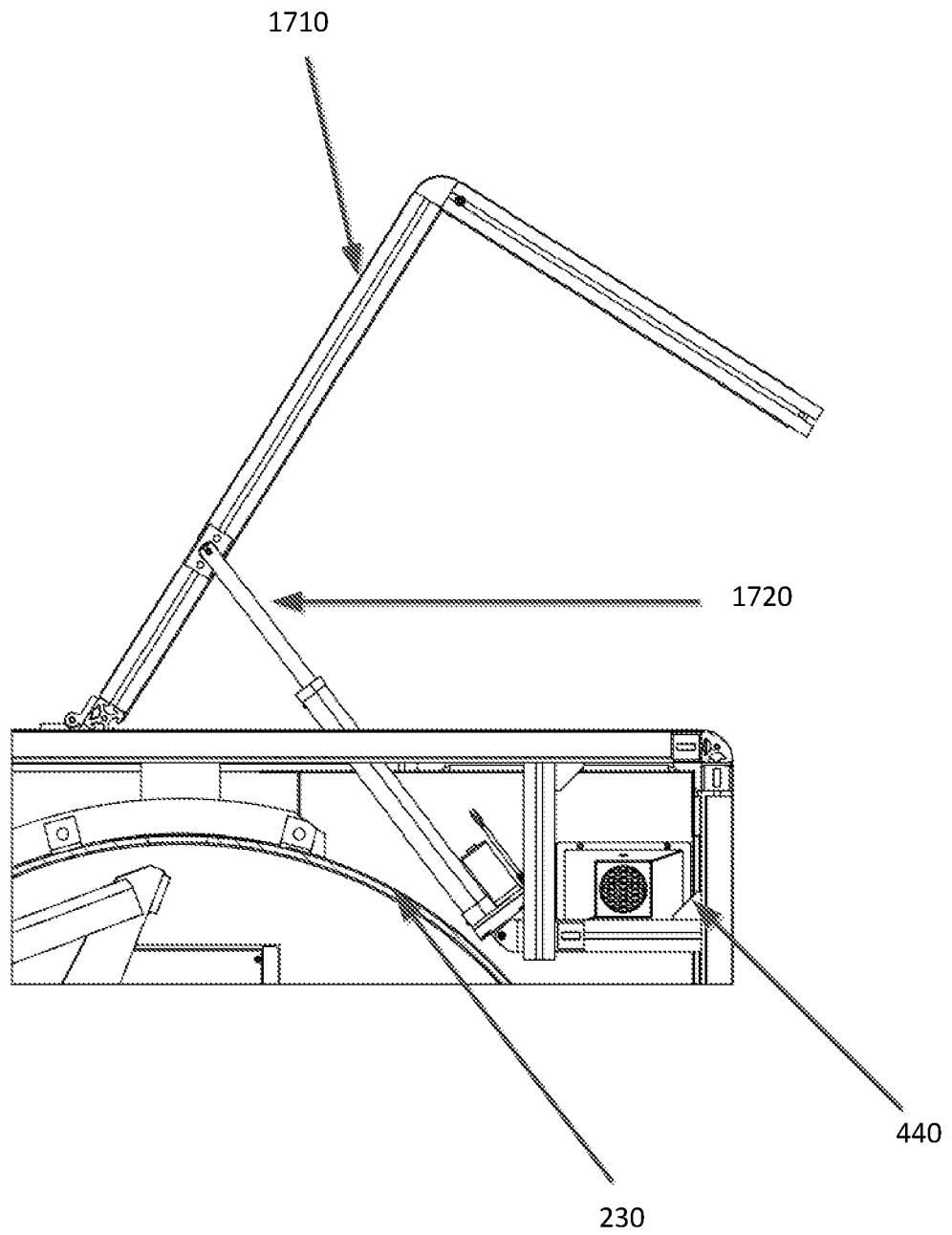


Figure 17

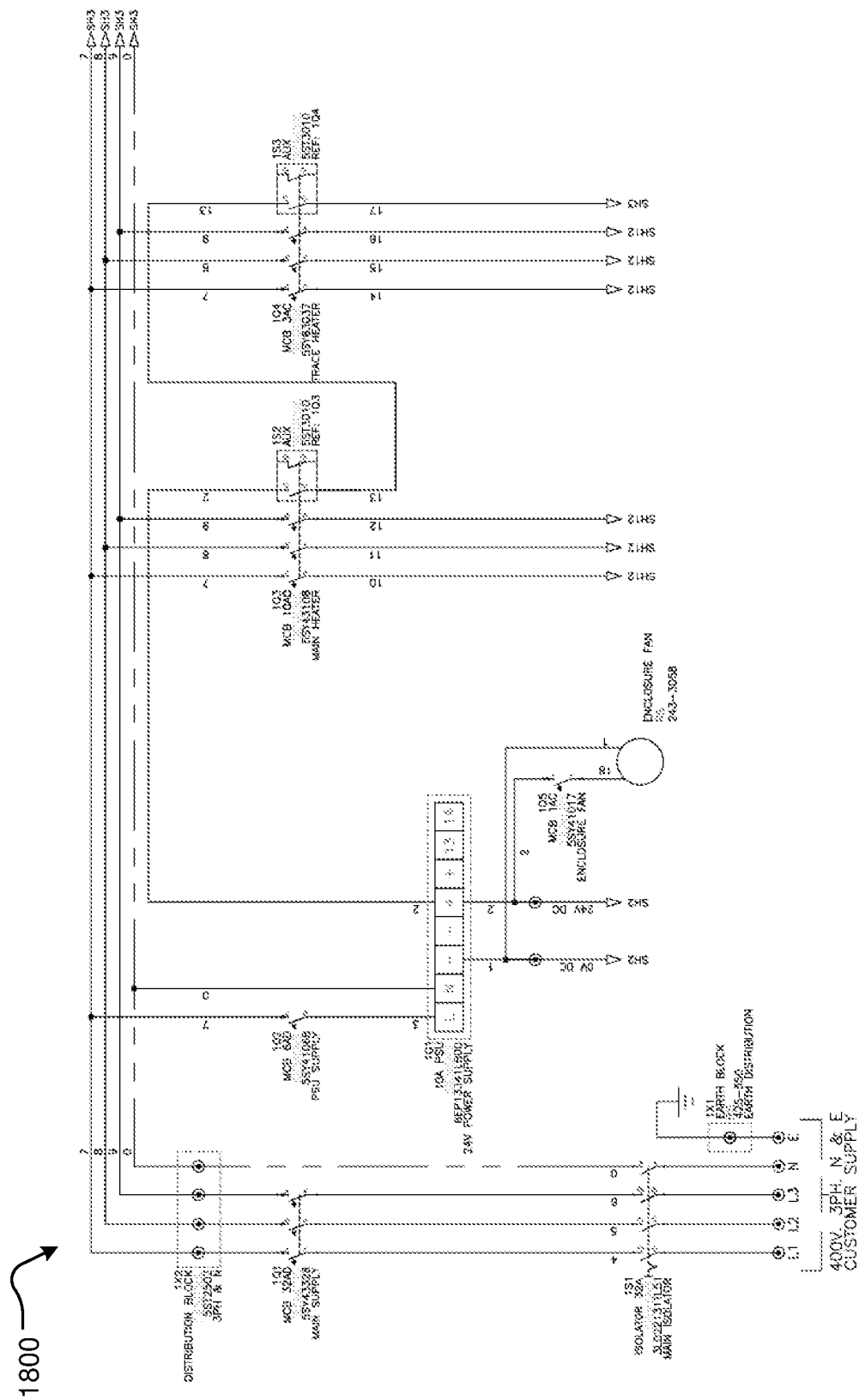


Figure 18

1900

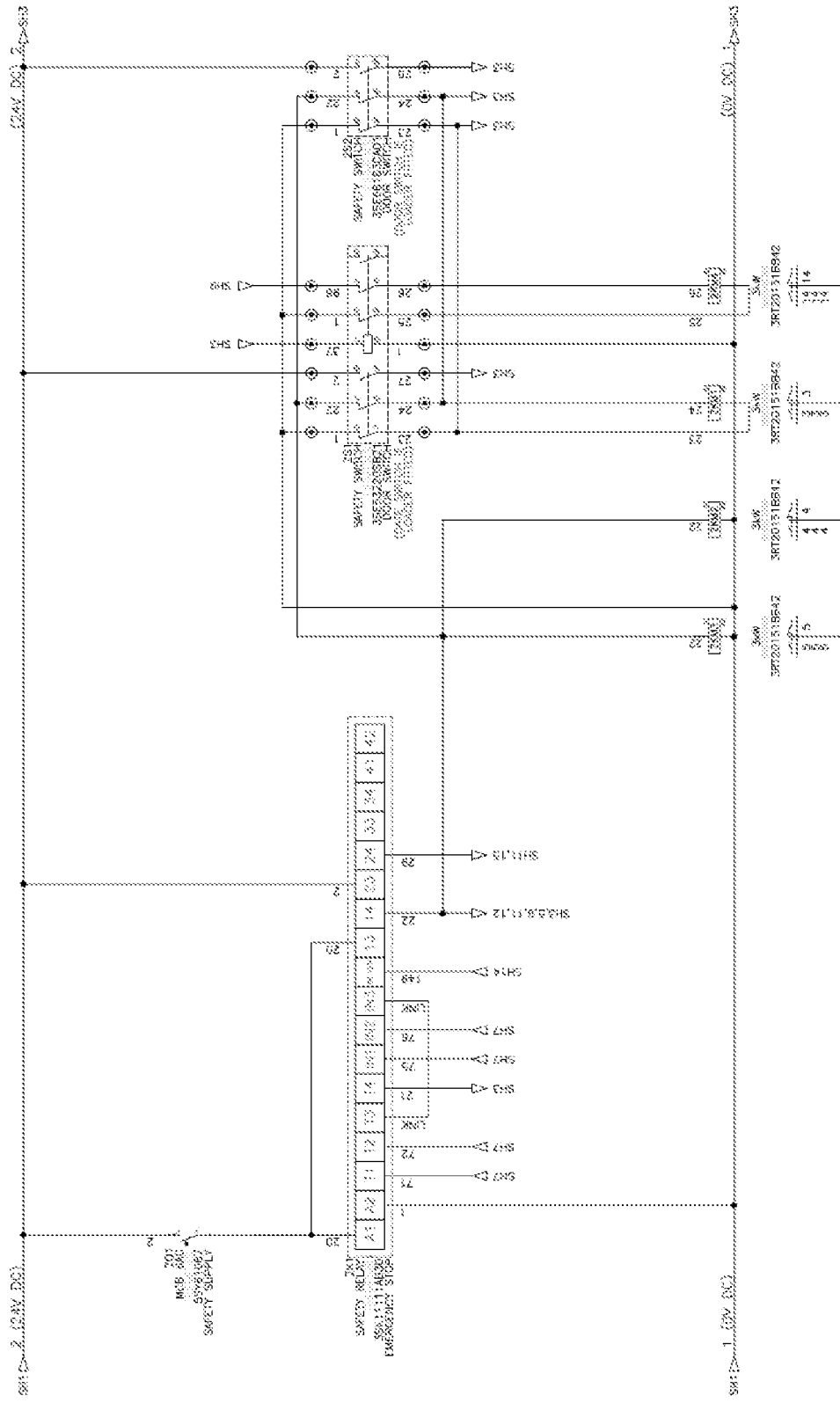


Figure 19

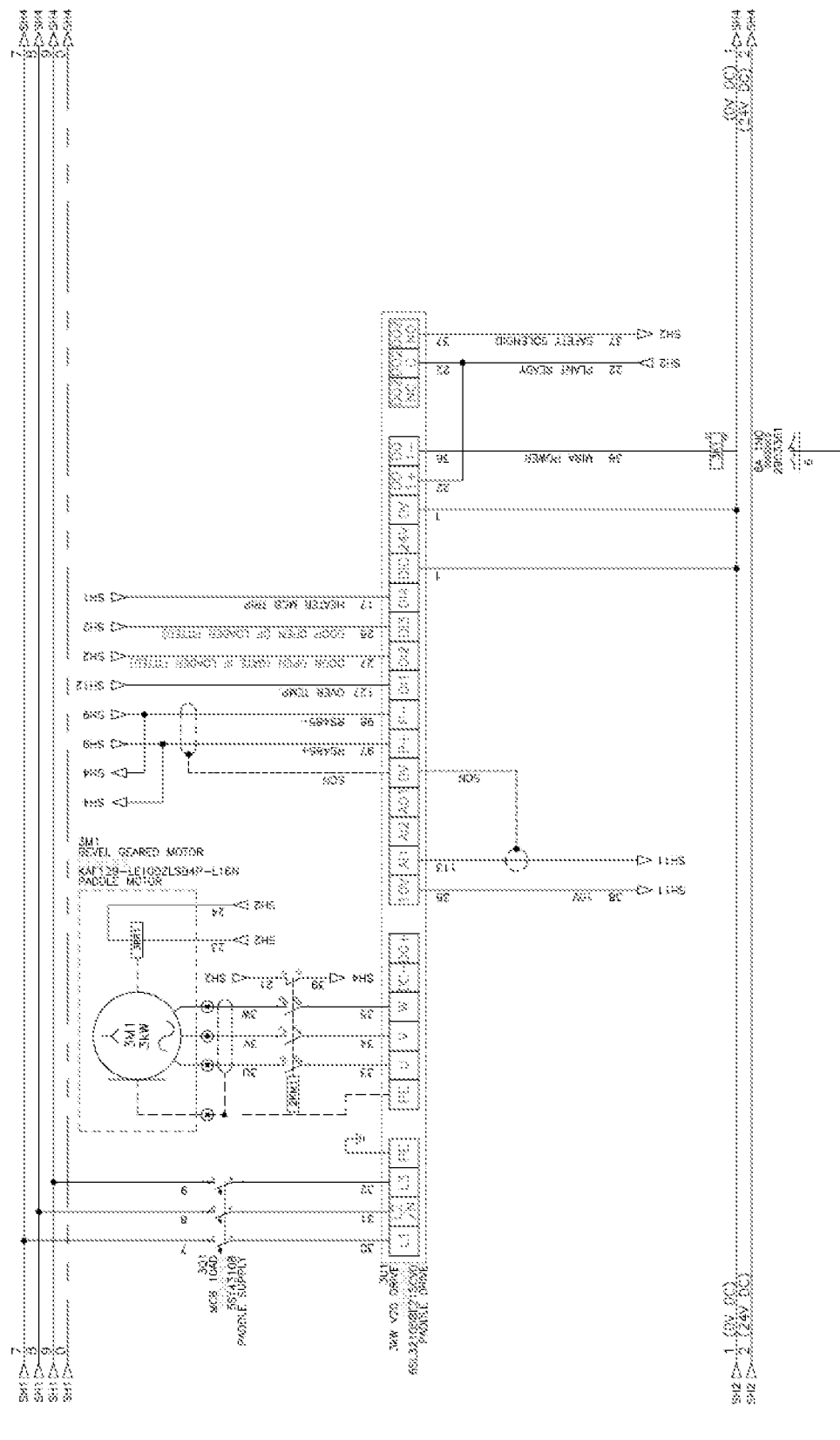


Figure 20

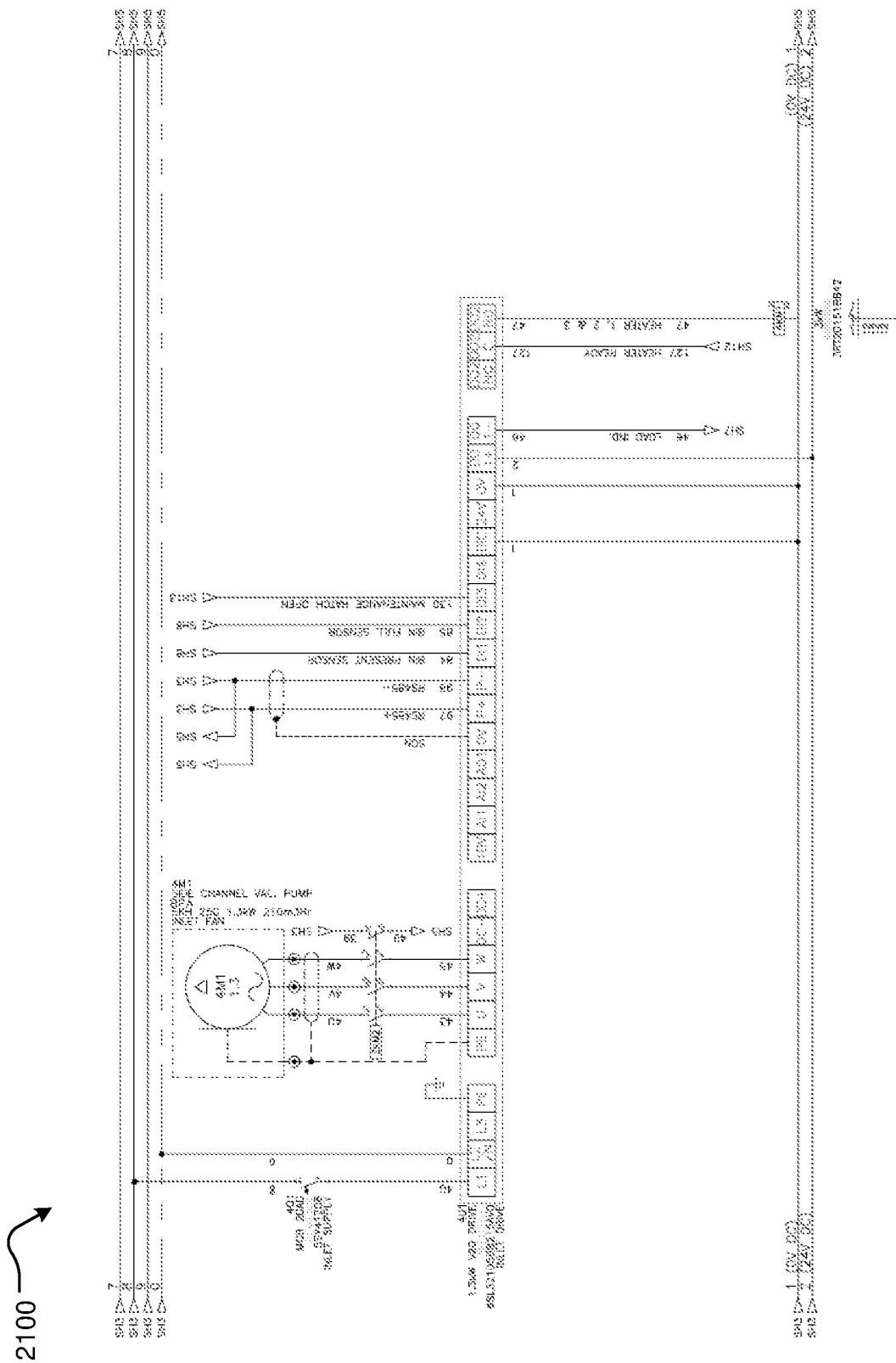


Figure 21

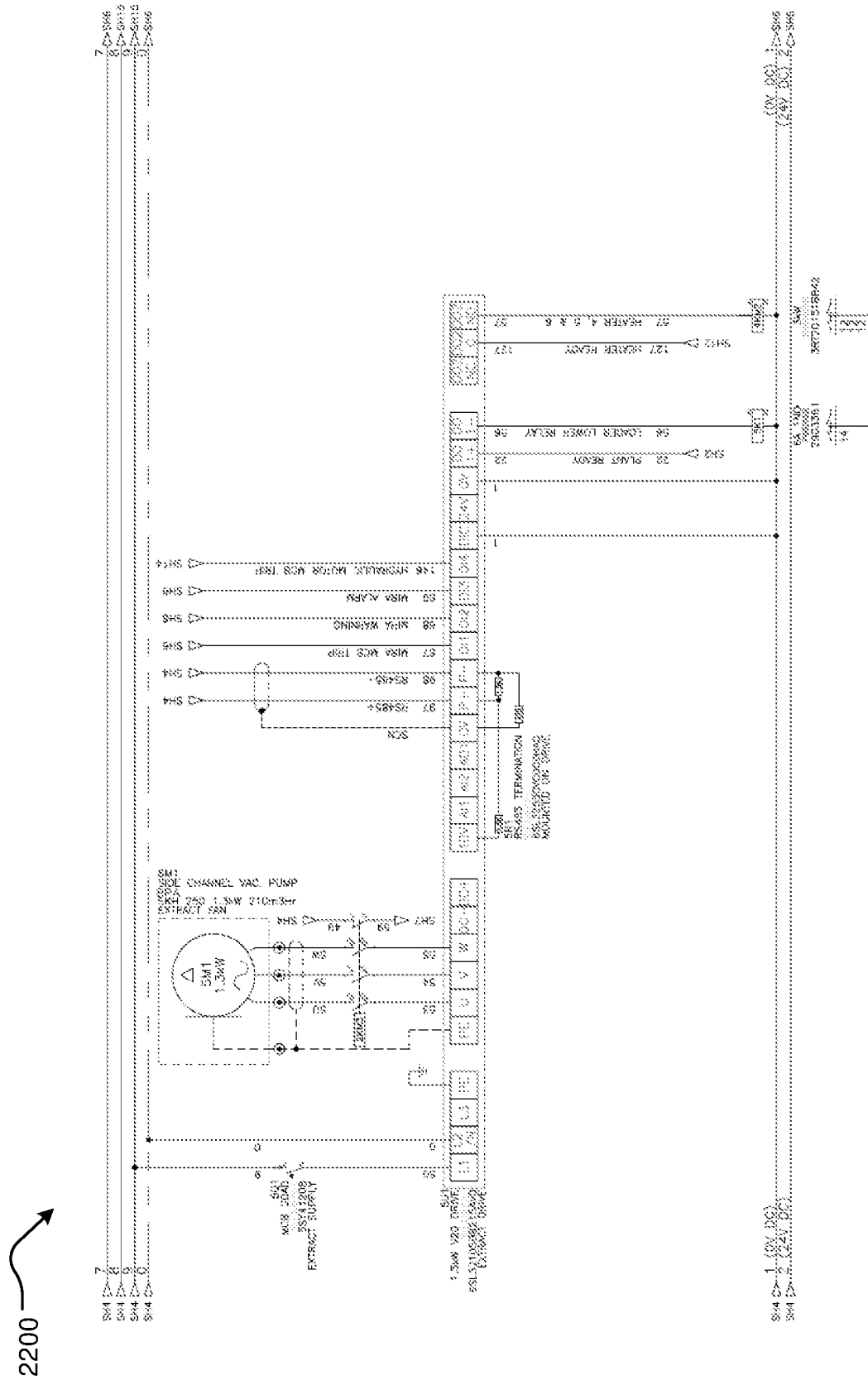


Figure 22

