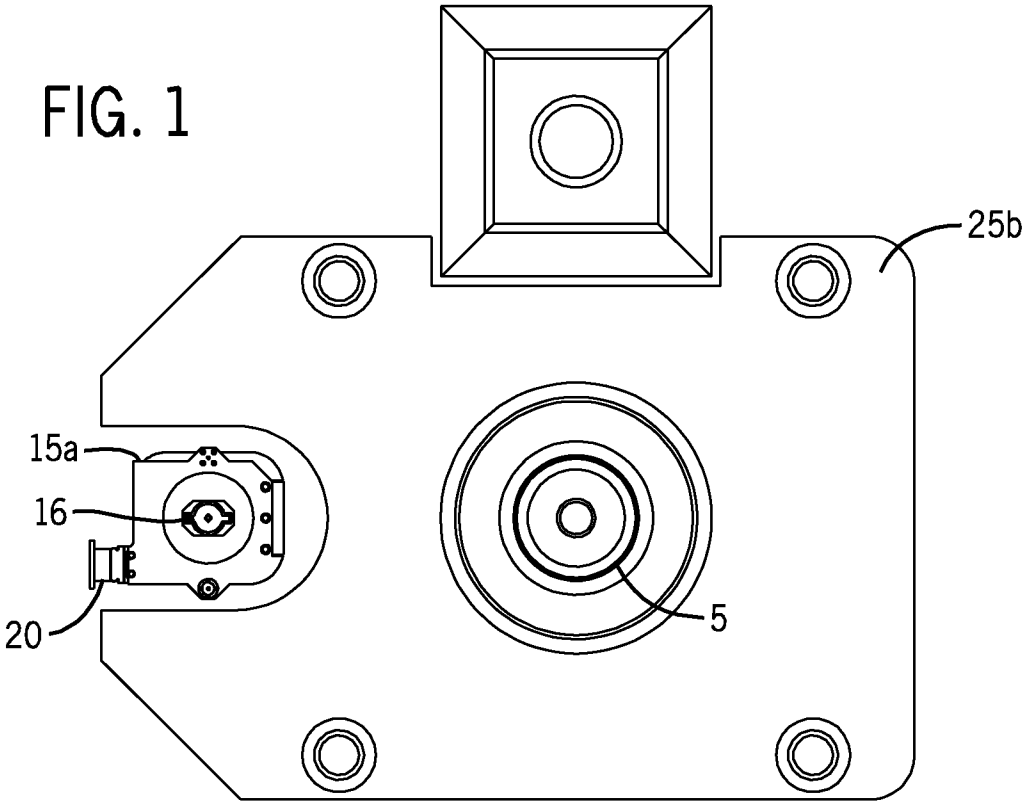
FIG. 1



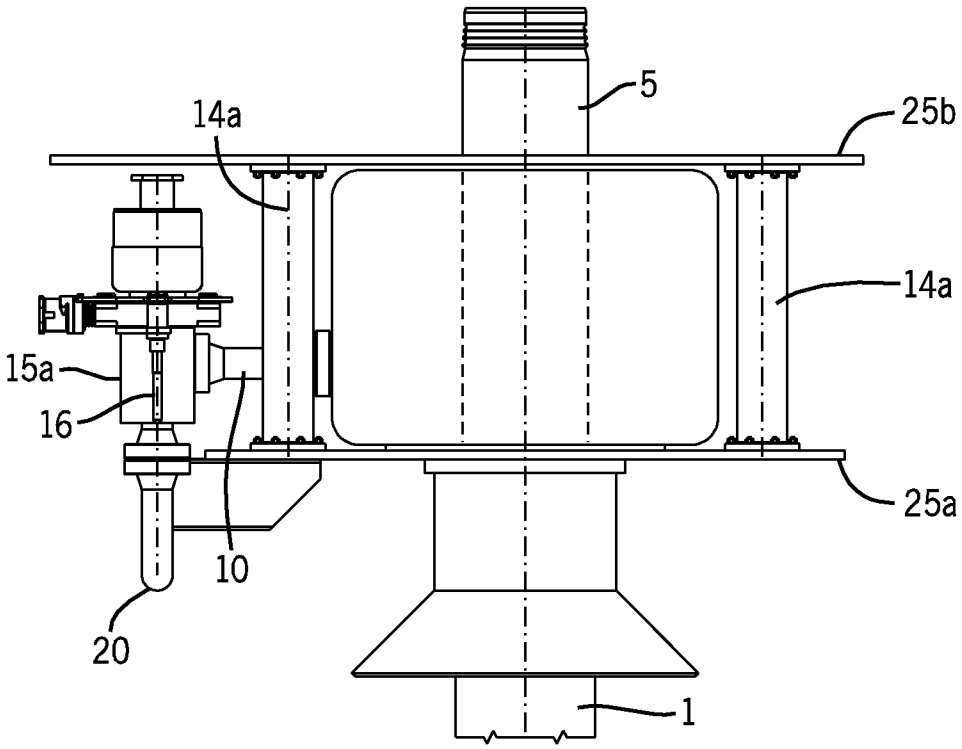


FIG. 2

