

Self-emptying separator

The invention relates to a self-emptying separator according to the preamble of claim 1 and to a method for processing a centrifugal material according to claim 9.

Discontinuously emptying separators as defined in this specification have, in addition to one or more outlets for one or more liquid phases, an emptying mechanism with a piston valve which is fluid-actuated, in particular with liquid as fluid, and can be moved alternately into an open position and into a closed position, as a result of which the piston valve opens (open position) and closes (closed position) solids discharge openings in the drum wall. In the open position, a solids phase is discharged from the centrifugal drum. This is not the case in the closed position.

To ensure precise operation of such a drum emptying system of a self-emptying separator, it may have a fluid supply and discharge system with a piston valve. This serves to fill a chamber on the piston valve with fluid - a liquid - and it serves to allow fluid to escape from a chamber on the piston valve for emptying solids, so that the piston valve can move. For example, in a separator with a vertical axis of rotation, fluid can escape below a piston valve so that the product in the drum pushes it down vertically. The aim here is to supply a volume of liquid as precisely measured as possible to the hydraulic system of the centrifugal drum in a short time during discharge ("opening fluid"). The volume of the opening fluid thus determines the discharge quantity.

In many separation processes, it is advantageous to be able to flexibly set or regulate or more generally change the emptying volume via an electronic control device. The challenge here is to reliably meter a fluid volume that varies as needed and is as accurate as possible for the specific requirement, even if the upstream pressure in the fluid supply is subject to considerable fluctuations.

According to patent specification DE 31 15 875 C1, a metering device with a housing and a metering element movably guided therein, which can be a metering piston or a metering diaphragm for example, is used to meter the volume of the opening fluid. When the housing is filled with fluid, the metering element is moved and pressed against a stop of an adjusting screw. The quantity of liquid measured in this way is then used as the opening fluid, e.g. to open a piston valve in the centrifugal drum. For this purpose, the metering element is pressed back into an end position, e.g. pneumatically, whereby the fluid can be or is conveyed into the centrifugal drum and thus to the piston valve in the corresponding valve position.

By adjusting a set screw, a stop position for the metering element is changed as required, which in turn changes the amount of liquid metered by the metering device. However, this means that the operator must manually set the required emptying volume directly on the machine. In DE 31 15 875 C1, a deformable diaphragm is used as the metering element.

A variant of this metering device is described in DE 10 2005 049 941 A1. Here, a metering piston guided in a cylinder as a housing is used as the metering element. The stroke of the metering piston is limited by a threaded rod, which forms the stop for the metering piston. The position of the stop can be adjusted by an electric motor so that the volume of the opening fluid can be set via an electronic control system or, optionally, adjusted automatically.

Metering devices according to the prior art have proven themselves well in practice, but these solutions require mechanical actuators for metering to move to the desired position of the piston with the threaded spindle. This can be a hindrance in the case of high dynamic requirements for the regulating processes for solids discharge.

It is the object of the disclosure to solve this problem.

The disclosure achieves this object by the subject matter as defined herein. It further provides the method herein.

A self-emptying separator is provided herein, which comprises a rotatable centrifugal drum that has a vertical axis of rotation and is provided with solids discharge openings, to which an emptying mechanism having a piston valve is assigned, which piston valve can be moved into an opening position and into a closing position in a fluid-actuated manner, in particular by means of a liquid, wherein the emptying mechanism further comprises a control assembly which is assigned to the piston valve for controlling its opening and closing movements, which is provided with a control device and with a metering device for metering and dispensing the amount of fluid, in particular the amount of liquid, required for the opening process, wherein the metering device has a metering element which is displaceable in a metering chamber and which subdivides the metering chamber into a fluid chamber and into a pressure chamber for the application of compressed air, and wherein the metering device has an adjusting system for metering the amount of fluid, in particular the amount of liquid, required for the opening process in the fluid chamber, which adjusting system has a measuring device.