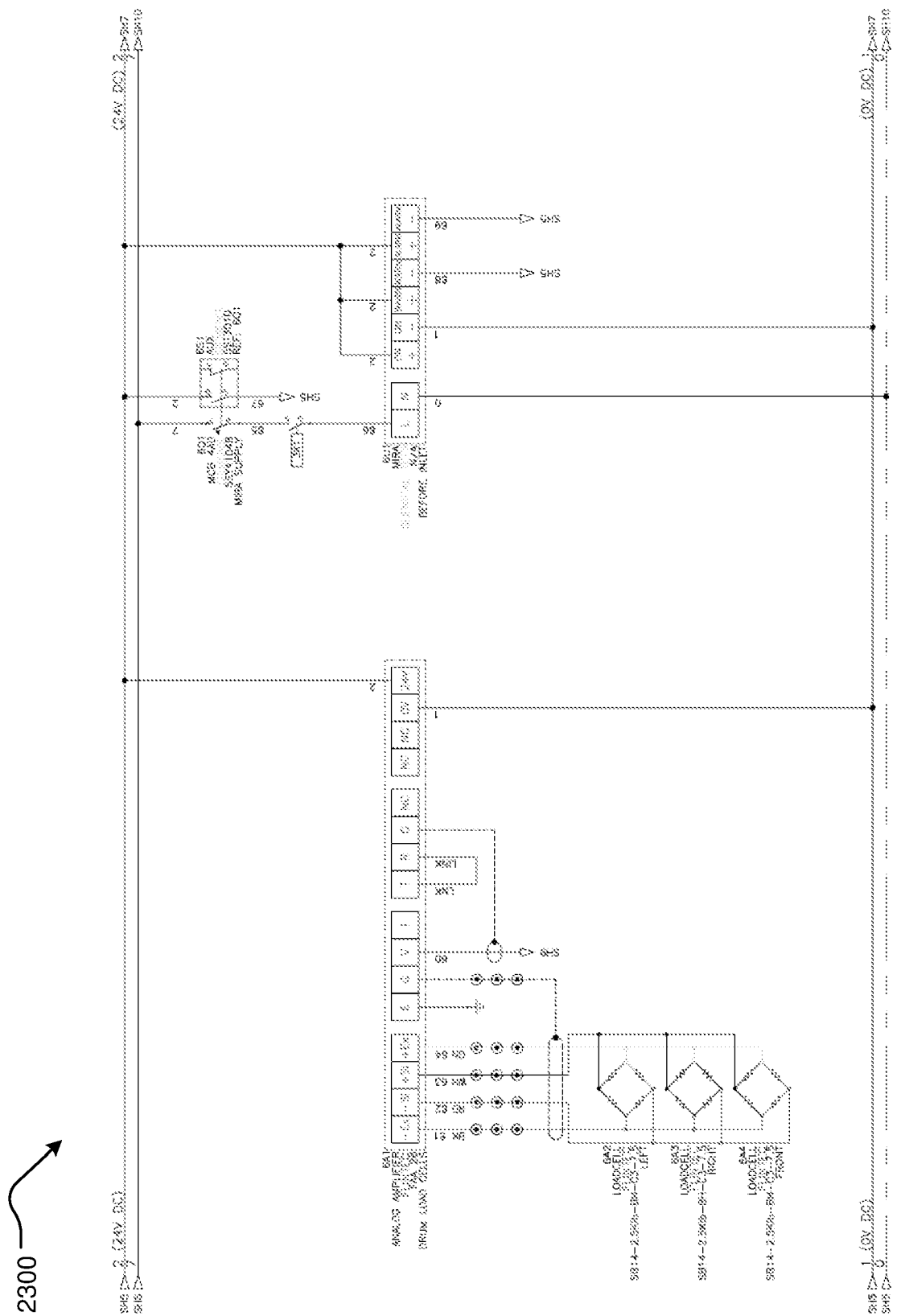


Figure 23

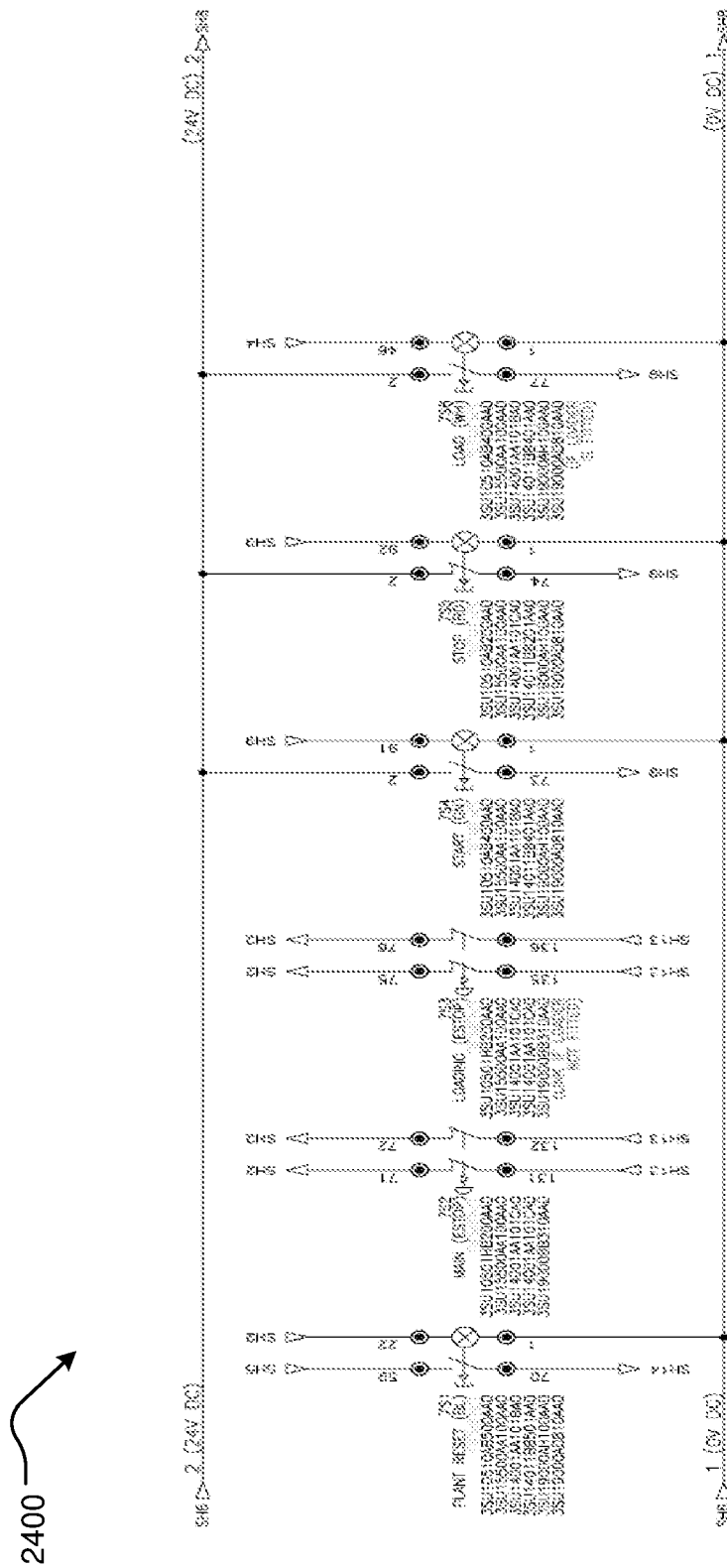


Figure 24

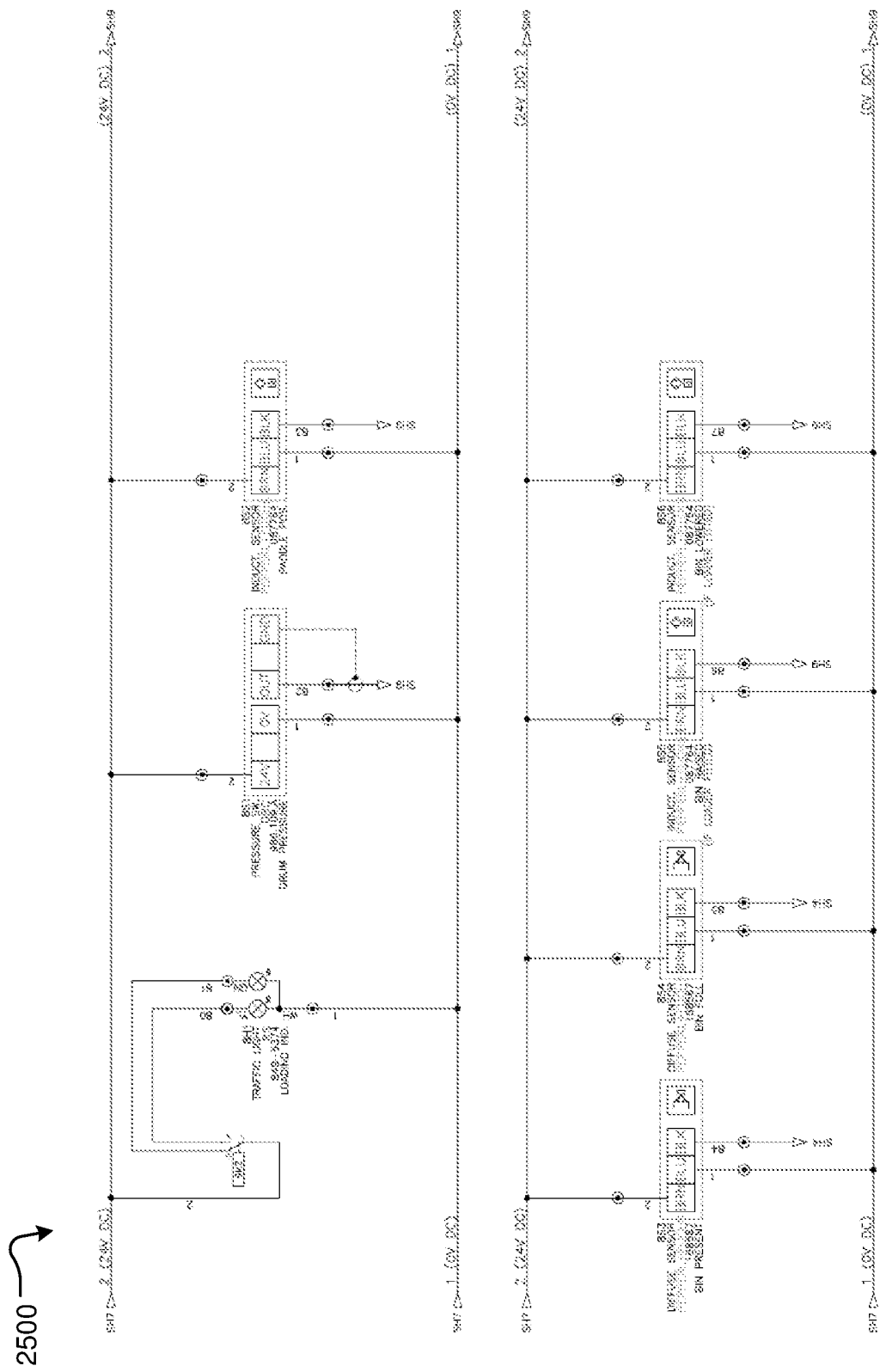


Figure 25

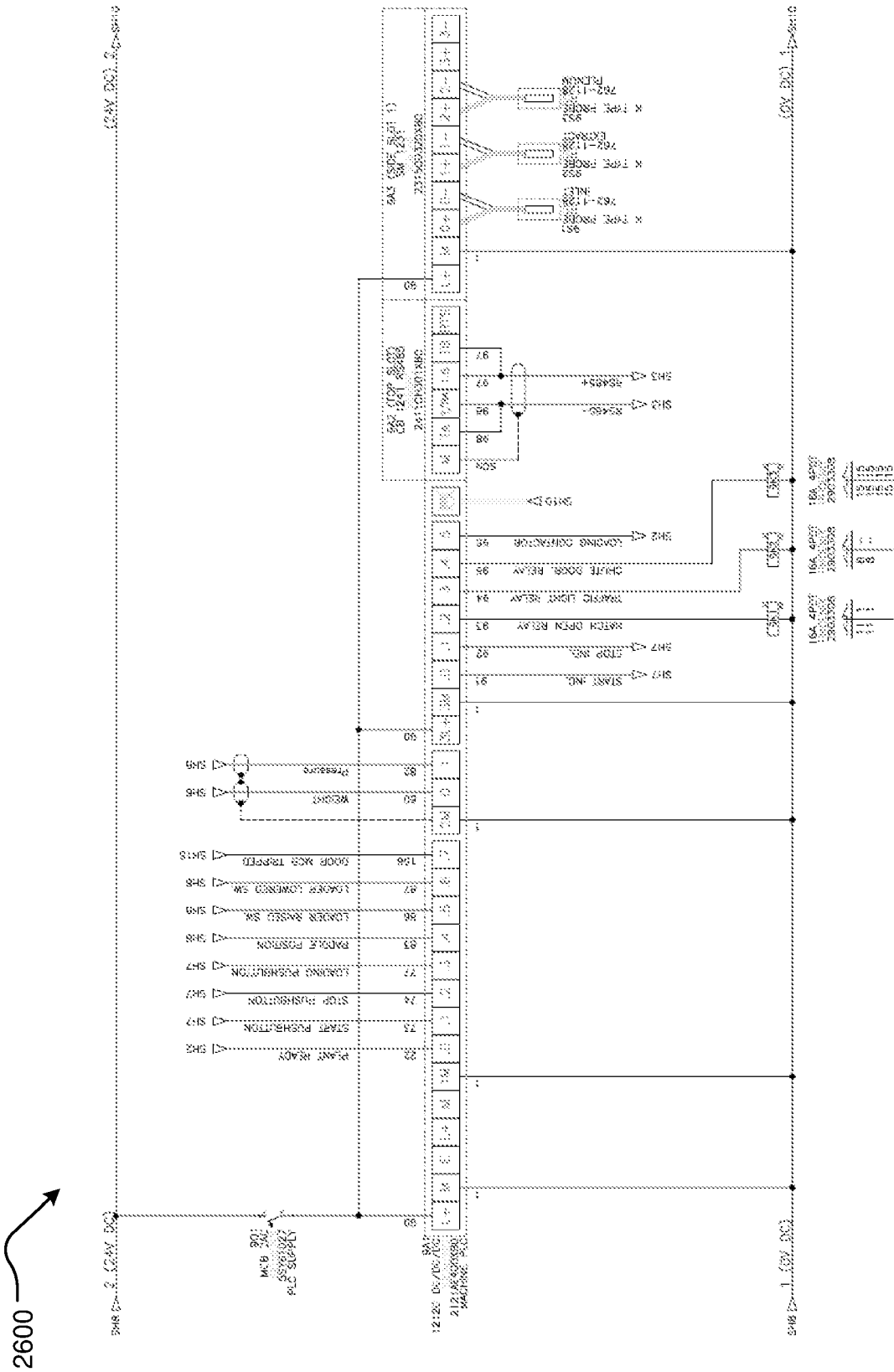


Figure 26

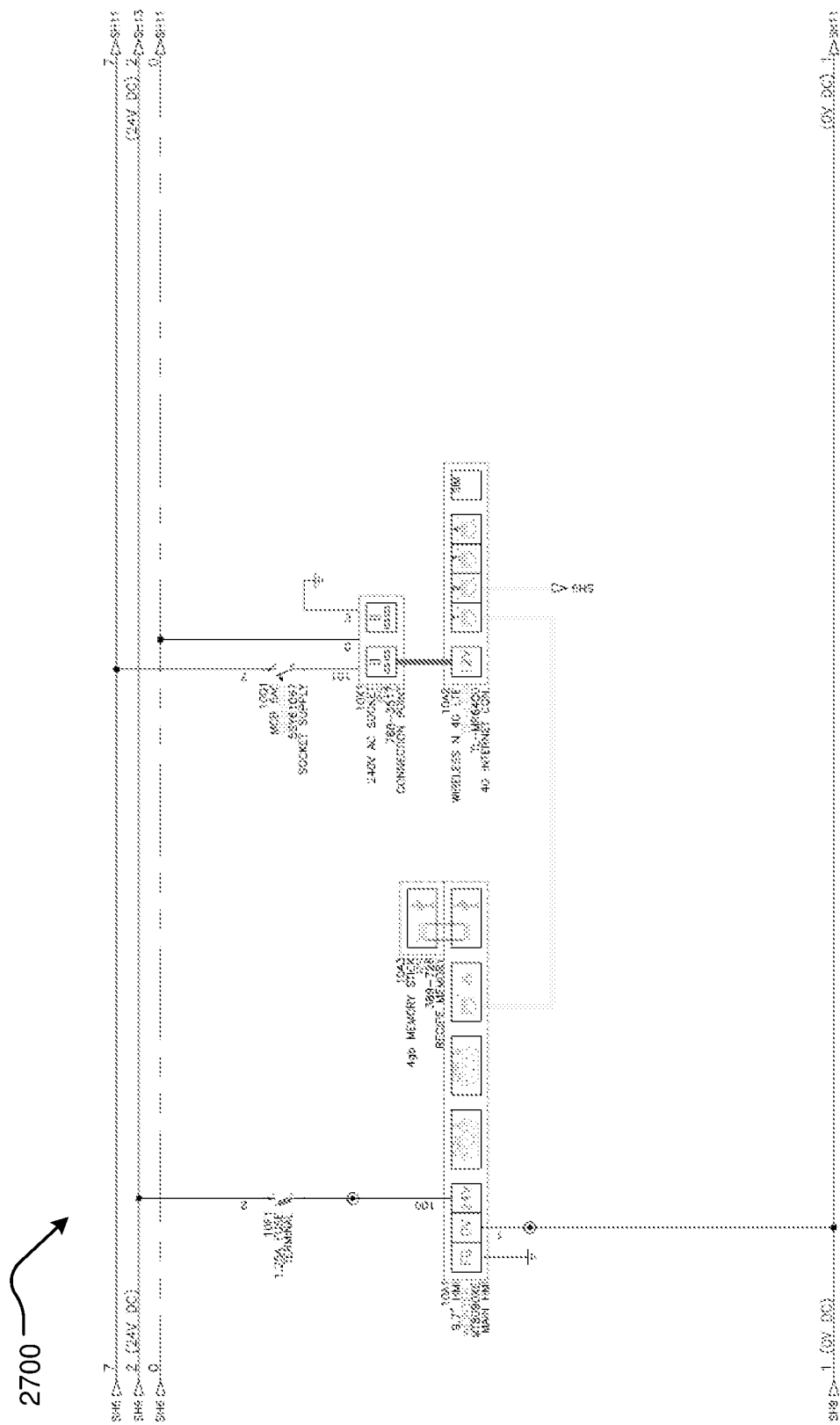


Figure 27

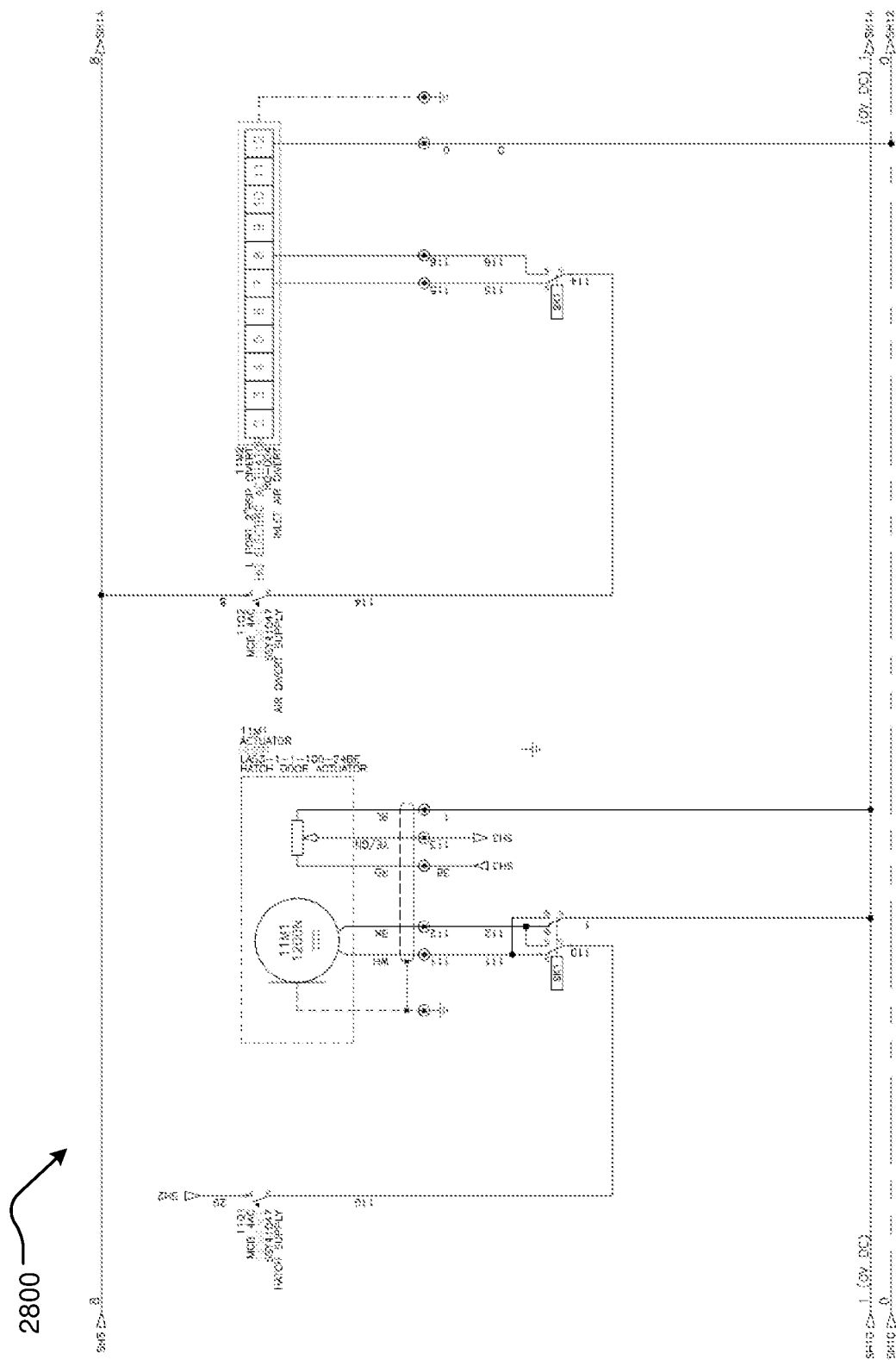


Figure 28

2900