FIG. 3

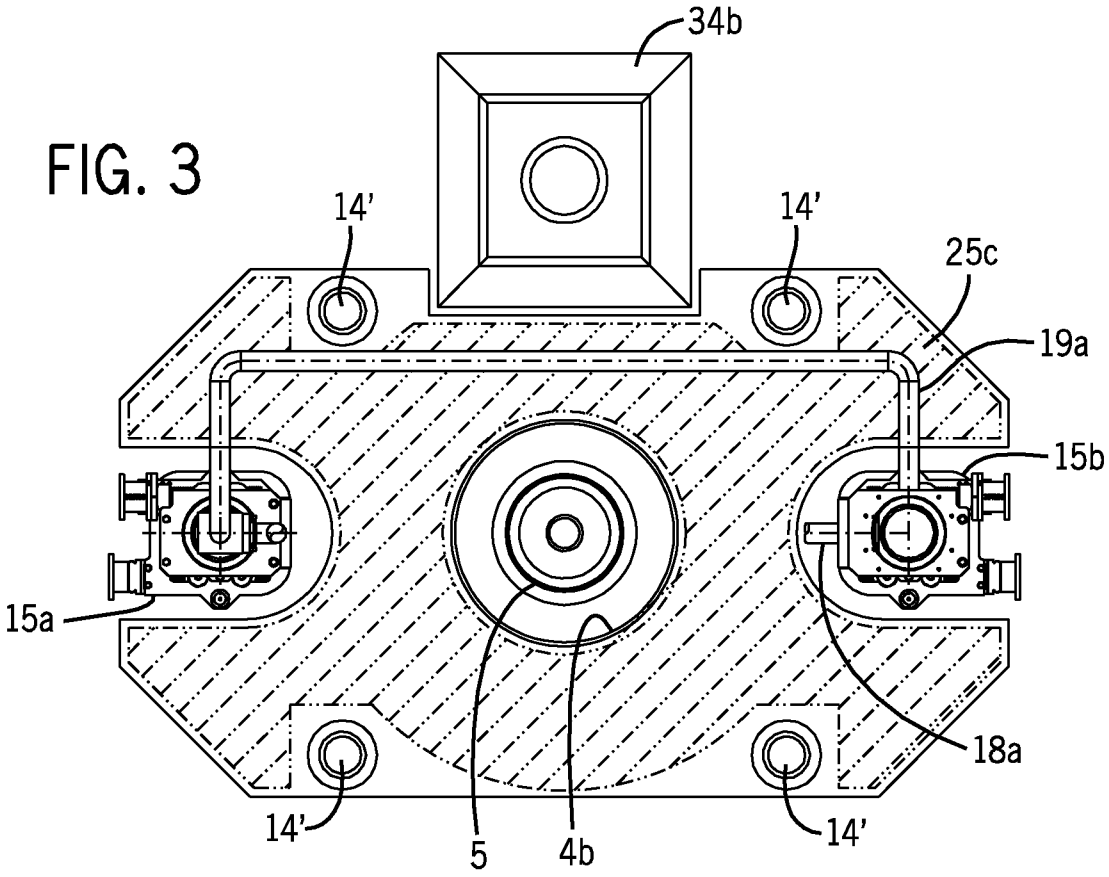

34b
14'
14'
25c
19a
15b
15a
18a
14'
5
4b
14'

