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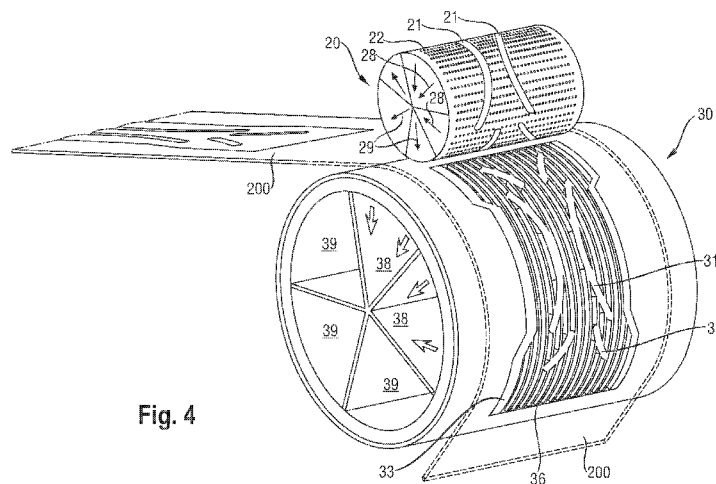


Fig. 4

(57) Abstract: Apparatus (1) and method for producing absorbent structures with absorbent layers with channel(s) without absorbent material, using a first moving endless surface (20) with specific raised strip(s) (25) and a second moving endless surface (30) with specific mating strip(s) (31).