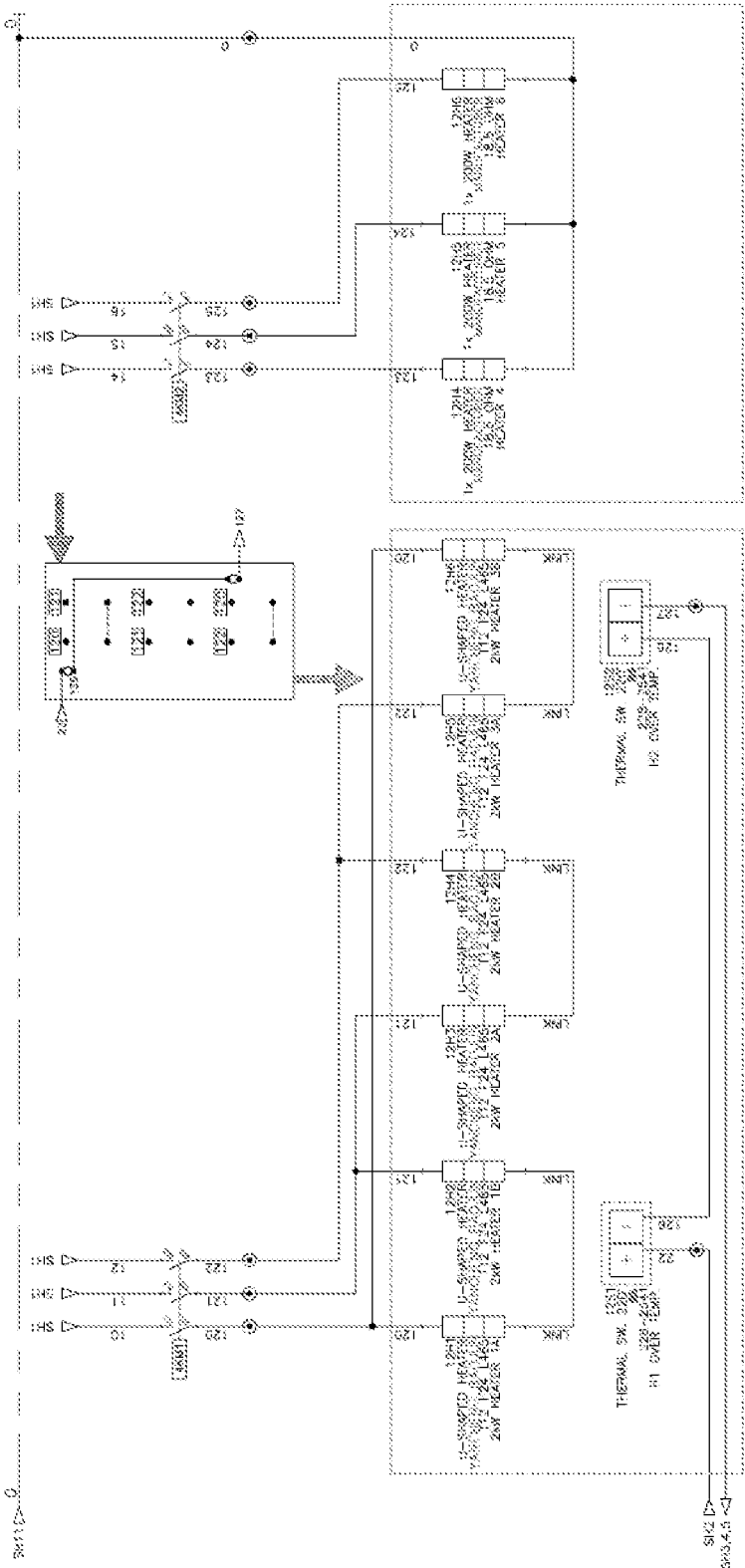


Figure 29

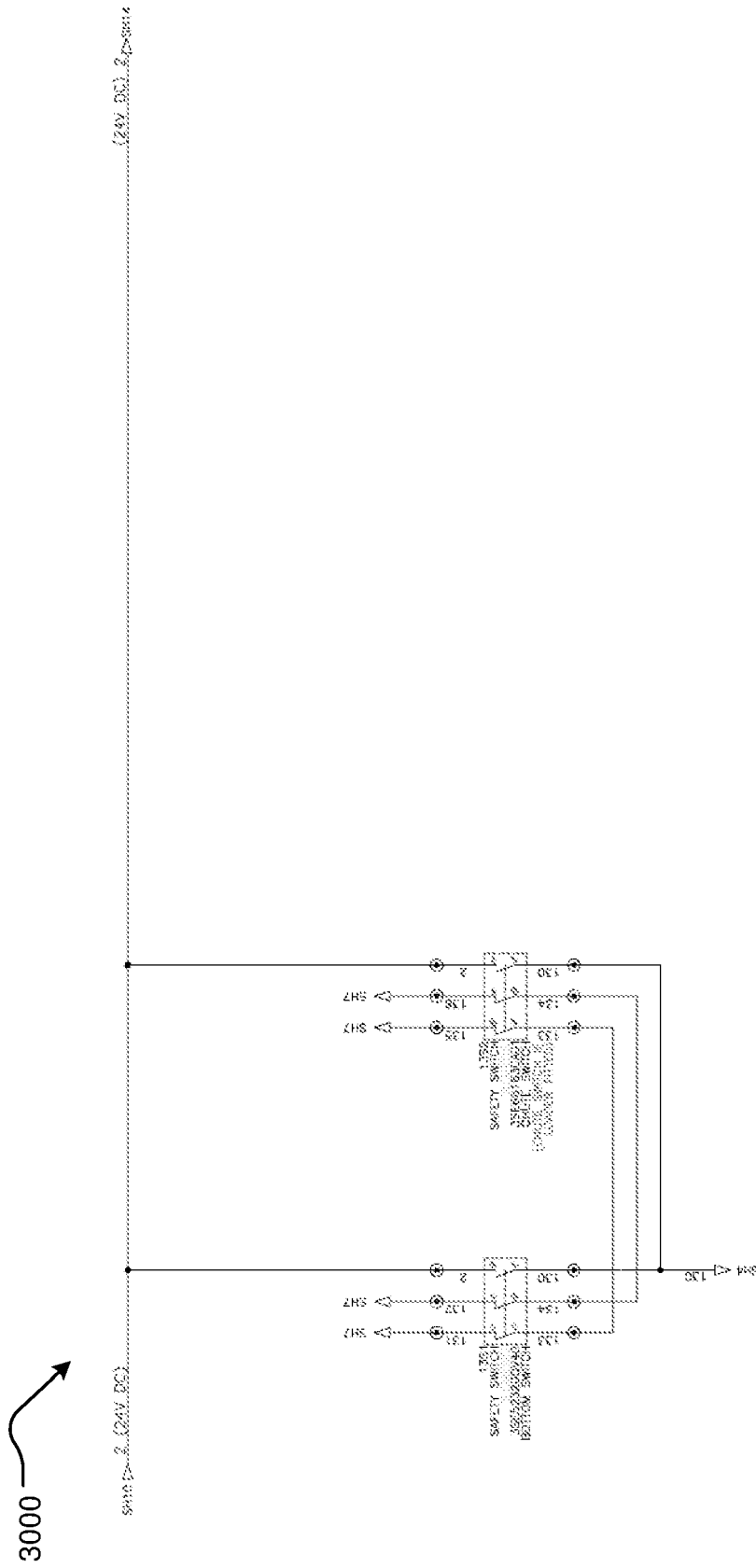


Figure 30

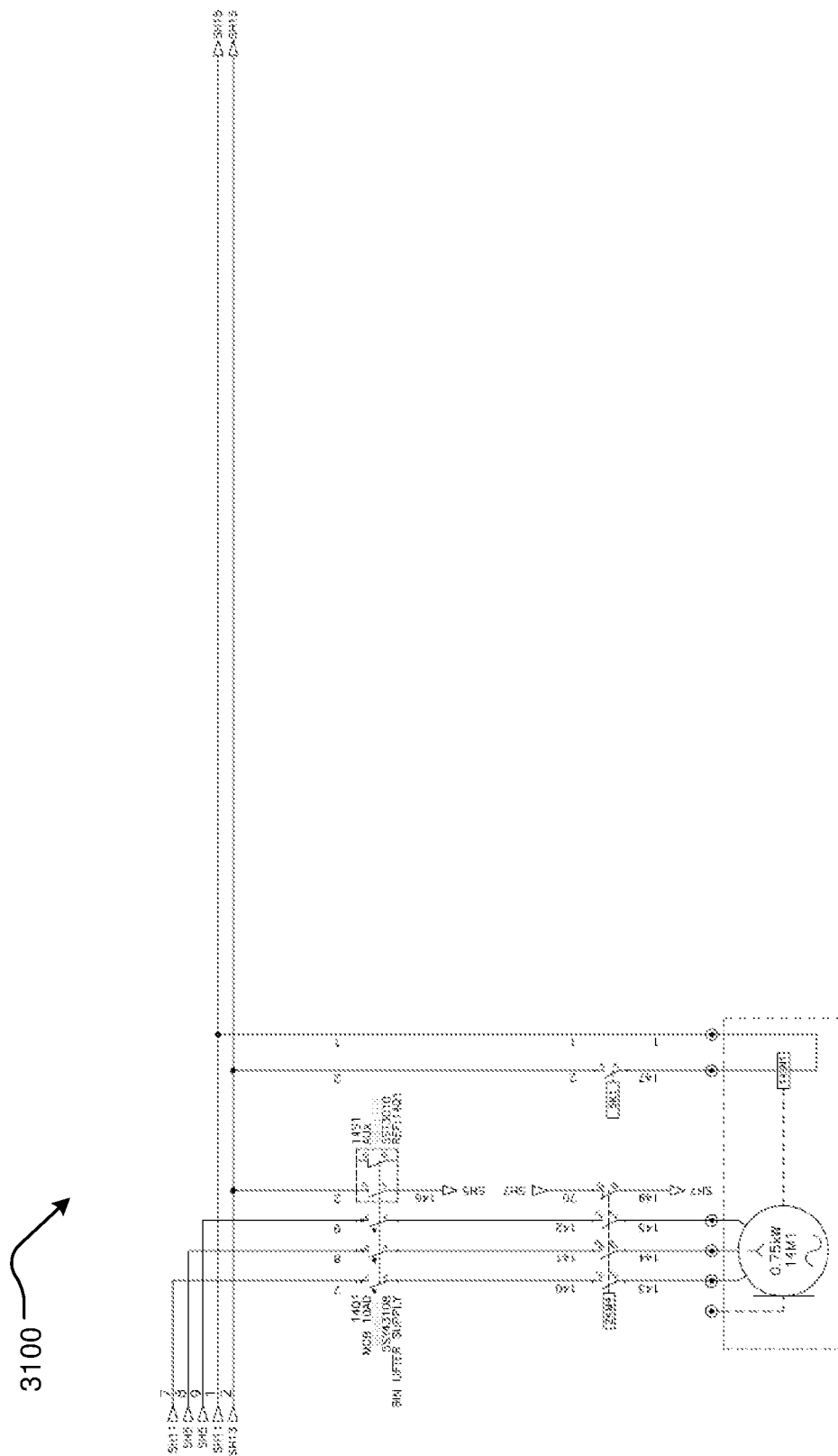


Figure 31

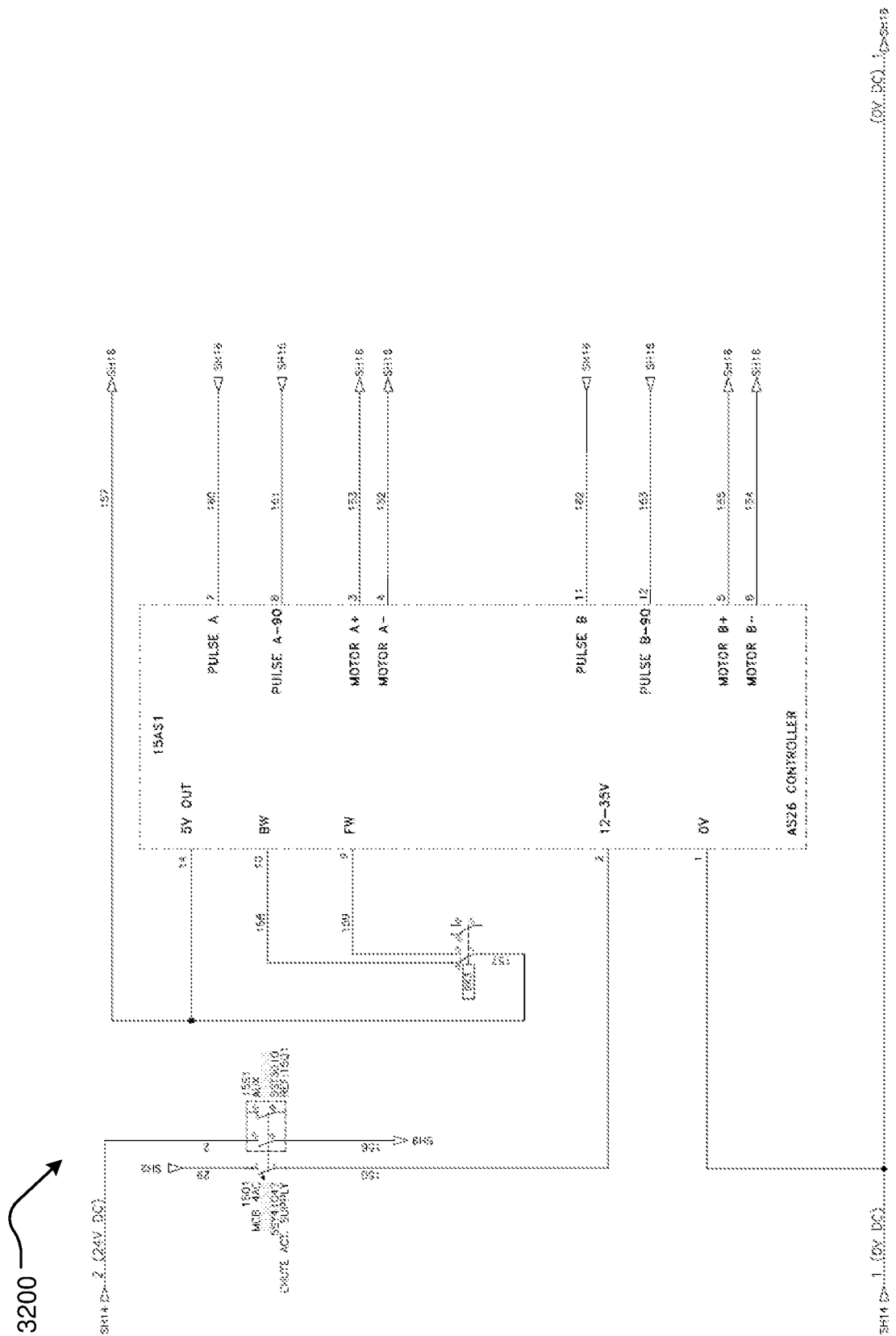


Figure 32

3300

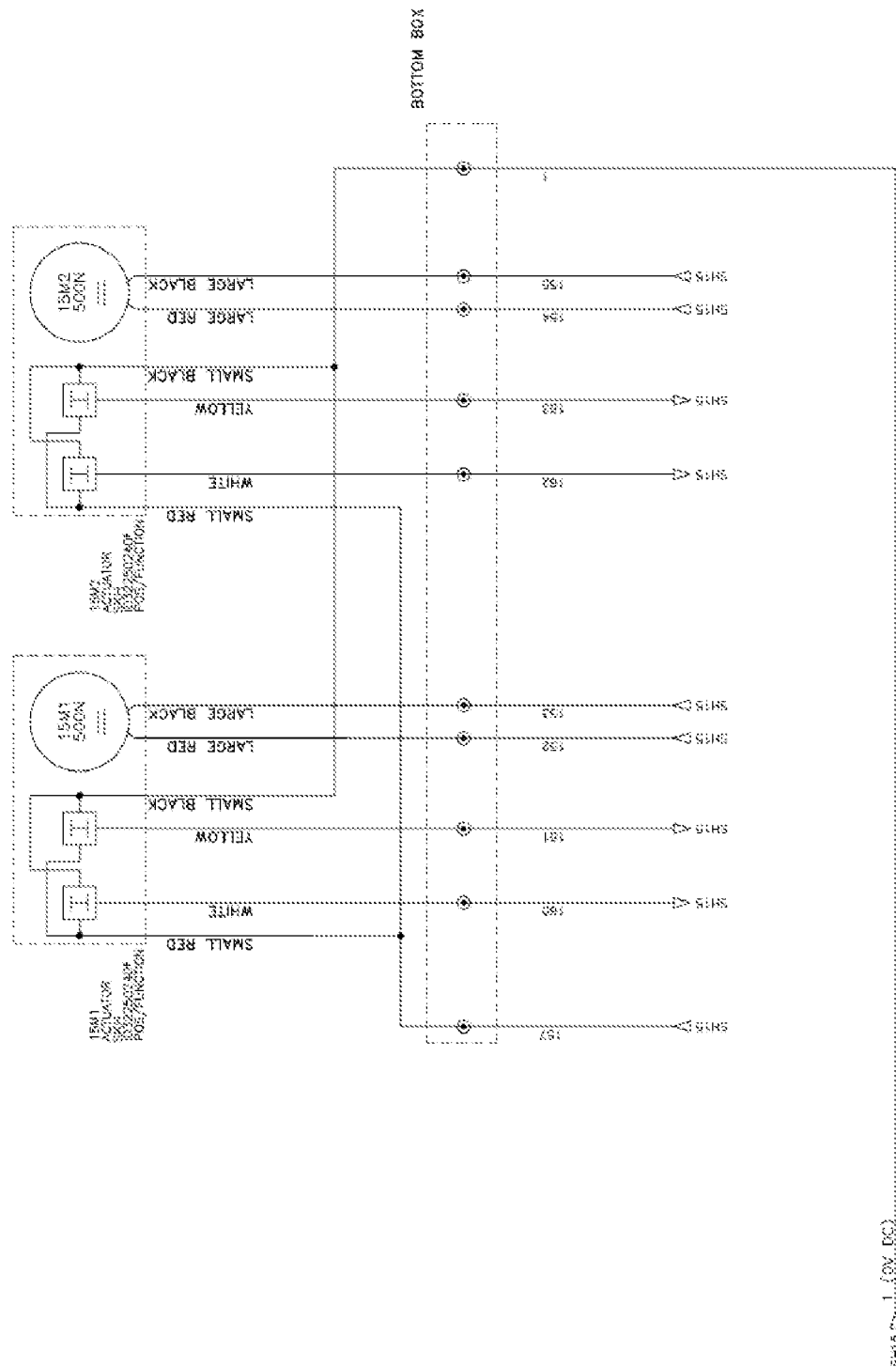


Figure 33

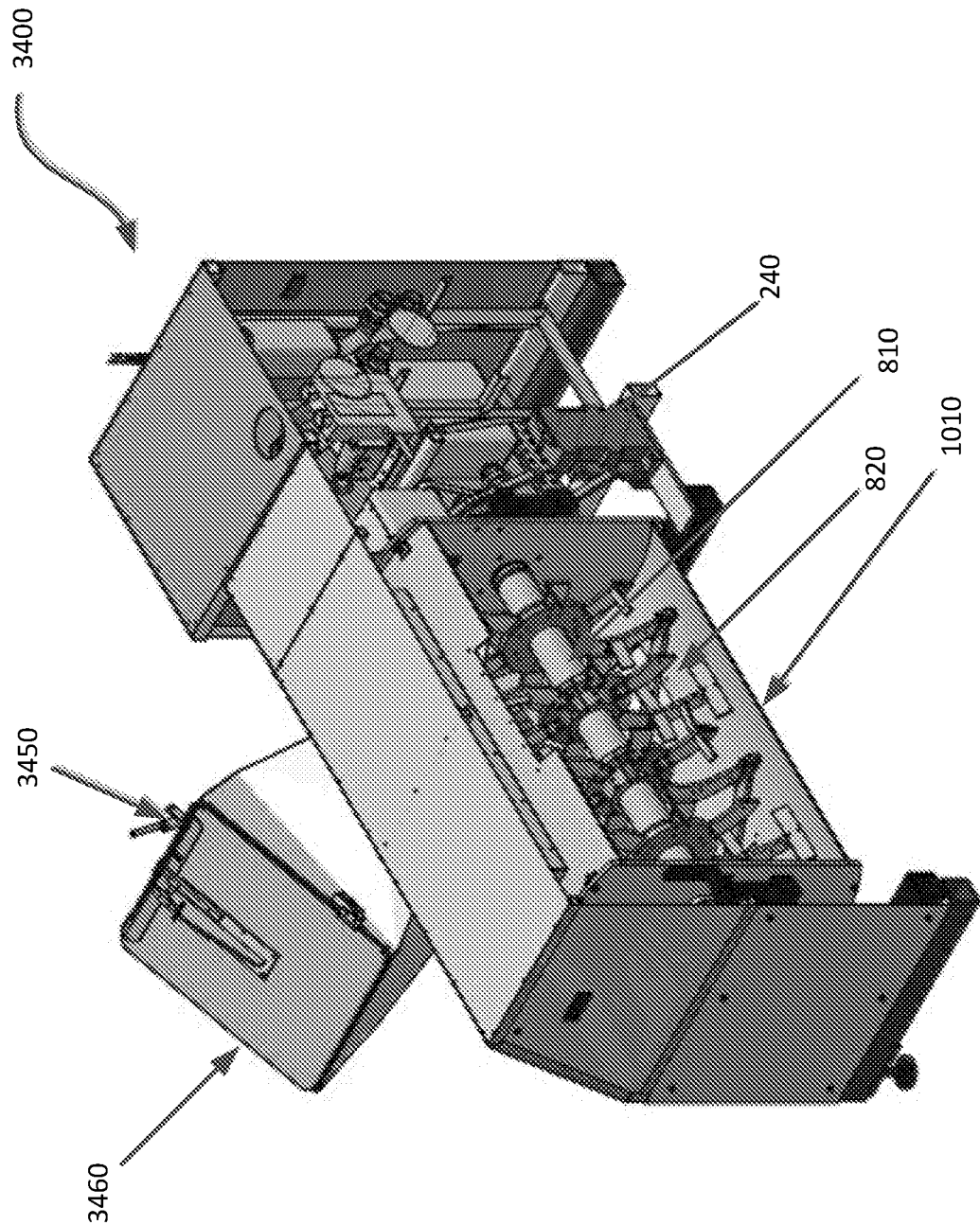


Figure 34A

