

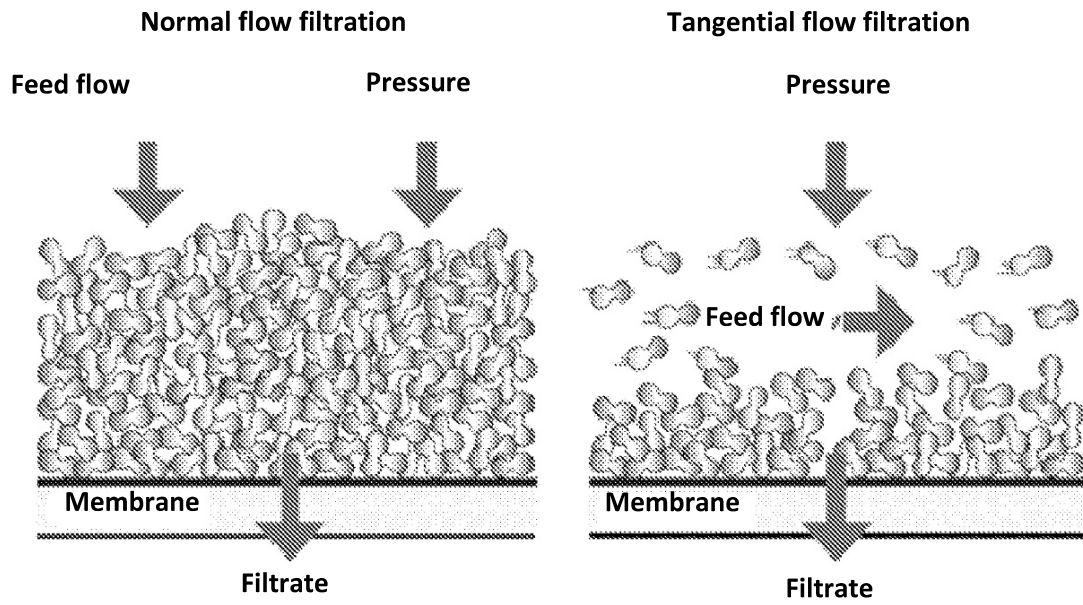


FIG. 1

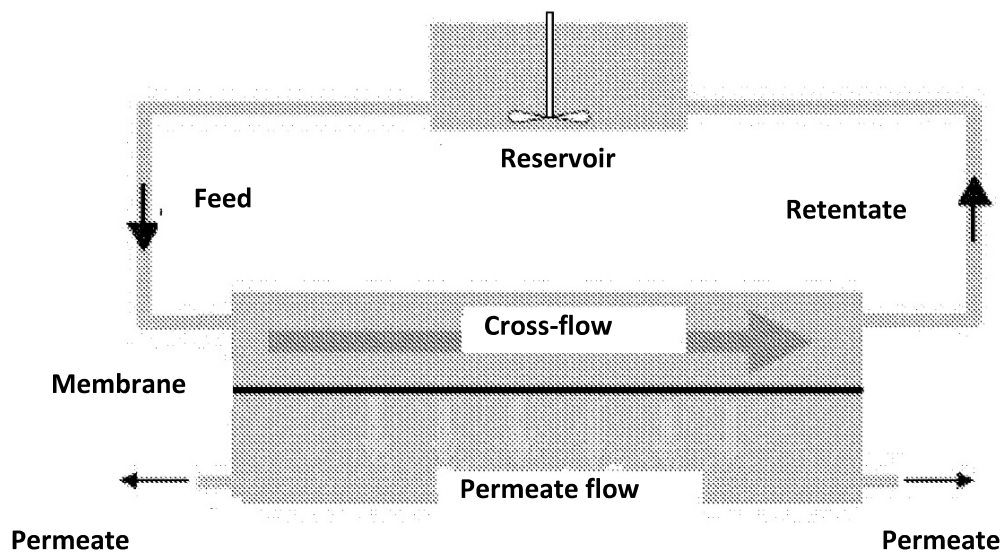


