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(54) Title: METHOD OF ALIGNING AND CUTTING WEB OF LIDSTOCK

(57) Abstract: A method for cutting lidstock units from a web of pre-printed lidstock, the steps of: a) providing a web of pre-printed lidstock comprising a plurality of lidstock units across its width and its length and provided with a plurality of registration marks, b) feeding the web in the direction of its length through a cutting region provided with a first and a second optical sensor, c) stopping the feeding of the web when the first optical sensor detects a registration mark, d) moving the web in the direction of its width until a second optical sensor detects the registration mark, e) cutting the web in the cutting region into lidstock units by means of cutters.

WO 2007/080135 A1