

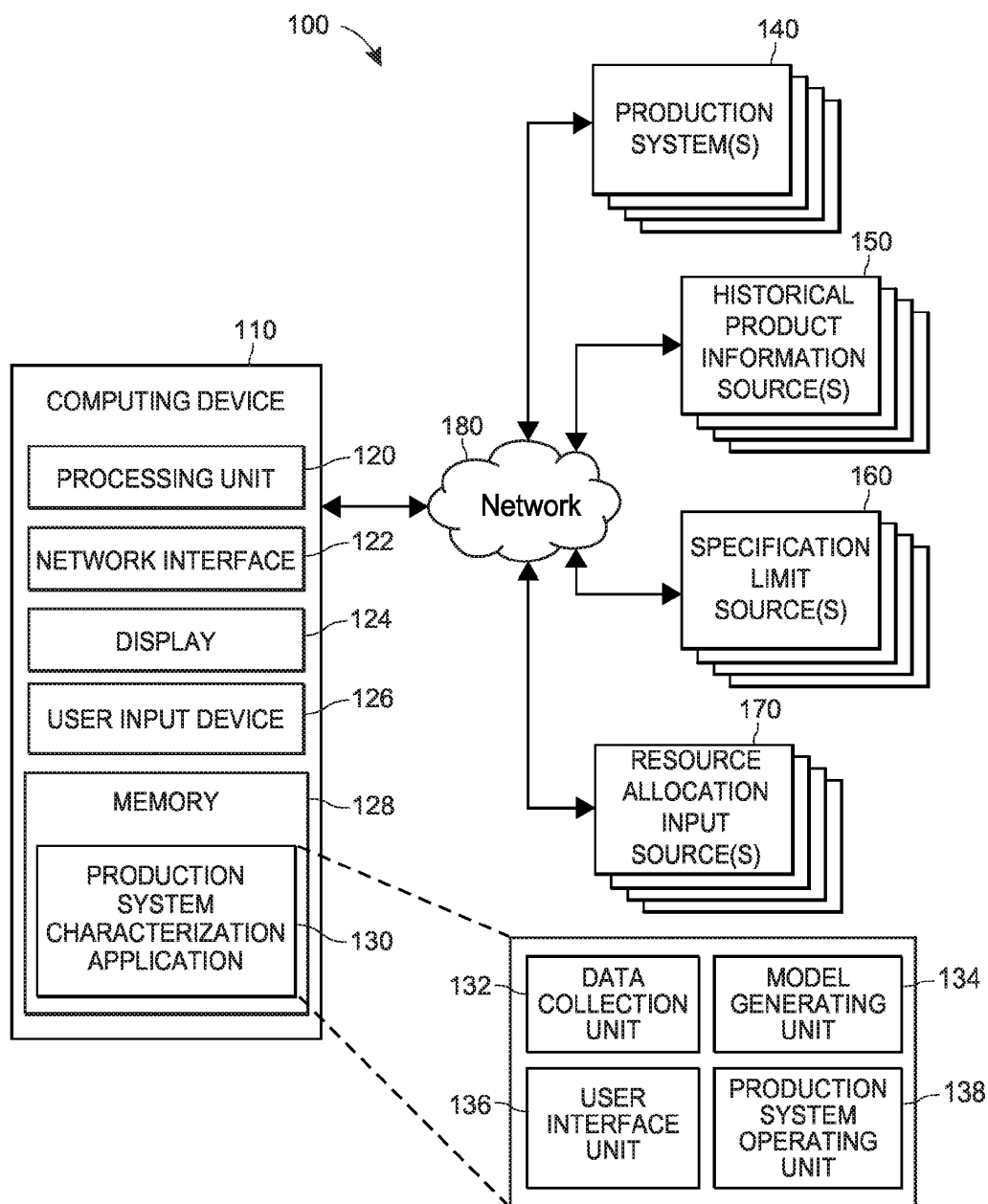


FIG. 1

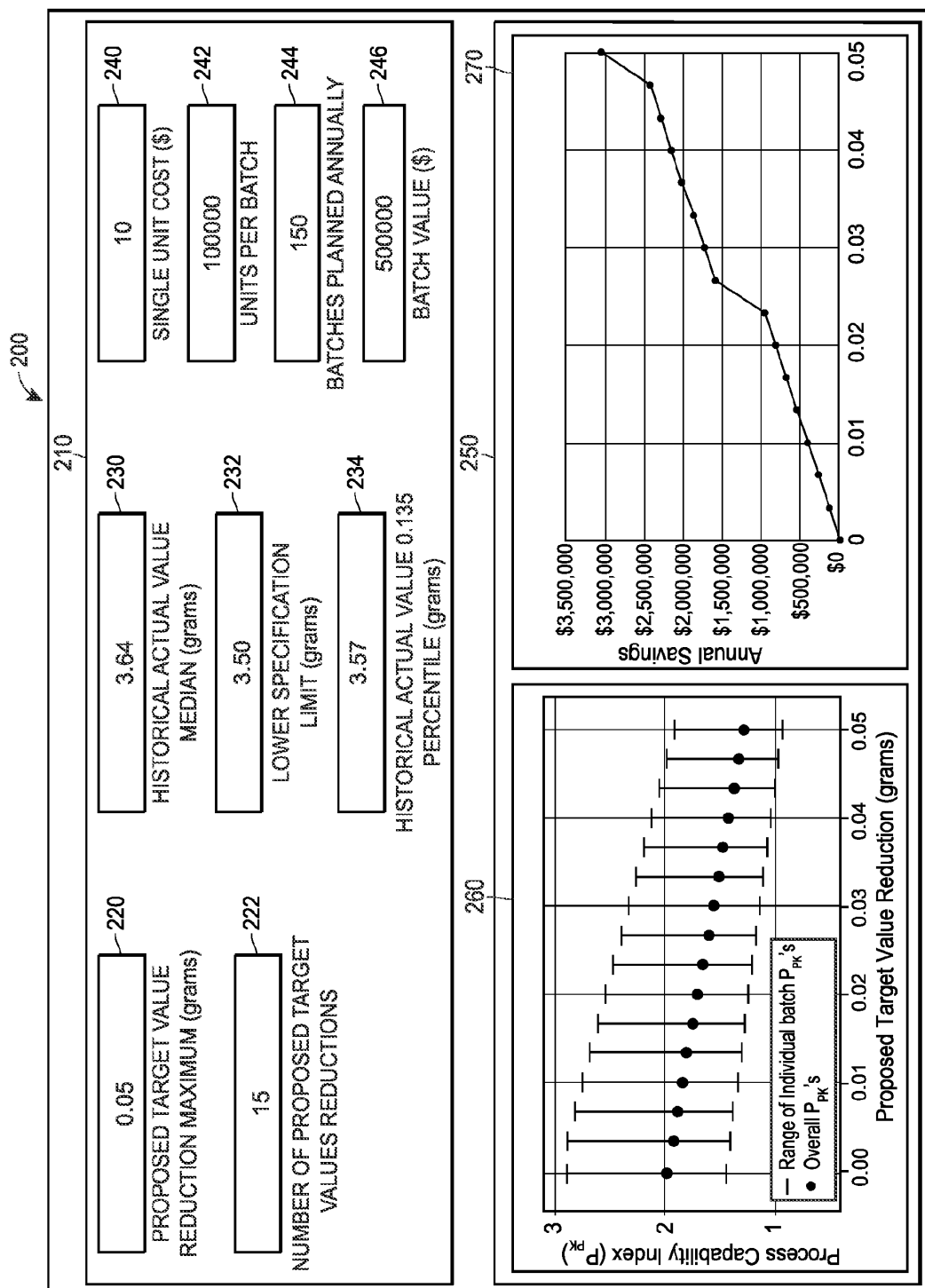


FIG. 2

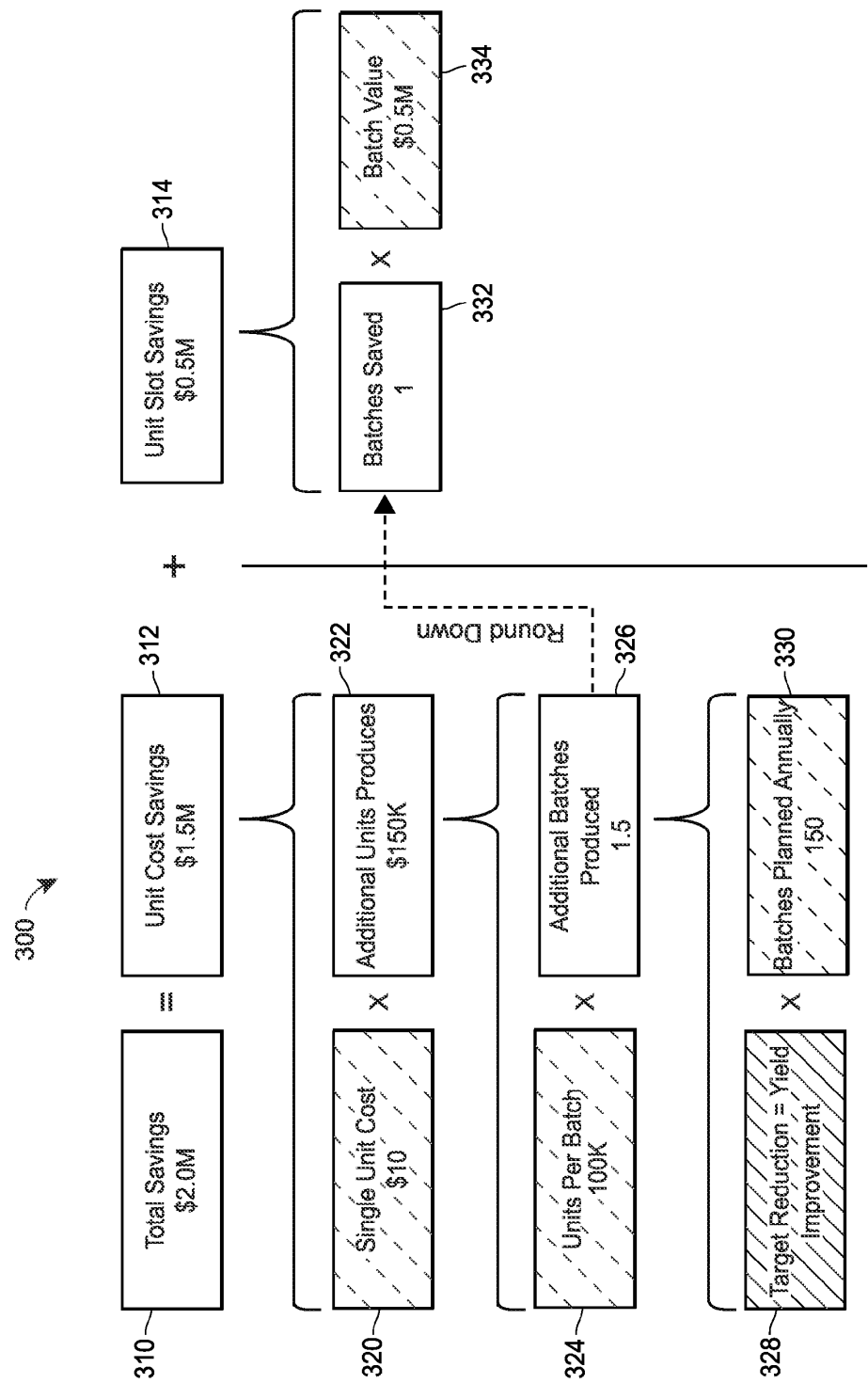


FIG. 3

400



	Historical Target Value (3.640 grams)	Proposed Target Value I (3.623 grams)	Proposed Target Value II (3.607 grams)	Proposed Target Value III (3.590 grams)
P_{pk} of All Batches	2.0	1.8	1.5	1.3
P_{pk} of Worst Batch	1.5	1.3	1.1	0.9
Out-of-Specification Rate (ppm)	0	0	0	0
5 Year Savings (\$)	\$0	\$3.4M	\$9.4M	\$15.3M
9 Year Savings (\$)	\$0	\$6.2M	\$16.9M	\$27.5M
Notes	N/A	Some savings and more than acceptable performance	Better savings and acceptable performance	Best savings and less than acceptable performance