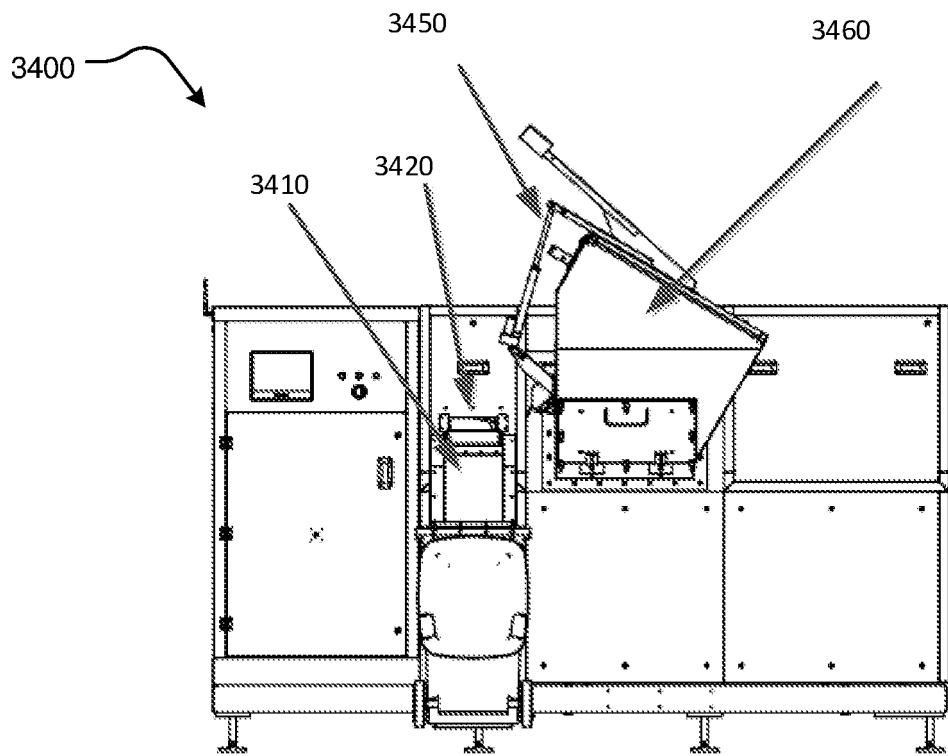


Figure 34B

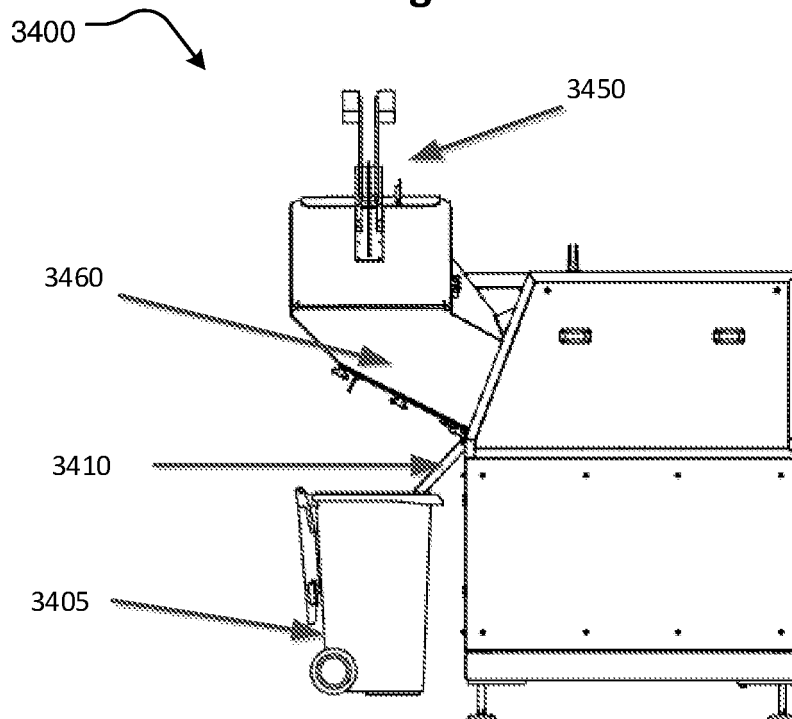


Figure 34C

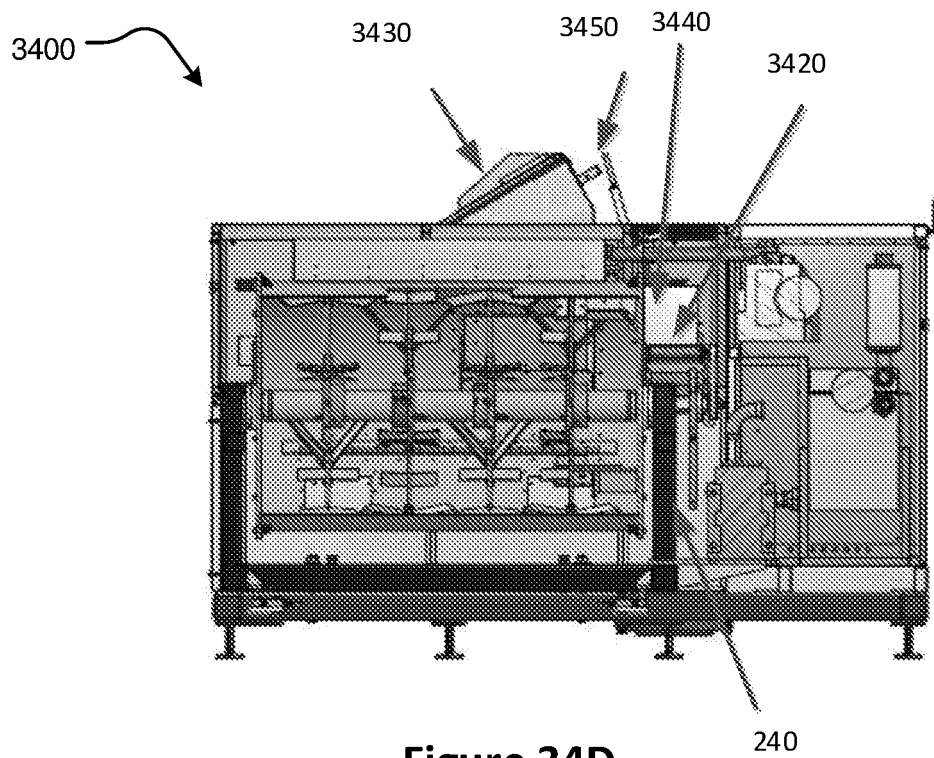


Figure 34D

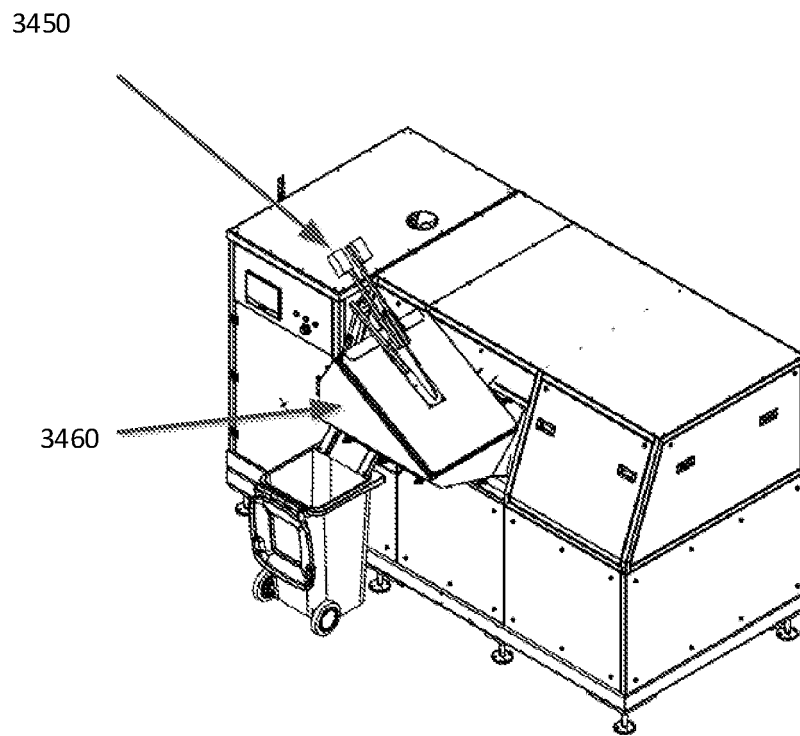


Figure 34E

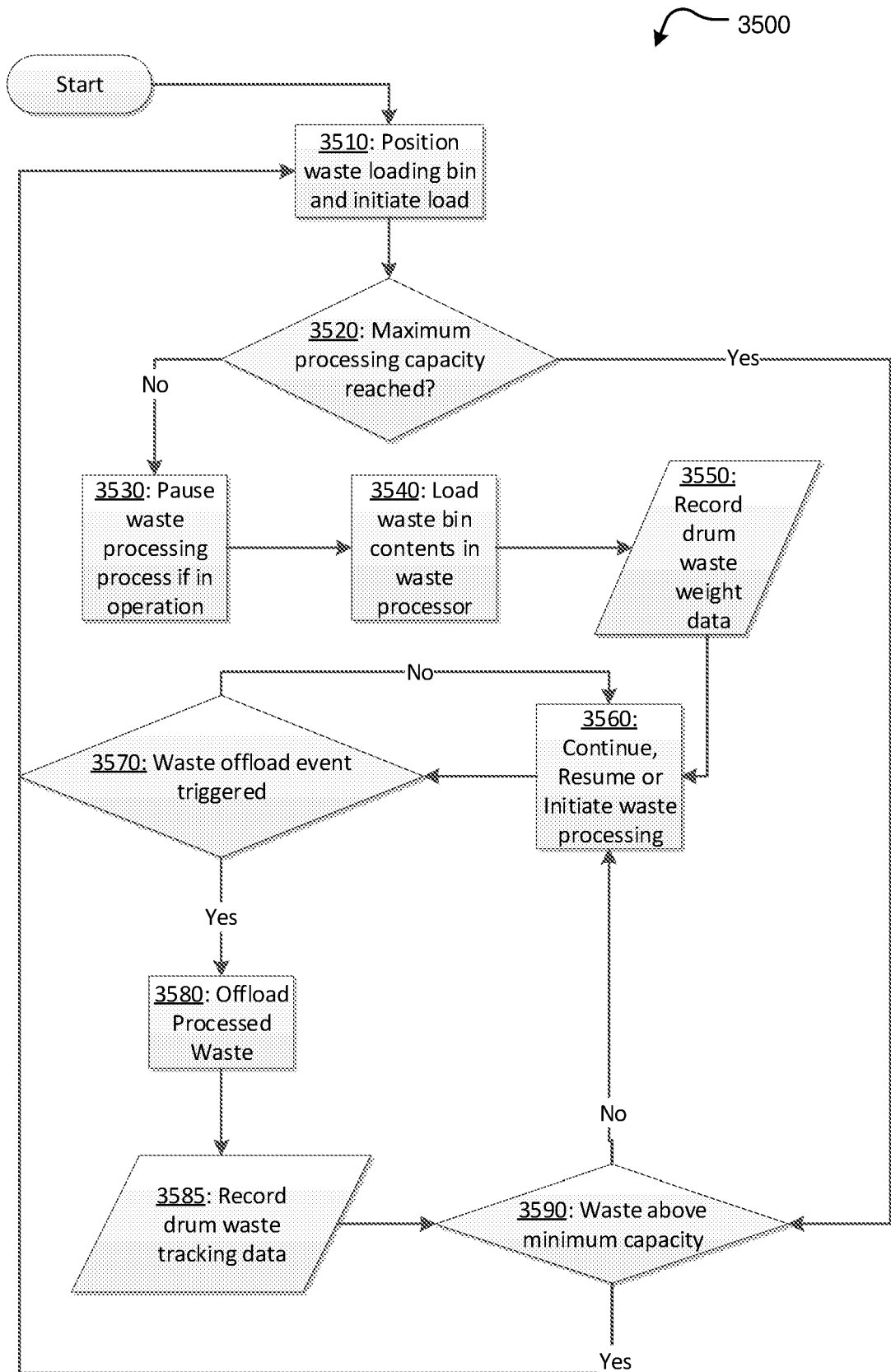


Figure 35

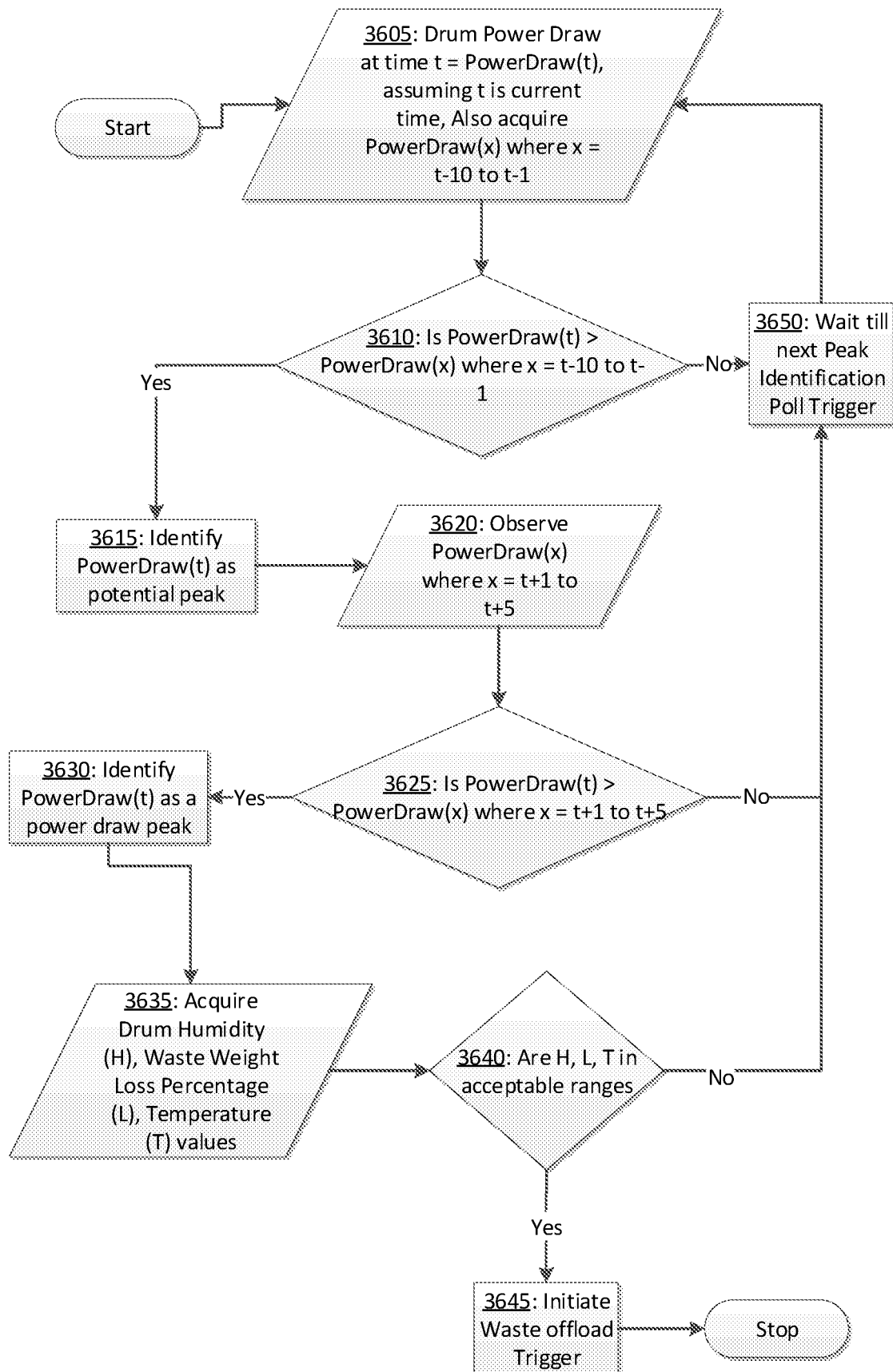
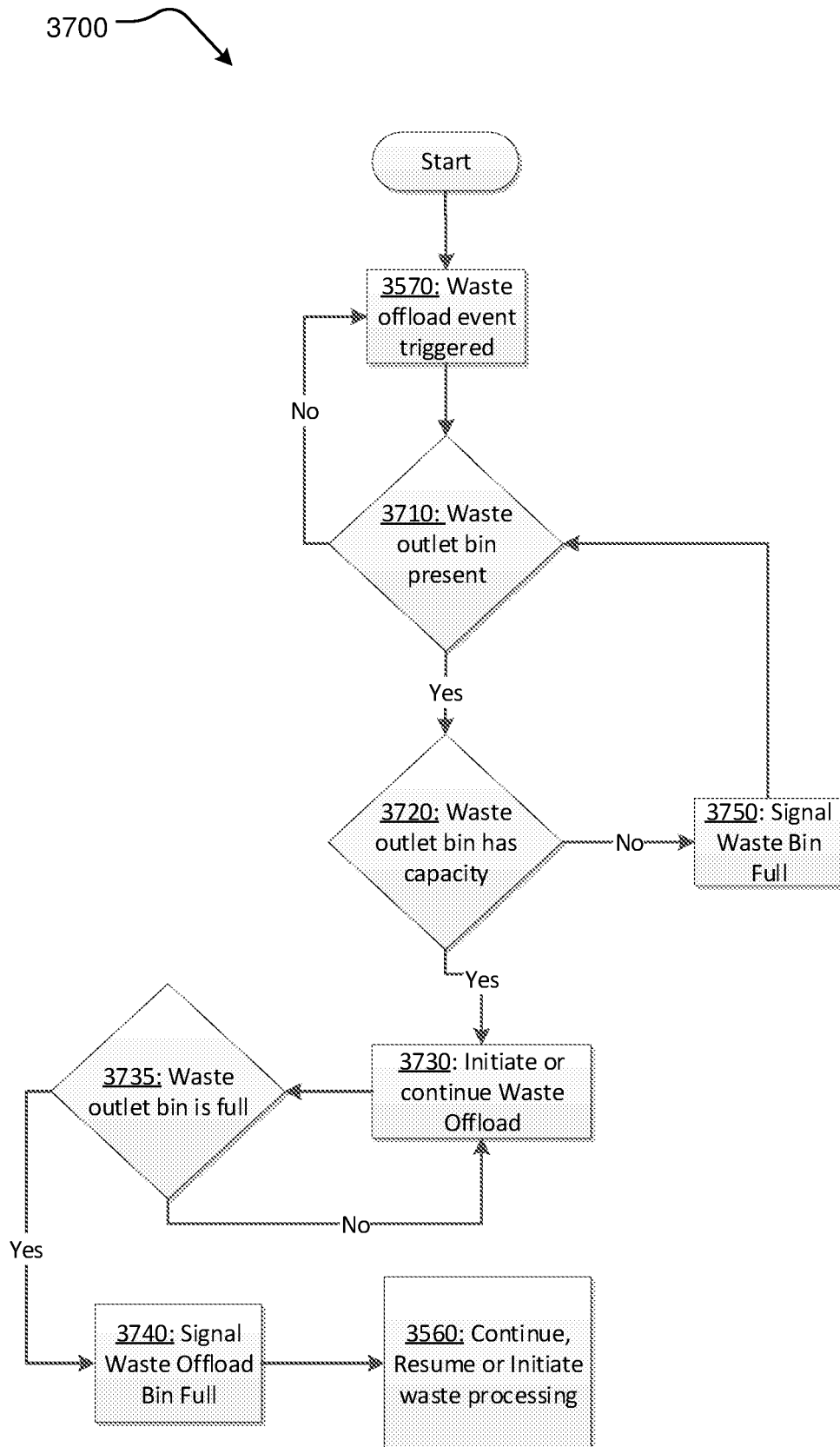


