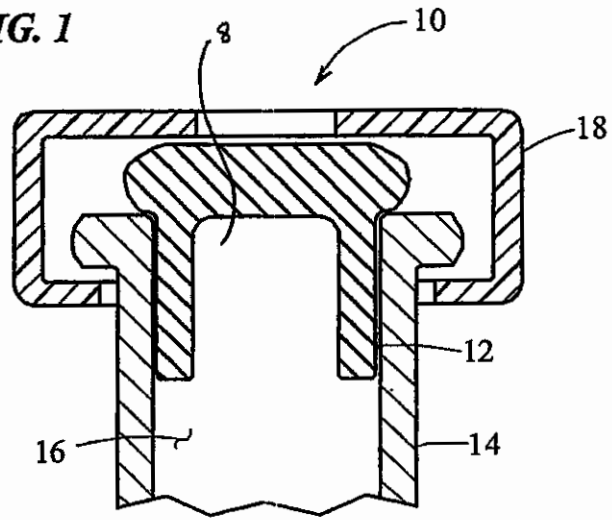
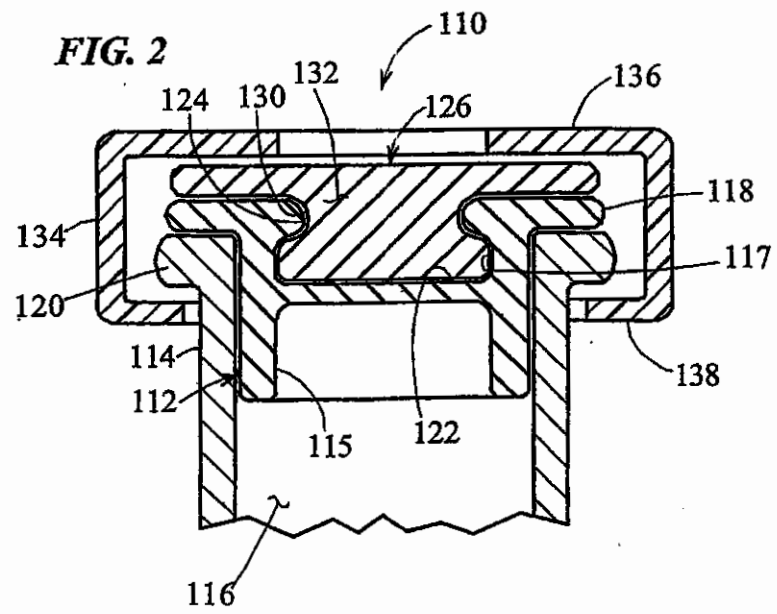


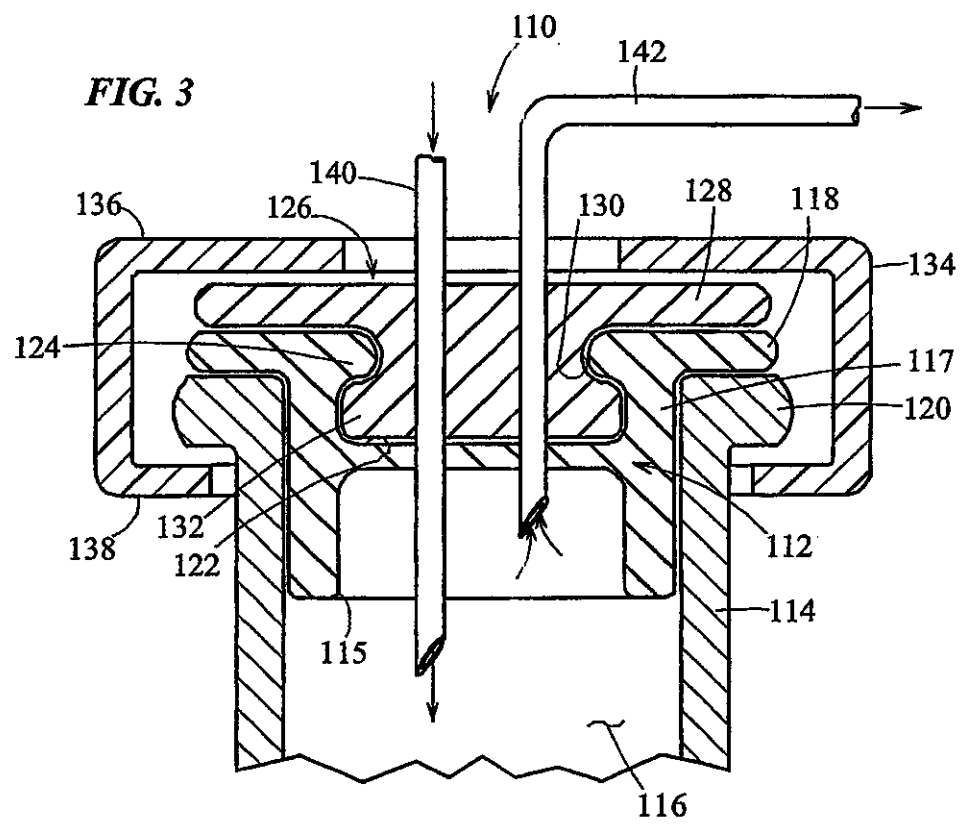
FIG. 1



(Prior Art)

FIG. 2





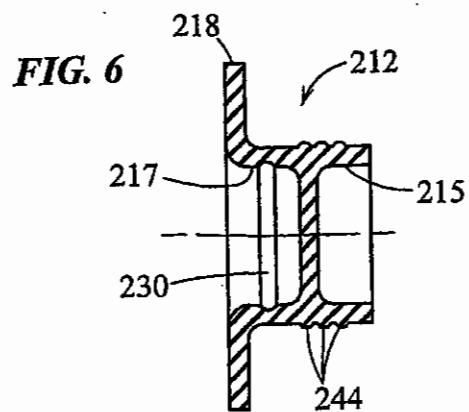
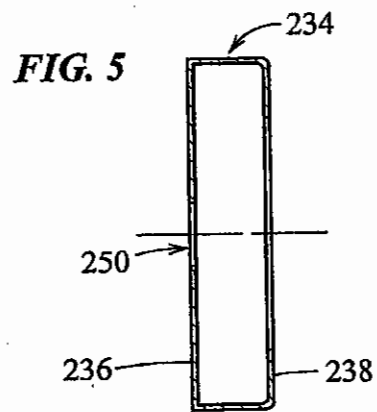
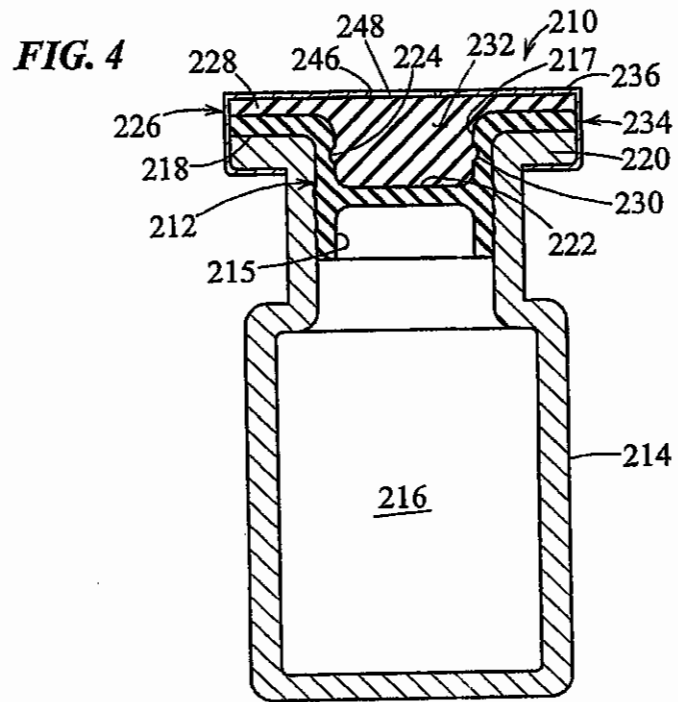


FIG. 7

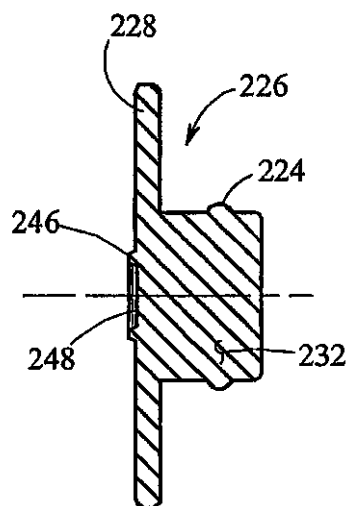


FIG. 8

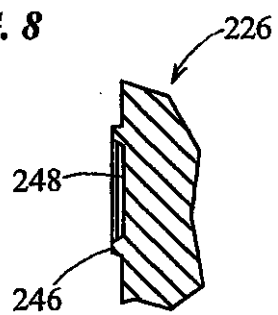
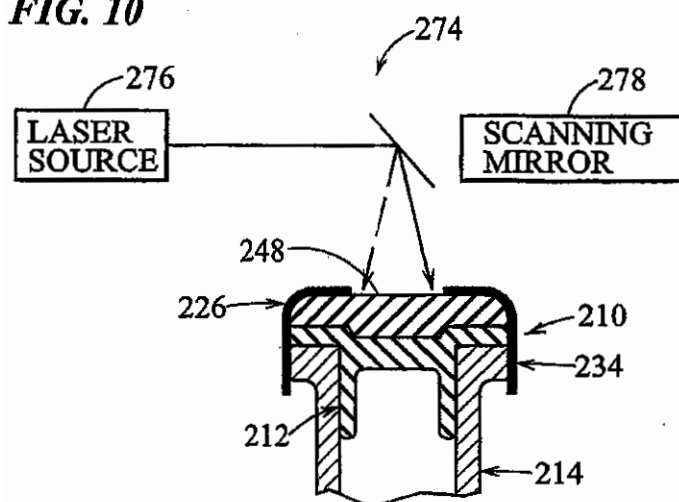
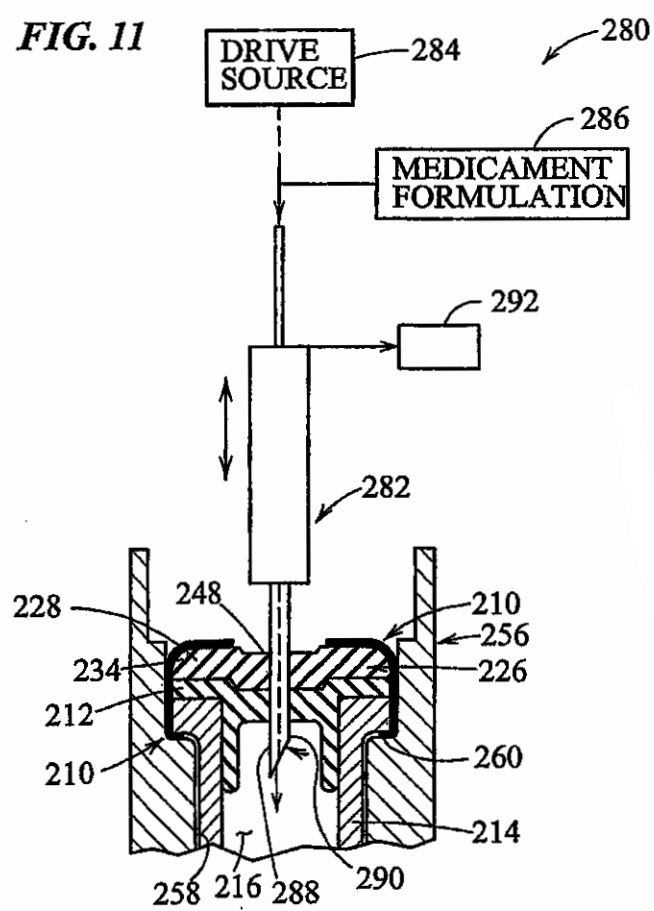
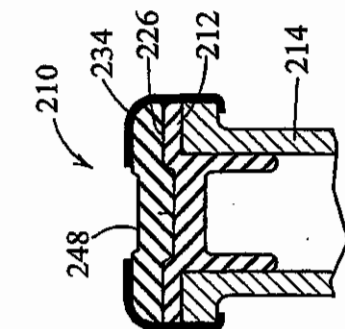


