has an absorbing or reflecting layer formed within the sandwich of substrates thereof, comprising the steps of:

burst of laser pulses irradiating said sandwich material forming a filament only in the top substrate of the sandwich material providing a low power or well focussed adjusted filament forming to avoid any ablation or damage on the absorbing or reflecting layer.

42. A method of processing a transparent sandwich material, said transparent material has an absorbing or reflecting layer formed within the sandwich of substrates thereof, comprising the steps of:

burst of laser pulses irradiating said sandwich material forming a filament in both the top and bottom substrate of the sandwich material providing sufficient power with well focussed adjusted filament forming to avoid any ablation or damage on the absorbing or reflecting layer to completely scribe both substrates of said sandwich in single scan.

43. A transparent material having a continuous laser filament made by the method of claim 1.