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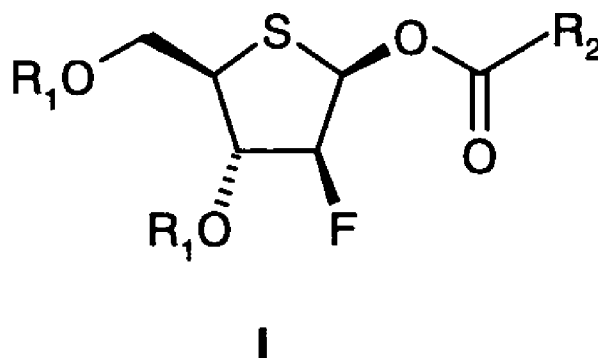
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(54) **Title**: PROCESS FOR PREPARING SUBSTITUTED 1-O-ACYL-2-DEOXY-2-FLUORO-4-THIO- β -D-ARABINOFURANOSIDES



(57) **Abstract**: The present invention relates to a process for preparing 1-O-acyl-2-deoxy-2-fluoro-4-thio- β -D-arabinofuranoses having formula I and intermediates thereof: wherein R1 represents -C(O)-C1-C6-alkyl or -C(O)-aryl; and R2 represents C1-C6-alkyl, C1-C4-perfluoroalkyl or aryl.