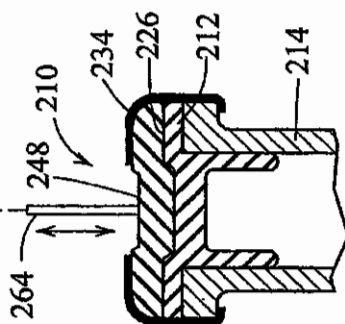
FIG. 10**FIG. 11**

272
DRIVE
SOURCE



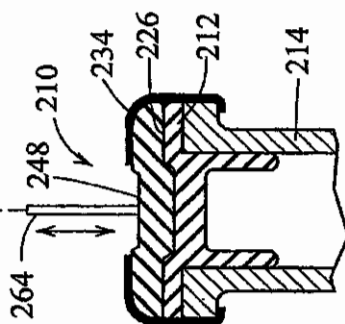
NEEDLE FILL

FIG. 12A



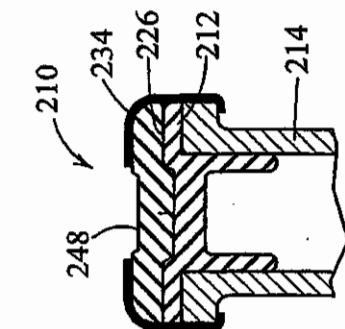
NEEDLE
WITHDRAWN

FIG. 12B



HEAT
SEALING

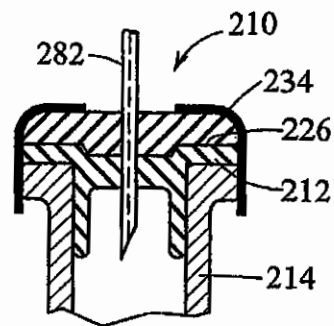
FIG. 12C



SEALING
COMPLETE

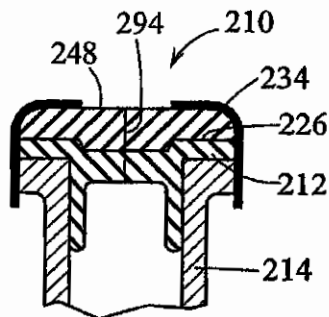
FIG. 12D

FIG. 13A



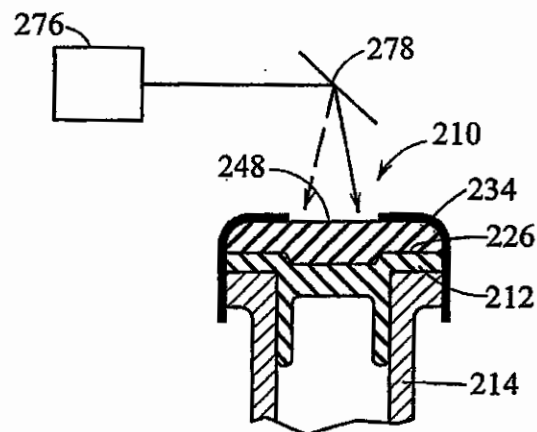
NEEDLE FILL

FIG. 13B



NEEDLE
WITHDRAWN

FIG. 13C



HEAT
SEALING

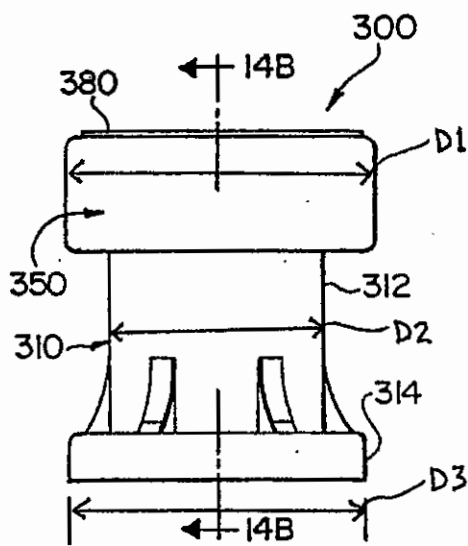


FIG. 14A

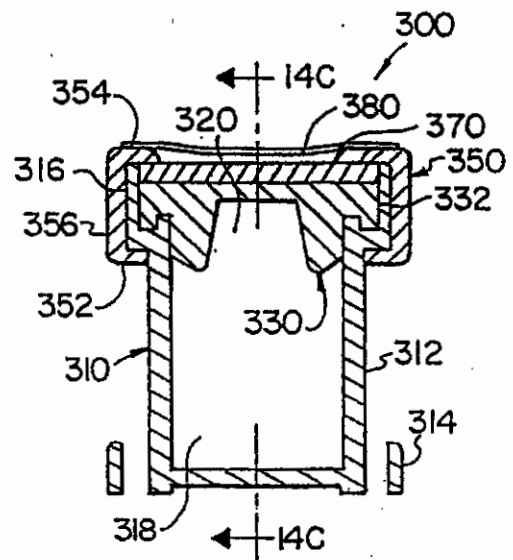


FIG. 14B

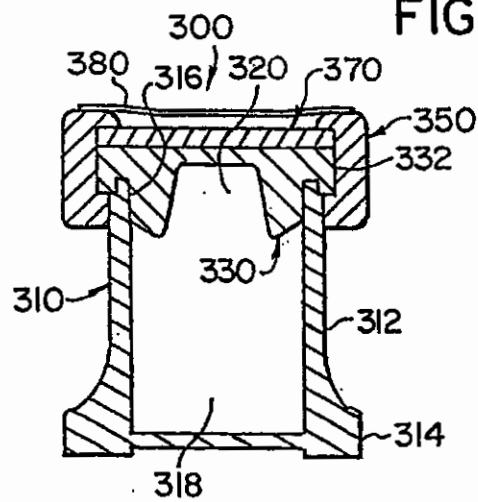
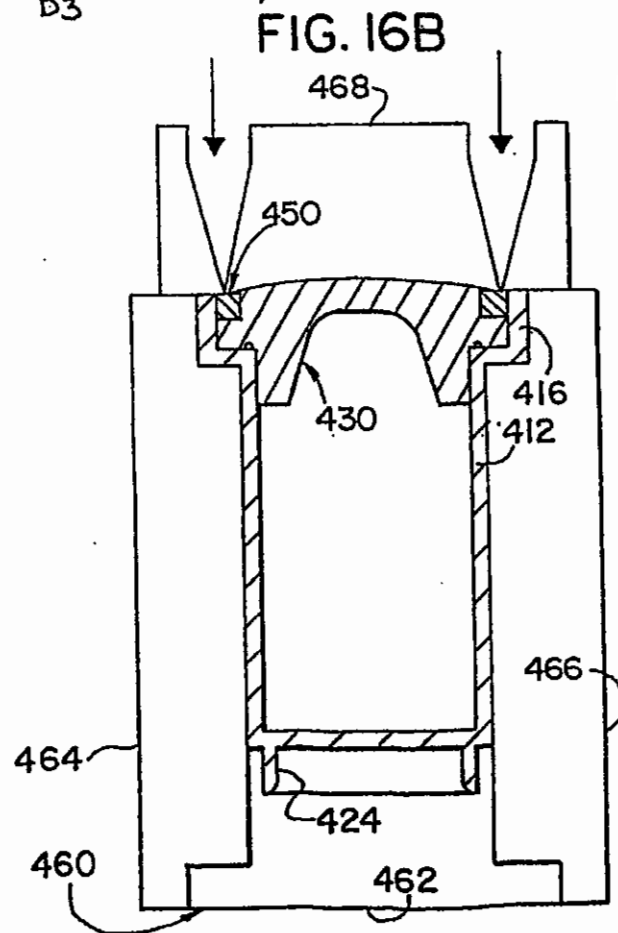
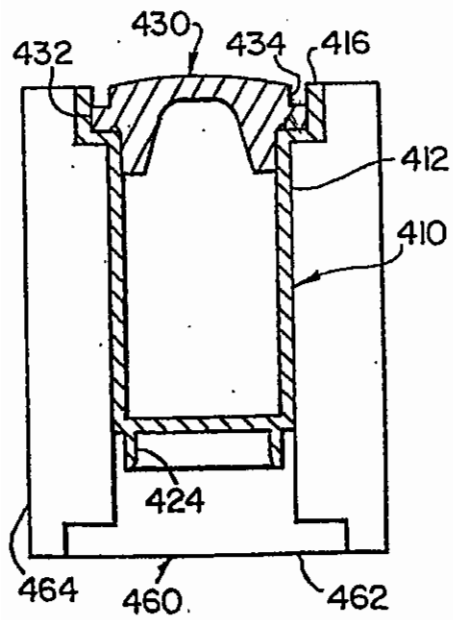
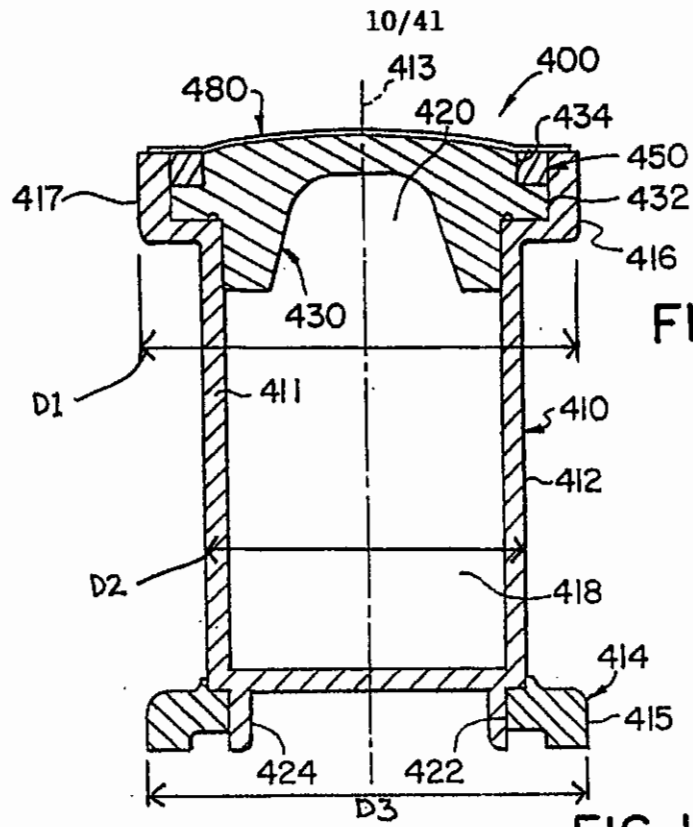


