



(51) International Patent Classification:

F26B 25/08 (2006.01) *B27K 5/00* (2006.01)
F26B 25/06 (2006.01) *E04C 2/08* (2006.01)
E04C 2/40 (2006.01) *B65D 90/02* (2006.01)

(21) International Application Number:

PCT/FI2014/050315

(22) International Filing Date:

30 April 2014 (30.04.2014)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

20135453 2 May 2013 (02.05.2013) FI

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(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY,

BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IR, IS, JP, KE, KG, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, KM, ML, MR, NE, SN, TD, TG).

Published:

- with international search report (Art. 21(3))
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments (Rule 48.2(h))

(54) Title: METHOD AND A PLATE MODULE FOR MANUFACTURING A THERMAL MODIFICATION KILN

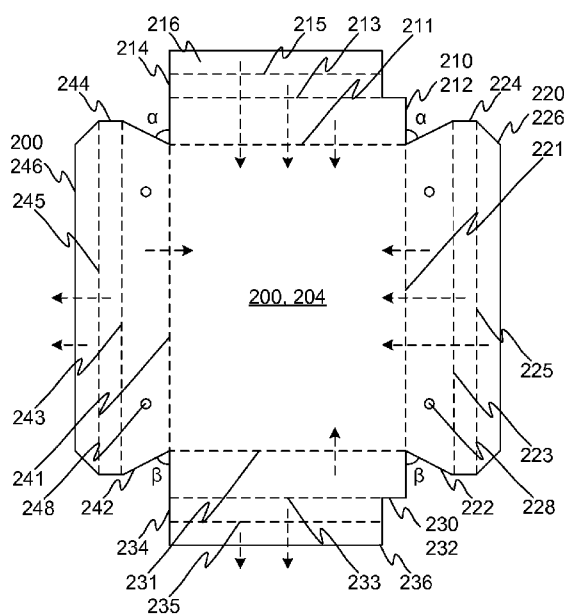


Fig. 2a

(57) Abstract: According to one exemplary embodiment, the application relates to a method for manufacturing a thermal modification kiln for timber. The method comprises making plate modules from steel plates (200) by forming edges (210, 220, 230, 240) of the plates with flaps (211, 213, 215, 221, 223, 225, 231, 233, 235, 241, 243, 245), which enable adjacent modules to be interconnected for constructing a kiln frame.