FIG. 4

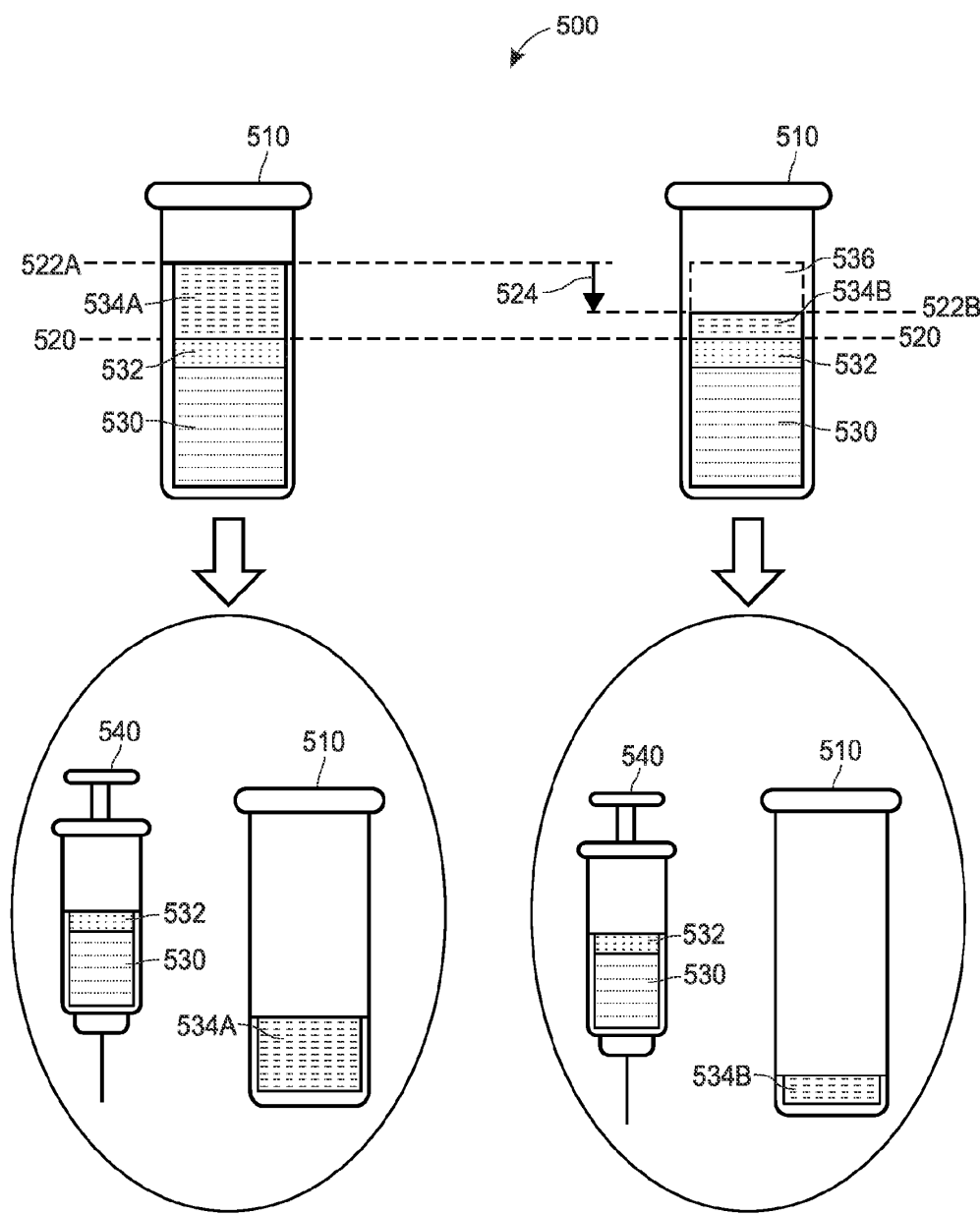
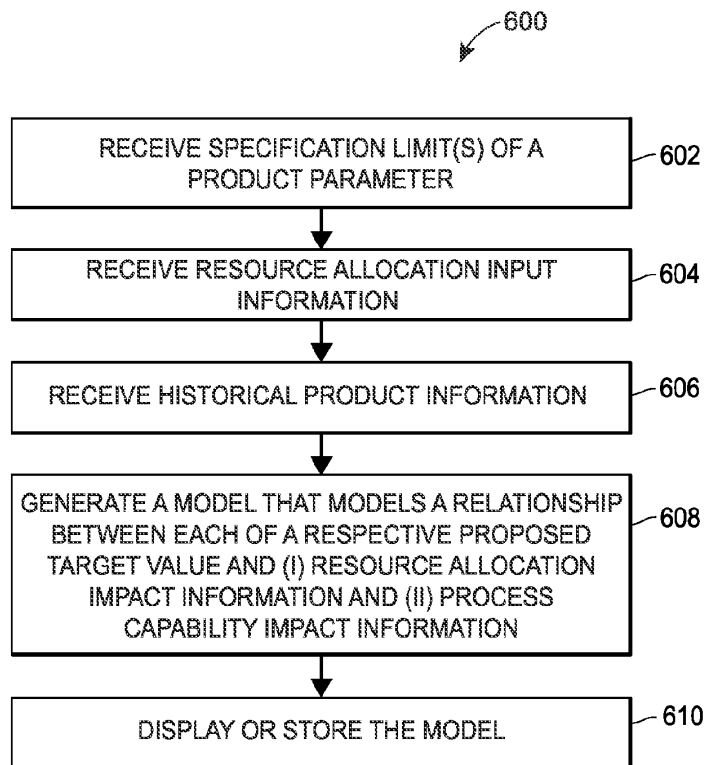


FIG. 5

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**FIG. 6**