FIG. 14C



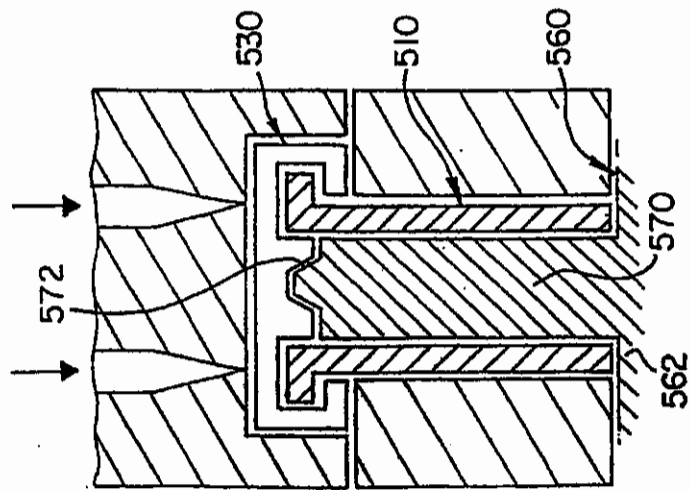


FIG. 17A

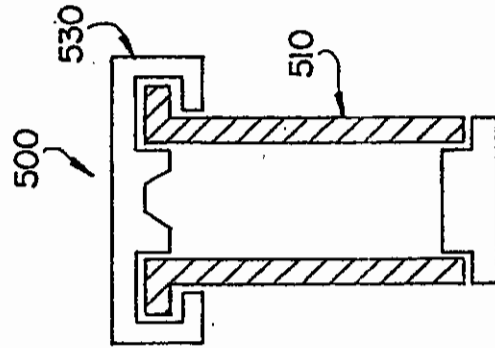


FIG. 17B

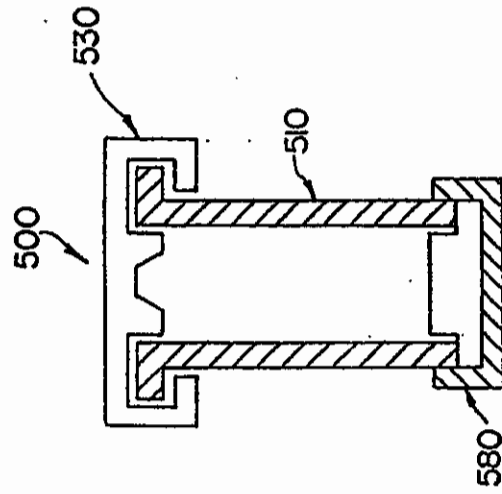


FIG. 17C

FIG. 19

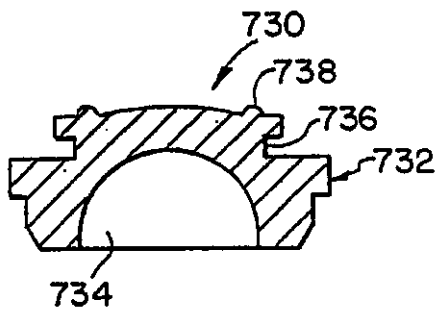


FIG. 20

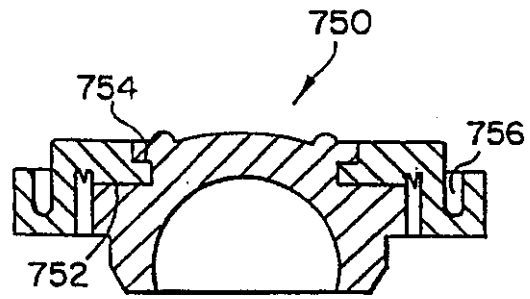


FIG. 21

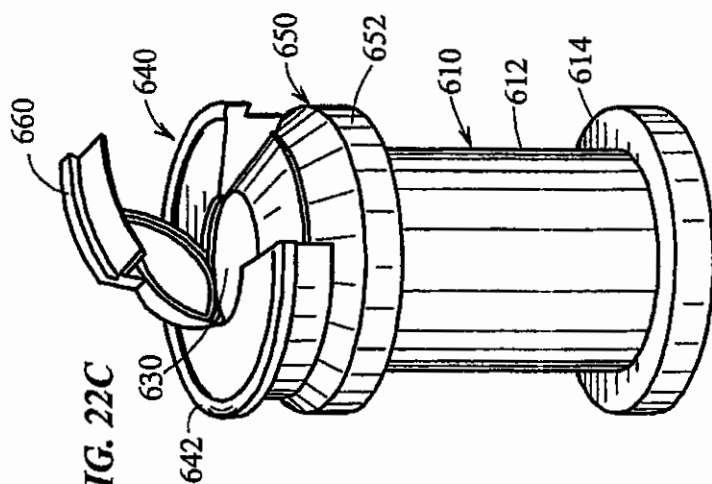


FIG. 22C

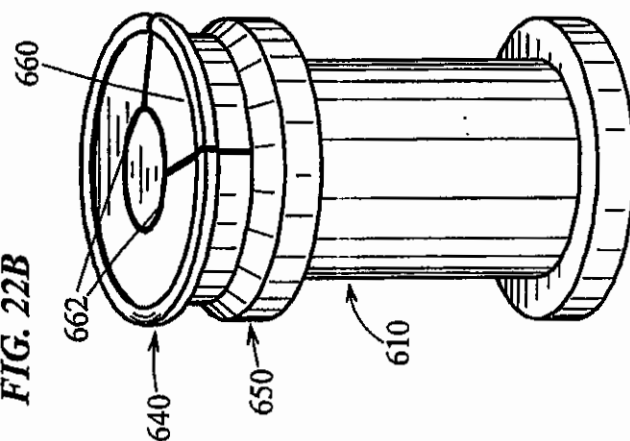


FIG. 22B

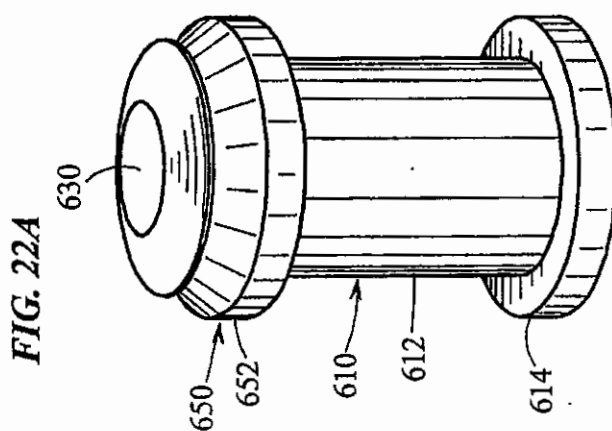


FIG. 22A

FIG. 22

FIG. 23