Figure 36

**Figure 37**

3800

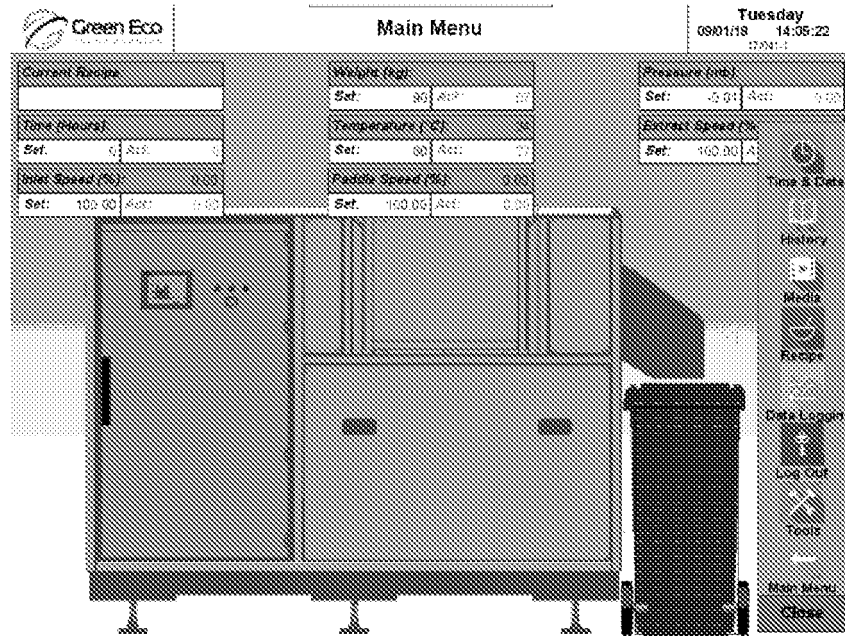


Figure 38

3900

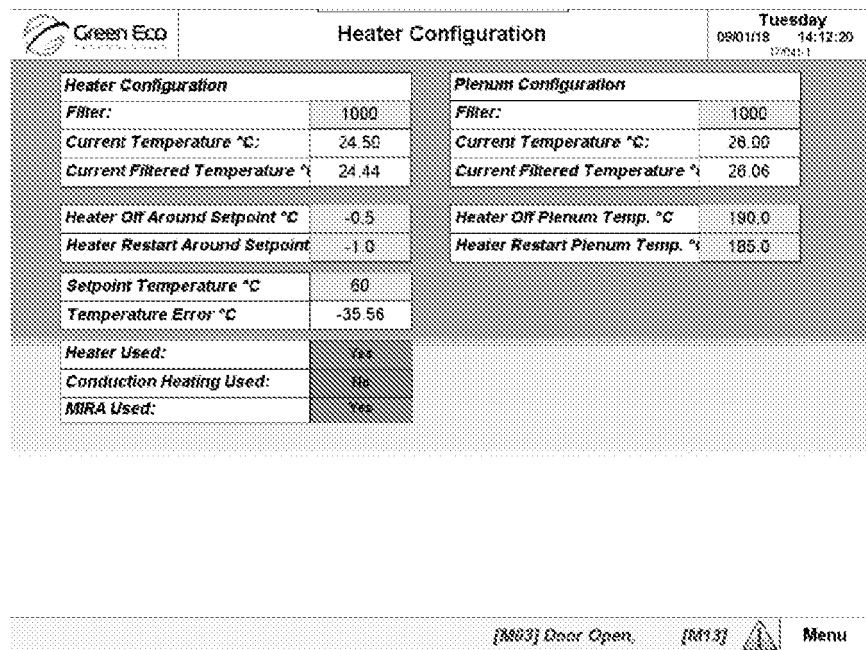


Figure 39

4000

Green Eco		Unload Configuration		Tuesday 09/01/18 14:12:47 17041-1	
		Hours	Minutes	Current Time	
Time after Last Load to Start Monitor:		05	00	00	00
Time after Highest kW to Start Unload:		05	00	00	00
Time when Monitor Started:		00	00		
Time when Highest kW Recorded:		14	12		
Base Weight for Calculation (kg):		500			
Time Multiplier (kg Around Base Weight):		0.010			
Calculated Unload Time:		10	00		
Highest kW Recorded:		0.00			
Current kW:		0.00			
Current Filtered kW:		0.00			
Filter:		2000			
Fixed Unload Paddle Speed:		He			
Unload Paddle Speed (%):		100.00			
Unload Fan Speed (%):		100.00			
Bypass Bin Present Sensor:		He			
Bypass Bin Full Sensor:		He			
[M03] Door Open, [M13] VNC Active,  Menu					

Figure 40

4100

Green Eco		Loader Configuration		Tuesday 09/01/18 14:13:31 17041-1	
Loader Present:		Yes			
Loader Maintenance Mode:		No			
Raise Bin		Lower Bin			
Open Door		Close Door			
Paddle Speed when Loading (%):		100			
Delay for Bin Lifting Up (ms):		6000			
Loader Stationary Time (ms):		2000			
Delay for Door Closing (ms):		2500			
Start Loading (Hour):		7			
Start Loading (Minute):		0			
Stop Loading (Hour):		22			
Stop Loading (Minute):		0			
en,	[M13] VNC Active,	[M03] Door Op		Menu	

Figure 41

4200

Green Eco

Weight Calibration / Tools

Tuesday 09/01/18 14:14:27

	Signal	kg
Minimum Weight:	1023	0
Maximum Weight:	2116	25
Current Weight:	4081	69
Filter:	1000	

Monitor

Maximum Loading Weight (kg): 500

Maximum Unloading Weight (kg): 400

{M63} Door Open, {M13} VNC Active,  Menu

Figure 42

4300

Green Eco

Pressure Calibration / Tools

Tuesday 09/01/18 14:15:36

	Signal	Millibar
Zero Pressure:	0	Set
Current Pressure:	0	0.00
Filter:	2000	0.00
Pressure Setpoint (millibar):		-0.01

PID Settings	
PID Enable	Off
P Gain	60.00
I Time	22.00
D time	1.00
Lower Limit (%)	-85.00
High Limit (%)	85.00
Manual Speed (%)	100.00
PID Output (%)	0.00
Current Speed (%)	0.00

{M63} Door Open, {M13} VNC  Menu

Figure 43

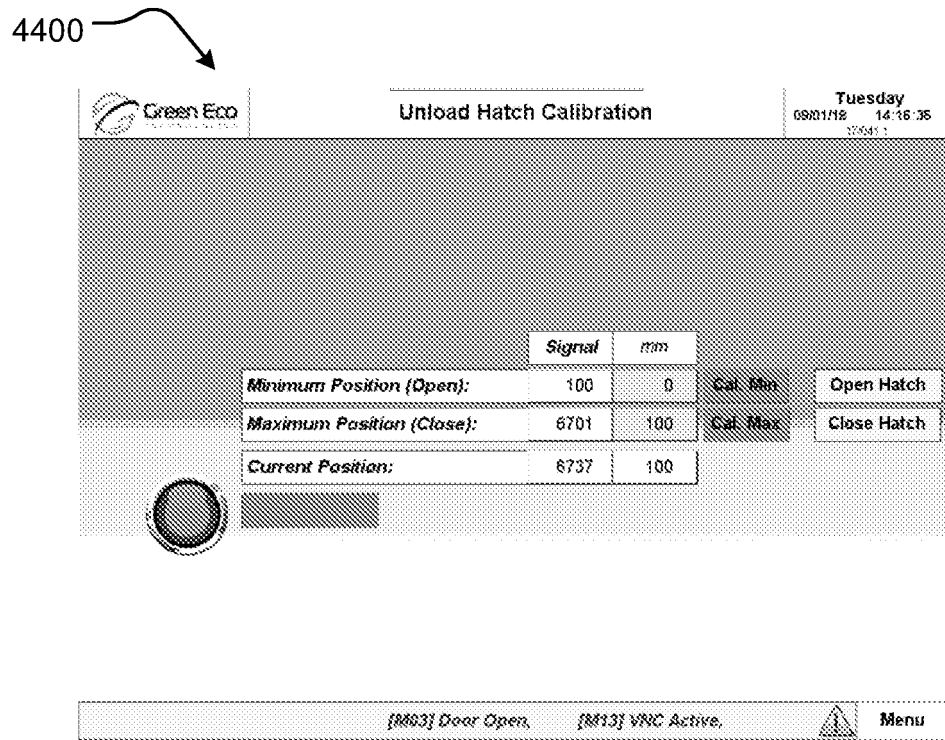


Figure 44

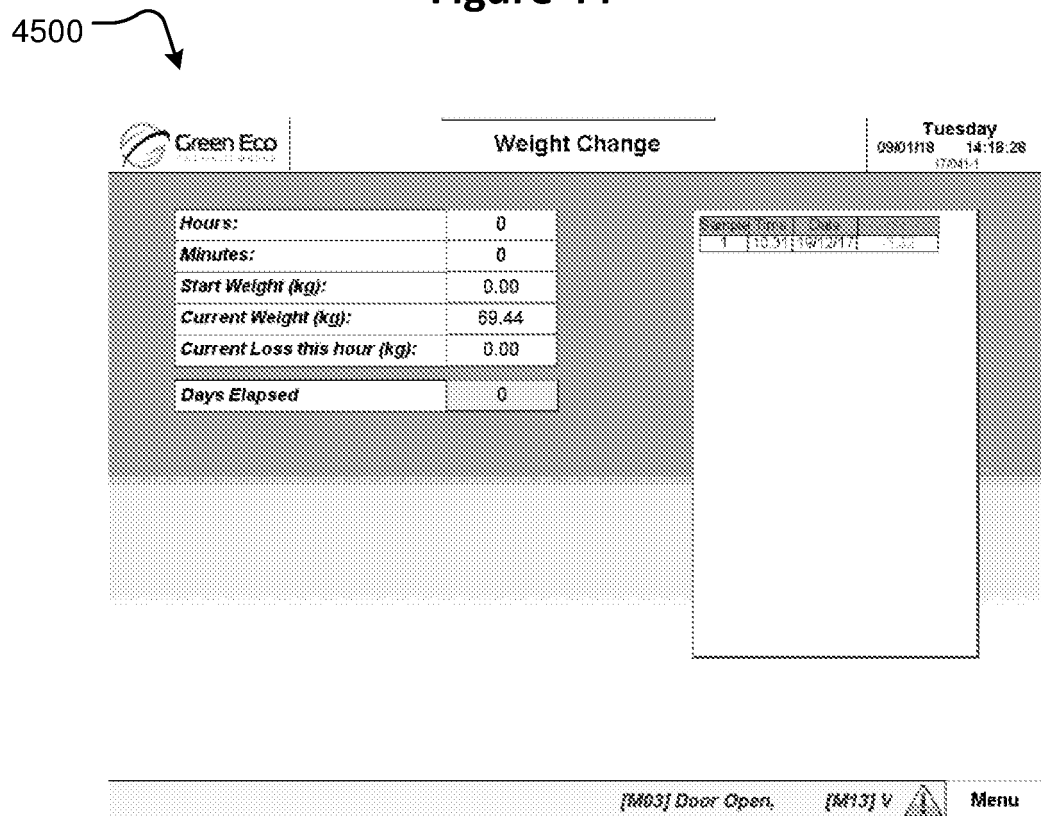


Figure 45

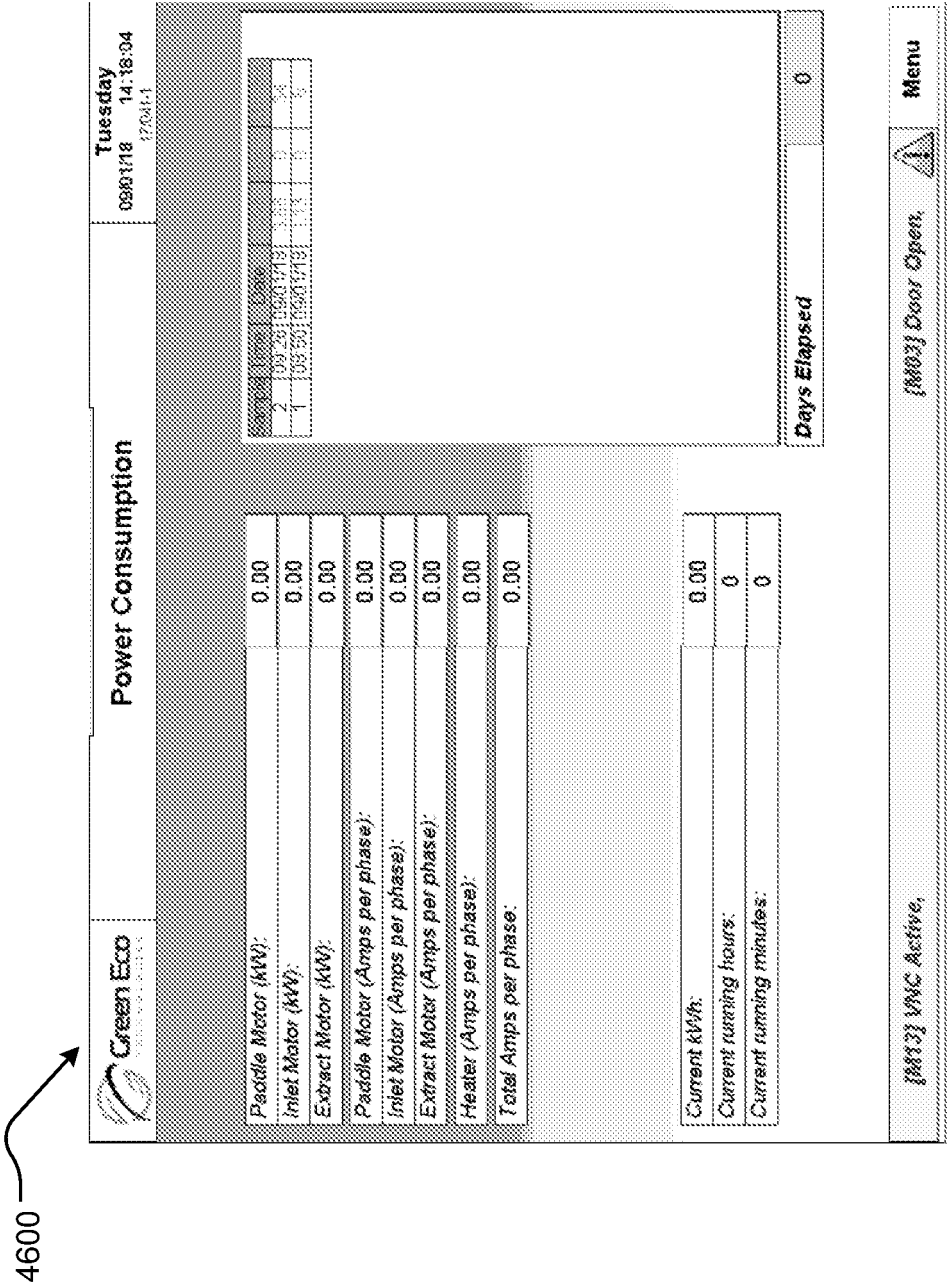


Figure 46

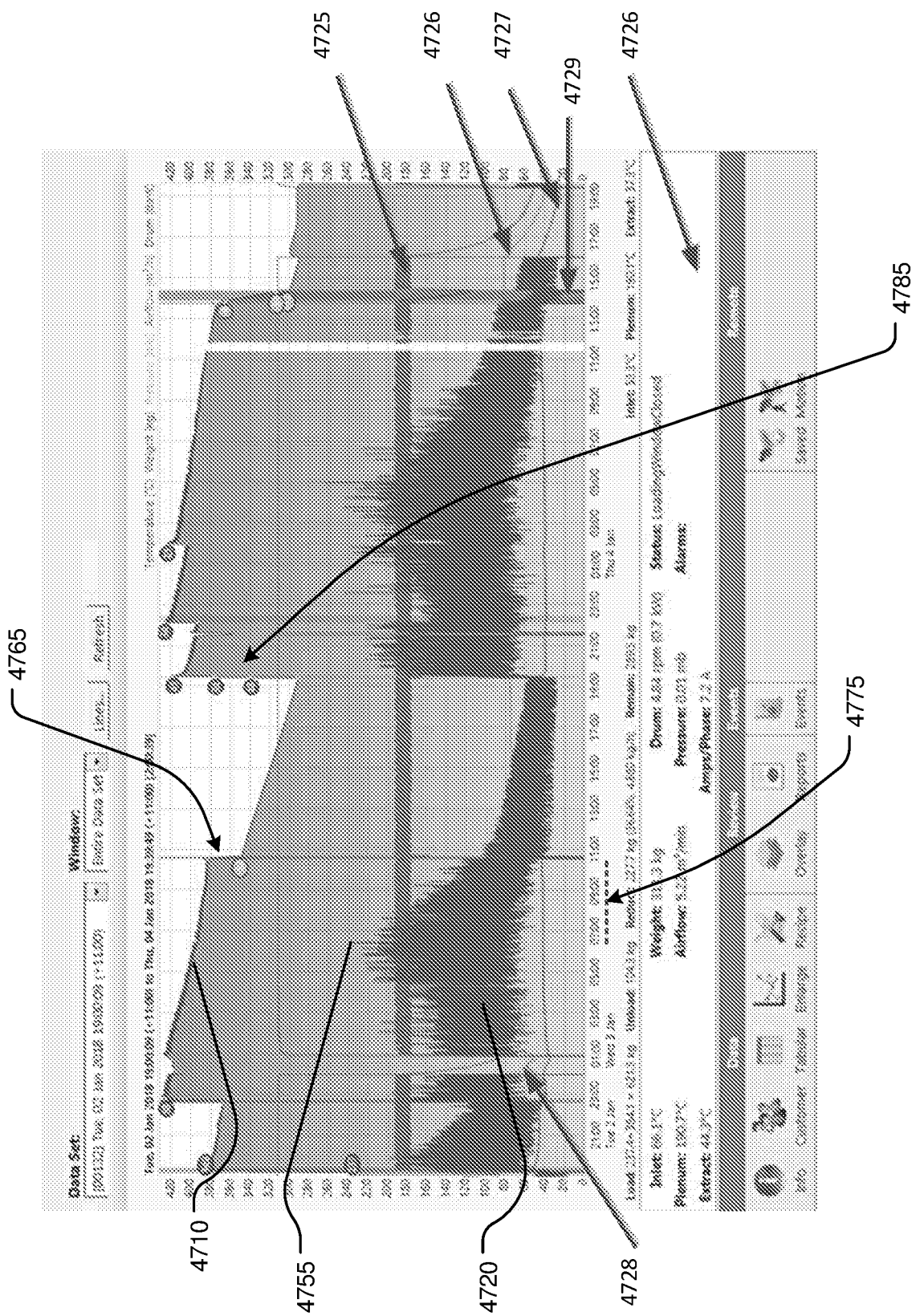
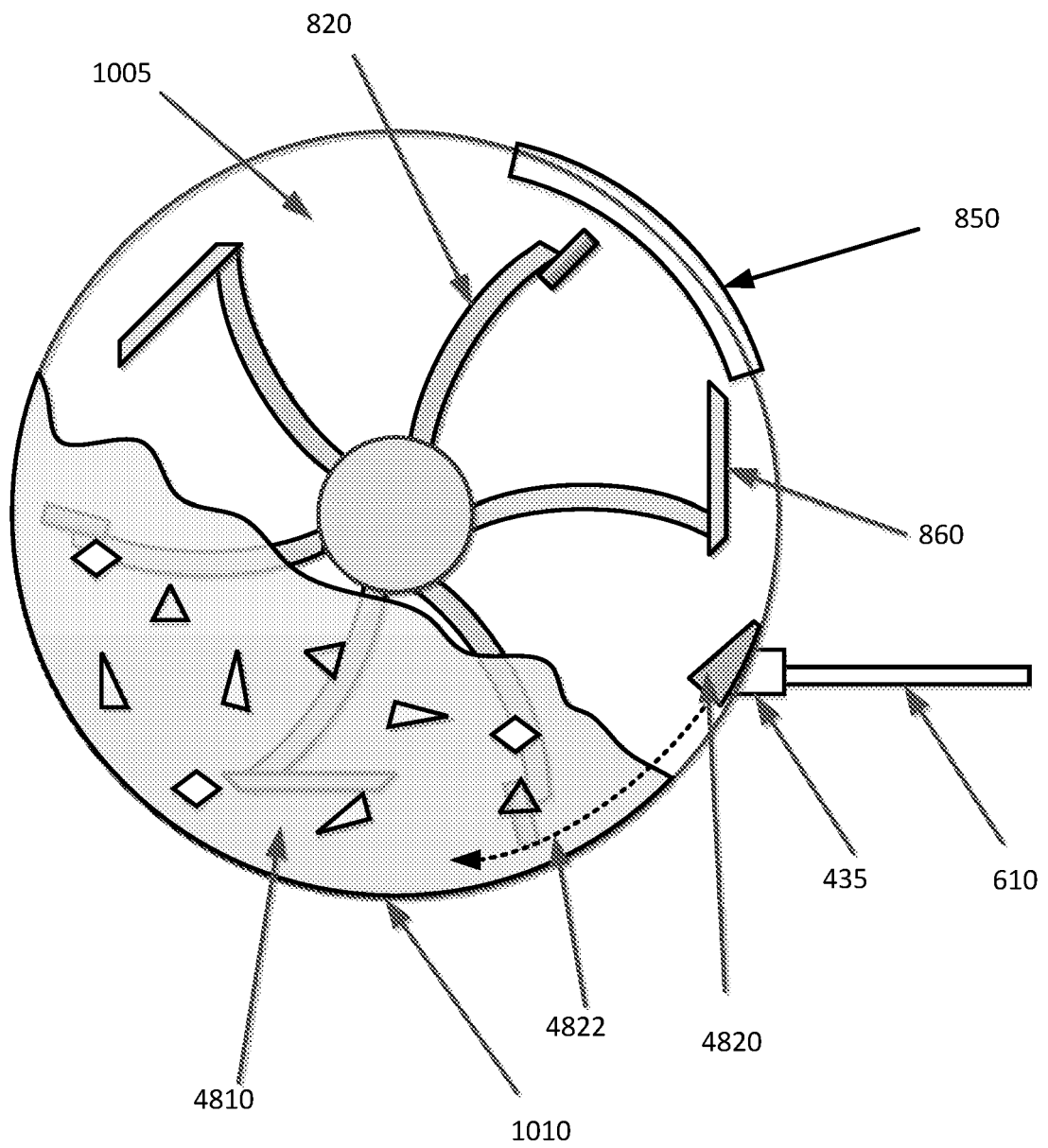


