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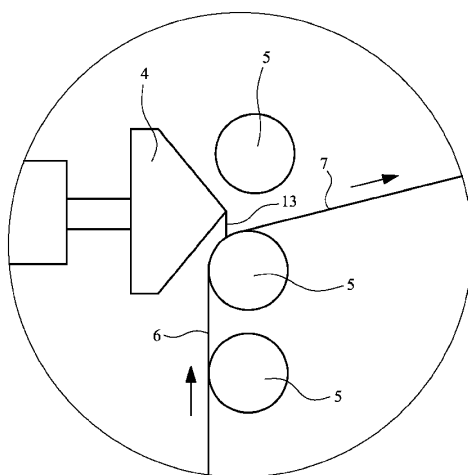
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(54) Title: POLYVINYL ALCOHOL COATED CELLULOSIC PRODUCTS



(57) Abstract: A method of manufacture of a coated material comprising the steps of: providing a cellulosic substrate; melting a polyvinyl alcohol polymer, wherein the polyvinyl alcohol polymer has a degree of hydrolysis of 90% or greater and a melting point in the range of 180°C to 225°C; extruding the melted polyvinyl alcohol polymer to form a molten polyvinyl alcohol polymeric film; applying the molten film directly to the surface of the substrate; and allowing the film to solidify on the surface to form a coated material.

Figure 1

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MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM,
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