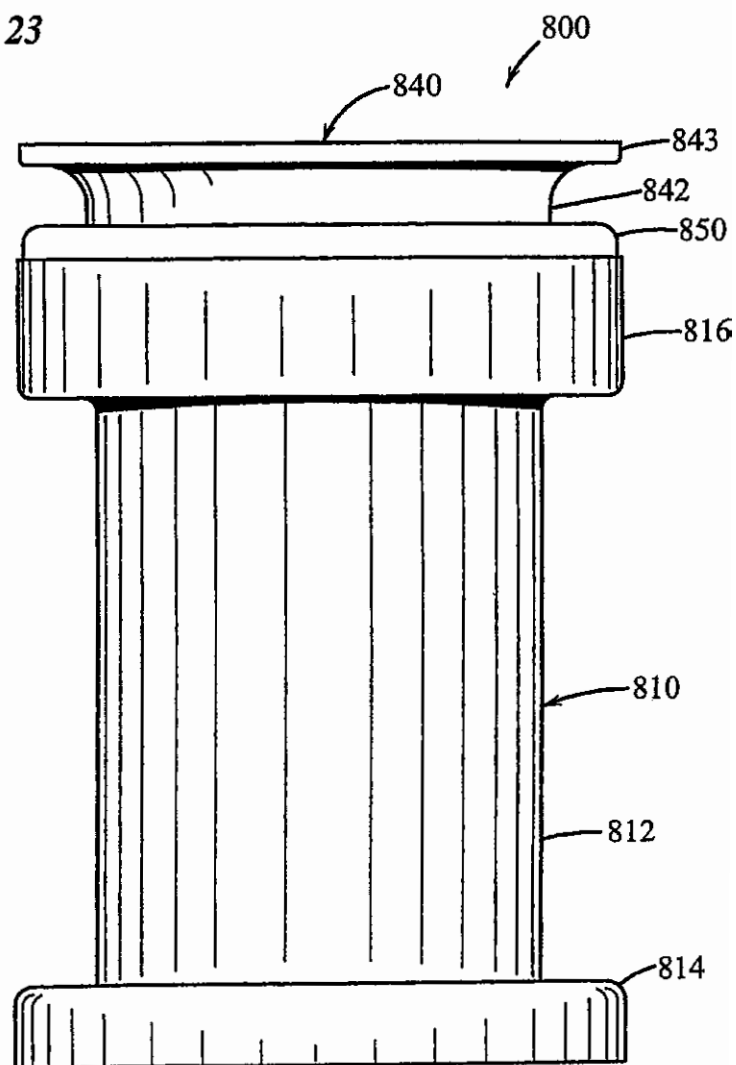


FIG. 24

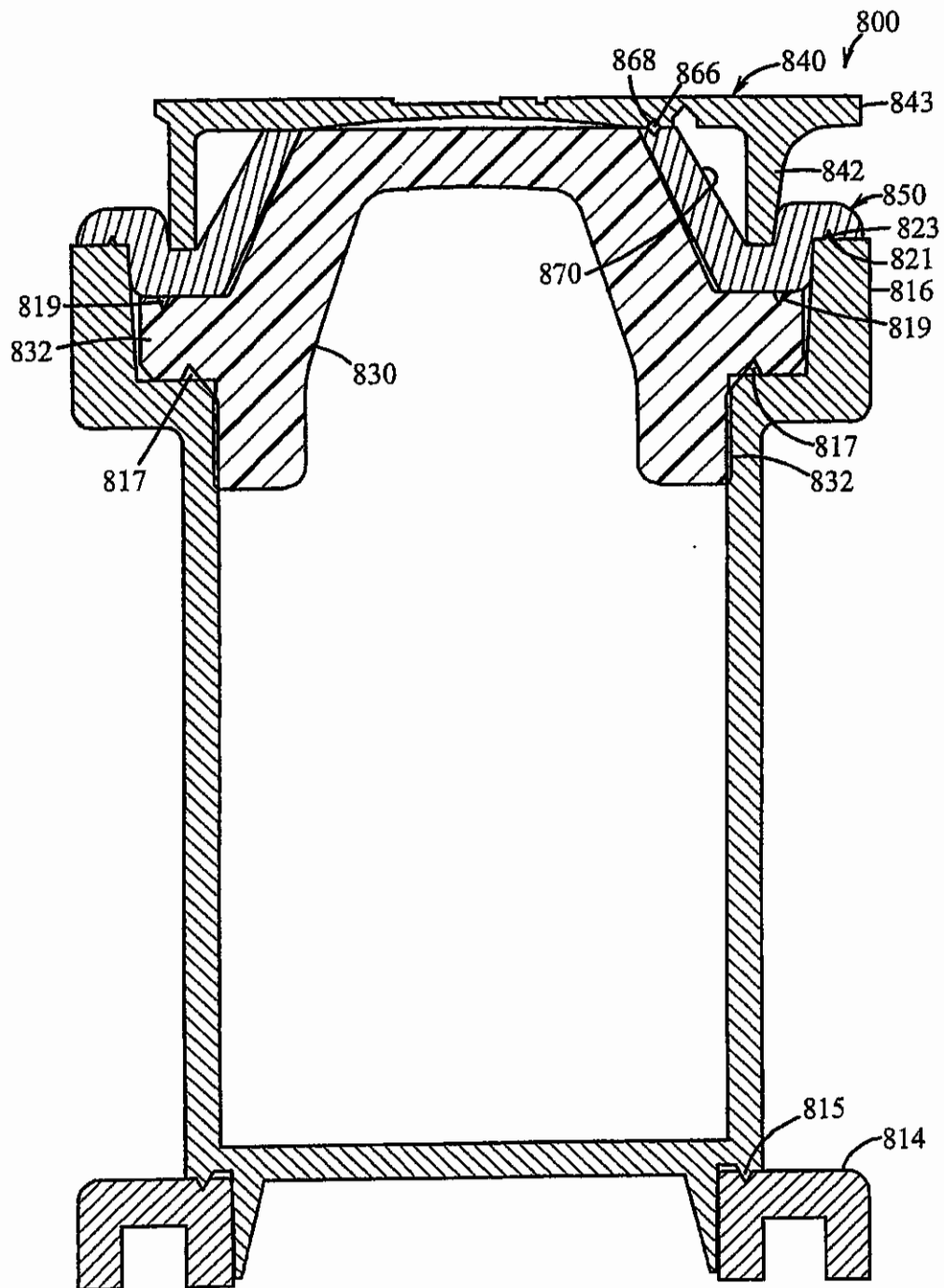


FIG. 25

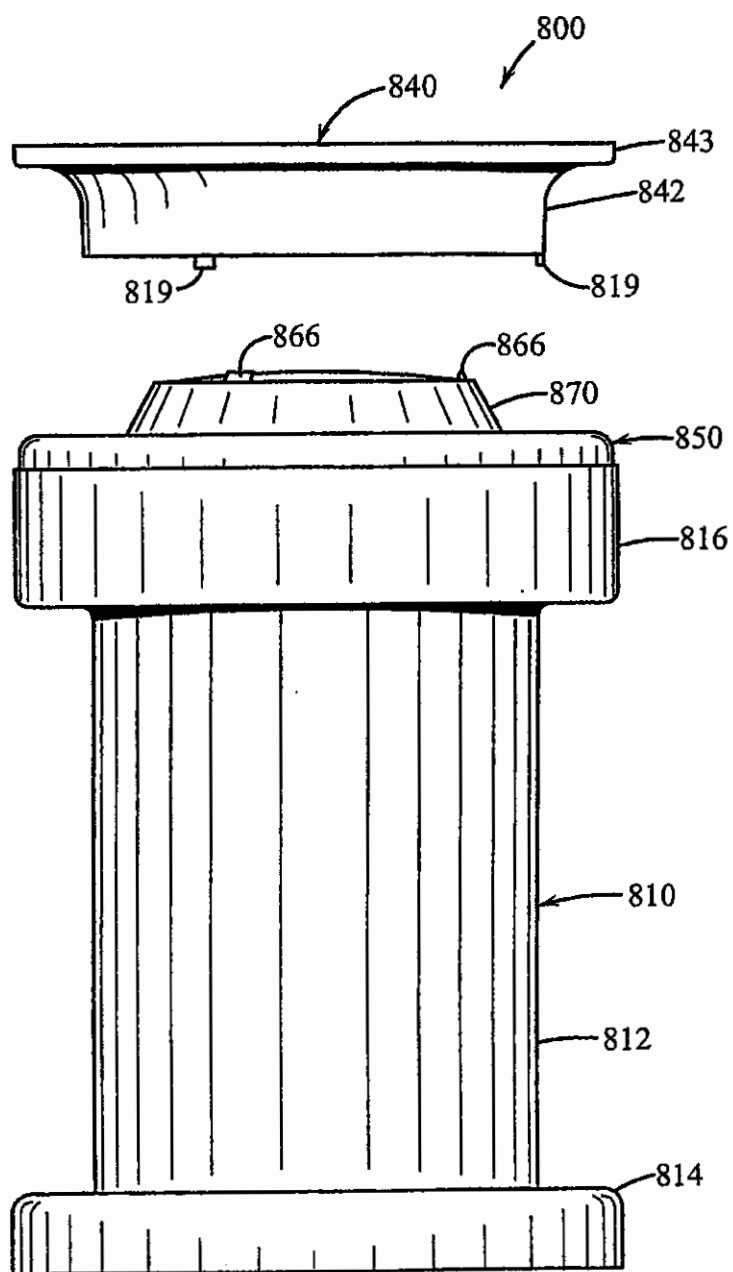


FIG. 26

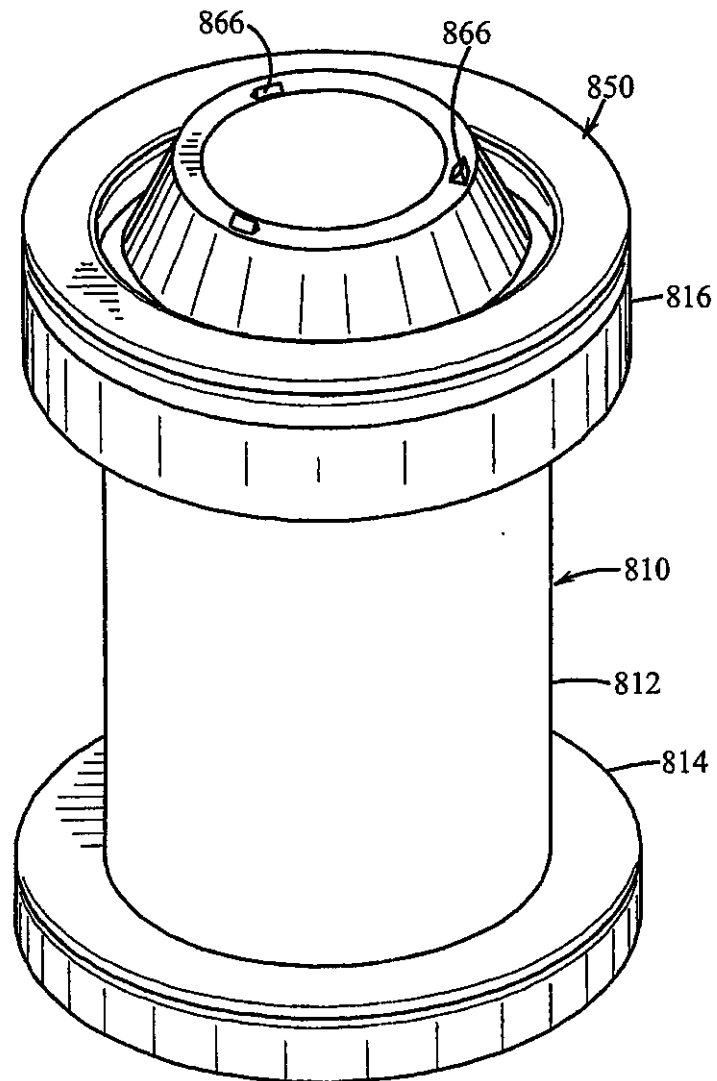


FIG. 27

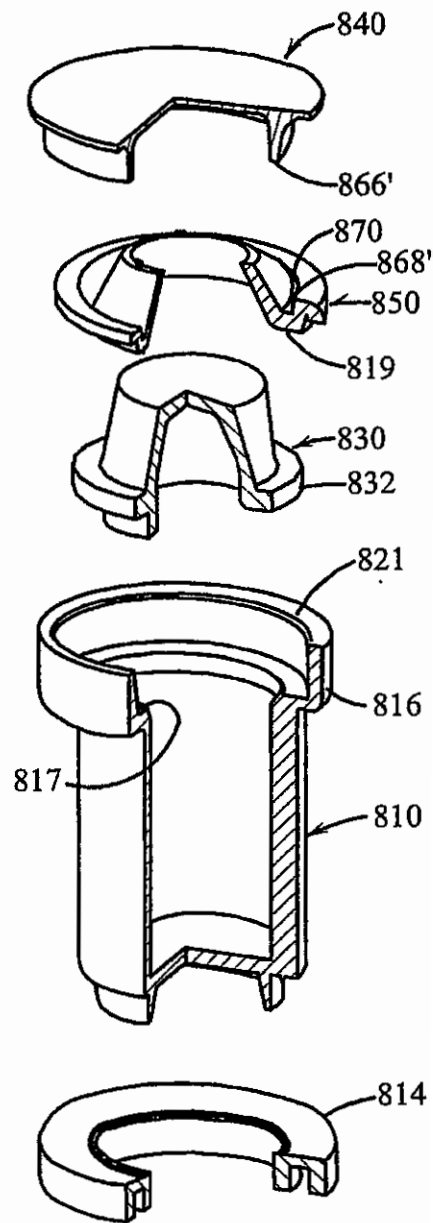


FIG. 28

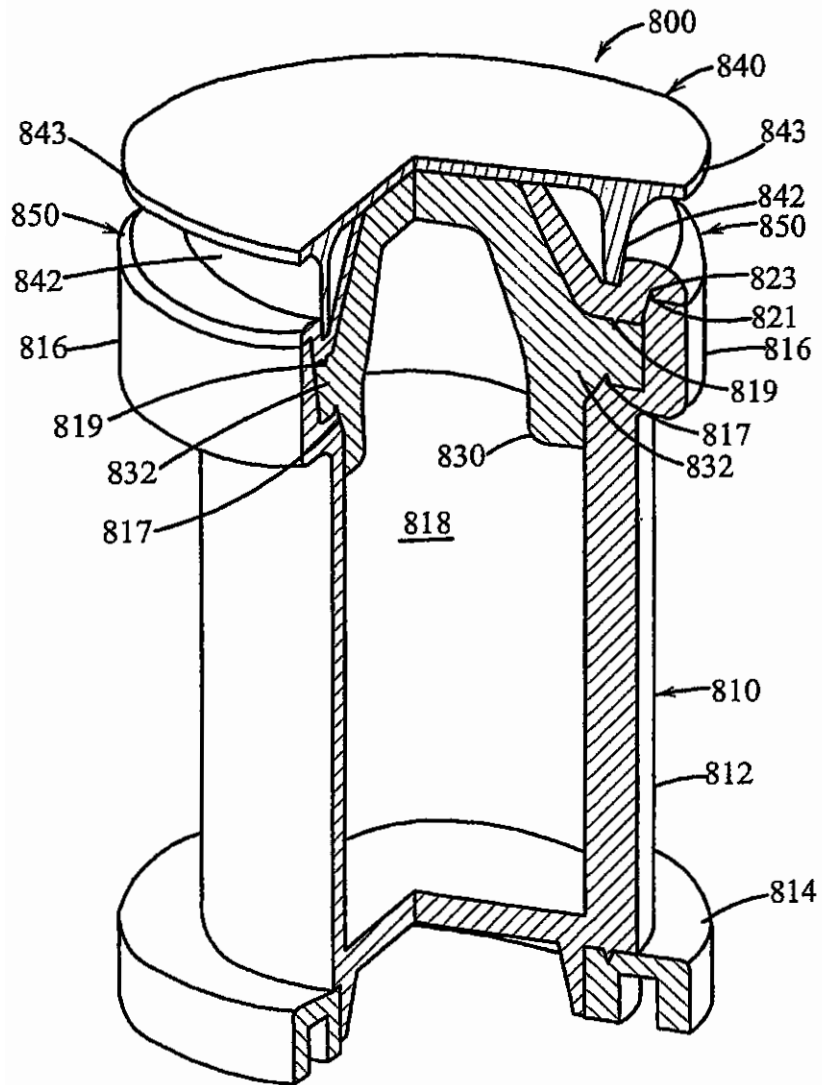
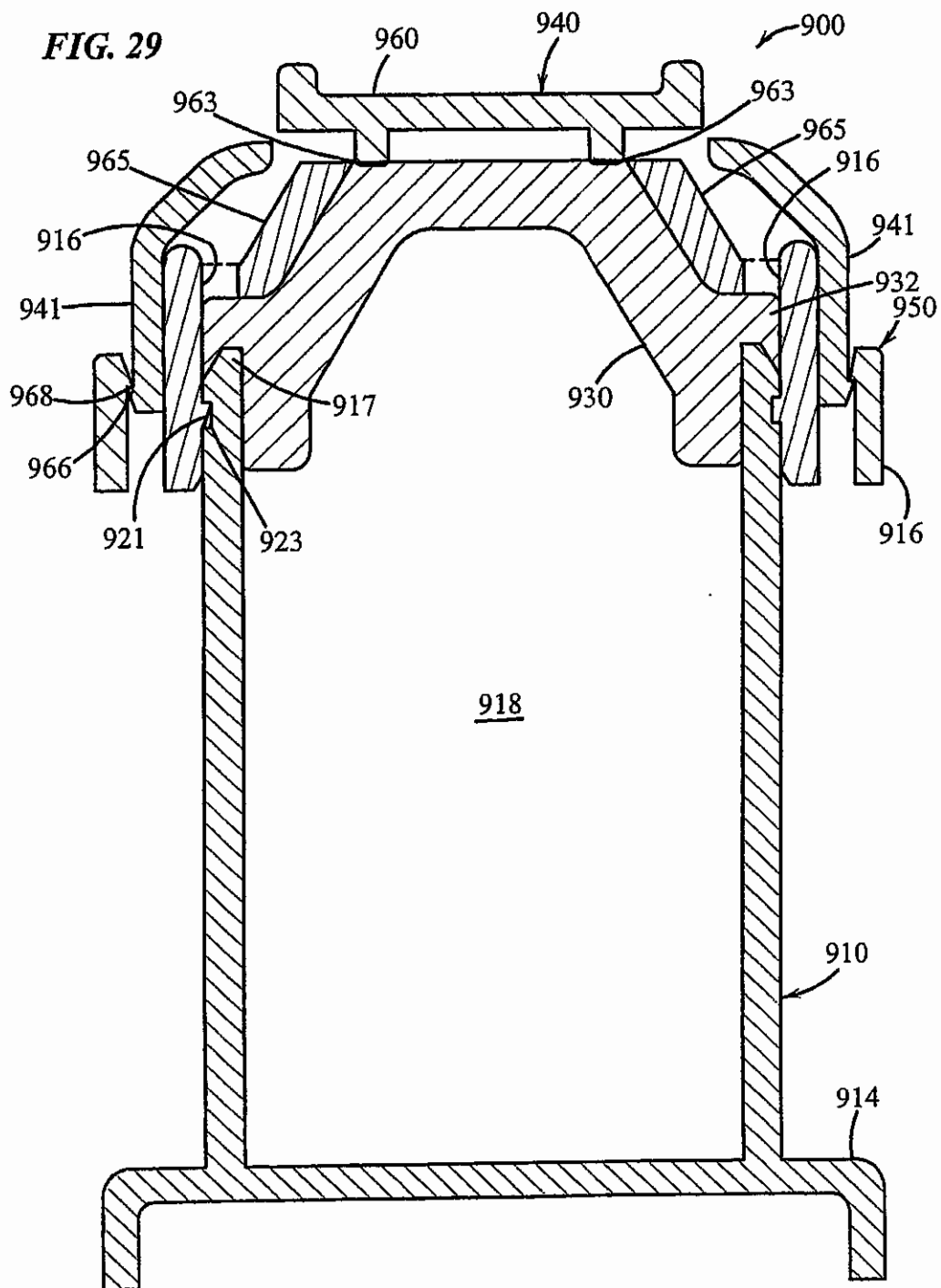


FIG. 29

22/41

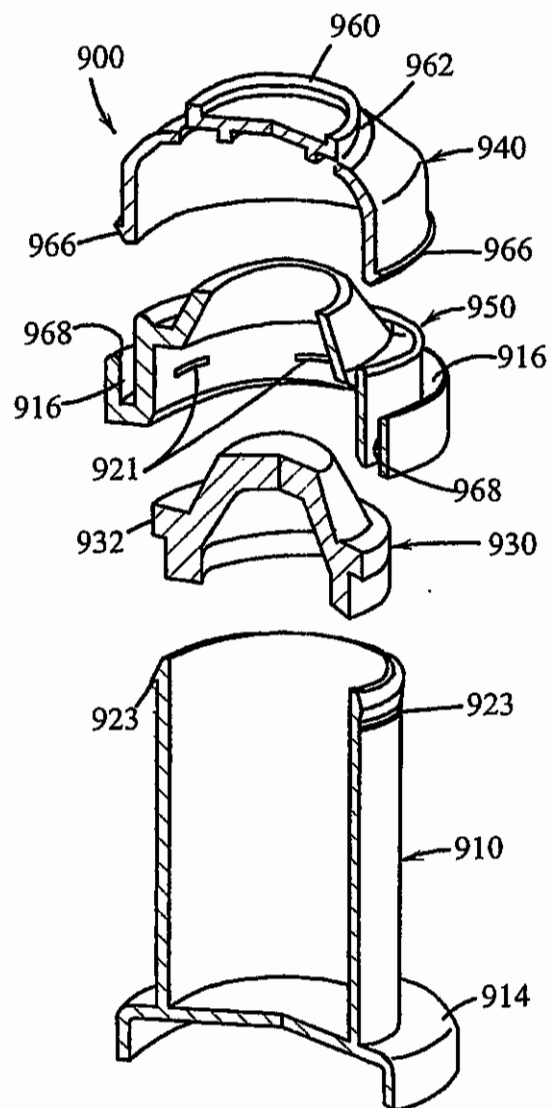


FIG. 30

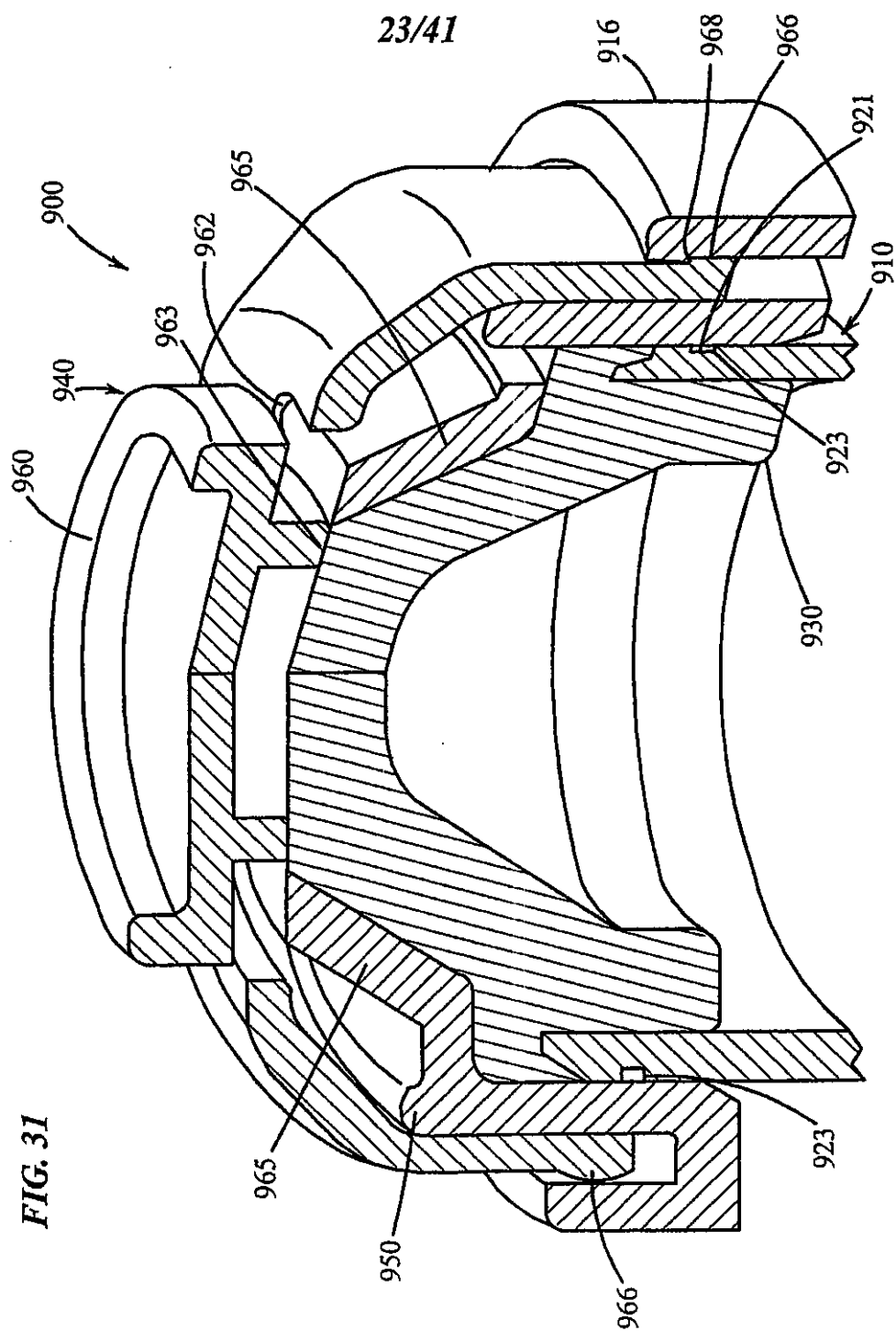
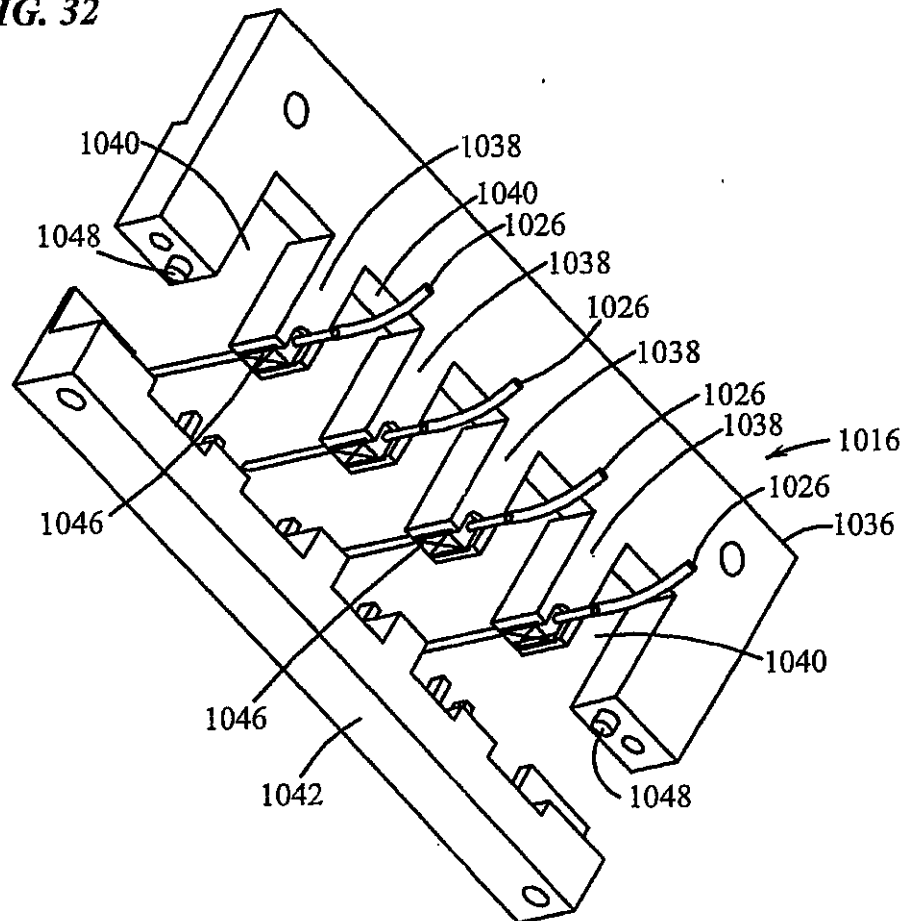