Figure 47

**Figure 48**

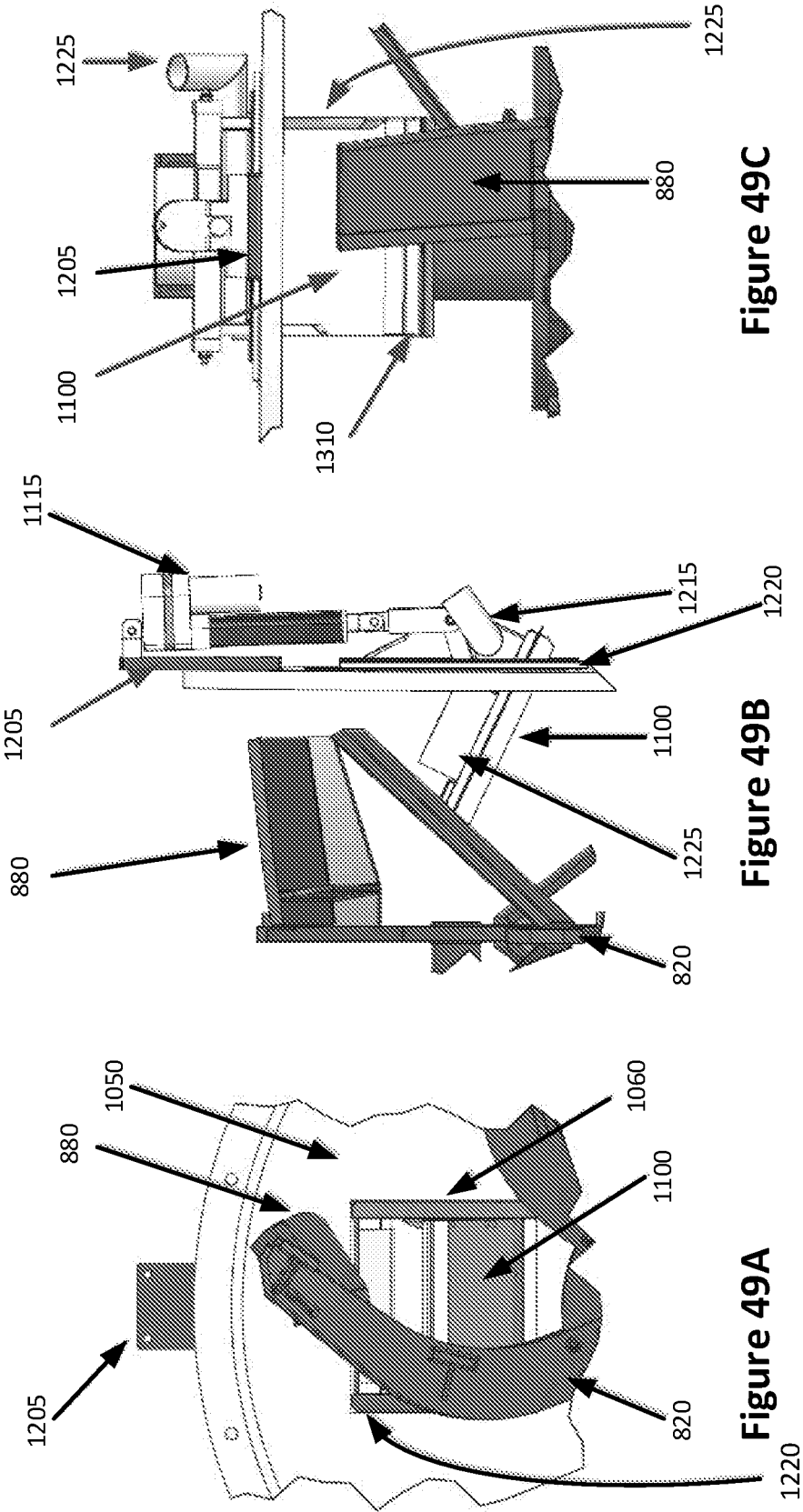


Figure 49C

Figure 49B

Figure 49A

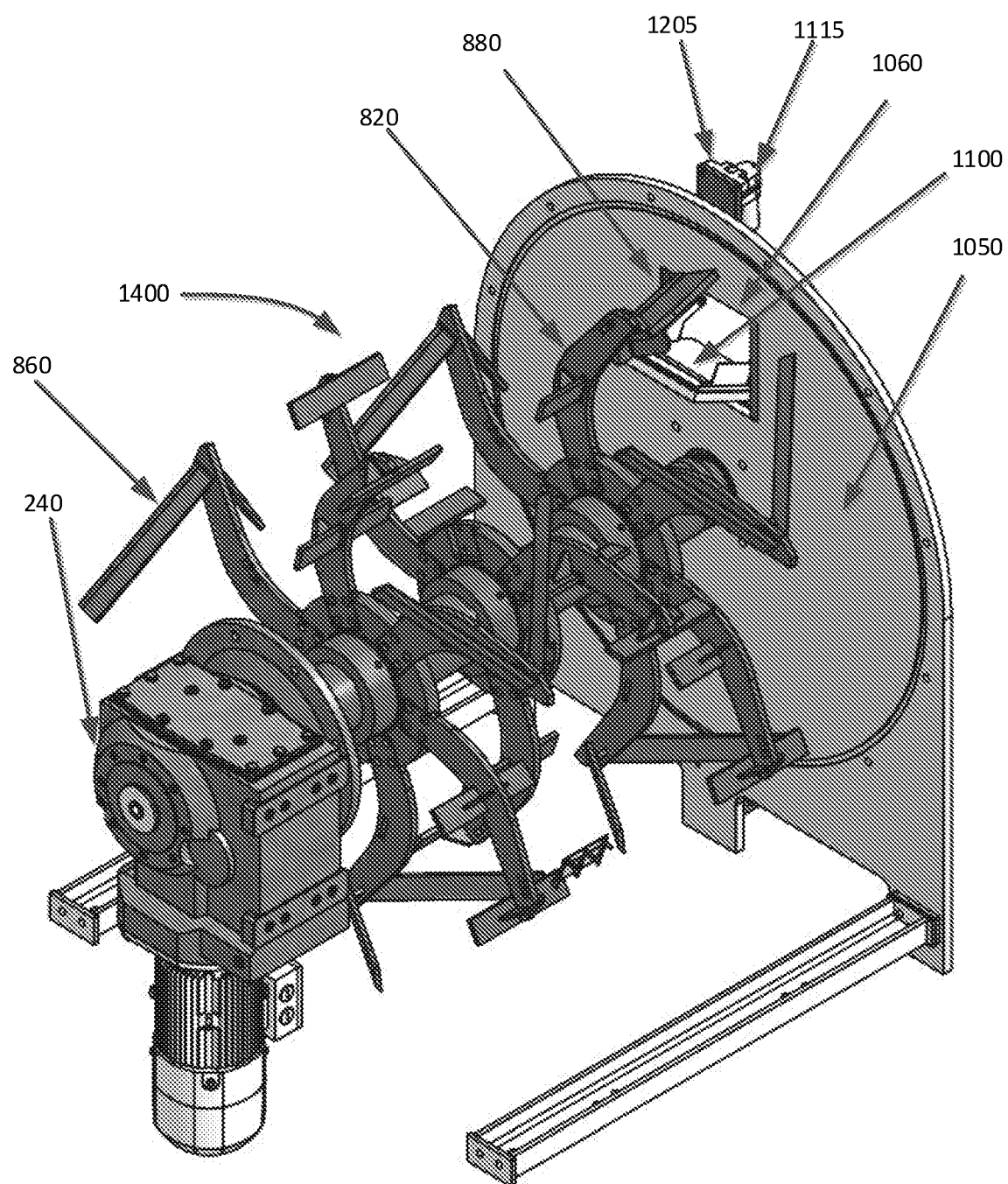


Figure 50

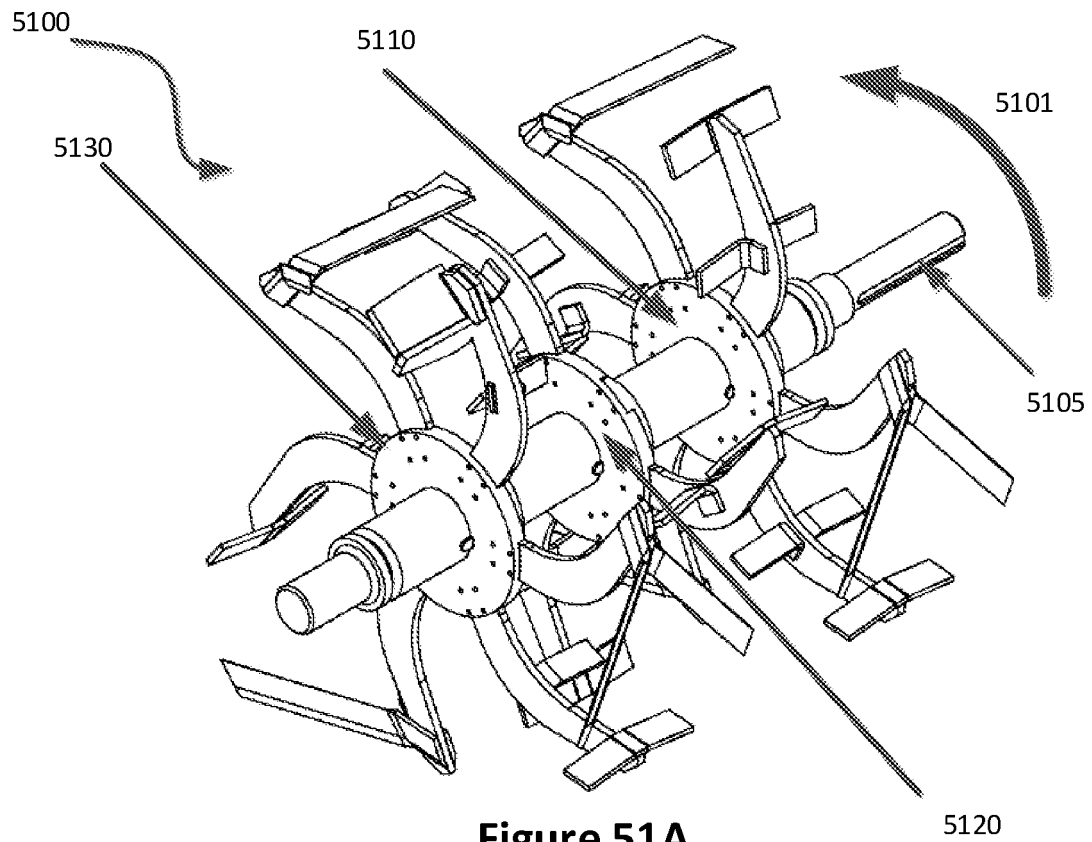


Figure 51A

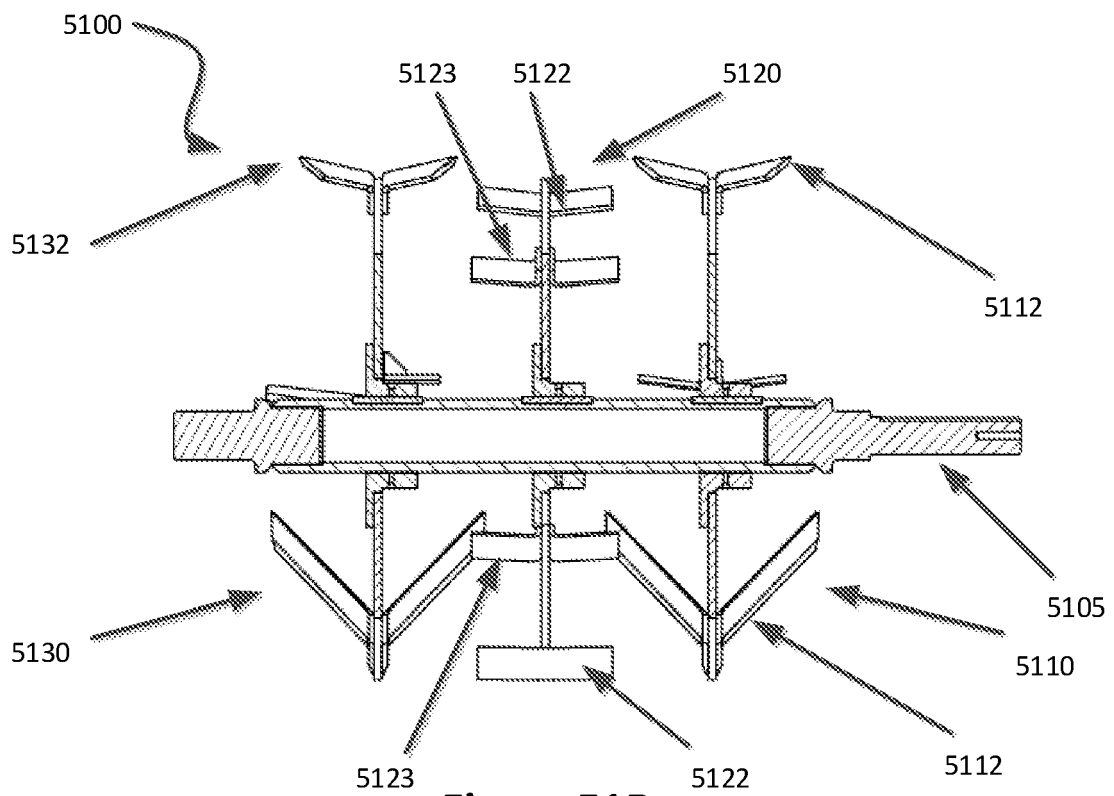


Figure 51B

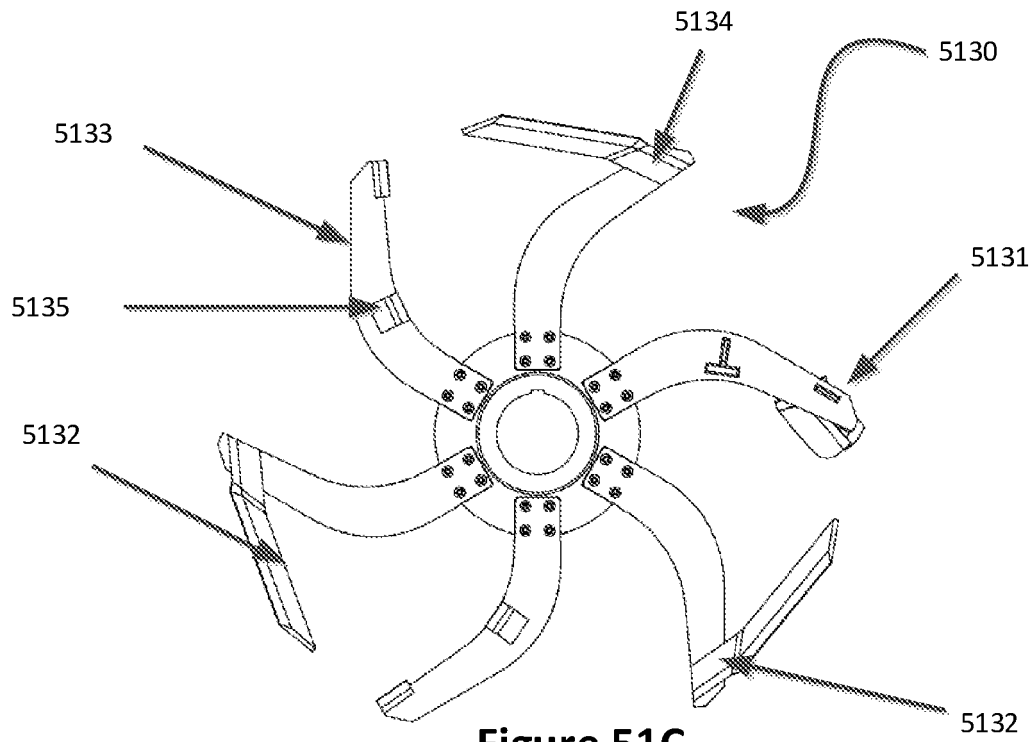


Figure 51C

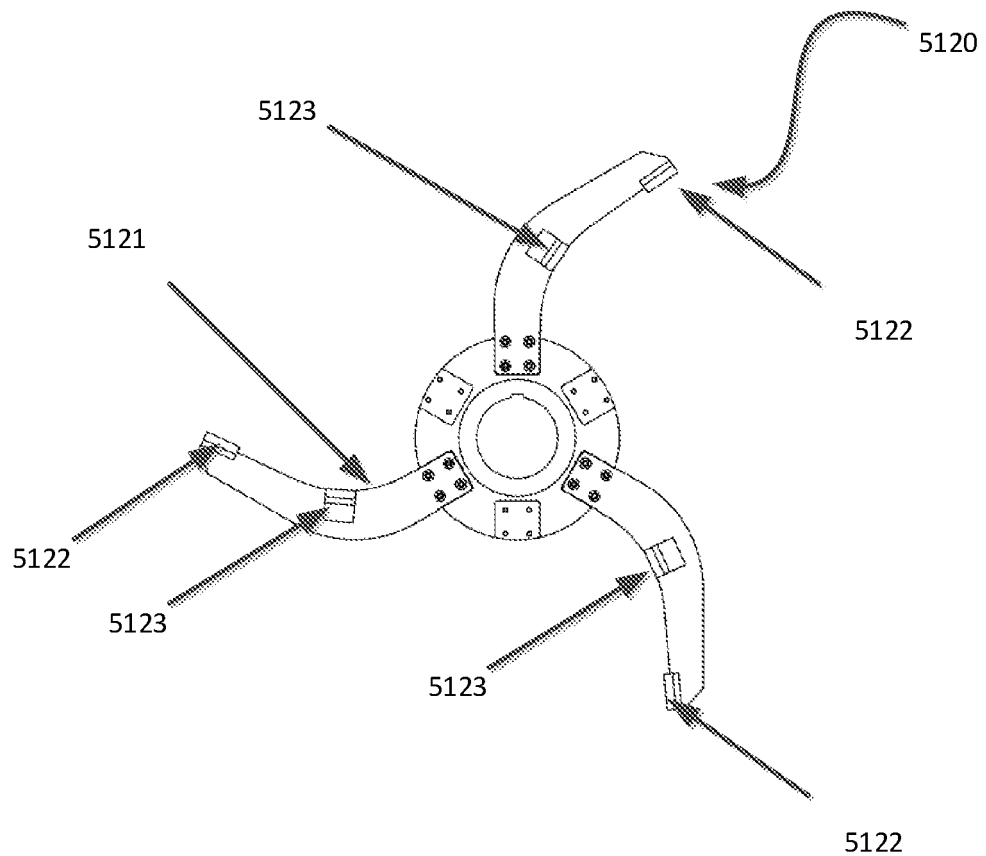


Figure 51D

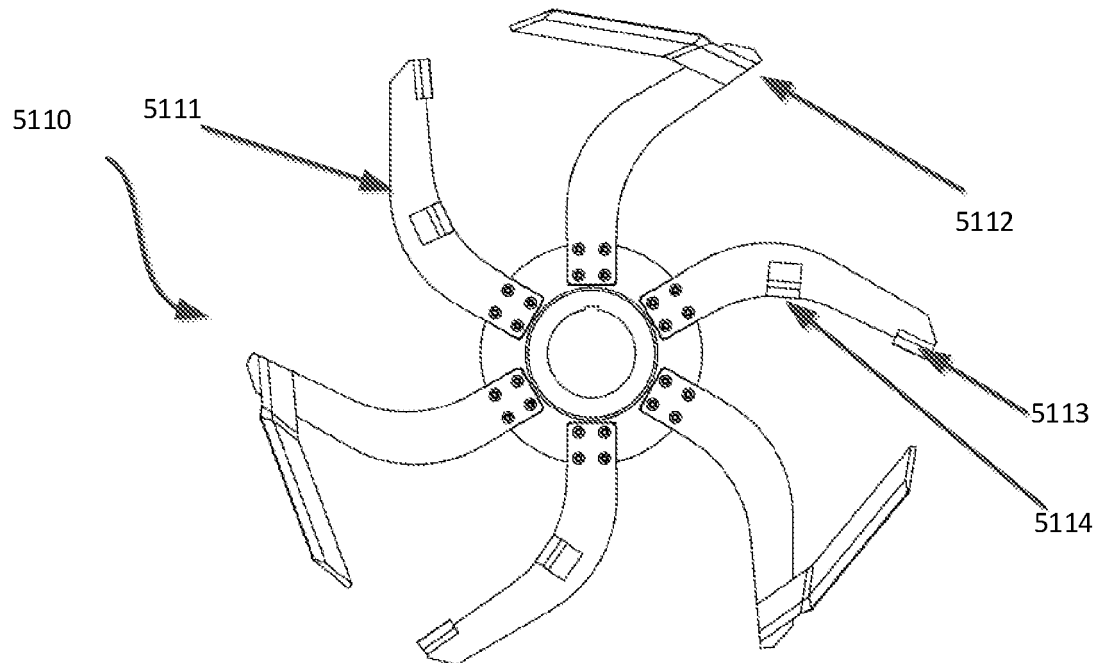


Figure 51E

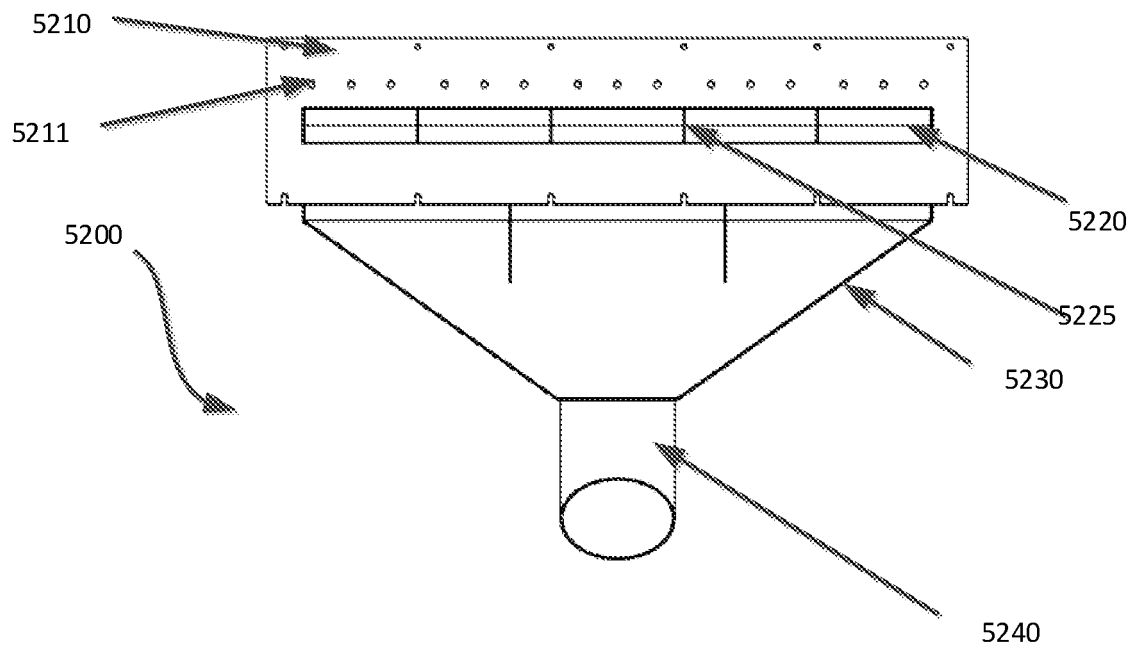