In one aspect, the disclosure relates to a self-emptying separator comprising a rotatable centrifugal drum that has a vertical axis of rotation and is provided with solids discharge openings, to which an emptying mechanism having a piston valve is assigned, which piston valve can be moved into an opening position and into a closing position in a fluid-actuated manner, wherein the emptying mechanism further comprises a control assembly which is assigned to the piston valve for controlling its opening and closing movements, which is provided with a control unit and with a metering device for metering and dispensing the quantity of fluid, in particular the amount of liquid, required for the opening process, wherein the metering device has a metering element which is displaceable in a metering chamber and which subdivides the metering chamber into a fluid chamber and a pressure chamber for the application of compressed air, wherein the metering device has an adjusting system for metering the amount of fluid, in particular the amount of liquid, required for the opening process in the fluid chamber, which adjusting system has a pressure measuring device, wherein the pressure measuring device is based on a fluidic measuring principle and wherein the adjusting system with the pressure measuring device, which is based on a fluidic measuring principle, is arranged in the pressure chamber and with which the pressure in the pressure chamber can be determined, wherein the pressure in the pressure chamber forms a basis for the metering of the amount of fluid required for the opening process.

According to the disclosure, which is particularly easy to implement and yet works precisely, it is further provided that the measuring device is based on a fluidic measuring principle. Preferably, no mechanical actuators, such as a threaded spindle, are required to adjust the opening fluid volume. Thus, the metering device can advantageously meet even very high dynamic requirements of the regulating processes for solids discharge.

According to the disclosure, it is further provided that the adjusting system with the measuring device, which is based on a fluidic measuring principle, has a pressure measuring device arranged in the pressure chamber, with which the pressure in the pressure chamber can be determined, wherein the pressure in the pressure chamber is or forms a basis of or for metering the amount of fluid required for the opening process. In this way, the feature of the contactless measuring principle is implemented in a particularly advantageous and constructively simple manner.

The fluid used for the opening process is a liquid, preferably it is water or another liquid can be used, such a flowable product to be processed in the separator or a phase of

this product.

In a preferred example of the disclosure, the control assembly has an injection chamber for opening fluid and an injection chamber for closing fluid, to which the fluid, in particular water, can be supplied for activating the opening and closing movements via an opening fluid supply and a closing fluid supply, respectively, in which an opening fluid valve and a closing fluid valve are arranged, wherein preferably the metering device is assigned to the opening fluid supply. This creates a device with which a defined quantity of solids (phase) can be emptied from a separator quickly and safely as well as precisely.

It is preferably provided in this context that the metering device has a metering element that is movable in a metering chamber and subdivides the metering chamber into a fluid chamber and a pressure chamber to which compressed air is applied. This advantageously creates a structurally simple metering device.

In particular, it can be advantageously provided that the metering element is a piston. This creates a robust and precisely usable metering element. However, the metering element can also have an inherently deformable diaphragm.

It can be optionally provided that the pressure chamber has a temperature sensor. In this way, temperature fluctuations in the pressure chamber of the metering device can

be compensated simply by design, in that the control system varies or adjusts the pressure setpoint accordingly when filling the fluid chamber.

According to a further variant of the disclosure, it can be provided that the pressure chamber under the metering element is designed to be gas-tight. This advantageously minimizes adverse influences such as pressure fluctuations or inaccurate measurements of the pressure measuring device and thus inaccurate metering of the opening fluid.

It is also advantageous if, according to a further option, the volume of the pressure chamber is dimensioned so that even when the fluid chamber is filled to the maximum, the pressure in the opening fluid supply is still higher than a counterpressure in the pressure chamber. This results in safe operation of the metering device as a result of a simple design measure.

Furthermore, it is advantageous if, according to one option, an orifice plate is installed in the opening fluid supply. This limits the inflow quantity of the opening fluid so that the filling process can be slowed down even at high fluid pressures so that the target position of the metering element can be approached safely.

In a further advantageous example of the disclosure, the orifice plate is arranged directly upstream of the filling valve. This makes it easy to integrate the orifice plate into the opening fluid supply. For example, it can be integrated in a screw connection between the pipeline and the valve.