FIG. 31

FIG. 32



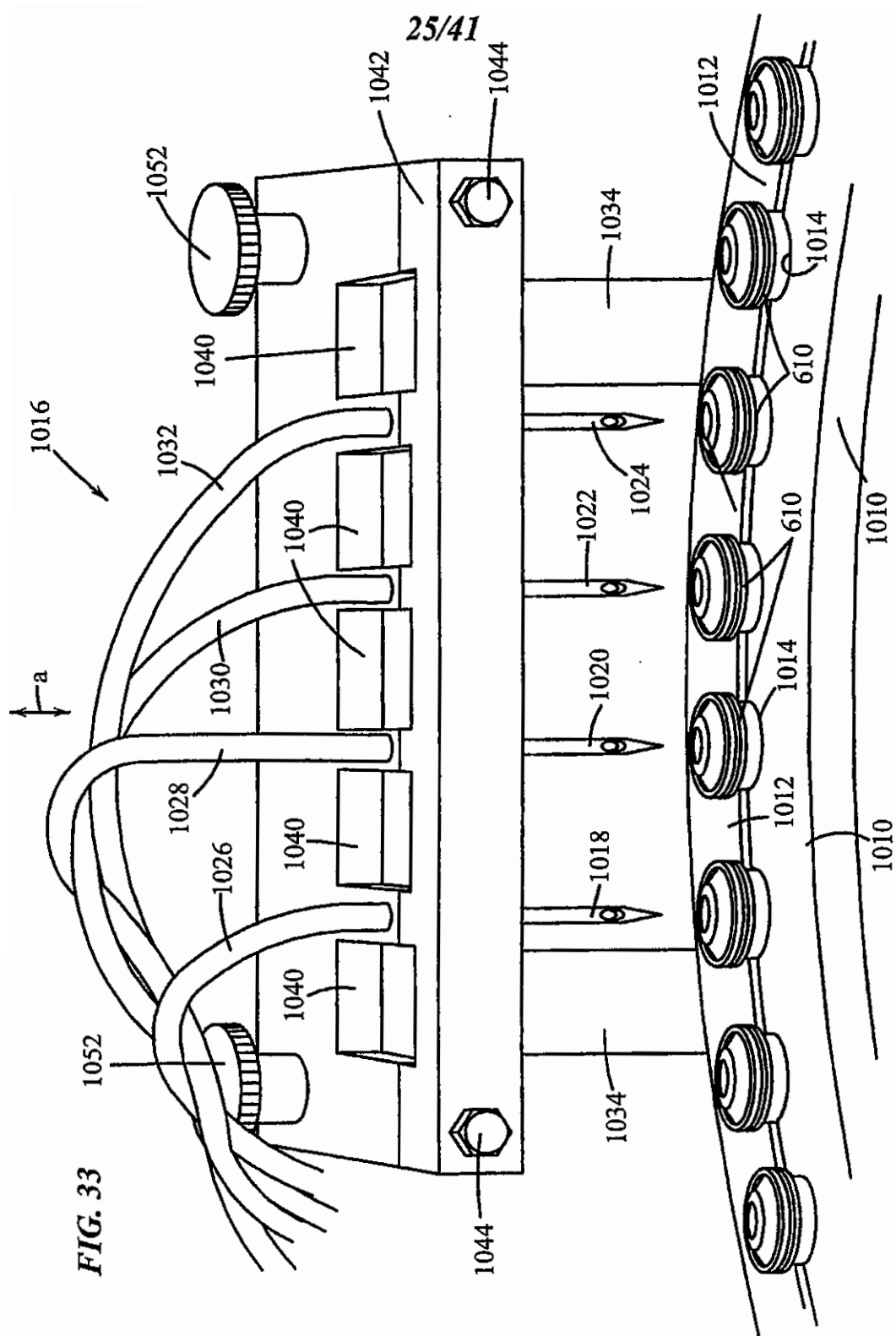


FIG. 33

FIG. 34

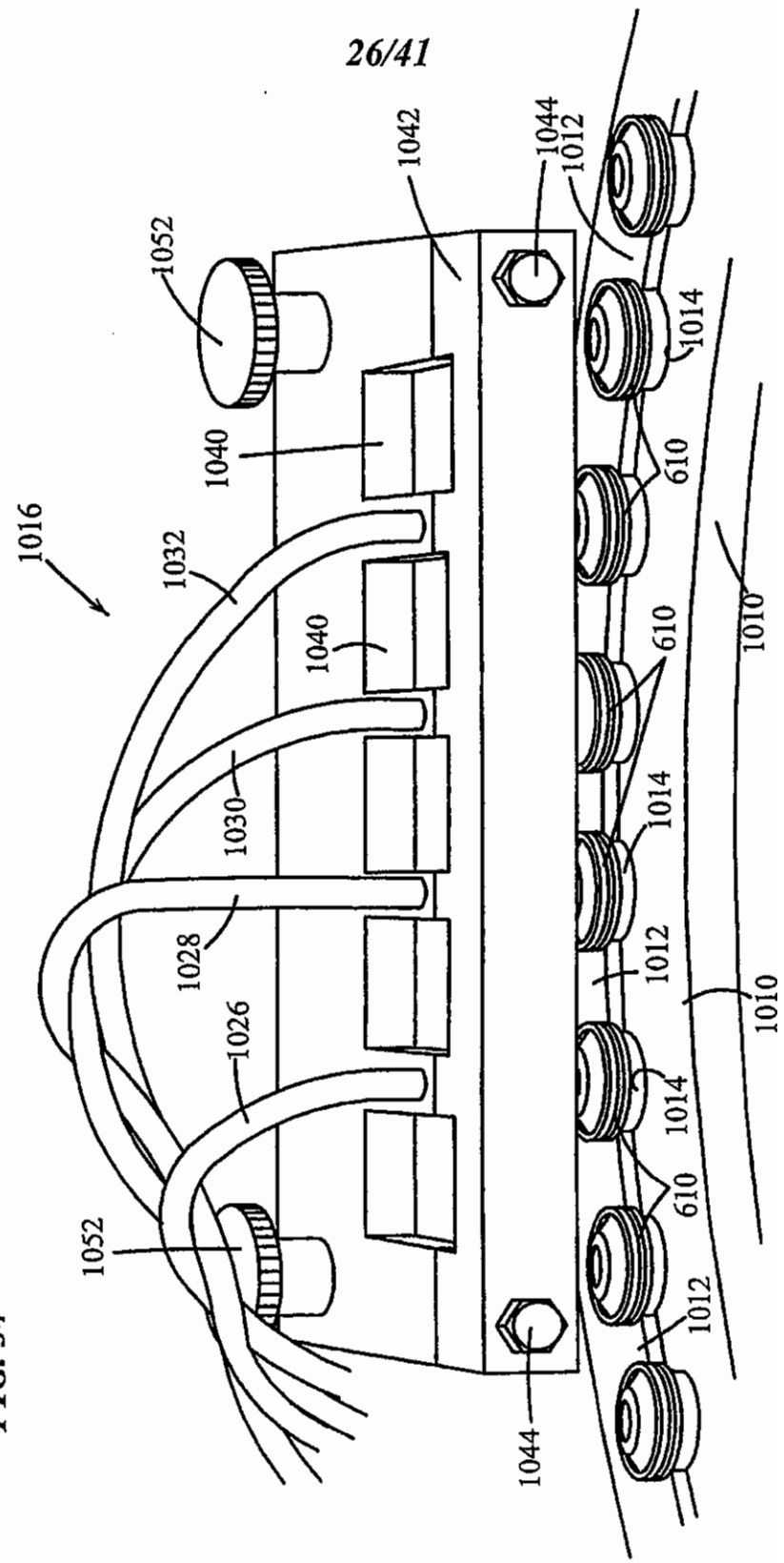
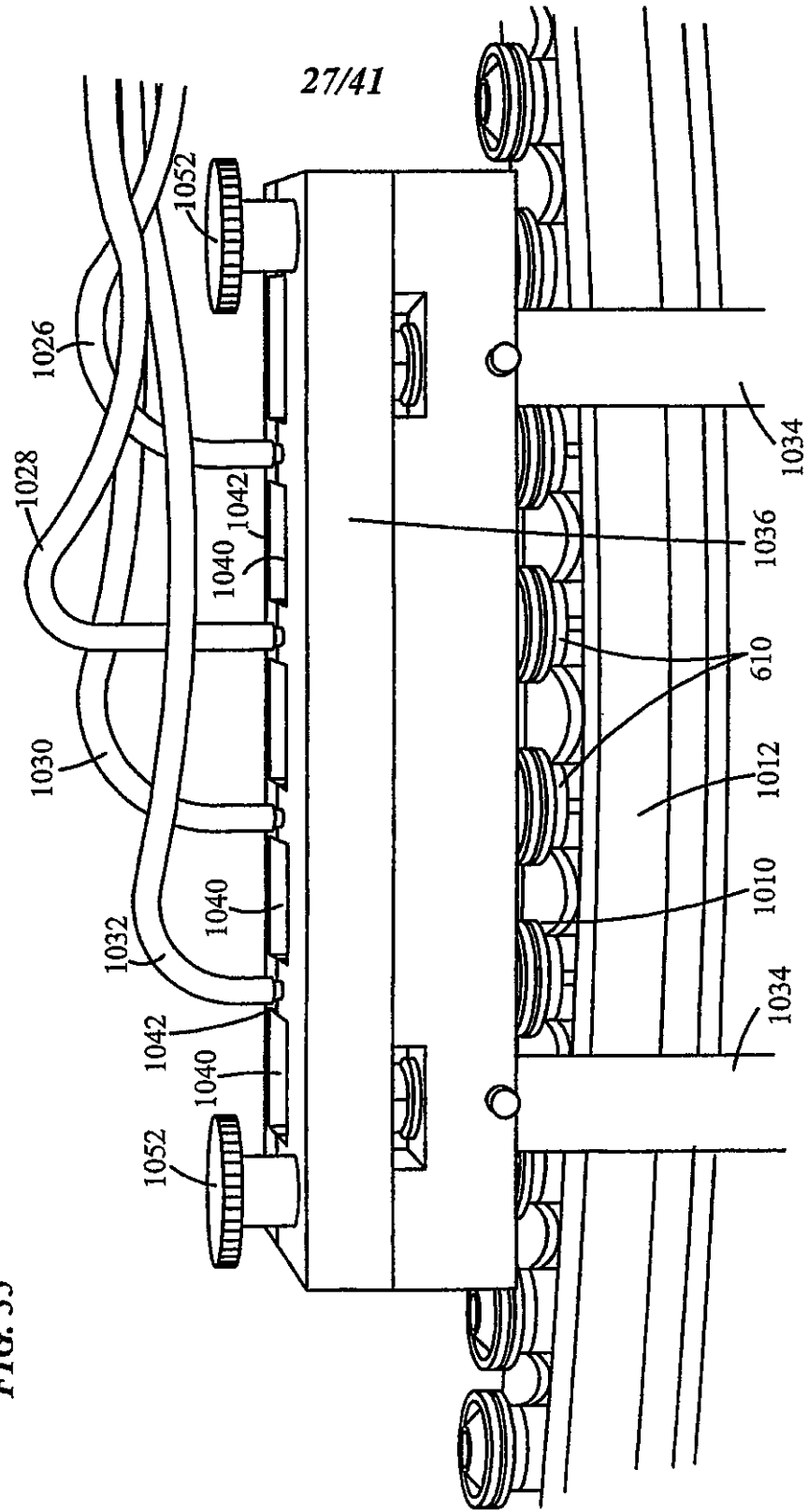


