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(54) Title: APPARATUS AND PROCESS FOR OLIGOMERIZING ONE OR MORE HYDROCARBONS

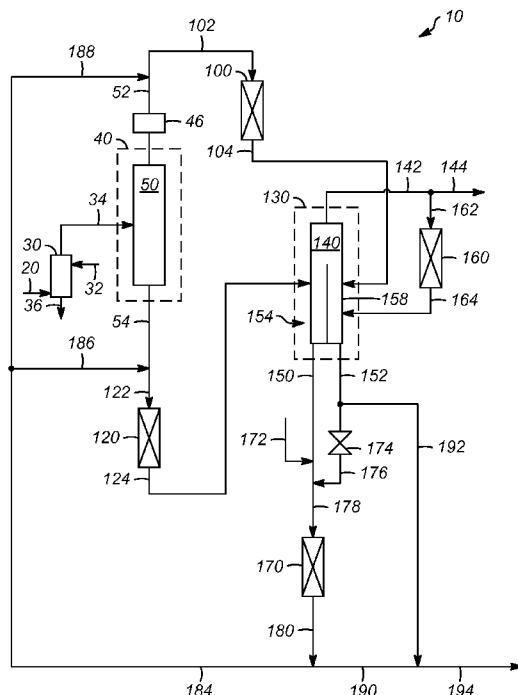


FIG. 1

(57) Abstract: One exemplary embodiment can be a process for oligomerizing one or more hydrocarbons. The process can include providing a feed including one or more C3 and C4 hydrocarbons to a separation zone, separating at least a portion of C3 olefins, sending the C3 olefins to a first oligomerization zone for producing one or more C9 hydrocarbons, and returning at least a portion of an effluent from the first oligomerization zone to the separation zone.



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