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(71) Applicants *(for all designated States except US)*: **ISOTECHNIKA INC.** [CA/CA]; 2100 College Plaza, 8215 112th Street, Edmonton, Alberta T6G 2C8 (CA). **F. HOFFMANN-LA ROCHE LTD.** [CH/CH]; Grenzacher Strasse 124, CH-4070 Basel (CH).

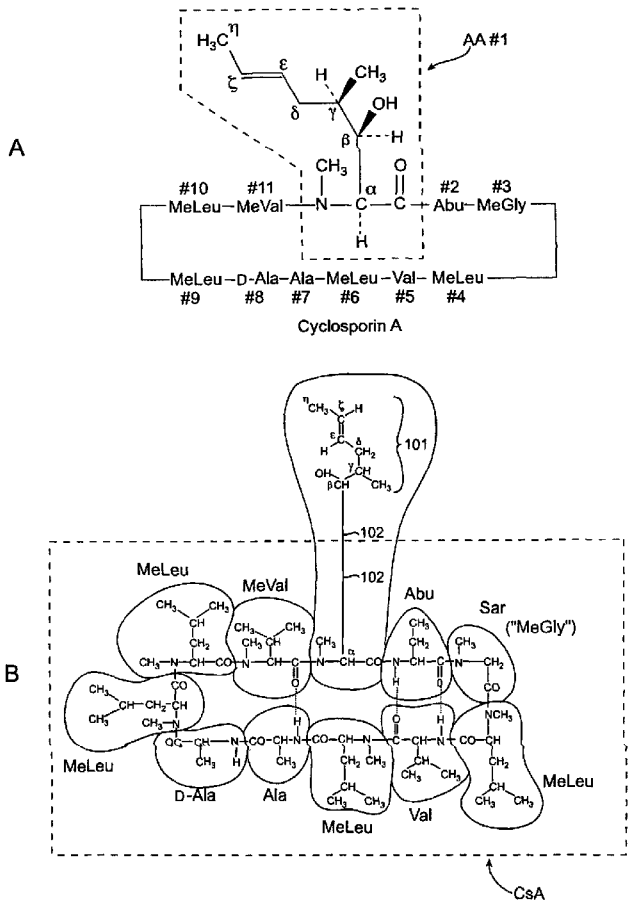
(72) Inventors; and

(75) Inventors/Applicants *(for US only)*: **NAICKER, Selvaraj** [CA/CA]; 3304 -117th Street, Edmonton, Alberta T6J 3J4 (CA). **YATSCOFF, Randall, W.** [CA/CA]; 1596 Hector Road, Edmonton, Alberta T6R 2Z5 (CA). **FOSTER, Robert, T.** [CA/CA]; 4211-120 Street, Edmonton, Alberta T6J 1X9 (CA). **ABEL, Mark** [CA/CA]; 11530 9A Avenue, Edmonton, Alberta T6J 7B2 (CA). **JAYARAMAN, Seetharaman** [CA/CA]; 11812 - 13 Avenue, Edmonton, Alberta T6J 7E9 (CA). **MAIR, Hans-Jurgen** [DE/DE]; Friedrich Hecker, Str. 3, 79539 Lorrach (DE). **ADAM, Jean-Michel** [BE/CH]; Im Reincherhof 187, CH-4153 Reinach BL (CH). **LOHRI, Bruno** [CH/CH]; Scheltenstrasse 5, CH-4153 Reinach BL (CH).

(74) Agent: **TORYS LLP**; Attn: Randhawa, Bhupinder, Maritime Life Tower, Suite 3000, 79 Wellington St. W., Box 270, TD Centre, Toronto, Ontario M5K 1N2 (CA).

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(54) Title: SYNTHESIS OF CYCLOSPORIN ANALOGS



(57) Abstract: The invention is directed to isomeric mixtures of cyclosporine analogues that are structurally similar to cyclosporine A. The mixtures possess enhanced efficacy and reduced toxicity over the individual isomers and over naturally occurring and other presently known cyclosporines and cyclosporine derivatives. Embodiments of the present invention are directed toward *cis* and *trans*-isomers of cyclosporin A analogs referred to as $ISA_{TX}247$, and derivatives thereof. Mixtures of $ISA_{TX}247$ isomers exhibit a combination of enhanced potency and reduced toxicity over the naturally occurring and presently known cyclosporins. $ISA_{TX}247$ isomers and alkylated, arylated, and deuterated derivatives are synthesized by stereoselective pathways where the particular conditions of a reaction determine the degree of stereoselectivity. Stereoselective pathways may utilize a Wittig reaction, or an organometallic reagent comprising inorganic elements such as boron, silicon, titanium, and lithium. The ratio of isomers in a mixture may range from about 10 to 90 percent by weight of the (E)-isomer to about 90 to 10 percent by weight of the (Z)-isomer, based on the total weight of the mixture.

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