FIG. 35



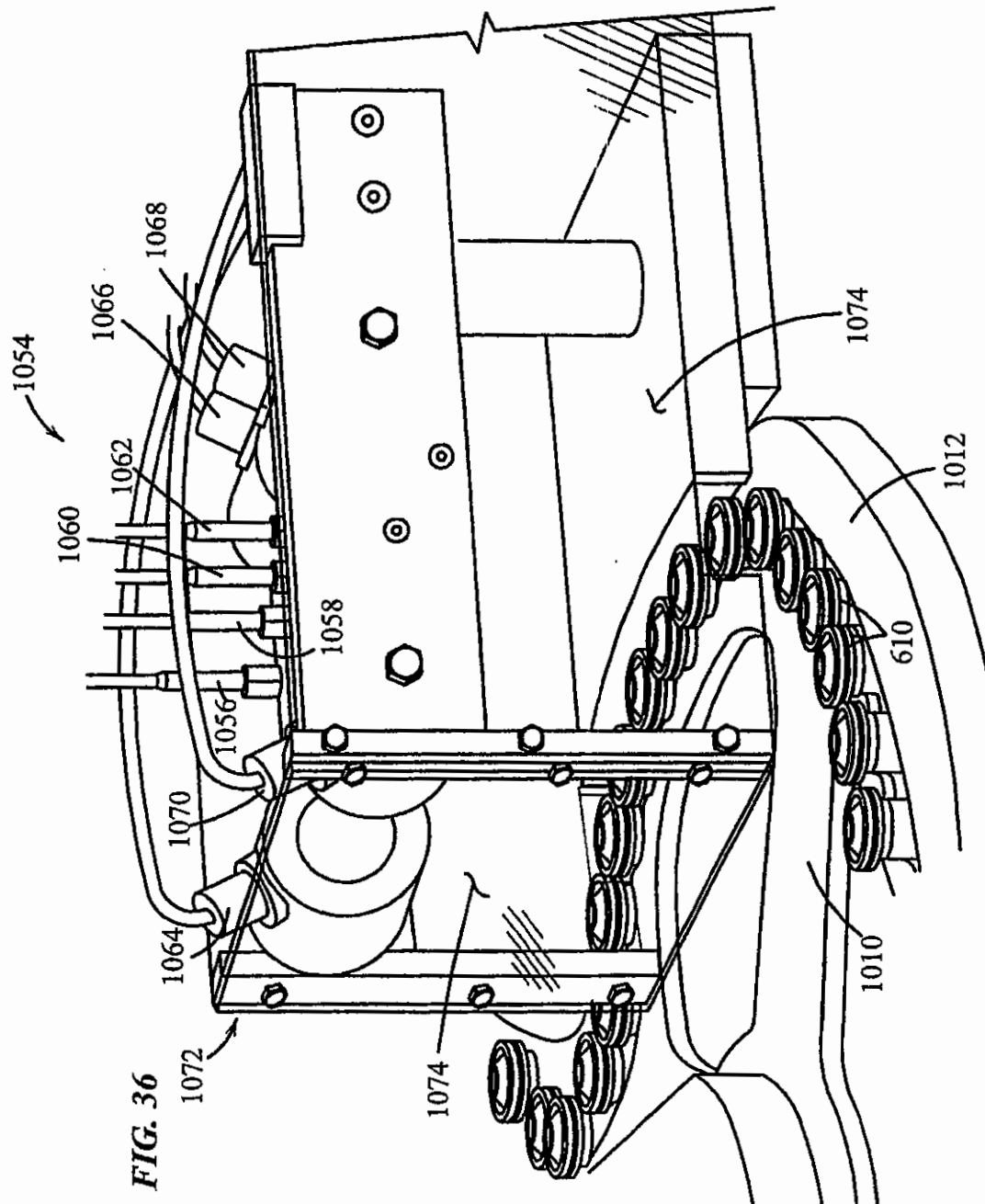


FIG. 37

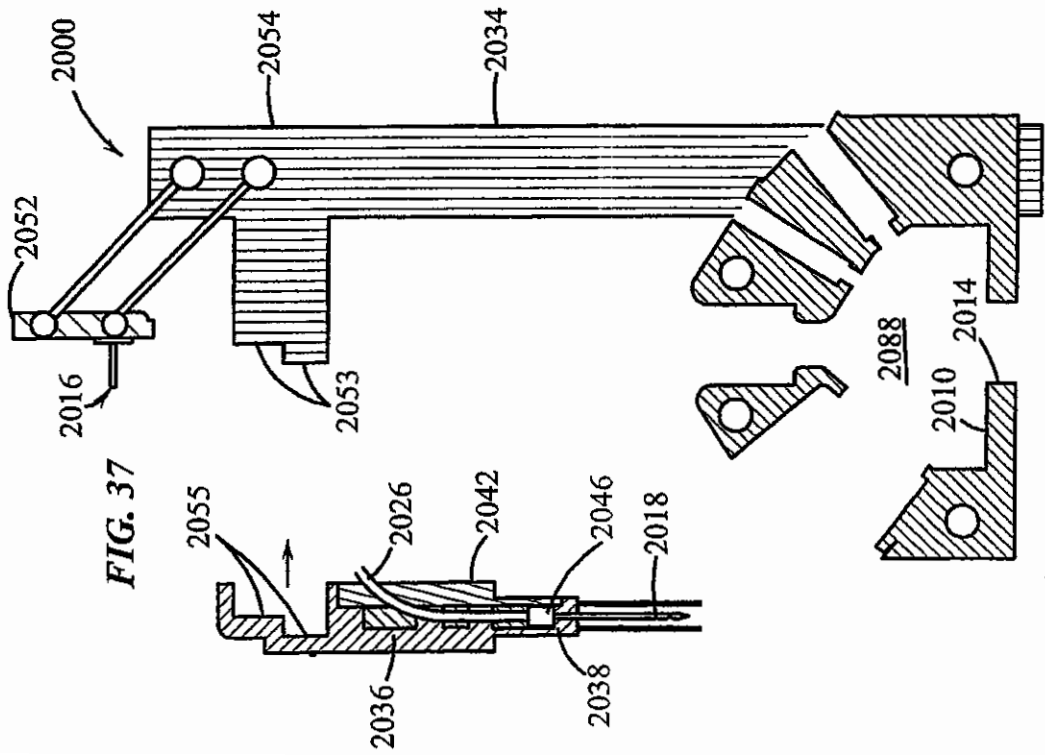


FIG. 38

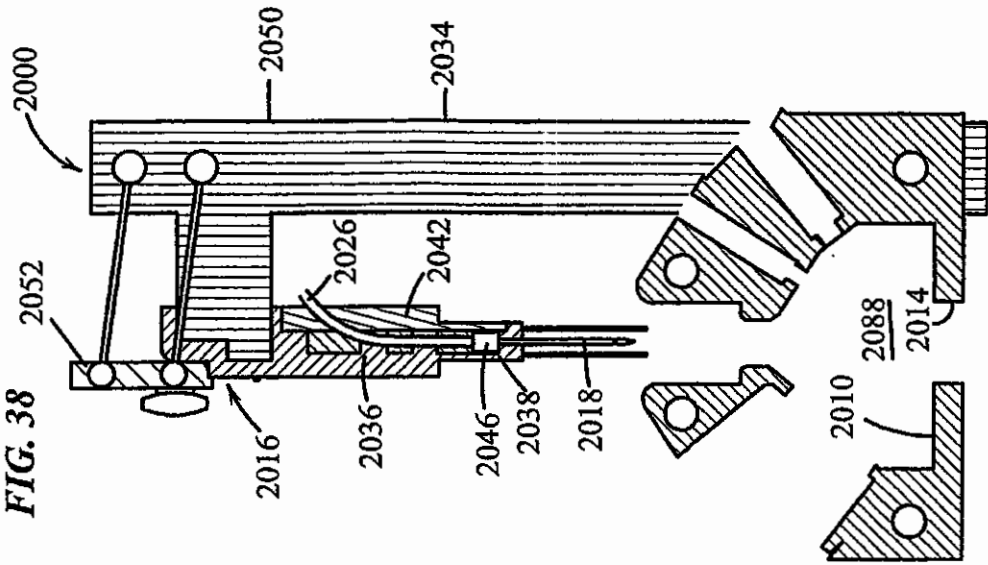


FIG. 39A

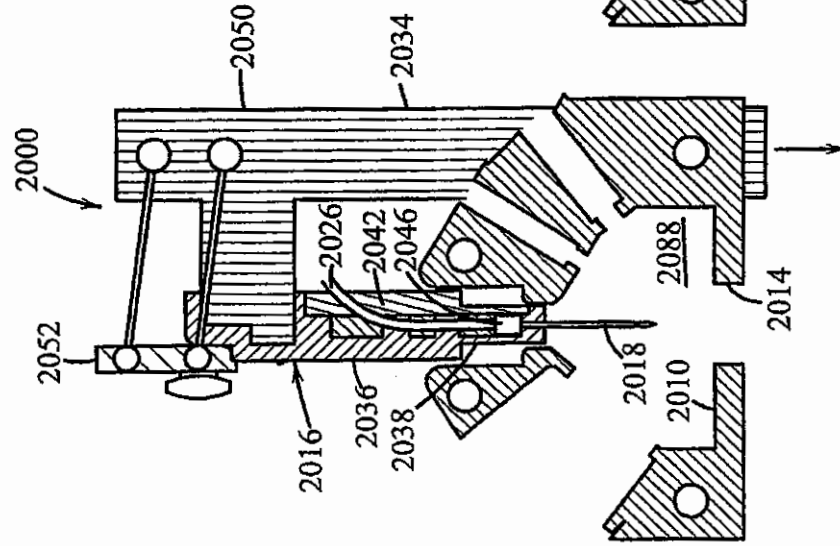


FIG. 39B