FIG. 4

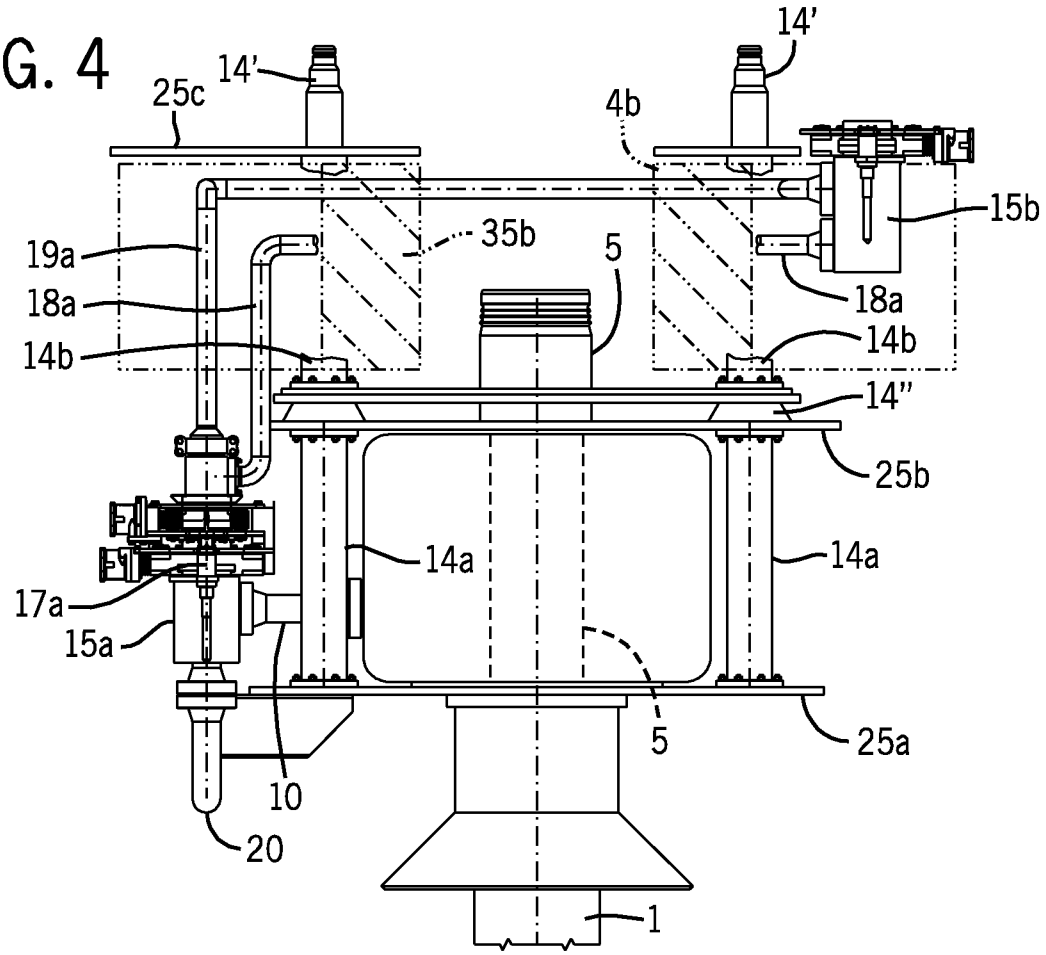
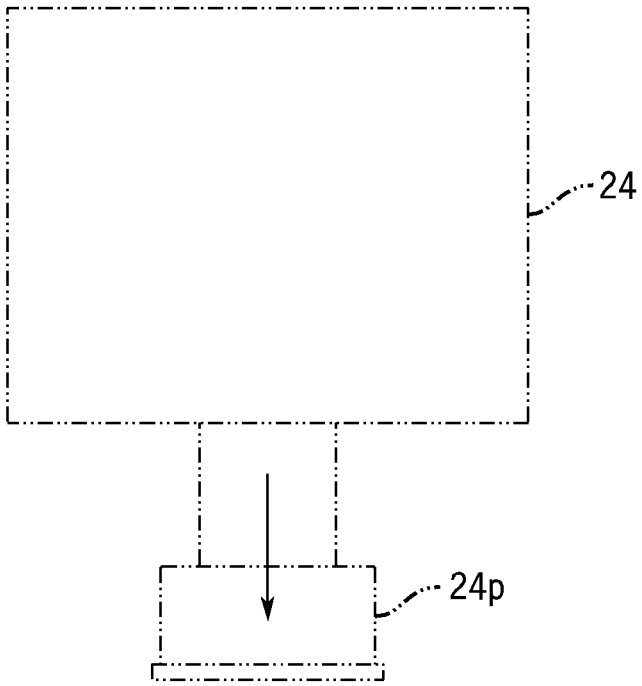

