

This Sheet Has Been Replaced



-24-

DIE CASTING OF BULK-SOLIDIFYING AMORPHOUS ALLOYS**ABSTRACT OF THE DISCLOSURE**

5 Solid die-cast articles are prepared from a charge of a bulk-solidifying amorphous alloy. The charge is heated to an injection temperature and injected into a die-casting mold (176). The charge is cooled at a rate, about 500°C per second or less, such that its amorphous structure is retained in the solidified article.