The disclosure also provides the method herein. This advantageous and simple method for performing a solids discharge in a processing of a flowable product with a separator as defined herein, is characterized by the method steps of:

- a) providing a self-emptying separator as defined herein related thereto and processing a flowable product to be processed, separating it into at least a liquid phase and a solid phase;
- b) opening of a filling valve, causing the metering element to move towards the pressure chamber due to the incoming fluid, wherein the pressure in the pressure chamber increases;
- c) carrying out a measurement or repeated measurements in or on the pressure chamber with a measuring device and comparing the measurement result with a preset value manually or with a control unit; wherein in step c) the pressure in the pressure chamber is measured with a pressure measuring

device and the measured pressure is compared with a predetermined pressure as default value manually or with a control device;

- d) closing the filling valve when the measured value corresponds to the default value; so that a metered opening fluid volume is present in the fluid chamber, wherein in step d) a closing of the filling valve takes place when the measured pressure corresponds to the predetermined pressure, so that a metered opening fluid volume is present in the fluid chamber, and
- e) opening the opening fluid valve and the valve of a compressed air line to inject the metered opening fluid volume in the fluid chamber into the separator via an opening fluid supply and an injection chamber for opening fluid and thereby moving a piston valve from a closed position to an open position so that the solids discharge openings are released and the solids phase is discharged from the centrifugal drum.

In another aspect, the disclosure relates to a method for performing a solids discharge in a processing of a flowable product with the self-emptying separator as defined herein, characterized by the method steps of:

- a. providing the self-emptying separator as defined herein and processing a flowable product to be processed, separating it at least into a liquid phase and a solid phase;
- b. opening of a filling valve, causing the metering element to move towards of the pressure chamber due to the incoming fluid, wherein the pressure in the pressure chamber increases;
- c. carrying out a measurement or repeated measurements in or on the pressure chamber with a pressure measuring device and comparing the measurement result with a preset value manually or with a control unit, wherein in step c) the pressure (P) in the pressure chamber is measured with the pressure measuring device and the measured pressure is compared with a predetermined pressure as default value manually or with a control device;
- d. closing the filling valve when the measured value corresponds to the default value; so that a metered opening fluid volume is present in the fluid chamber, wherein in step d) a closing of the filling valve takes place when the measured pressure corresponds to the predetermined pressure; so that the metered opening fluid volume is present in the fluid chamber;
- e. opening the opening fluid valve and the valve of a compressed

air line to inject the metered opening fluid volume in the fluid chamber into the self-emptying separator via an opening fluid supply and an injection chamber for opening fluid, to open the piston valve and to thereby move a piston valve from a closed position to an open position so that the solids discharge openings are released and the solids phase is discharged from the centrifugal drum.

This simple and precise method offers at least the advantages which are also given with regard to device as defined herein and also leads to a precise adjustability of the metering volume.

Further advantageous designs of the disclosure can be found in the remaining parts as defined herein.

The disclosure is described in more detail below by means of exemplary embodiments with reference to the drawing. The disclosure is not limited to these exemplary embodiments, but can also be realized in other ways according to the wording or in other equivalent ways, wherein:

- Fig. 1: shows a partial section of a centrifugal drum in cross-section and a block diagram of an emptying mechanism of the centrifugal drum for a solid phase;
- Fig. 2: shows a sectional view of a metering device according to the invention and a block diagram of the metering device, wherein the metering device is shown in a first position;
- Fig. 3: shows a sectional view of the metering device and a block diagram of the metering device, with the metering device shown in a second position.

In the following description of figures, an exemplary embodiment is described. The individual features of this exemplary embodiment can also be combined with exemplary

embodiments not shown, and are also each suitable as advantageous designs of the subject matters described in one or more of the main claims and subclaims.

Fig. 1 shows a lower lateral section of a rotatable centrifugal drum 1 of a centrifuge designed as a separator. The centrifugal drum 1 can have a vertical axis of rotation D.

