ABSTRACT

A cutting system for cutting a workpiece comprising the steps of detecting the size, shape, quantity, position and cutting stroke of the workpieces having different size and shape mounted on a frame by first detecting means (2) on an X-Y-axis matrix, storing the detected information on a memory, aligning said workpieces accurately by second detecting means (3) according to the detected information, and cutting said workpieces automatically and suitably.

Fig. 1

This Sheet Has Been Replaced

