ability to the fabric. Such cellulosic fibers include, but are not limited to, natural and synthetic cellulosic fibers such as cotton, rayon, acetate, triacetate, and lyocell, as well as their flame resistant counterparts FR cotton, FR rayon, FR acetate, FR triacetate, and FR lyocell. An example of FR rayon fibers is Lenzing FR™ fibers, also available from Lenzing Fibers Corporation, and VISIL™ fibers, available from Sateri. Examples of lyocell fibers include TENCEL™, TENCEL G100™ and TENCEL A100™ fibers, all available from Lenzing Fibers Corporation.

[0015] In some embodiments, blends of different cellulosic fibers are used in the fiber blend(s) of the first and/or second yarns. While the cellulosic fibers can be treated to be flame resistant, this is not necessary. Rather, inclusion of the inherently flame resistant fibers in the fiber blends imparts sufficient flame resistance and prevents the cellulosic fibers from burning.

[0016] In some embodiments, FR nylon fibers are added to the fiber blend(s) of the first and/or second yarns to impart strength and abrasion resistance and thus enhance the durability and wear properties of the fabric made with such yarns. However, because the nylon fibers are flame resistant, they do not detrimentally impact the flame resistant properties of the overall fabric made with the blend.

[0017] Some embodiments of the fabric are formed with the first and/or second yarns having a combination of cellulosic (e.g., lyocell), modacrylic, aramid (meta-aramid, para-aramid, or blends thereof), and FR nylon fibers. In some embodiments, the first yarns include approximately (i) 5-20 wt.% aramid fibers, 5-20 wt.% modacrylic fibers, 30-50 wt.% cellulosic fibers, and 30-50 wt.% FR nylon fibers, inclusive; and/or (ii) 5-15 wt.% aramid fibers, 5-15 wt.% modacrylic fibers, 35-45 wt.% cellulosic fibers, and 35-45 wt.% FR nylon fibers, inclusive. In some embodiments, the second yarns include approximately (i) 5-20 wt.% aramid fibers, 5-20 wt.% cellulosic fibers, 30-50 wt.% modacrylic fibers, and 30-50 wt.% FR nylon fibers, inclusive; and/or (ii) 5-15 wt.% aramid fibers, 5-15 wt.% cellulosic fibers, 35-45 wt.% modacrylic fibers, and 35-45 wt.% FR nylon fibers, inclusive. In some embodiments, the cellulosic fibers are non-FR lyocell fibers. In some embodiments, the aramid fibers are para-aramid fibers. In some embodiments, the first and second yarns include the same types of