The centrifugal drum can be single and/or, as in this case, double conical (at the bottom and/or top and, in particular, on the inside). The centrifugal drum 1 is preferably designed for continuous operation.

The centrifugal drum 1 may have a lower drum part 2 and an upper drum part 3. These drum parts 2, 3 can be connected to each other in various ways, such as with a locking ring 27.

A distributor 4 for product feed and a disc stack 5 of separator discs are arranged in the centrifugal drum 1.

A feed pipe and liquid outlets are not shown. They can be realized in any way.

An emptying mechanism is used for discharging a solids phase, which comprises a piston valve 6 for opening and closing solids discharge openings 7, which may be formed in a circumferentially distributed manner in the region of the largest diameter of the centrifugal drum 1. The emptying mechanism further comprises a control assembly 28 associated with the piston valve 6 for controlling its opening and closing movements.

The control assembly 28 comprises a control unit 24. The control assembly 28 further comprises an injection chamber 8 for opening fluid and an injection chamber 9 for closing fluid, to which a fluid, in particular water, can be supplied via an opening fluid supply 10 and a closing fluid supply 11, in which an opening fluid valve 12 and a closing fluid valve 13 can be arranged, for activating the opening and closing movements.

Associated with the opening fluid supply 10 is a metering device 14, which is connected upstream of the opening fluid valve 12.

The metering device 14 - see also Fig. 2 - has a movable, in particular displaceable, metering element 17 in a metering chamber 16, which subdivides the metering chamber 16 into a fluid chamber 18 and a pressure chamber 19 for admission of fluid, in particular a gas such as compressed air. The metering element 17 is designed here as a displaceable piston. As an alternative to the piston, a movable, in particular inherently

deformable, diaphragm can also be used as metering element 17.

The fluid chamber 18 is formed between a filling valve 21 and the opening fluid valve 12 and the adjusting element 17.

A compressed air line 22, into which a valve 23 is connected, also opens into the pressure chamber 19. The control input of all controllable valves can be connected to the control unit 24.

A piston valve 25, which is inserted into a wall of the centrifugal drum 1, is used for the controlled discharge of the fluid used to perform the opening and closing movements of the piston valve 6 (see Fig. 1).

Furthermore, an orifice plate can be additionally installed in the fluid supply line 20 in order to limit the inflow quantity of the opening fluid and thus to slow down the filling process even at high fluid pressures so that the target position of the metering element 17, at which the preselected pressure is reached, can be approached safely. An advantageous position of the orifice plate - viewed in the direction of flow - is directly upstream of the filling valve 21.

The pressure chamber 19 can be filled with fluid, in particular air, through the compressed air line 22 on a first side - in this case "below" the metering element 17 - so that a pressure can be built up in it. However, it can also be "vented" via this valve 23. The pressure chamber 19 is designed to be correspondingly gas-tight for this purpose.

When filling the fluid chamber 18 on the other side - here purely pictorially "above" the metering element 17 - with fluid, in particular opening fluid, through the fluid supply line 20 - the fluid, in particular the air, is compressed in the pressure chamber 19 and a pressure increase occurs in the pressure chamber 19 on the first side "below" the metering element 17, wherein this pressure increase in the pressure chamber 19 is essentially proportional to the change in position of the metering element 17 in the metering chamber 16, starting here by way of example from the position of Fig. 2.

A measuring device 15 is arranged in the pressure chamber 19 or such a measuring device is connected to the pressure chamber 19 so that the pressure in the pressure chamber 19 can be determined with it.

With the pressure measuring device 15, the pressure in the pressure chamber 19 can be measured once or repeatedly in such a way that the position of the metering element

17 can be determined via the pressure measurement by comparison with a pre-stored table or a stored functional relationship or the like. This position in turn makes it possible to determine the current fluid volume in the fluid chamber 18.

