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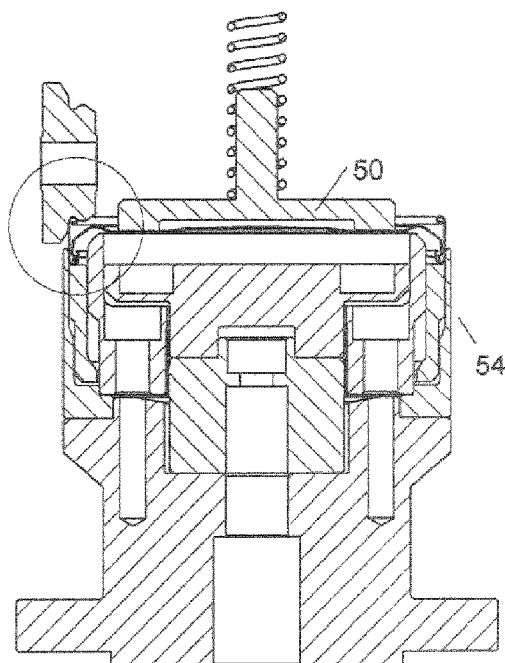
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(54) Title: METHOD FOR FORMING A METAL CLOSURE

Fig.8



(57) Abstract: A modular method of forming a two part metal closure comprises a lug forming module for forming lugs (3) on a ring (1), a panel curl module, and an assembly module which fixes the panel inside the ring whilst allowing axial movement of the panel for opening.



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