

TITLE **ANCHORING SYSTEM FOR POSTS**

FIELD

This invention relates to a re-usable support structure for a pole, post, mast or other elongate member; the basis of which is a reversibly lockable ground anchor to be inserted in the ground or
5 other substrate.

BACKGROUND

A wide variety of activities depend on the temporary placement of poles in the ground or in a flat floor, road or other substrate, to serve a purpose for a defined period and then to be removed until needed again. Applications include road signs and traffic control measures, advertising or
10 information signs, fences for animal control or crowd control, posts for use when playing sports, tent poles, Christmas tree supports, poles/posts for carrying utility wires, and the like. The invention is more particularly applicable to those activities that require repeated placement, removal, and replacement of poles in or near the same place and where in the absence of the pole the area should be free of obstruction.

15 Past solutions to this need include: providing posts with heavy laterally spread-out bases that sit upon the ground, forcing posts into the ground so that they are held by friction against the ground around the lowest part of the post, embedding posts into concrete, ice, or some other material which can set around the base of the post, and/or making use of mechanical gripping devices such as keys, wedges, or collets.

20 Despite the existence of prior art using collet/wedge devices for magnifying a gripping action, there are disadvantages such as the use of a separate tightening collar to be placed around the pole, and operating along a helical screw thread (Partee) and the need in many cases for a part of the anchoring system which remains projecting from the ground even when the pole is not installed.

25 The inventors were surprised to learn that some expensive, stainless-steel pole assemblies such as flagpoles are sold yet no corresponding system for repeated removal and replacement is offered, apart from sawing off that part of the pole extending from the ground and leaving the remainder embedded in the concrete base.

The problem to be solved could be summarised as being to devise a simple but effective pole-retaining apparatus capable of allowing the pole to be removed and replaced from time to time, and

30 in addition, having minimal impact on an area when the pole is not in place.

PRIOR ART

A survey of prior art reveals that many sockets to hold poles, such as basketball goal support poles or sign holders, have been described, and many of those include some form of taper lock or collet. Few if any provide a sound support and/or teach particular insertion or removal tools so that removal
35 is (a) limited to those authorised to do so, and (b) can be carried out reliably and without damage when required. US 5571229 to Fitzsimmons *et al* (dated 1996), (also US 5752349) teach an embedded shell, a collet, and use of tapers. In this case, the shell around which the concrete or earth is to be moulded is supplied in two halves which are locked together before insertion under the ground surface. The resulting shell plus cap has a rectangular profile in vertical section, except for
40 an inwardly tapered lower end and an inwardly tapered upper opening, comprising a nylon, internally threaded cap that closes down over a series of short tabs, forcing them into the post just below where it emerges from the cap. This is in marked contrast to the single-piece shell with apposed full-length collets and locking means of the present invention, as described below. The post must have a round cross-section. If the post moves upward, perhaps because of vibrations inducted
45 by vigorous play or by wind) after being locked in place, the lower restricted area that makes contact between the post and the shell soon comes out of contact. The only tool used to clamp or release the post is hammer and wedge means to tighten or loosen the nylon cap so that it screws up or down.

Riker (US 7003919) teaches a straight-pipe shell to go in the ground, usually into concrete, and a tapered collet surrounding a short portion of the post within the upper end of the shell. Again, there
50 is only a short length of the tapered outer surface of the collet in contact with an adjacent straight cylindrical section, even though the resilience of the preferred plastics will encourage a little deformation.

Sofy (US5497972) teaches a support for a Christmas tree in which a one-piece moulded skirt with tapered petals serves as a surround of collets to hold a pole within a base. The skirt co-operates with,
55 when inserted within, a uniformly tapered hole presented to an upper aspect of a base to provide a tapered clamping surround to a cylindrical pole. Screws hold the skirt onto the base and when undone, allow the pole to be removed.

OBJECT

It is an object of this invention to provide improved apparatus for installing and retaining removable
60 poles, or at least to provide the public with a useful choice.

STATEMENT OF INVENTION

In a first broad aspect this invention provides anchoring means for fastening an elongate member into a substrate, said elongate member having a foot of substantially constant cross-section, said anchoring means including:

65 at least one elongate collet having an inward face shaped to fit along and around a section of said foot;

and an elongate housing having an internal cavity shaped and dimensioned to house said at least one collet and said foot in combination;

wherein said at least one collet each has a top end and a bottom end, and an outward face which
70 tapers inwardly from said top towards said bottom in a first portion near said top end and in a second portion near said bottom end, and wherein said internal cavity of the housing tapers inwardly in a corresponding first and second portion;

whereby in use downward pressure on a said collet can create wedging contact between said outward face and said housing near said top end and near said bottom end.