14'
25c
14'
4b
15b
35b
19a
5
18a
18a
14b
14b
14"
25b
14a
14a
17a
15a
5
25a
10
20
1

FIG. 5


24
24p

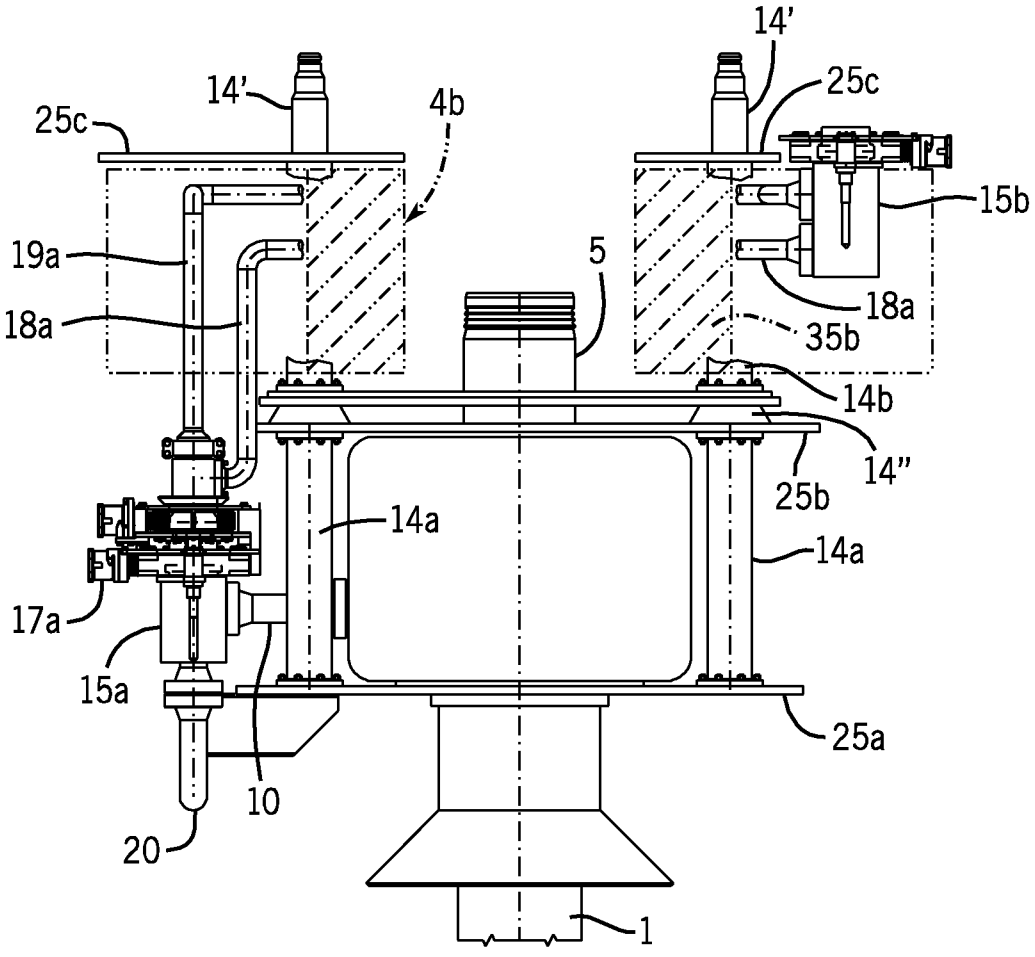

14'
25c
4b
14'
25c
15b
19a
5
18a
18a
35b
14b
14"
