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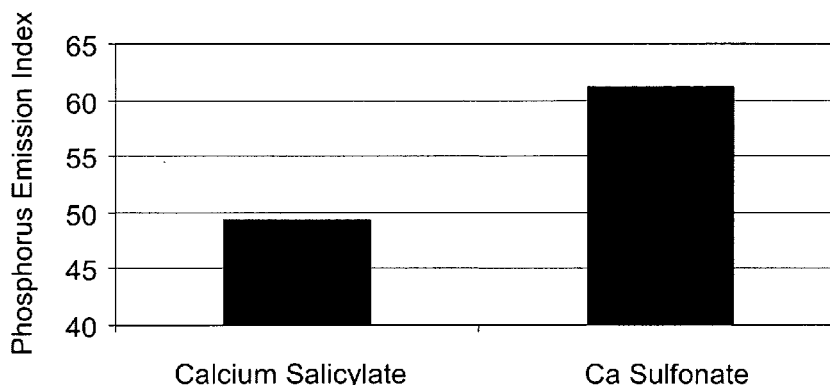


FIG. 1

(57) Abstract: The present invention is directed to method of making a green lubricant composition having improved wear protection and reduced phosphorus emissions.