75 Preferably said outward face of each said collet is untapered between said first tapered portion and said second tapered portion, whereby in use substantially no wedging contact occurs between it and the housing between said first and second tapered portions.

Preferably said at least one collet and said housing are formed from a resilient plastics material.

Preferably the anchoring means includes two said collets forming substantially complementary parts
80 of a sleeve shaped and arranged to surround said foot in use.

Preferably said at least one collet includes an outwardly projecting flange at said top end.

Preferably said housing includes a collar shaped and arranged to house said flange.

Preferably said collect includes a longitudinal slot extending downwardly from said top end;
the anchoring means further including a key shaped and dimensioned to fit into said slot, to engage
85 between said foot and said housing through said collet in use.

Preferably said housing further includes a recess and a metal backing plate arranged to be engaged by said key in use.

Preferably said key comprises a flat blade having an edge arranged to engage with said foot in use, said edge being concave in cross-section so as to provide paired parallel sharp edges.

90 Preferably said key includes a flange at a top end thereof, substantially corresponding in size and shape with a section of said slotted collet, so as to sit flush with the top end of said collet in use.

Preferably said inward face of each said collet includes a plurality of transverse ribs near said top end and near said bottom end, to engage with said foot in use.

95 Preferably said housing includes at least one aperture at or near said bottom end, dimensioned and arranged to admit electrical wiring.

Preferably said housing includes at least one frangible membrane, dimensioned and arranged to admit electrical wiring when punctured in use.

100 Preferably said housing includes at least one longitudinal rib on a wall of said internal cavity, adapted and arranged to key with said at least one collet, to prevent rotational movement of said one or more collets around said housing in use.

105 Preferably one of said foot and said housing includes a transversely projecting pin, and the other includes a transversely extending aperture therein shaped and arranged to engage on said pin, whereby in use downward pressure on a said collet can press said pin into engagement with said aperture, such that longitudinal movement of said foot relative to said housing is prevented by said pin.

Preferably said housing includes one or more projections on an external surface thereof, to engage with said substrate in use.

110 Preferably the anchoring means includes a collet-removing tool comprised of a handle, a fulcrum, and a crescent-shaped head extending transversely relative to said handle and offset relative to said fulcrum, whereby the tips of said crescent-shaped head can be engaged under said projecting flange at the top end of a said collet, and used to lift said collet with leverage against said fulcrum applied with said handle in use.

Preferably said tool further includes a bearing block adapted and arranged to fit under said fulcrum.

Preferably said head is pivotally mounted with respect to said handle and said fulcrum.

115 Preferably the anchoring means includes a cap, dimensioned and adapted to engage into said collar.

Preferably said cap is annular, and is dimensioned and arranged to fit around said elongate member.

In another broad aspect the invention provides a method for fastening an elongate member in a

substrate using the anchoring means described above, comprising the steps of:
setting a said housing into a hole in said substrate, using a settable fluid construction material such
120 as concrete;
inserting a foot of said elongate member into the internal cavity of said housing;
inserting at least one said collet alongside said foot into the internal cavity of said housing;
applying downward pressure on said at least one collet to create wedging contact between said collet
and said housing near the top end and near the bottom end.

125 Preferably a said collet includes a longitudinal slot extending downwardly from said top end, and
said anchoring means further includes a key shaped and dimensioned to fit into said slot;
further including the step of fitting said key into said longitudinal slot to engage between said foot
and said housing through said collet.

Preferably the method further includes the step of applying an annular cover over said housing
130 around said elongate member, and engaging said cover in a collar on said housing.

In a further broad aspect the invention provides a method for removing an elongate member fastened
in a substrate using the anchoring means described above, comprising the steps of:
engaging the tips of said crescent-shaped head of the tool under a projecting flange of a collet;
applying pressure to said handle of the tool, to lift said collet with leverage against said fulcrum;
135 removing said collet;
and removing said elongate member without damage to the components of the anchoring system.

In a further broad aspect the invention provides apparatus and a method for mounting a post for a
fence, wherein the post of the fence has a rectangular cross-section and the collets and housing are
shaped accordingly.

140 **DESCRIPTION OF PREFERRED EMBODIMENT**

The description of the invention to be provided herein is given purely by way of example and is not
to be taken in any way as limiting the scope or extent of the invention.

Throughout this specification, unless the text requires otherwise, the word "comprise" and variations
such as "comprising" or "comprises" will be understood to imply the inclusion of a stated integer or
145 step or group of integers or steps but not the exclusion of any other integer or step or group of
integers or steps.

The orientation terms *top* or *bottom* or other references to a vertical or horizontal orientation are used for clarity of explanation, but it will be appreciated that the invented apparatus may be oriented in any direction and in such a case these terms must be translated accordingly.