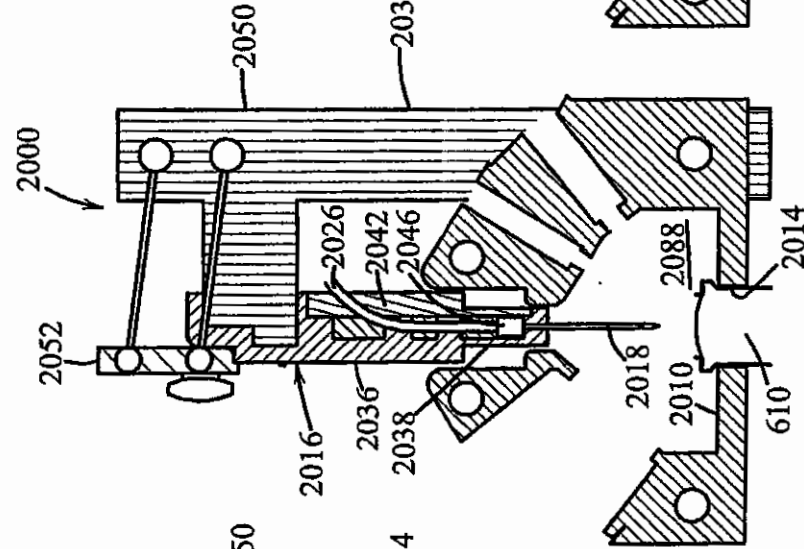


FIG. 39C

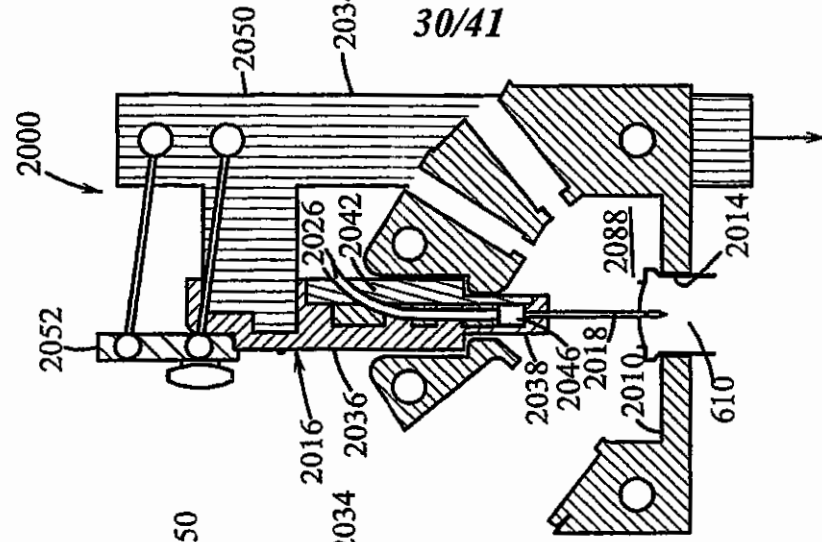


FIG. 40A

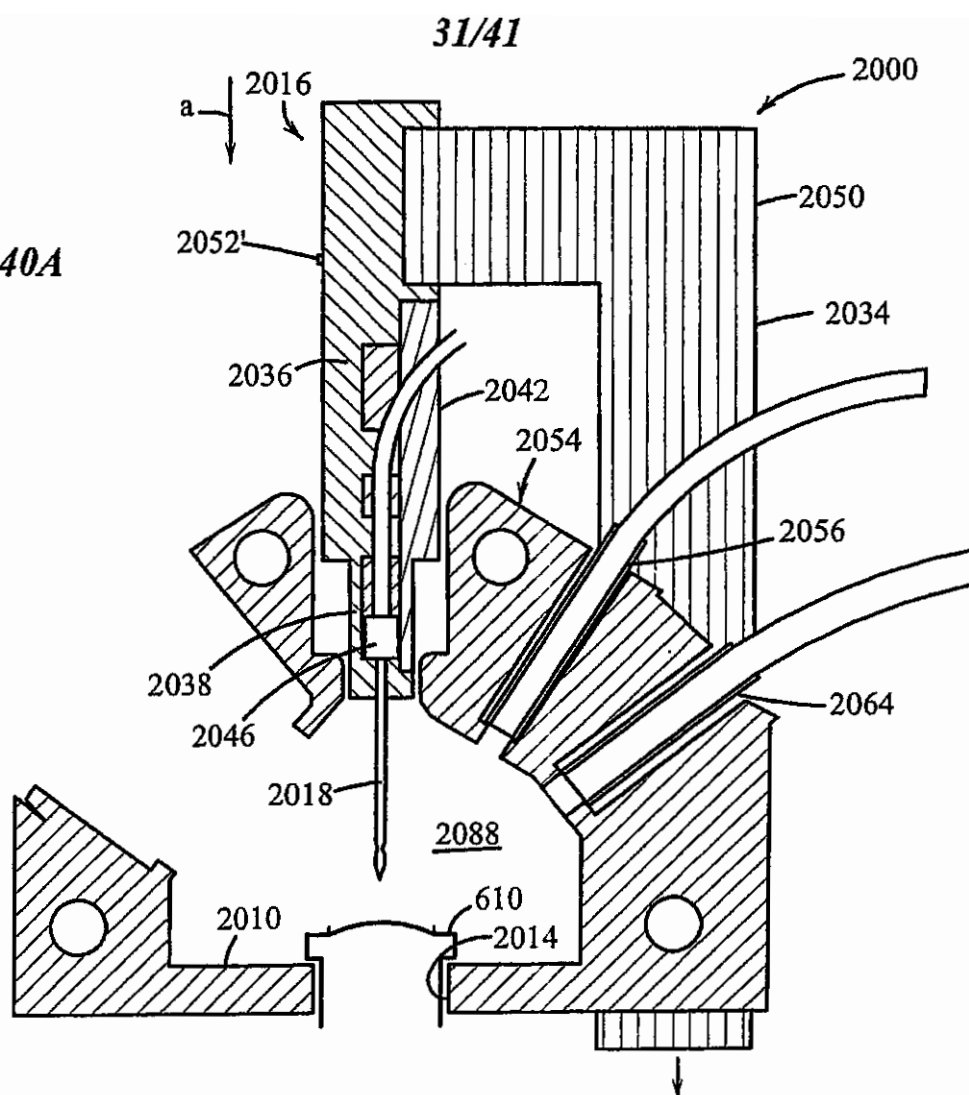


FIG. 40B

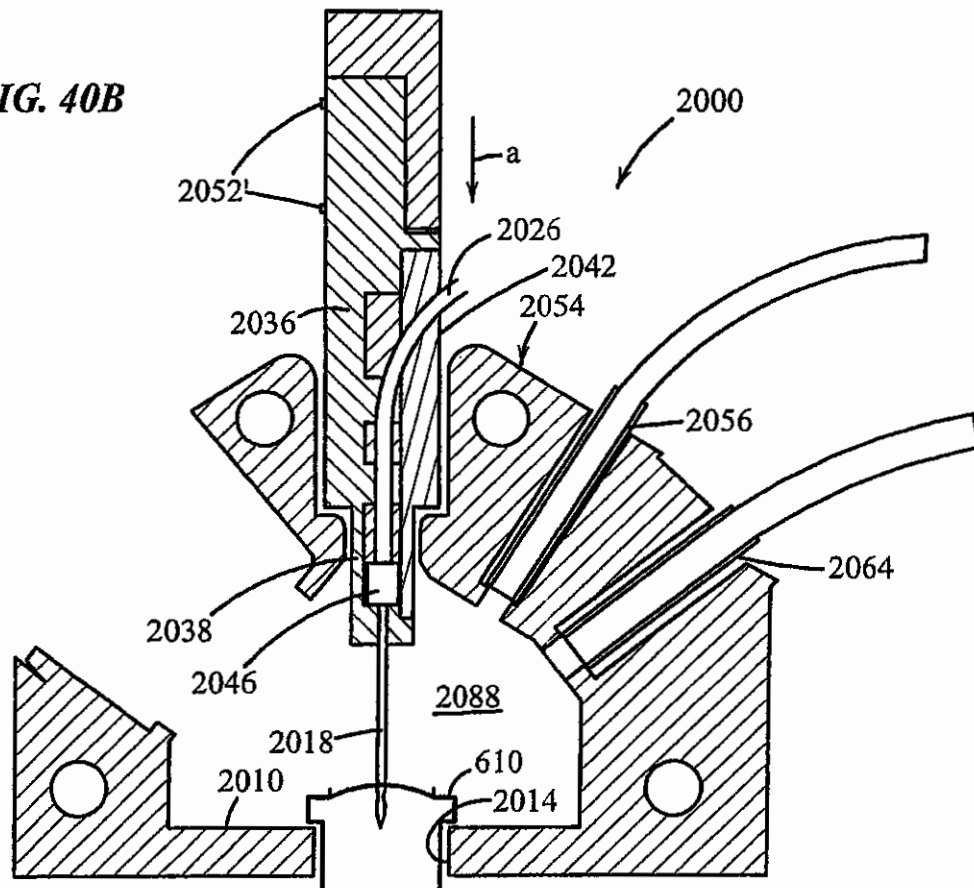
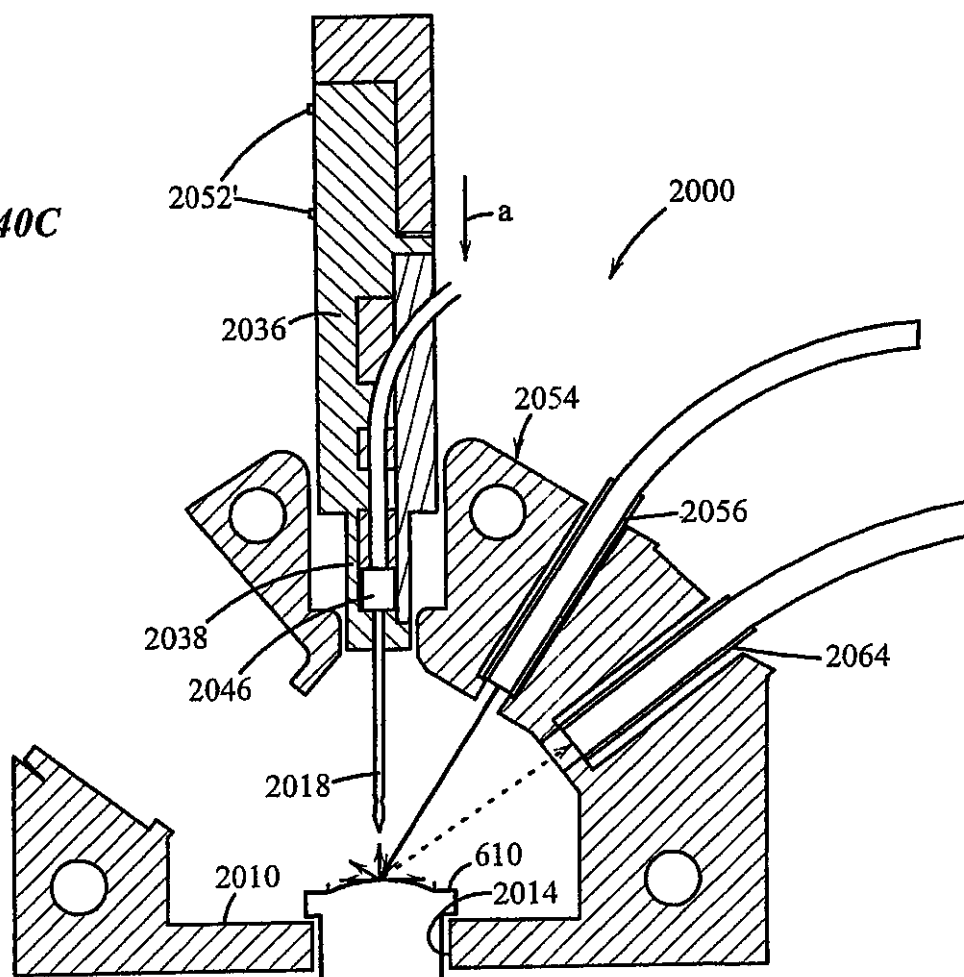