25b
14a
14a
17a
15a
25a
10
20
1

FIG. 6

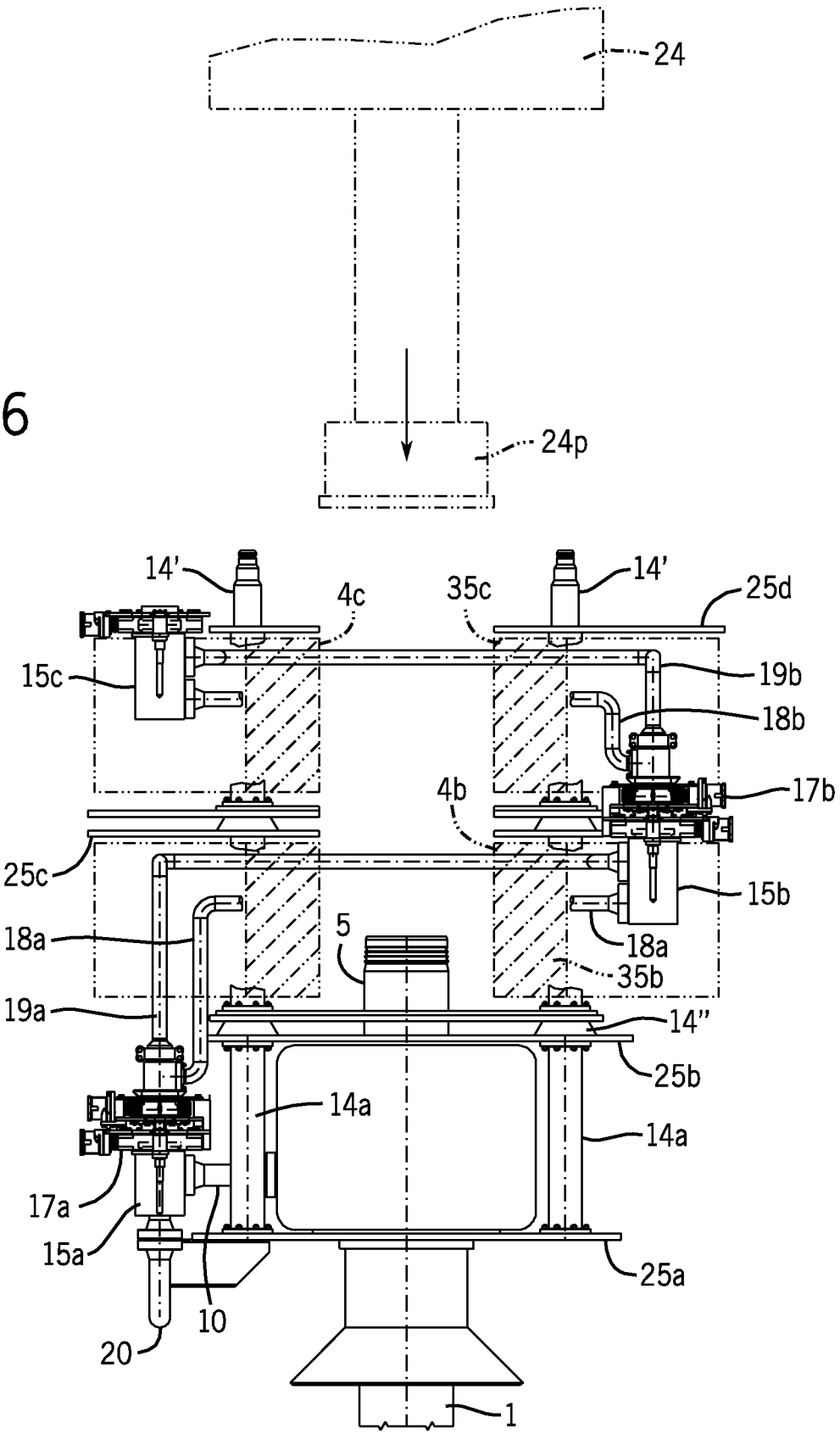

24
24p
14'
4c
35c
14'
25d
15c
19b
18b
4b
17b
25c
15b
18a
5
18a
35b
19a
14"
25b
14a
14a
17a
15a
25a
10
20
1