150 **DRAWINGS**

- Fig 1: is a cross-section of a post fixed in the ground according to the invention.
- Fig 2: is an exploded side view of components of the invention.
- Fig 3: (as Figs 3a to 3e) shows collets and a key in perspective view.
- Fig 4: (as Figs 4a to 4e) shows a key and a backing plate, according to the invention, in
155 perspective view and plan view.
- Fig 5: shows details of a housing and cap of the invention, in cross-section and in plan view.
- Fig 6: shows details of a locking pin in relation to the foot of a post.
- Fig 7: shows a collet removing tool in use.
- Fig 8: shows collet and key removing tools in perspective view.
- Fig 9: illustrates variations related to locking a square pole in place.
- Fig 10: shows the variations related to holding pipes that pass through a wall (or the like).
- Fig 11: illustrates a way to seal a junction between two pipes at a position where collets are placed.
- Fig 12: (in Fig 12a) illustrates use of a bolt to apply removal forces to a collet (in Fig 12b).
- Fig 13: (as figs 13a to 13e) shows in cross sections how the invention can cater for variations on a
165 round post in a round hole, such as hexagonal posts.

In summary this specification describes a quick release locking system for ground fixtures particularly a post A having a constant cross-section, and provides a ground-embedded housing B, a pair of free-standing locking members (collets or wedges) C, and a key D. Tools for inserting,
170 locking and later removing the locking member are described. In use, the post A is placed loosely in the internal cavity of the embedded housing B then one locking member C is driven down on each side of the post. It may be that only one locking member C is hammered into place.

The preferred locking members (called collets or wedges) C are shaped (preferably by injection moulding or equivalent procedure) to fit closely against the post cross-section on an inward face, and
175 to fit closely inside the housing on an outward face, and are preferably made of a plastics material in order to provide a little resilience that increases contact area, and to provide resistance against corrosion.

EXAMPLE 1

180 This invention relates to a system for reversibly anchoring a post (or pole, pipe, shaft, beam, mast, etc) in a substrate (2) such as the ground or a wall. The illustrations and the key to the part identification includes many details. In principle the invention employs two main components - the housing, permanently buried at a designated spot, and one, two, or more wedges of a type known as collets because they are shaped to wrap around a shaft together with anti-rotation means, locking means, and removal means.

185 **Post A:** can be round (Figs 1- 8, 10-13) or polygonal in section, such as hexagonal, square (Fig 9). It may be a hollow conduit or pipe carrying fluids or protecting conductors such as copper wiring or fibre optic materials. Preferably the post A is made of a slightly deformable material - as per Fig 1, where the key D that has been hammered into place has deformed the post A at a point of contact. This assists in preventing movement of the post and helps to retain the key. Deformable materials
190 include most metals and some plastics but care must be taken that a selected plastic does not crack and fail on account of the deforming pressure. Note that the post itself is not part of the anchoring invention, although the invention is unlikely to be assembled properly without including a post within.

Housing B: This is a shell (hatched thick line B in the elevation section of Fig 1) that is preferably
195 made of a strong and durable, non-corrodable material; in metal but also preferably made in plastics. The housing B will usually be embedded in concrete for use, so that an almost incompressible surrounding is provided around the exterior of the housing when in use. Steel reinforcing rings (3) may be embedded in the concrete to provide tensile strength. Fins or other protrusions may be used on the exterior surface of the housing in order to improve attachment and to prevent undesired
200 rotation of the housing, such as caused by a wind blowing on an unsymmetrical sign. The inside of the housing is provided with tapered portions T1 and T2 corresponding closely with those on the outside of the collets C described below, and hence should be reasonably precisely shaped. If made in cast metal, the tapered area could usefully be finished with a cutting or grinding operation. One advantage of a taper is that there is some useful tolerance as to width. The inside surface of the
205 housing may be provided with two or more vertical ribs Y, which act to guide and hold the collets C against rotation within the housing. At the top end of the housing, an outwardly projecting collar L is provided. The inside surface of the collar L is preferably provided with horizontal ribs Z, which in use maintain a gap between the housing and the heads of the collets C, into which a removal tool can be introduced as described below. At the foot or bottom end of the housing, a preferably knockout
210 type of wiring aperture M may be provided, by which pipes or wiring can be introduced into the base

of the housing below the collet C. The dimensions of the housing are typically 30 cm deep by 12-15 cm in diameter, depending on application. The interior of the housing may also include key guides (see later).