For this purpose, it can be provided that the measured pressure value is passed on to the control unit 24 in order to be able to repeatedly determine the volume of the supplied fluid by measurements on the basis of this measured value with the control unit 24 or via the control unit 24 and thus also to be able to set it precisely. The filling of the fluid chamber 18 can be stopped when a desired filling or a desired preset metering volume has been reached or set.

Alternatively, the pressure value at the pressure measuring device 15 could also be read manually and used for adjustment in this way.

In this way, the metering device 14 here has an adjusting system for measuring the amount of fluid - in this case the opening fluid volume - for actuating the emptying mechanism, which is based on a fluidic measuring principle. Variants of the illustrated system can be realized within the scope of professional skill.

The volume of the pressure chamber 19 on the first side of the metering element 17 and that of the fluid chamber 18 on the other side of the metering element 17 are preferably each dimensioned so that even when the fluid chamber 18 is filled to the maximum, the pressure in the fluid supply line 20 is still higher than the back pressure in the pressure chamber 19.

An additional temperature sensor (not shown) in the pressure chamber 19 can be used to compensate for temperature variations by allowing the control unit 24 to vary a pressure setpoint accordingly when filling the fluid chamber 18.

The function of this arrangement in the processing of a centrifugal material may be briefly summarized again:

In a first position of the metering device 14, which is shown in Fig. 2, the position of the metering element 17 is "up" or towards the fluid chamber 18, so that the volume of the fluid chamber 18 is small. The pressure chamber 19 is at ambient pressure.

Alternatively, the pressure chamber 19 can also have a defined upstream pressure. The filling valve 21 towards the fluid chamber 18 is closed. The opening fluid valve 12 is closed. The valve 23 of the compressed air line 22 is also closed.

Now the filling valve 21 is opened. The incoming fluid causes the metering element 17 to move downward to a second position, as shown in Fig. 3, and the measured value of the pressure in the pressure chamber 19 increases. When the measured value reaches a preselected set value, which corresponds to a defined fluid volume in the fluid chamber 18, the filling valve 21 - controlled manually or automatically with the control device 24 - is closed. For example, in such a way, the pressure in the pressure chamber can advantageously form a basis of the metering of the fluid volume required for opening.

Now the opening fluid valve 12 and the valve 23 in the compressed air line 22 are opened to inject the metered opening fluid volume in the fluid chamber 18 into the drum via the opening fluid supply 10 and the injection chamber 8 for opening fluid, open the piston valve 25 and thereby move the piston valve 6 - here vertically downwards - into the open position, so that the solids discharge openings 7 are released and the solids phase is discharged from the centrifugal drum 1.

The measuring principle can thus be a type of non-contact measuring principle. Preferably, no mechanical actuators, such as a threaded spindle, are required to adjust the opening fluid volume. Thus, the metering device 14 can advantageously meet even very high dynamic requirements of the regulation processes for solids discharge.

The control unit 24 can be controlled with a computer program product that takes over the separator control and regulation and, if necessary, also controls the actuation of the piston valve, in particular also the metering, in particular also the performance and execution of the measurements.

Existing centrifuges with a metering device with mechanical actuators for measuring the opening fluid volume can advantageously be easily retrofitted or converted with the metering device 14 according to the invention, since often only the mechanical actuators, such as a threaded rod, have to be exchanged for a measuring device 15, and the software of the control system has to be adapted.

List of reference signs

- | | |
|----|---------------------------------------|
| 1 | Centrifugal drum |
| 2 | Lower drum part |
| 3 | Upper drum part |
| 4 | Distributor |
| 5 | Disc stack |
| 6 | Piston valve |
| 7 | Solids discharge opening |
| 8 | Injection chamber for opening fluid |
| 9 | Injection chamber for closing chamber |
| 10 | Opening fluid supply |
| 11 | Closing fluid supply |
| 12 | Opening fluid valve |
| 13 | Closing fluid valve |
| 14 | Metering device |
| 15 | Measuring device |
| 16 | Metering chamber |
| 17 | Metering element |
| 18 | Fluid chamber |
| 19 | Pressure chamber |
| 20 | Fluid supply line |
| 21 | Filling valve |
| 22 | Compressed air line |
| 23 | Valve |
| 24 | Control unit |
| 25 | Piston valve |
| 27 | Locking ring |
| 28 | Control assembly |
| D | Axis of rotation |