FIG. 7

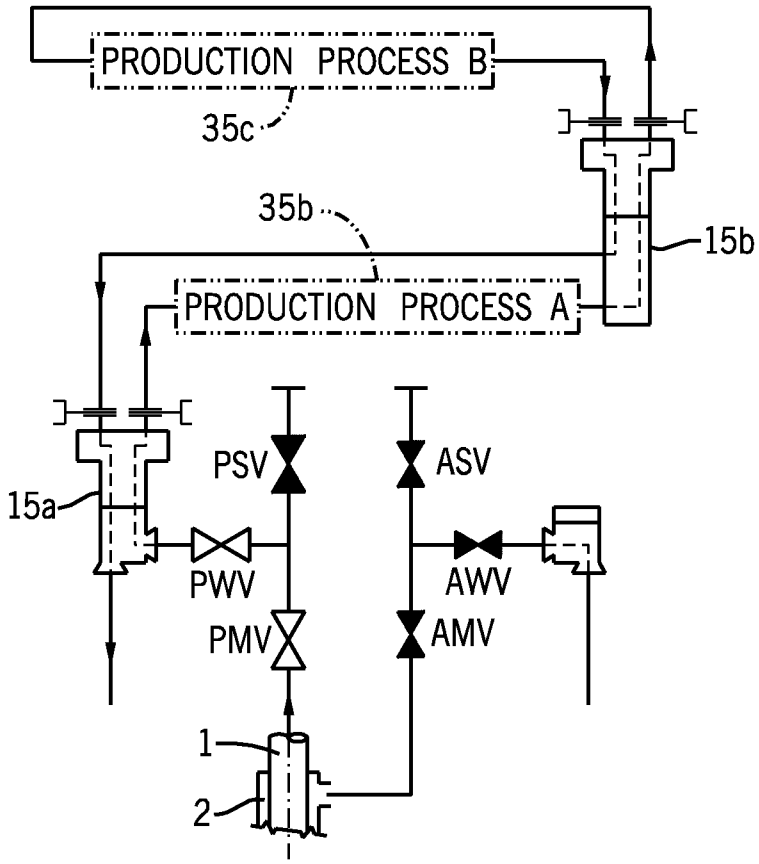

PRODUCTION PROCESS B
35c
35b
15b
PRODUCTION PROCESS A
15a
PSV