FIG. 2

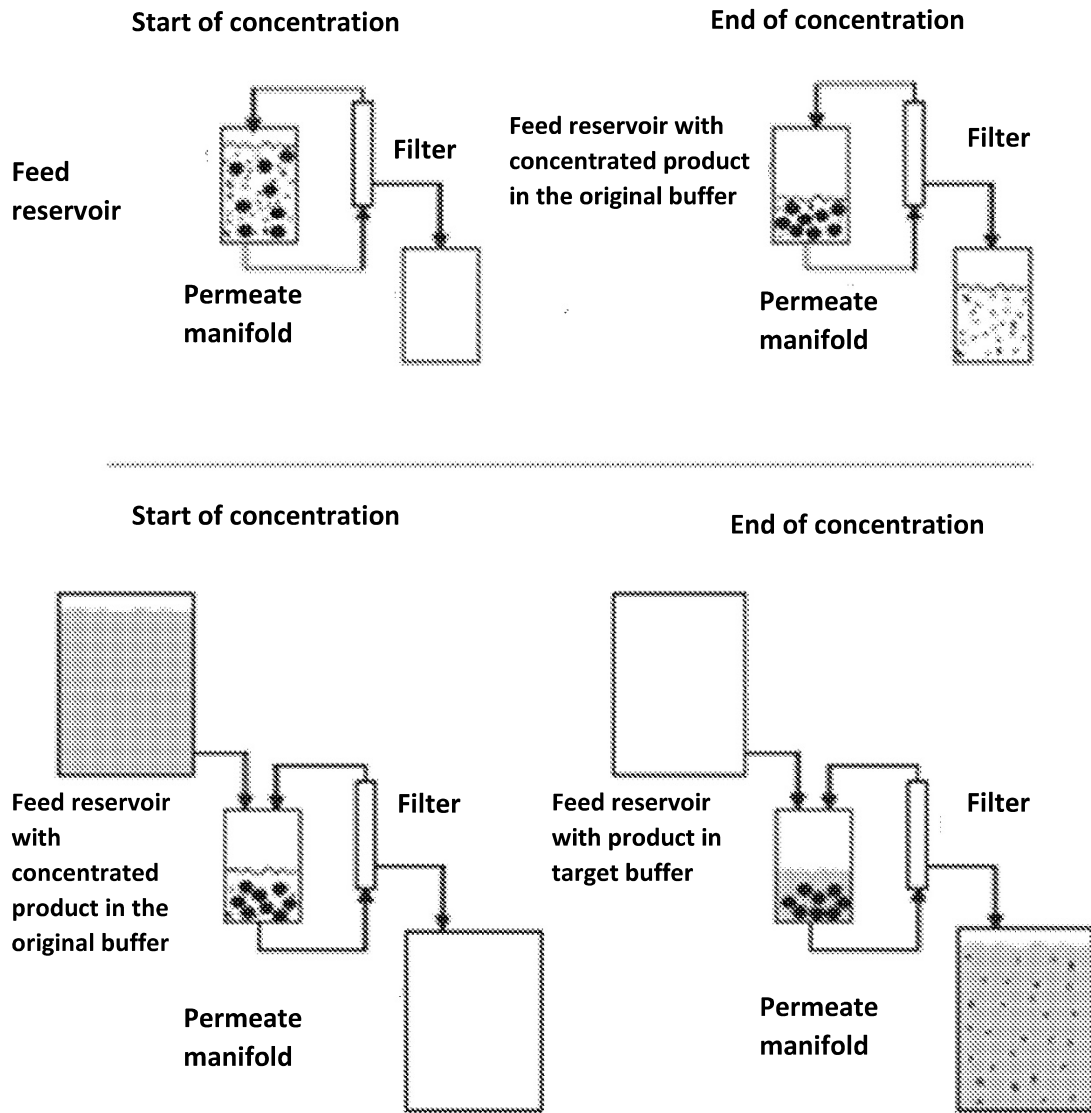
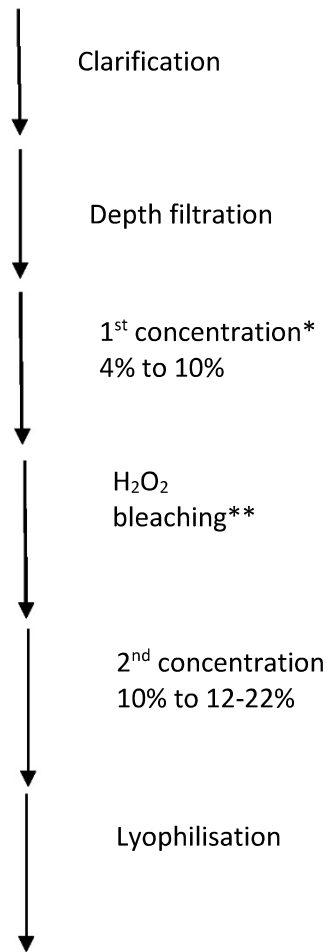