CLAIMS

1. Self-emptying separator comprising a rotatable centrifugal drum that has a vertical axis of rotation and is provided with solids discharge openings, to which an emptying mechanism having a piston valve is assigned, which piston valve can be moved into an opening position and into a closing position in a fluid-actuated manner, wherein the emptying mechanism further comprises a control assembly which is assigned to the piston valve for controlling its opening and closing movements, which is provided with a control unit and with a metering device for metering and dispensing the quantity of fluid, in particular the amount of liquid, required for the opening process, wherein the metering device has a metering element which is displaceable in a metering chamber and which subdivides the metering chamber into a fluid chamber and a pressure chamber for the application of compressed air, wherein the metering device has an adjusting system for metering the amount of fluid, in particular the amount of liquid, required for the opening process in the fluid chamber, which adjusting system has a pressure measuring device, wherein the pressure measuring device is based on a fluidic measuring principle and wherein the adjusting system with the pressure measuring device, which is based on a fluidic measuring principle, is arranged in the pressure chamber and with which the pressure in the pressure chamber can be determined, wherein the pressure in the pressure chamber forms a basis for the metering of the amount of fluid required for the opening process.
2. Self-emptying separator according to claim 1, characterized in that the control assembly has an injection chamber for opening fluid, to which the fluid, in particular water, can be fed via an opening fluid supply, in which an opening fluid valve is arranged, for activating opening movements.
3. Self-emptying separator according to one of the preceding claims, characterized in that the metering element is designed as a piston or as a diaphragm.
4. Self-emptying separator according to one of the preceding claims, characterized in that the pressure chamber has a temperature sensor.
5. Self-emptying separator according to one of the preceding claims, characterized in that the volume of the pressure chamber is dimensioned in such a way that, even when the fluid chamber is filled to the maximum, the pressure in the fluid supply line is still higher than a counterpressure P in the pressure chamber .
6. Self-emptying separator according to one of the preceding claims, characterized in that the fluid chamber is connected between a filling valve and the opening fluid valve.
7. Self-emptying separator according to one of the preceding claims, characterized in that an orifice plate is incorporated into the fluid supply line.

8. Self-emptying separator according to one of the preceding claims, characterized in that the orifice is arranged immediately upstream of the filling valve.
9. Method for performing a solids discharge in a processing of a flowable product with the self-emptying separator according to one of the preceding claims, characterized by the method steps of:
 - a. providing the self-emptying separator according to one of the preceding claims and processing a flowable product to be processed, separating it at least into a liquid phase and a solid phase;
 - b. opening of a filling valve, causing the metering element to move towards of the pressure chamber due to the incoming fluid, wherein the pressure in the pressure chamber increases;
 - c. carrying out a measurement or repeated measurements in or on the pressure chamber with a pressure measuring device and comparing the measurement result with a preset value manually or with a control unit , wherein in step c) the pressure (P) in the pressure chamber is measured with the pressure measuring device and the measured pressure is compared with a predetermined pressure as default value manually or with a control device;
 - d. closing the filling valve when the measured value corresponds to the default value; so that a metered opening fluid volume is present in the fluid chamber, wherein in step d) a closing of the filling valve takes place when the measured pressure corresponds to the predetermined pressure; so that the metered opening fluid volume is present in the fluid chamber;
 - e. opening the opening fluid valve and the valve of a compressed air line to inject the metered opening fluid volume in the fluid chamber into the self-emptying separator via an opening fluid supply and an injection chamber for opening fluid, to open the piston valve and to thereby move a piston valve from a closed position to an open position so that the solids discharge openings are released and the solids phase is discharged from the centrifugal drum.