(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau

(43) International Publication Date
4 November 2004 (04.11.2004)

PCT

(10) International Publication Number
WO 2004/094110 A1

(51) International Patent Classification[7]: B24D 3/28

(21) International Application Number:
PCT/US2004/004221

(22) International Filing Date: 13 February 2004 (13.02.2004)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
10/393,412 20 March 2003 (20.03.2003) US

(71) Applicant *(for all designated States except US)*: **3M INNOVATIVE PROPERTIES COMPANY** [US/US]; 3M Center, Post Office Box 33427, Saint Paul, MN 55133-3427 (US).

(72) Inventors; and

(75) Inventors/Applicants *(for US only)*: **ADEFRIS, Negus, B.** [US/US]; Post Office Box 33427, Saint Paul, MN 55133-3427 (US). **ERICKSON, Carl, P.** [US/US]; Post Office Box 33427, Saint Paul, MN 55133-3427 (US). **NICCUM, Brent, D.** [US/US]; Post Office Box 33427, Saint Paul, MN 55133-3427 (US). **SAGER, Thomas, A.** [US/US]; Post Office Box 33427, Saint Paul, MN 55133-3427 (US). **SCHROEDER, Craig, F.** [US/US]; Post Office Box 33427, Saint Paul, MN 55133-3427 (US). **TESTEN, Theodore, J.** [US/US]; Post Office Box 33427, Saint Paul, MN 55133-3427 (US).

(74) Agents: **BLANK, Colene, H.** et al.; Office of Intellectual Property Counsel, Post Office Box 33427, Saint Paul, MN 55133-3427 (US).

(81) Designated States *(unless otherwise indicated, for every kind of national protection available)*: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

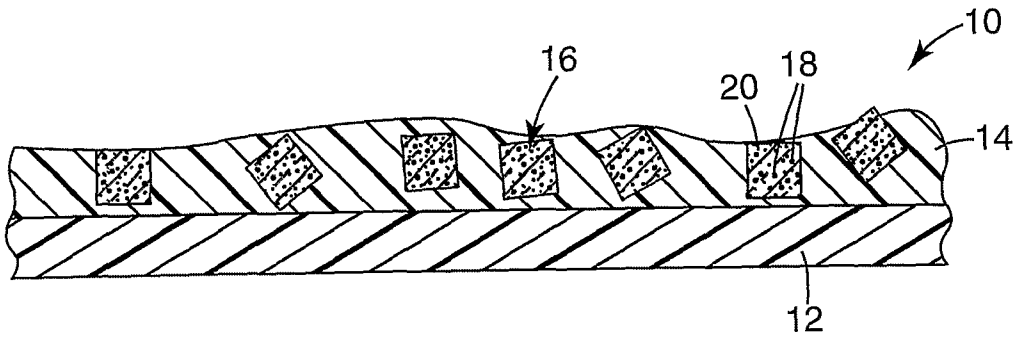
(84) Designated States *(unless otherwise indicated, for every kind of regional protection available)*: ARIPO (BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Declarations under Rule 4.17:

— *as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii)) for the following designations AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, UZ, VC, VN, YU, ZA, ZM, ZW, ARIPO patent (BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG)*

[Continued on next page]

(54) Title: USE OF AN ABRASIVE ARTICLE WITH AGGLOMERATES



(57) Abstract: The present invention is directed to a method of polishing a workpiece. The method comprises providing an abrasive article, the abrasive article comprising superabrasive particles within agglomerates. The method then comprises contacting the abrasive article with a workpiece outer surface, the workpiece outer surface comprising a thermal spray hard phase, and relatively moving the abrasive article and the workpiece. The workpiece outer surface may further comprise a bonding phase. The abrasive article may be a continuous belt, an abrasive tape or a resin bonded disk.

WO 2004/094110 A1

— *as to the applicant's entitlement to claim the priority of the earlier application (Rule 4.17(iii)) for all designations*

Published:

— *with international search report*

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.