

ABSTRACT

The invention relates to a method for producing a conduit for a clean room application, comprising electric cables and comprising an elongate, flexible sheath which can be moved back and forth, in particular so as to form a deflecting bend between two towers, wherein the flexible sheath has a number of parallel receiving portions, each for at least one cable, wherein each receiving portion extends in the manner of a channel in a longitudinal direction from a first end to a second end; the method comprising at least the steps of: - providing at least one cable bundle of contiguous cables; and - providing the flexible sheath; characterised in that the sheath is prefabricated and the cable bundle is introduced into a receiving portion of the prefabricated sheath, wherein - the prefabricated sheath comprises at least one sleeve unit having two interacting closure profiles of a closure in order to close an open state in a dust-tight manner, and the cable bundle is inserted into the opened sheath transversely to the longitudinal direction; or - the prefabricated sheath comprises at least one sleeve unit which is produced so as to be circumferentially closed, and the cable bundle is drawn into the closed sleeve unit in the longitudinal direction.