Figure 52A

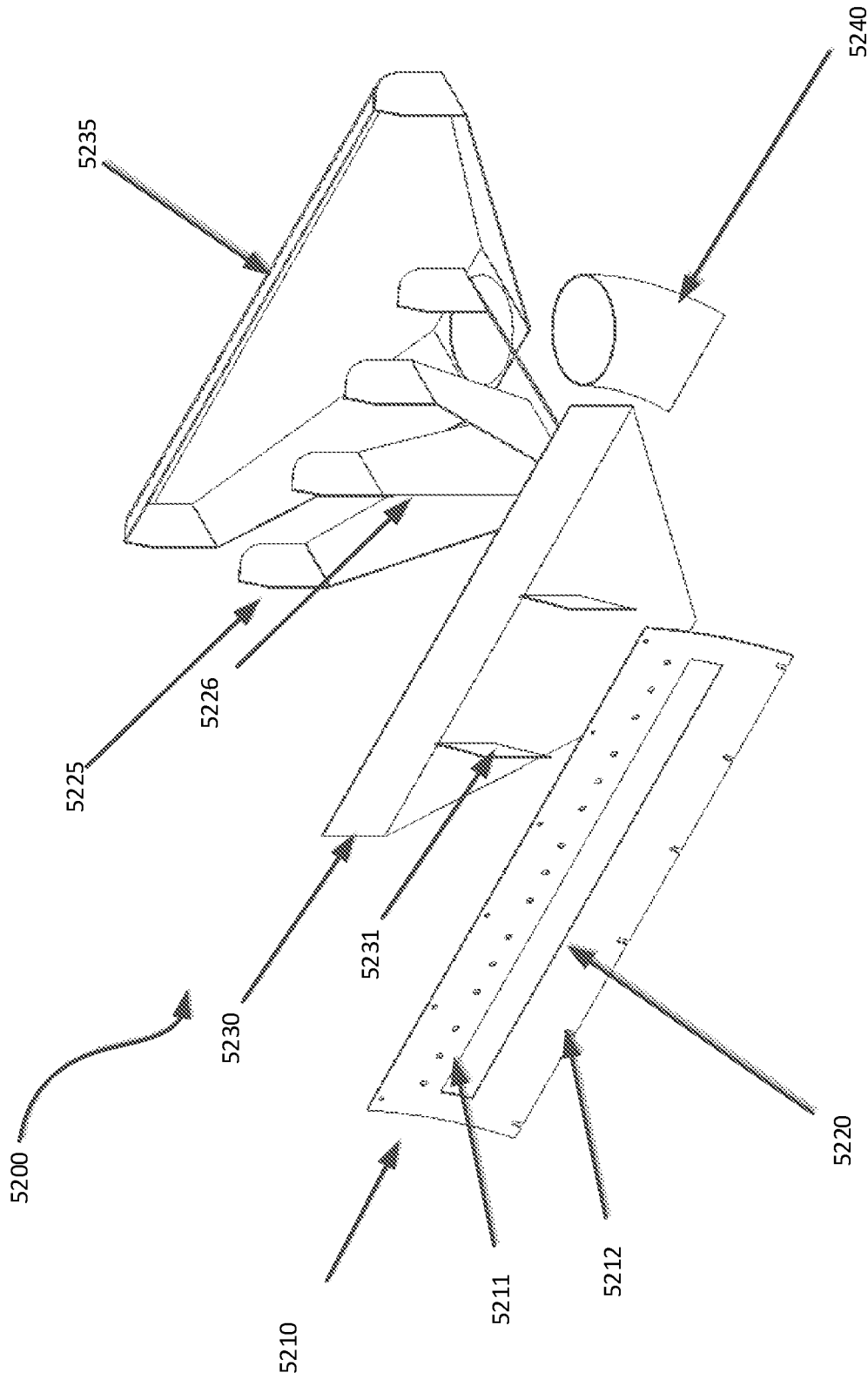


Figure 52B

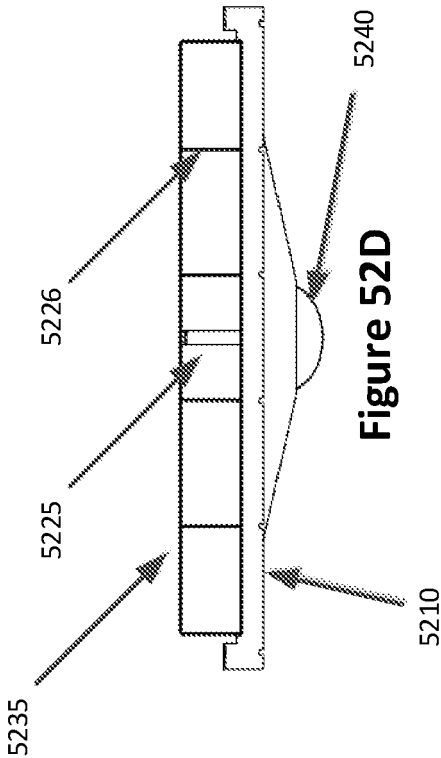


Figure 52D

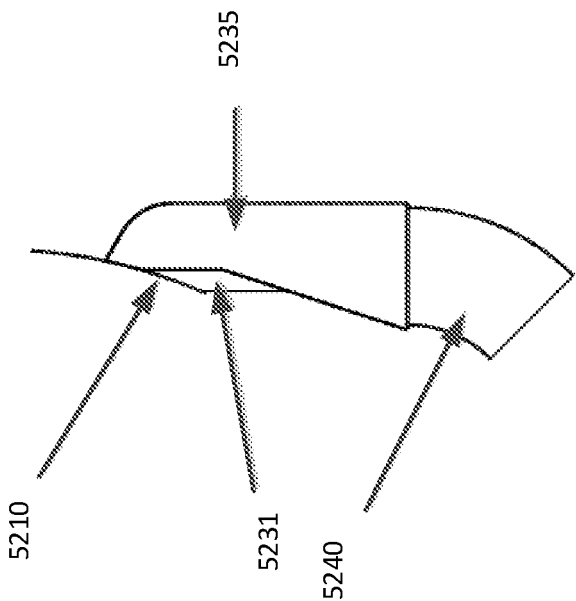


Figure 52E

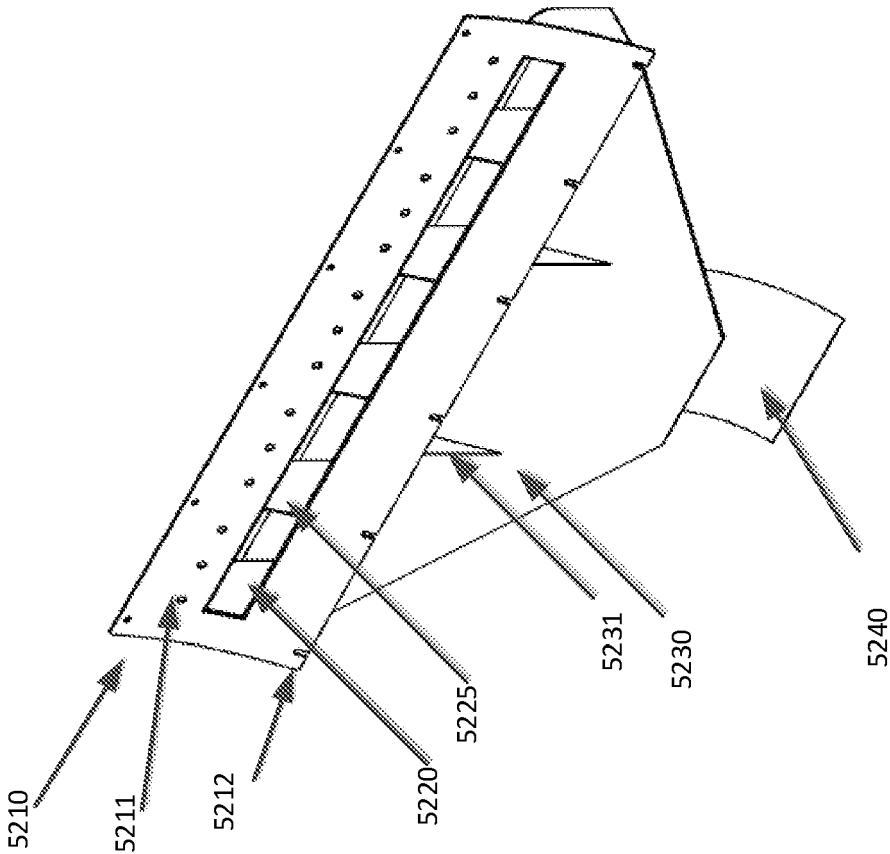


Figure 52C

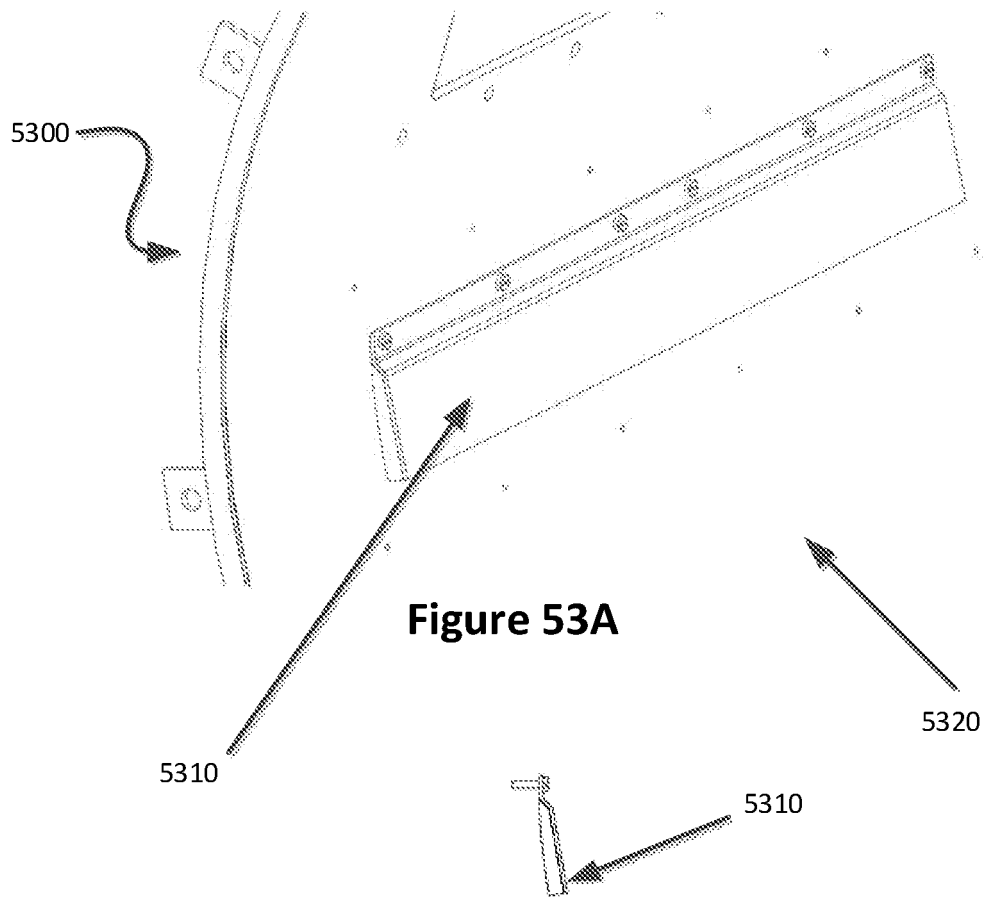


Figure 53A



Figure 53B

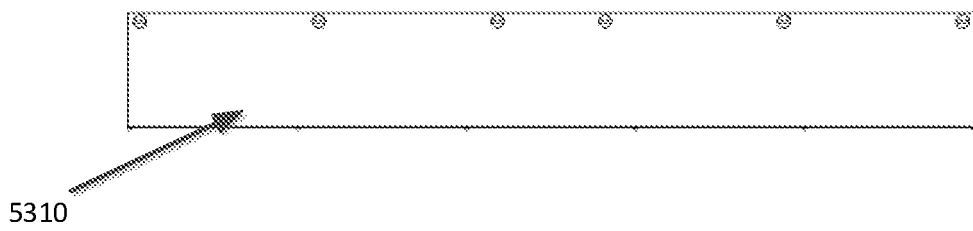


Figure 53C

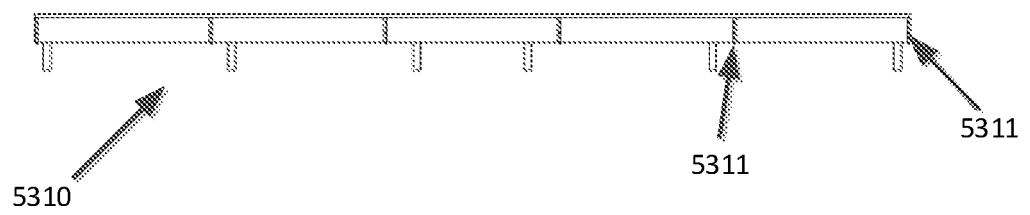


Figure 53D

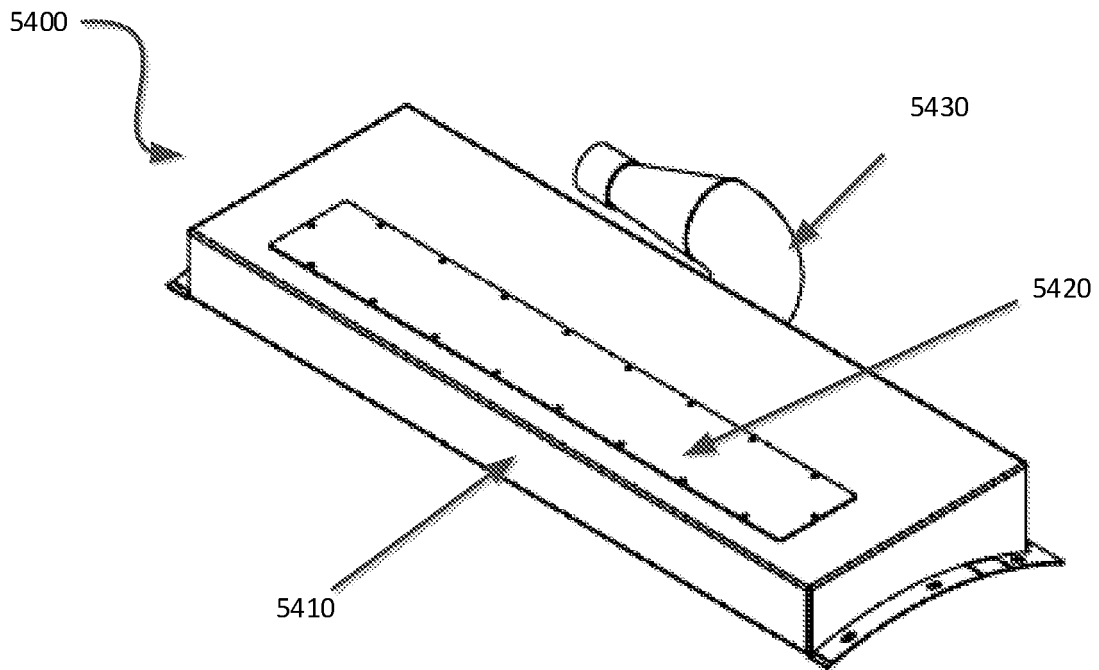