ASV
PWV
AWV
PMV
AMV
1
2

FIG. 8

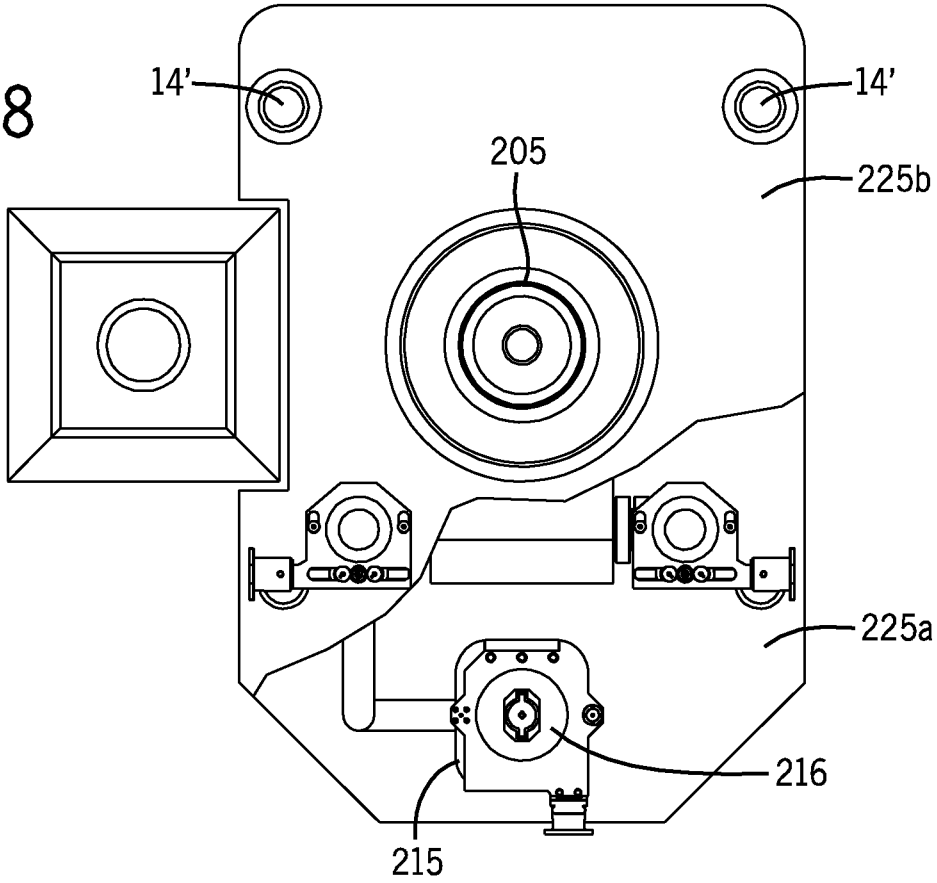
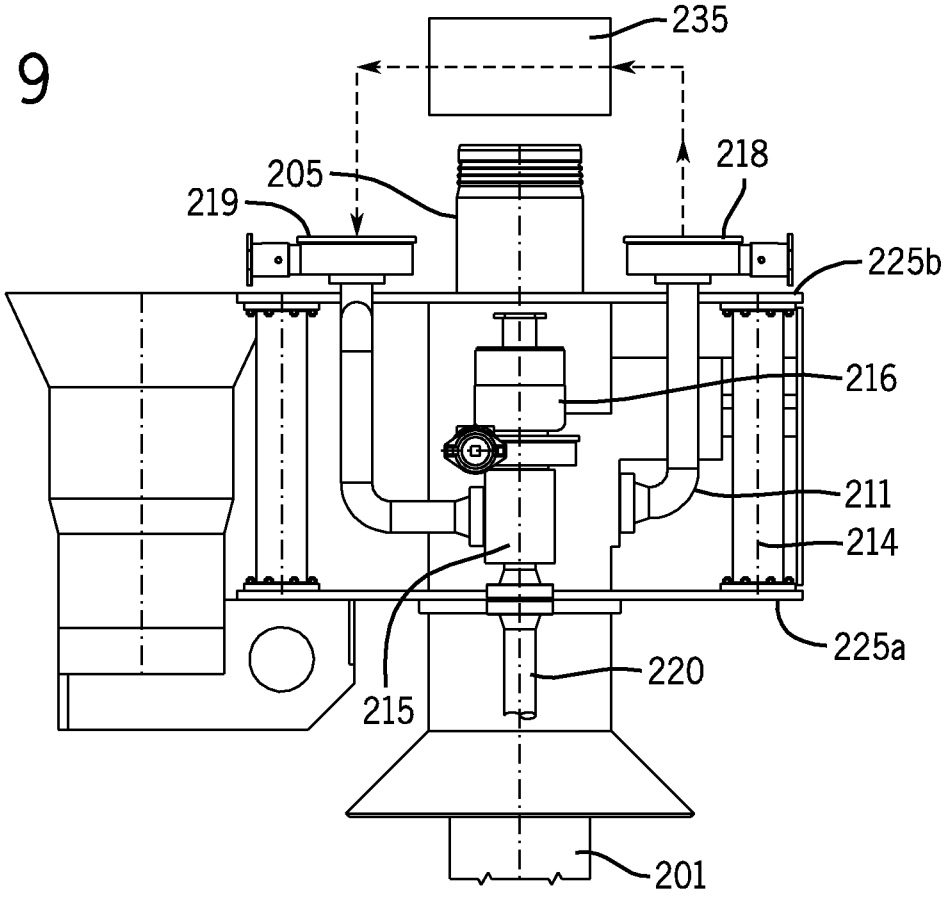