FIG. 3

Raw Enoxaparin sodium 4% w/v



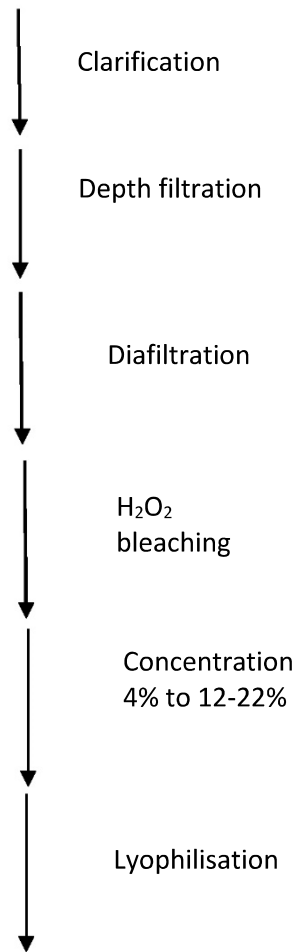
Enoxaparin sodium

* Diafiltration step can be performed before or after the first TFF concentration step.

** Bleaching step can be performed before or after the first TFF concentration step.

FIG. 4A

Raw Enoxaparin sodium 4% w/v



Enoxaparin sodium

FIG. 4B

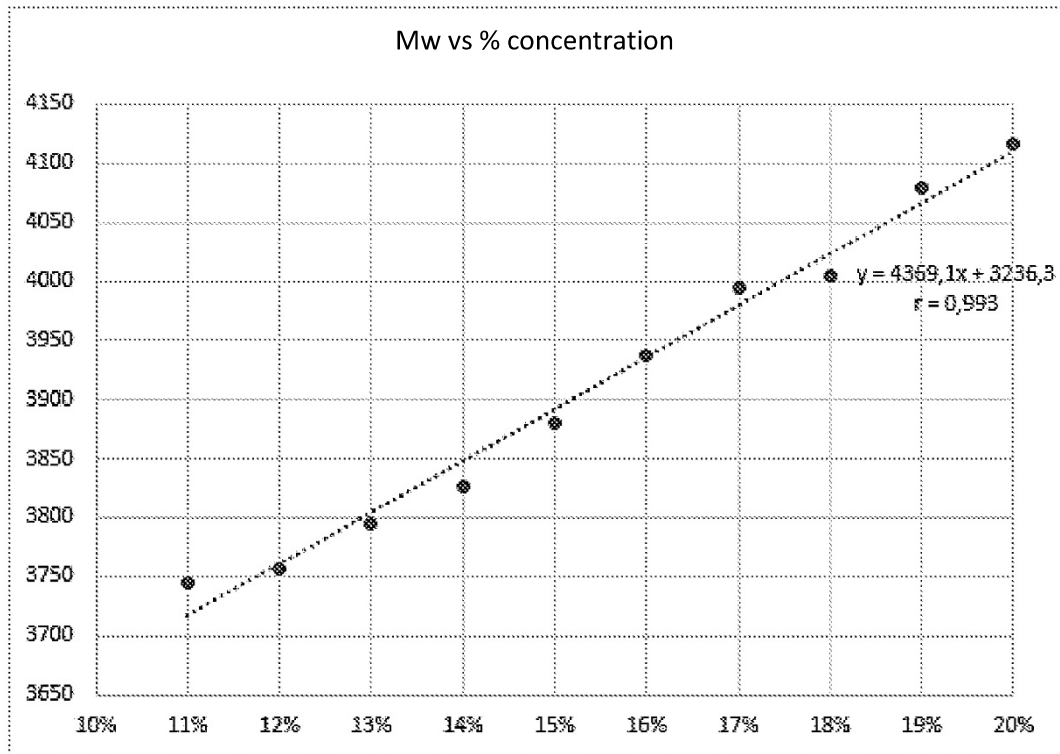


FIG. 5A

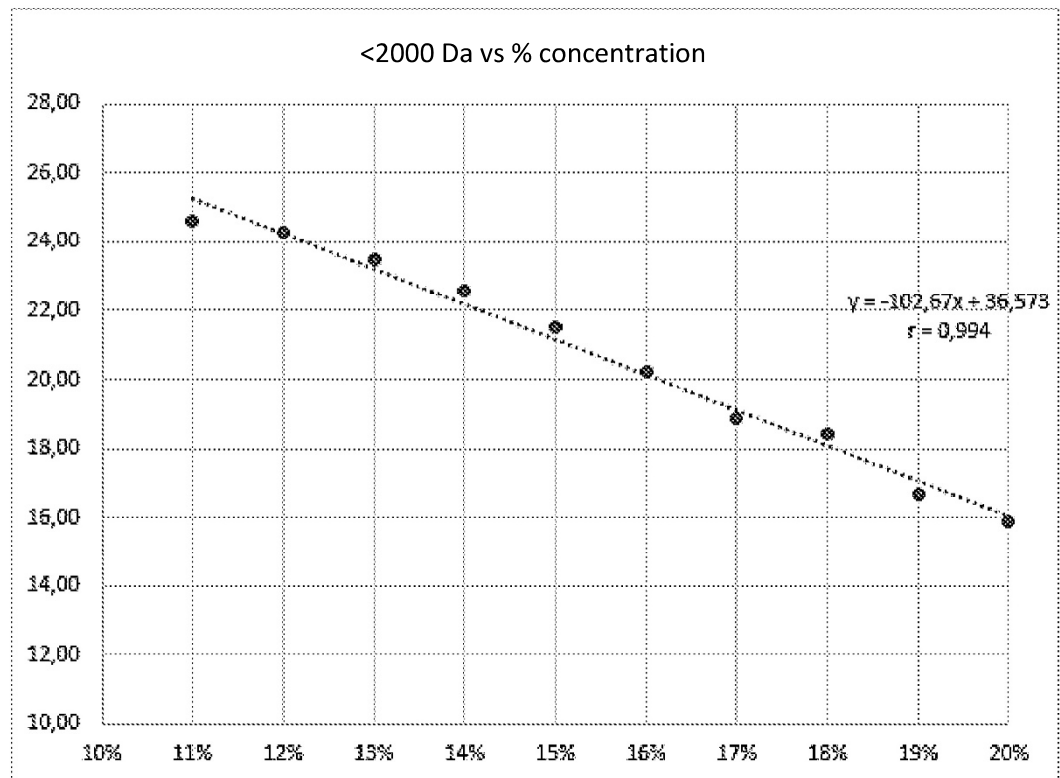


FIG. 5B