Figure 54A

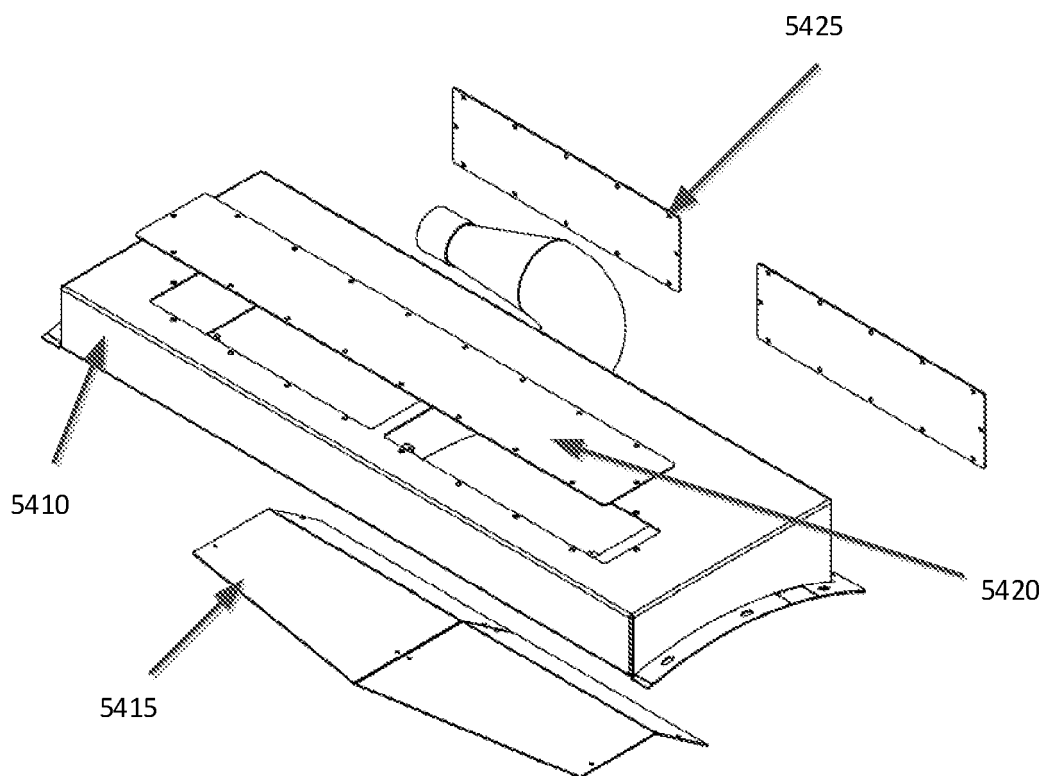


Figure 54B

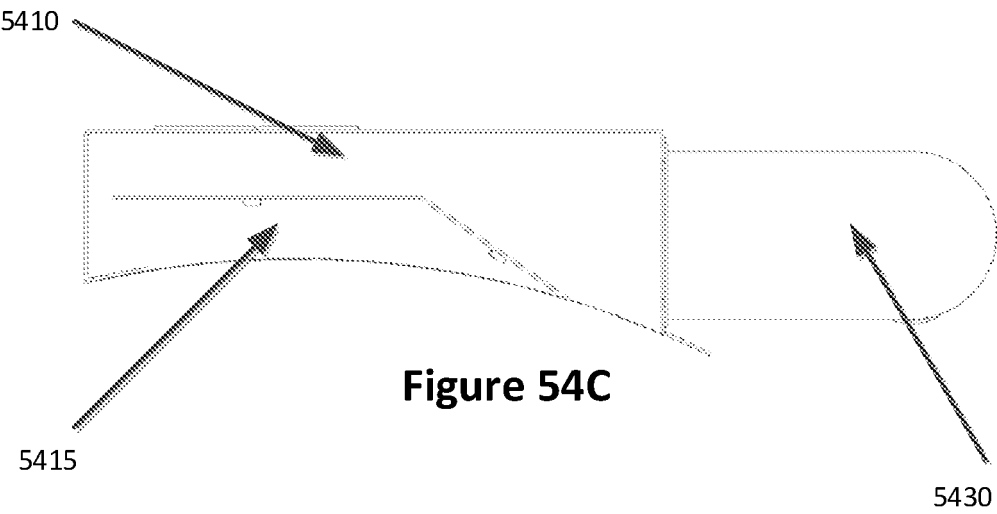


Figure 54C

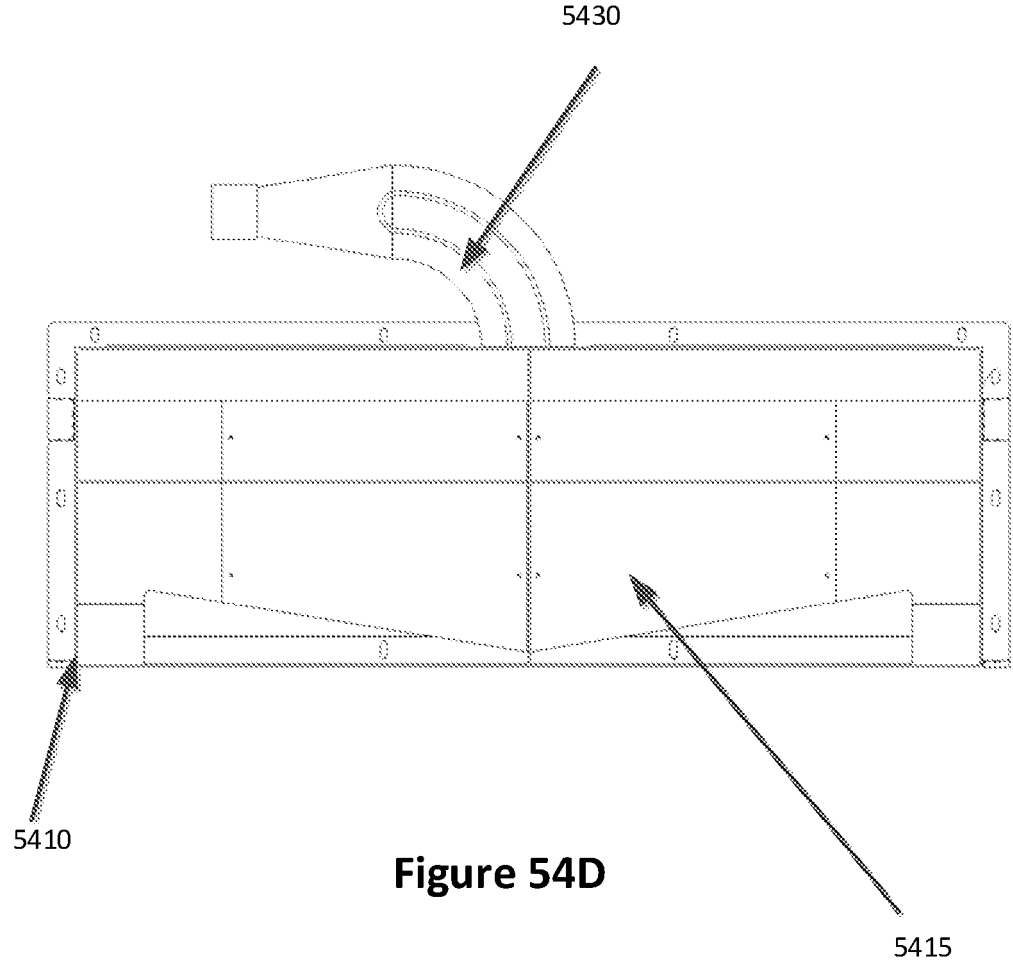


Figure 54D

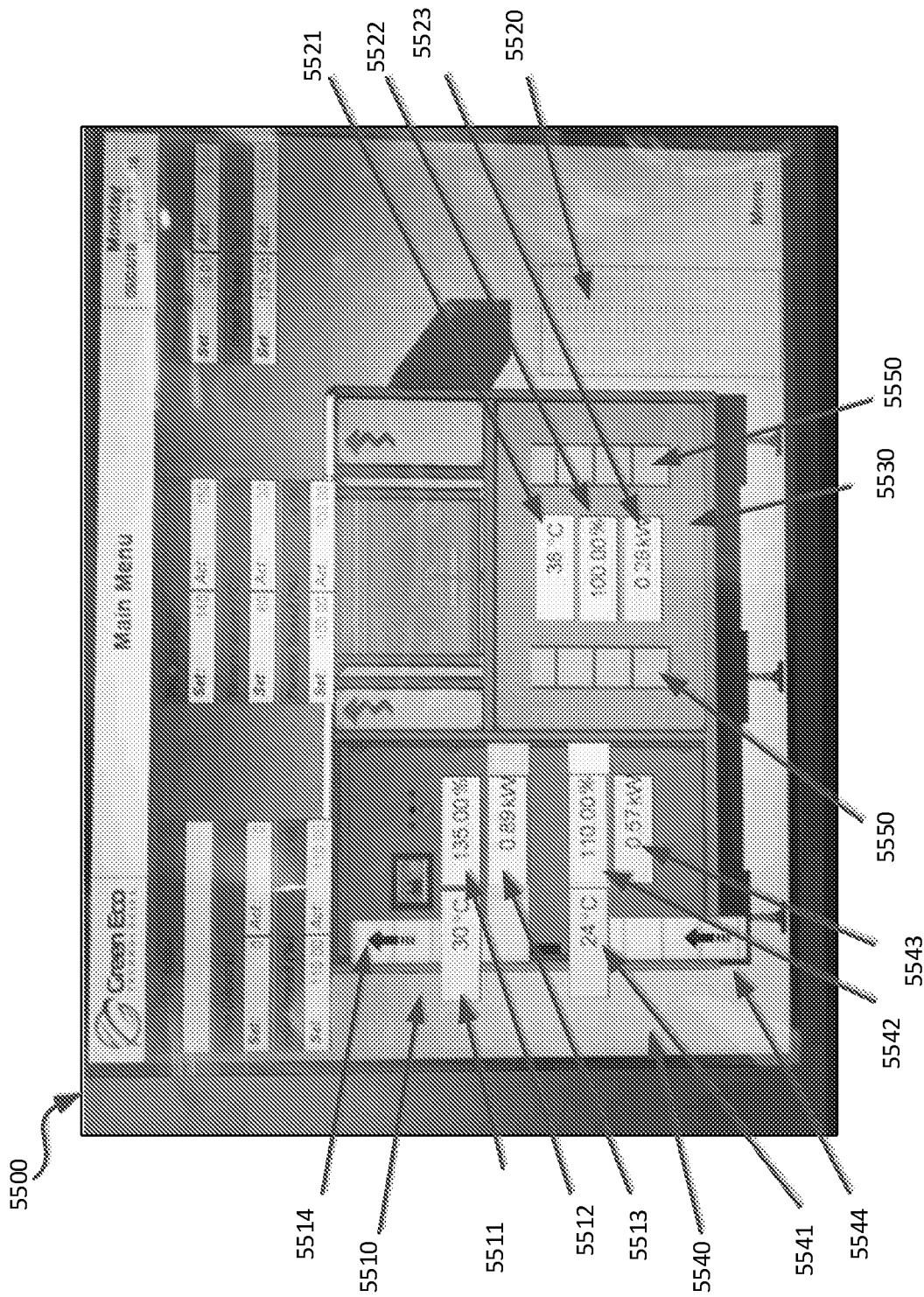
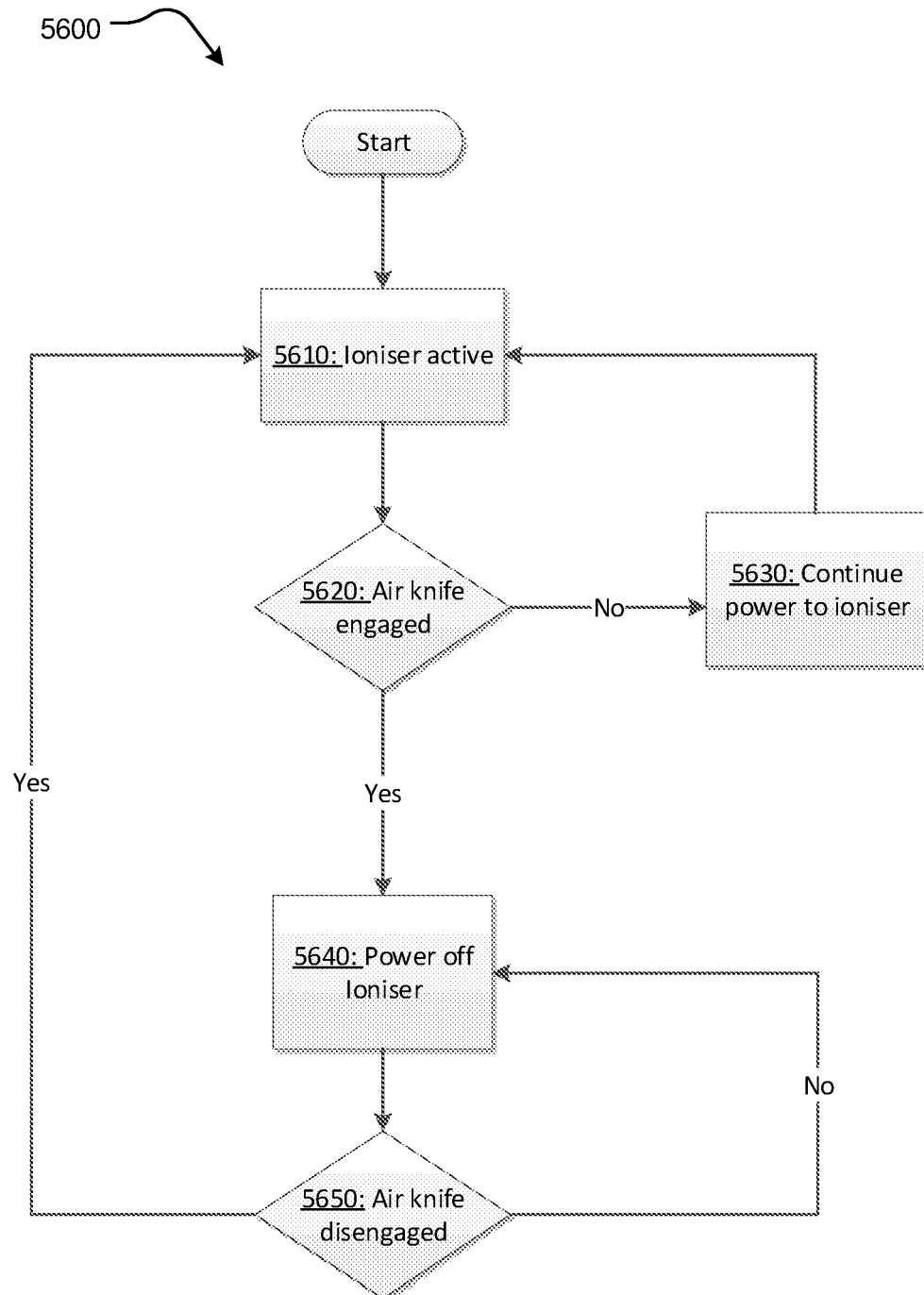


Figure 55

**Figure 56**

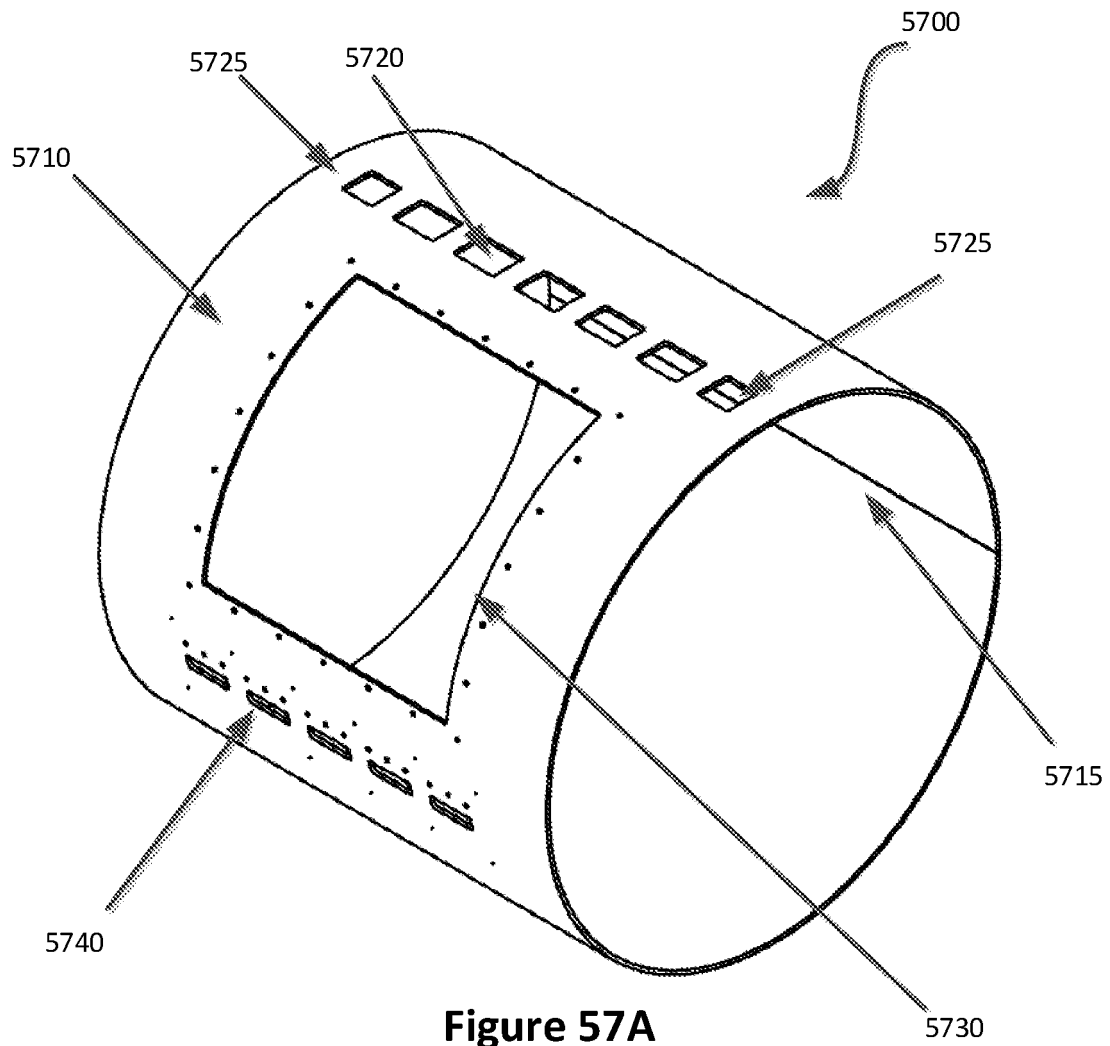


Figure 57A

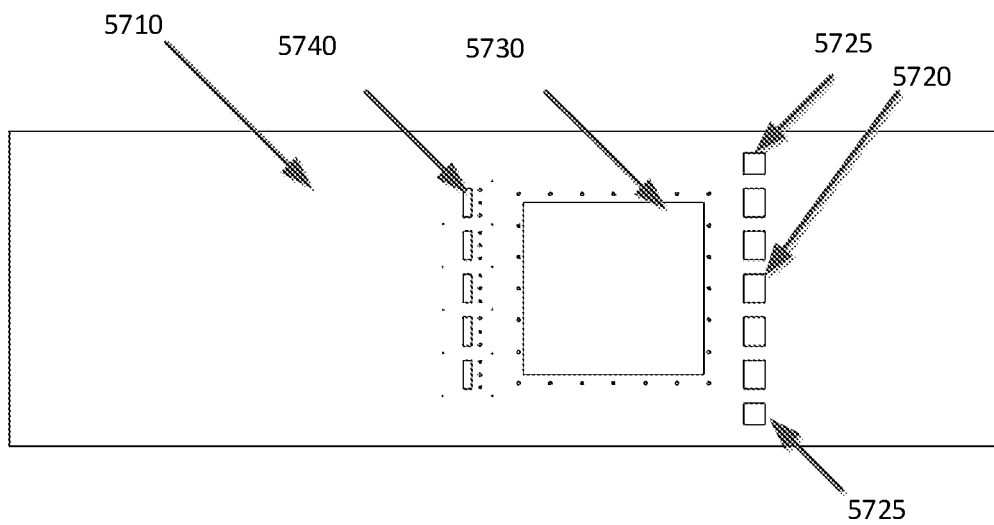
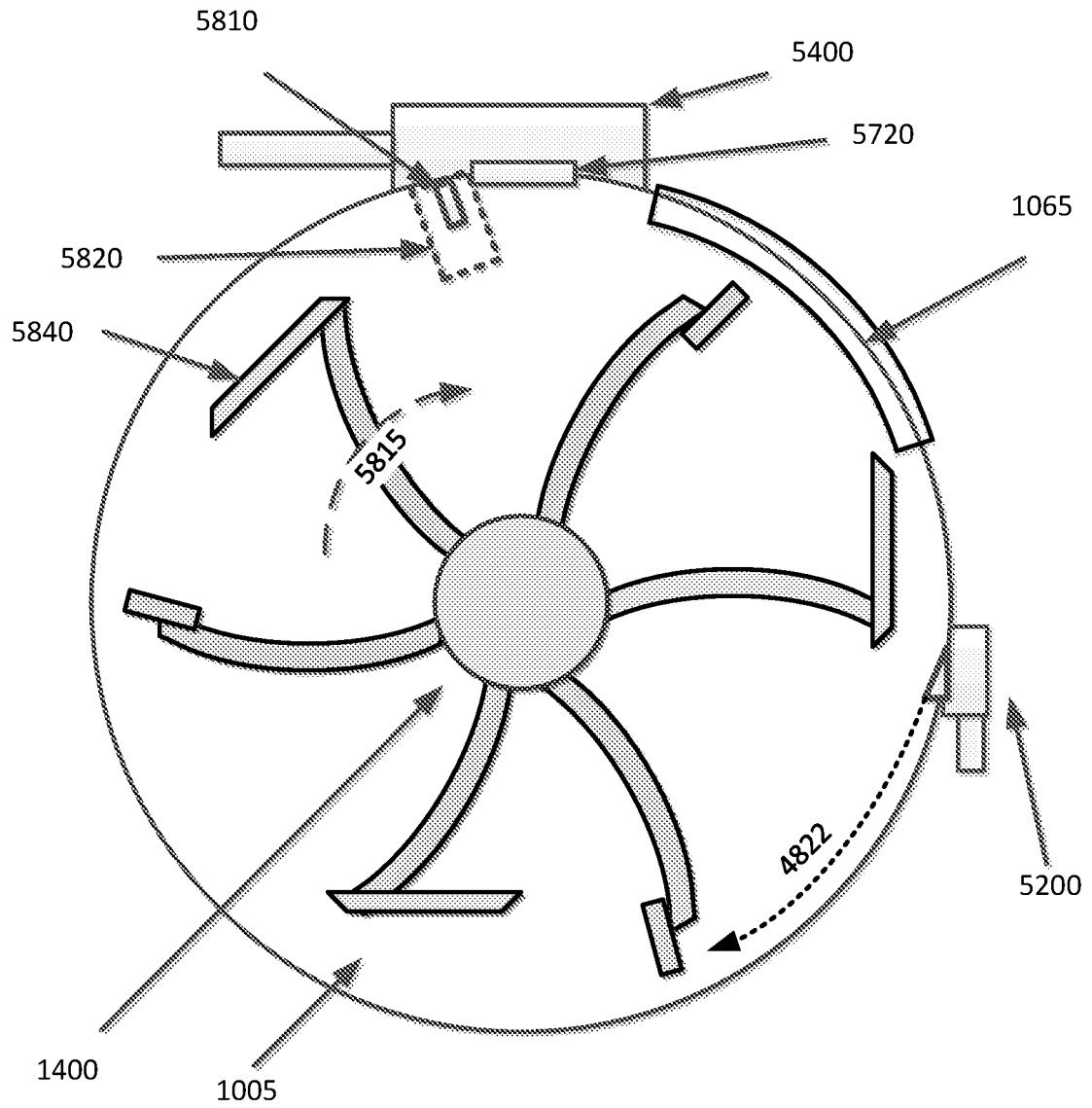


Figure 57B

**Figure 58**