

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
11 October 2001 (11.10.2001)

PCT

(10) International Publication Number
WO 01/74521 A1

(51) International Patent Classification⁷: **B23D 19/06**

(21) International Application Number: PCT/EP01/02964

(22) International Filing Date: 14 March 2001 (14.03.2001)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
00201159.1 31 March 2000 (31.03.2000) EP

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(81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CR, CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.

(84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

Published:

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: METHOD AND APPARATUS FOR FORMING TAPERED SHEETS, AND TAPERED SHEET FORMED THEREWITH

(57) Abstract: The invention relates to a method for forming a tapered sheet for building purposes, in which the tapered sheet is formed from a metal strip. The method is characterised in that the tapered sheet is formed by shearing the metal strip in two places under an angle of α with a side of the metal strip and by shearing the metal strip in between these two places under an angle of 2α with the side of the metal strip, the shearing being performed in any order, to form a substantially symmetrical tapered sheet. The invention also relates to an apparatus for forming a tapered sheet for building purposes, to form the tapered sheet from a metal strip. The apparatus is characterised in that it comprises first shearing means so as to be able to make a cross cut under an angle α and second shearing means so as to be able to make a substantially longitudinal cut under an angle 2α in the metal strip.



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