FIG. 40C



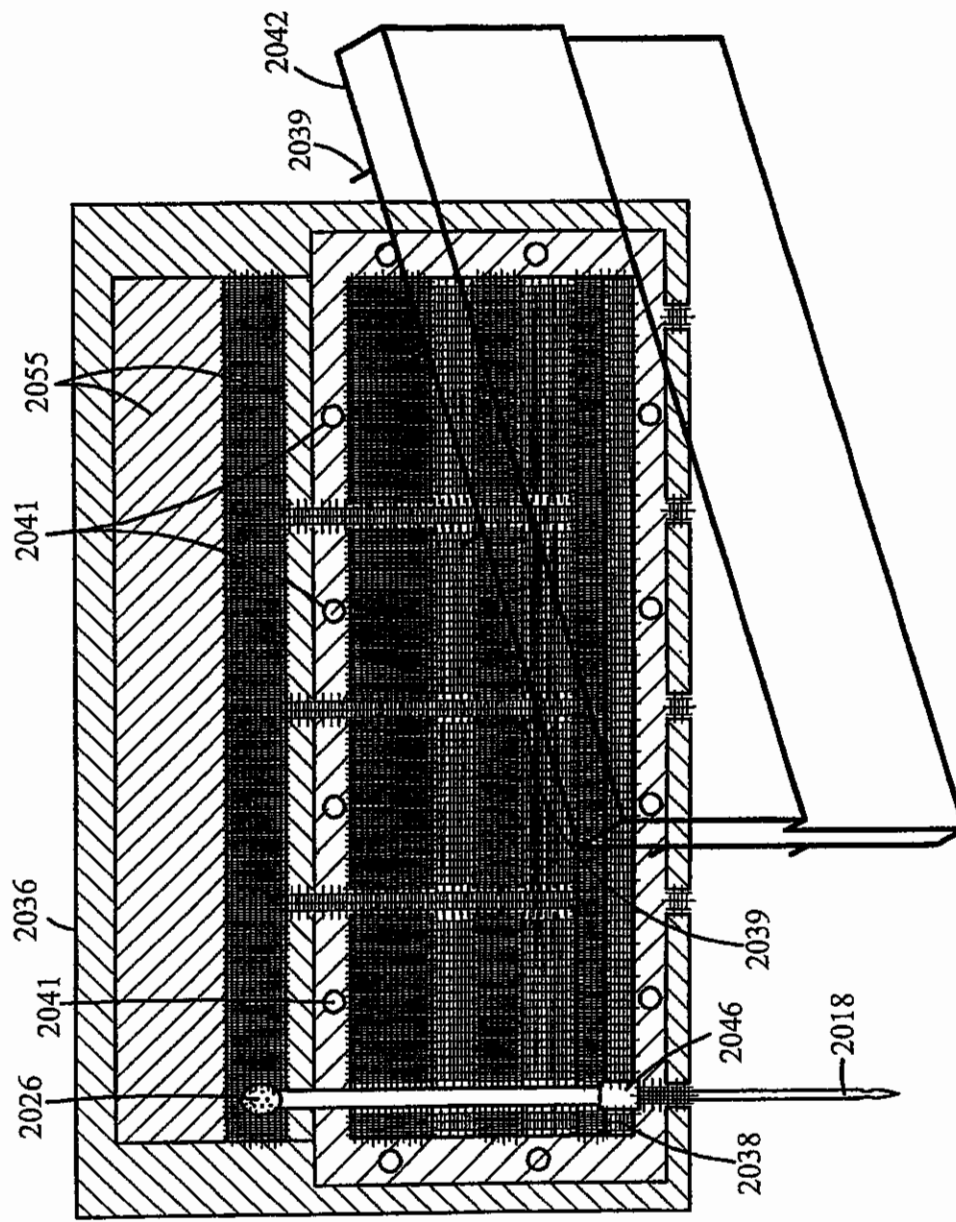


FIG. 41

FIG. 42

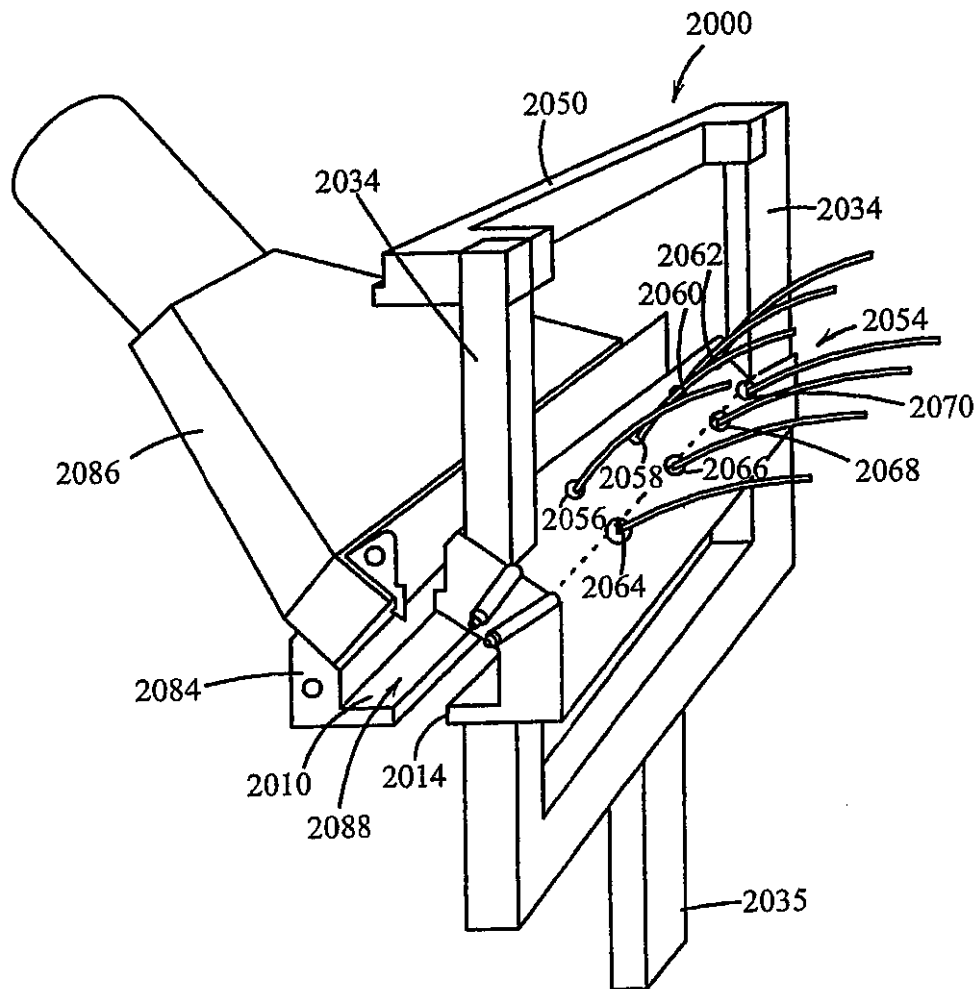
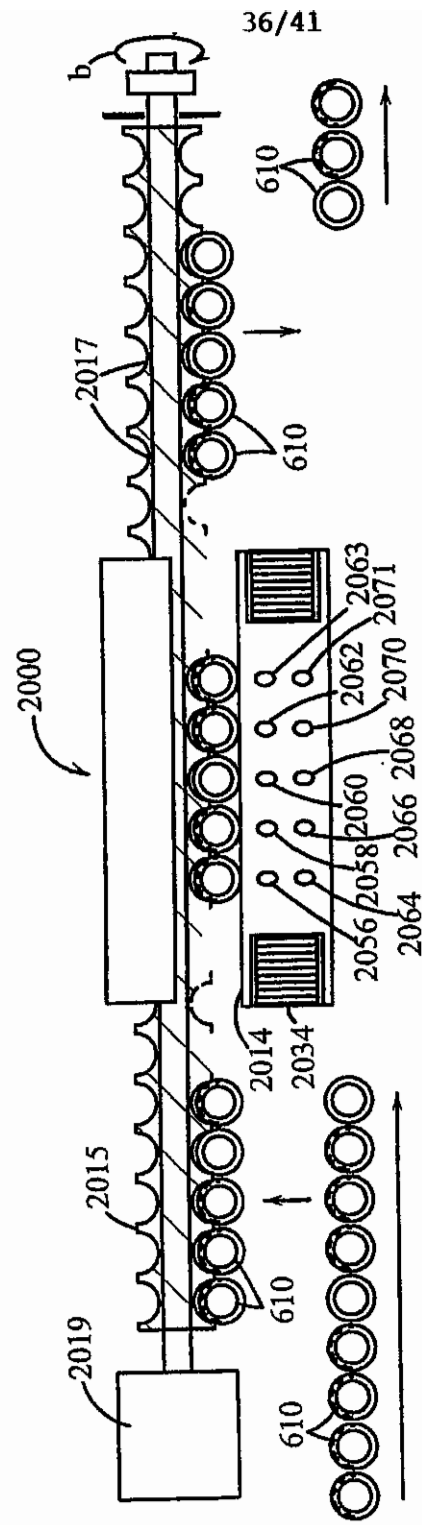


FIG. 43



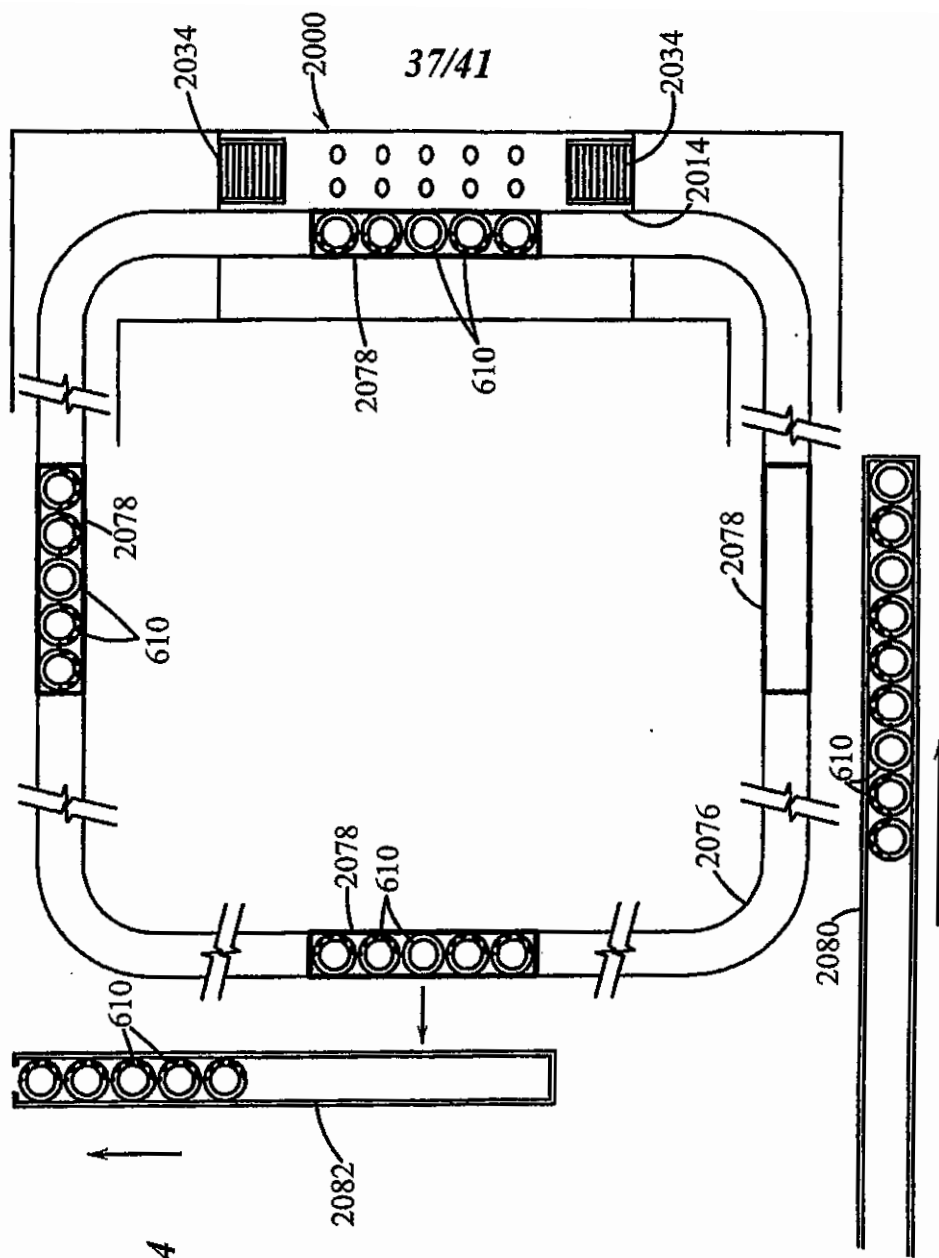


FIG. 44

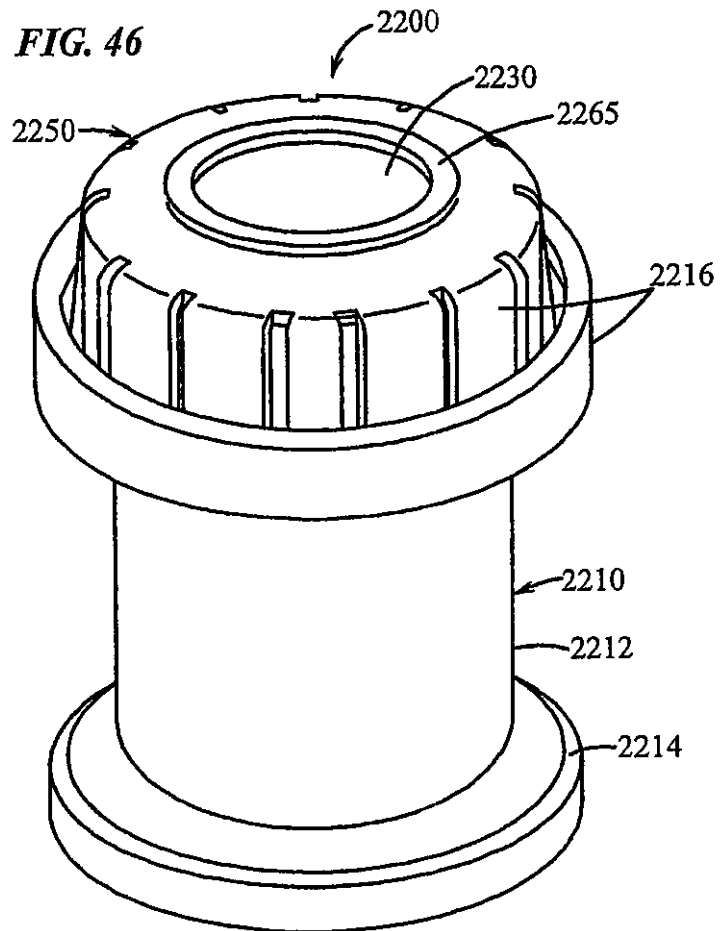


FIG. 47

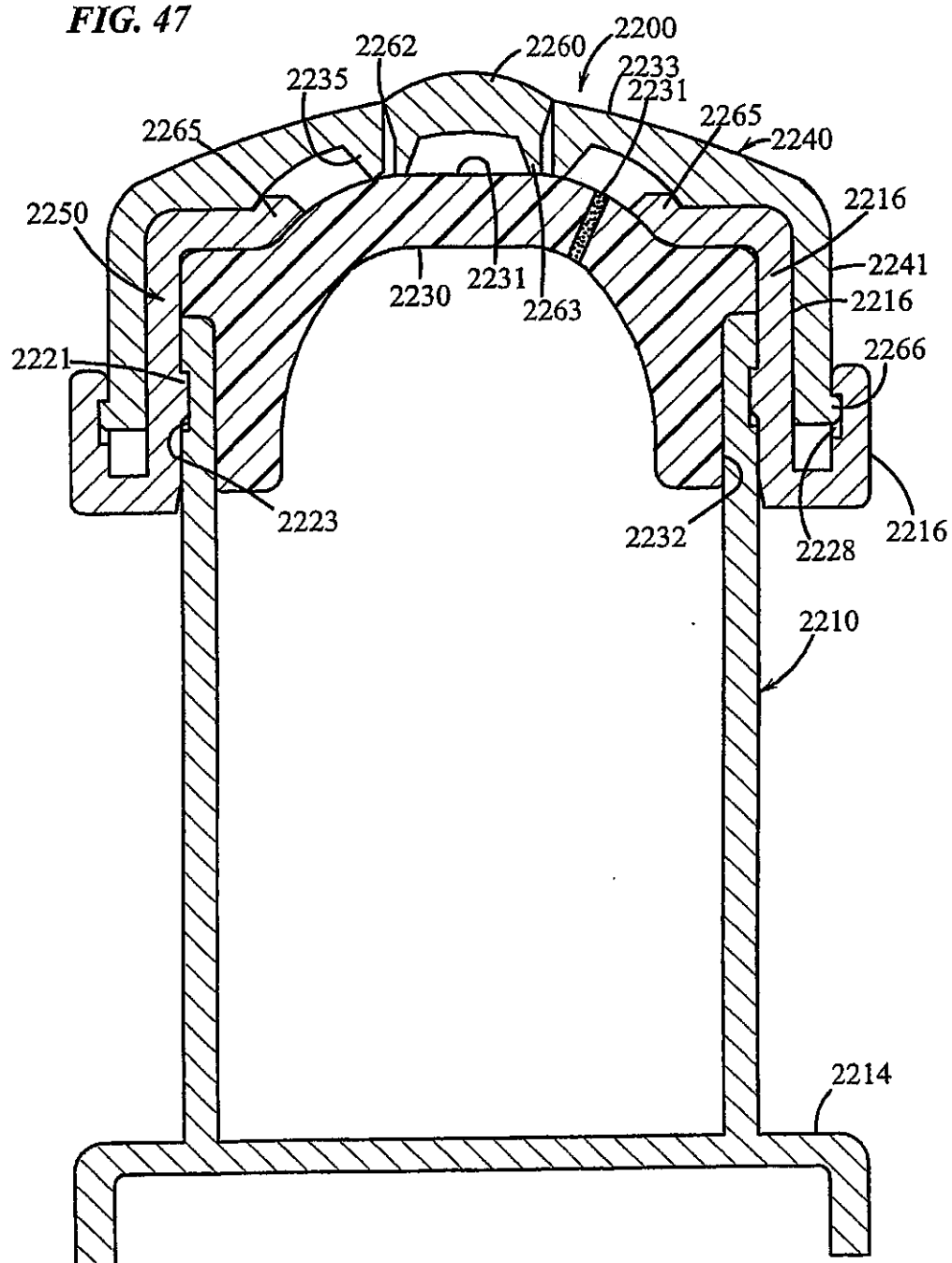


FIG. 48