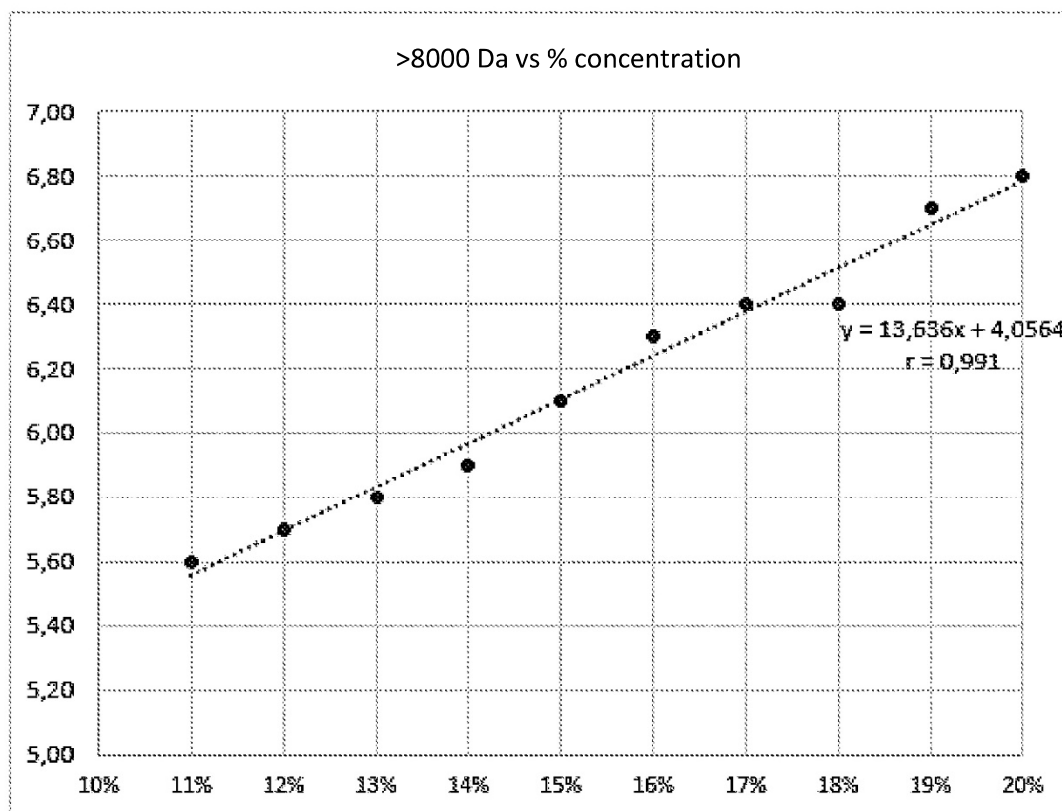


FIG. 5C

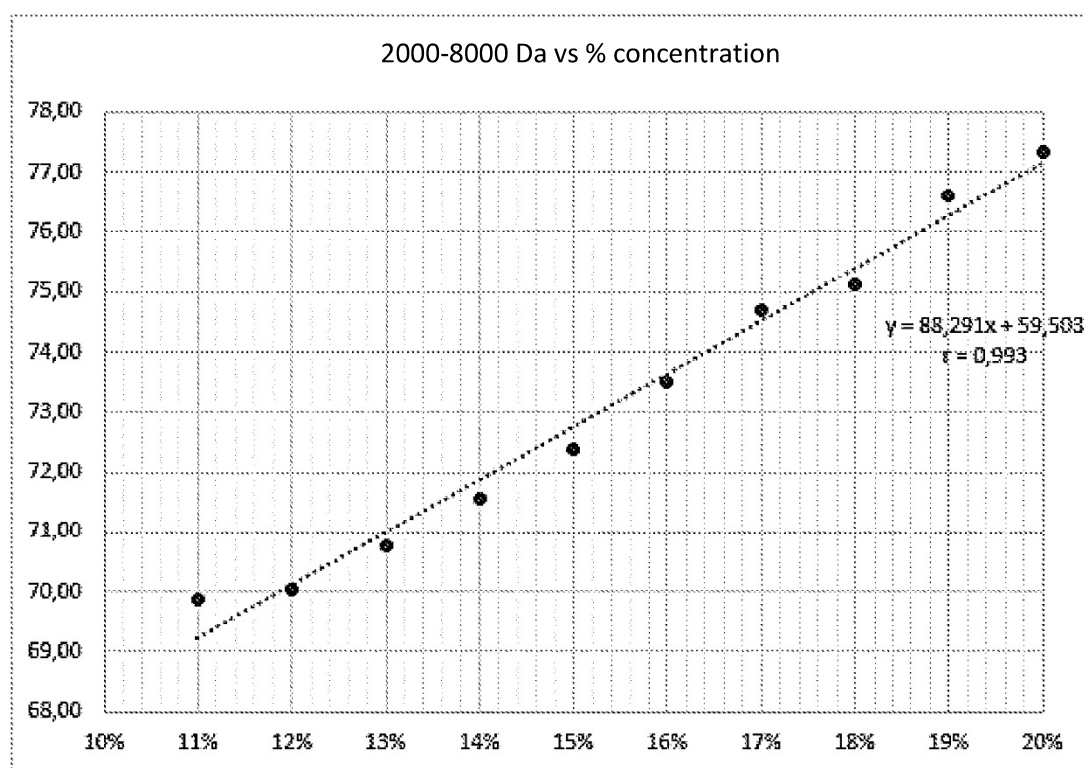


FIG. 5D

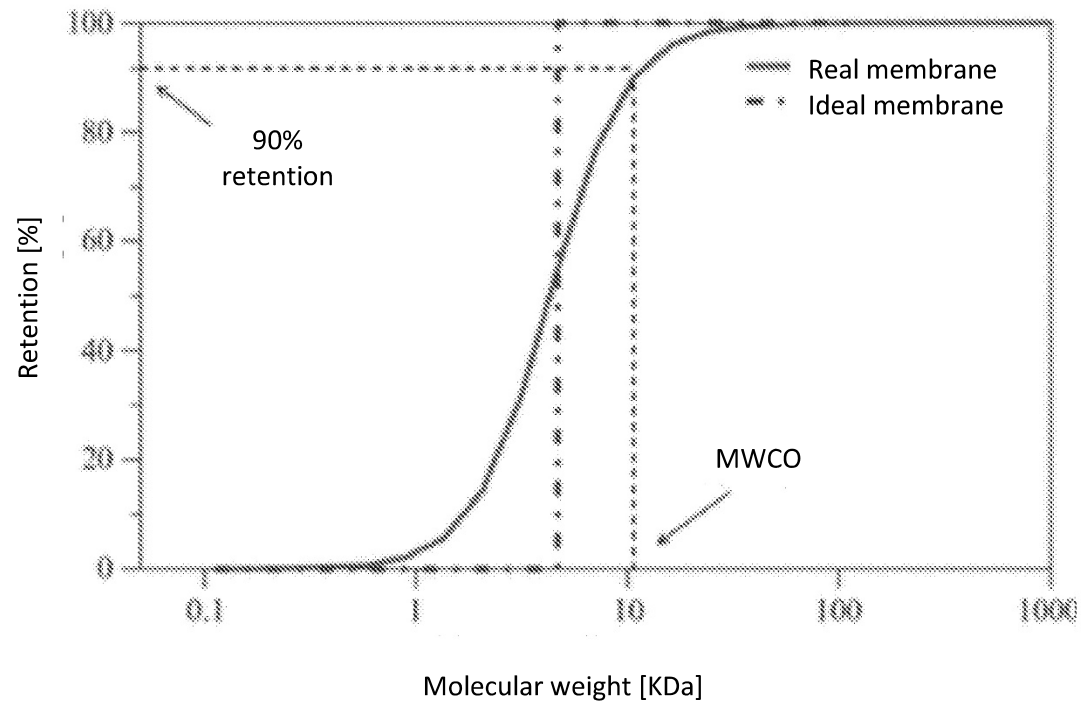


FIG. 6