14'
14'
205
225b
225a
216
215

FIG. 9


235
218
205
219
225b
216
211
214
225a
220
215
201

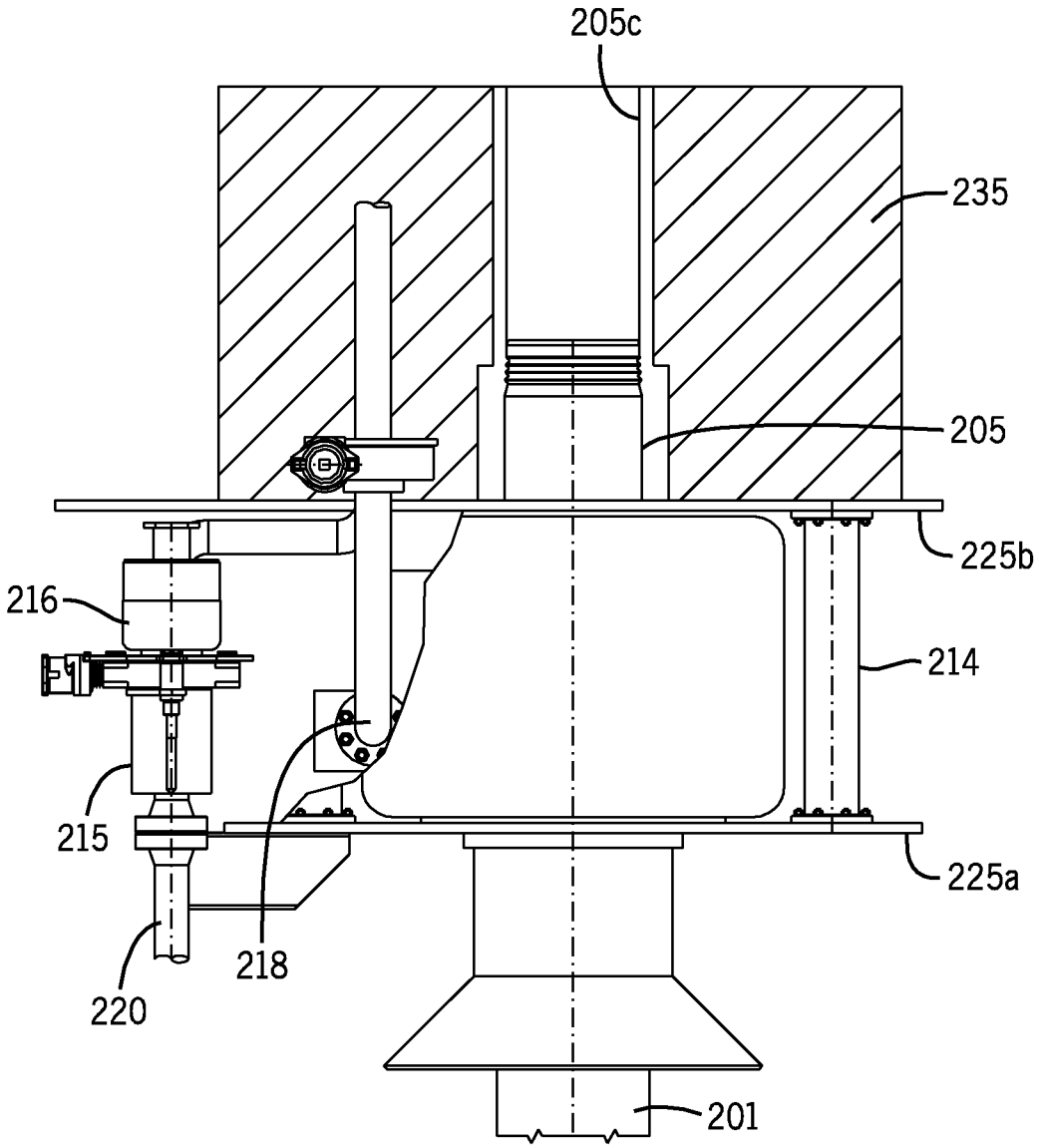


FIG. 10