215 Collet C: is a shaped wedge not unlike collets used in engineering to hold tools with a locking process effected by forcing the tapered collet into a tapered hole. The basic collet comprises perhaps a third or a half-circle around the post A, as seen in plan view, shaped so that the inward surface J generally conforms to the exterior of the post A, preferably with horizontal ribs G at upper and lower parts of the inward surface J, to resiliently deform against and/or press into the post A to grip it securely at an upper and a lower part of the collet. The outward surface H conforms to inner wall of
220 the housing B, with attention given to the angles of the upper and lower tapered areas T1 and T2. Specific collets may be provided for different sizes and shapes of post and for a lesser variety of housings. A square peg can be fitted into a round hole with this system using appropriately shaped collets, as shown in Fig 3d and 13d. The head K of a collet C comprises an outwardly projecting flange, shaped and dimensioned to fit within the collar L of the housing B. The upper surface K1 of
225 the head K is preferably slightly sloped downward towards the outer edge, and provides a surface which can be hammered to drive the collet C into place in use.

The apposable tapered zones (T1 and T2) on the housing B and the collet C serve to wedge the pole and the collet into place when downward pressure is applied to the collet. Use of an upper and a lower taper both having a significant tapered area tends to make a more stable mount since the item
230 held cannot rock to and fro against any high point or obstruction in the mid-height part of the anchor. Of course the inter-taper length has to be well controlled so that both tapers co-operate to hold the pole in place. With a continuous taper a similar pressure would be applied right through the supported area, making the locking system of the invention susceptible to vibration and flexing by rocking about the middle.

235 Suitable materials for collets include metal which may be cast or milled, but more preferably are a tough plastics material, including for example polypropylene and high-density polyethylene, which may be made by injection moulding. The slight flexibility of this material provides an advantage in combination with the use of two tapered zones as described above. When removing the collet, the top tapered zone T1 can be pulled free with leverage applied to the top of the collet, while the other
240 zone T2 remains wedged. The intermediate area is stretched out. The pulling force then transfers to the second zone T2, to release it also. If the collet were formed from an inflexible material, or if the taper extended continuously along the entire length of the collet, a much greater pulling force would

be required to free the whole wedged section of the collet at once.

Each plastic material has its own shrinkage characteristics. Preferably collets are made in a single
245 moulding operation but the known effects of plastics-dependent shrinkage such that which occurs
after release from the die may necessitate subsequent finishing operations - although the cost of
those is mitigated by the use of cheaper plastics. Cutting, grinding with NC machines and brief
searing contact with very hot shapes are possible techniques for post-finishing. Preferably all parts
of the finished item are made at the same thickness, to help in the cooling characteristics, as is
250 known in the relevant arts.

The collet C may be modified to accommodate locking devices, as described below, with slots W or
R as shown in Fig 3b and 3c.

Key D: As shown particularly in Fig 4, the key D has a head D1 (adapted to allow the key to be
hammered into place and then levered out of place after use), and a blade D2 (adapted to bear tightly
255 against the post A in order to retain it), which tapers towards the lower end so that the key is also
wedge-shaped. It may be made of mild steel, perhaps stamped out or otherwise cut. The key is
wedged between the post A and the housing B, passing down a groove W cut in a collet as seen in
Fig 3a. The key should have a concave v-cut inner edge N for pressing against the post, so that it has
two parallel sharp edges which can cut into and deform the pipe and provide a more secure holding
260 action on the curve of a round post, as is shown particularly in Fig 4.

The post should be prevented from rotating or from being rocked from side to side and then working
its way out of the mount. Fig. 4b shows placement of the key D in a slot W in a collet C, to engage
with both the post A inside and the housing B outside. A metal plate E is preferably provided in the
housing B, against which the key D can bear. This may comprise a flat plate or may comprise a
265 formed metal plate as shown in Fig 4, which is typically 50 x 75 mm and made of 1.2 mm thick
galvanised steel, and has been folded so that it is curved and includes two ridges E2 that define the
sides of a key-compatible slot E1 that the key D may slide down. The plate E is preferably mounted
on the outer surface of the housing B, behind a slot cut through the housing B down which the key D
is hammered, so that the plate E bears against the concrete (2) surrounding the housing. The concrete
270 may preferably be reinforced (such as by steel ring 3 in Fig 1) because this type of usage will impose
tensile forces. By this means a firm bearing surface is provided outside the key D as it is hammered
down into the slot W, such that the inner edge N is pressed into and deforms or cuts into the material
of the post A, to lock it against rotational movement relative to the collet C or housing B.

A further type of key is designed to prevent the housing from spinning around inside the ground material, typically cast concrete. Fig 4c shows a view of a housing from above, with L indicating the expanded uppermost portion (seen also in elevation view in Fig 4d). Fig. 4e is a perspective view of a bent metal key which for example is about 50 mm wide and 50 mm deep, with a bent-over lip at one end that lies inside the border of L as shown in Fig 4c. Housings are provided with a thin slot that retains a membrane of plastic unless an installer has burst the membrane by the act of inserting key E3, which is done before the concrete is poured around the housing so that the key E3 is surrounded on both sides by concrete. This anti-rotation key works by pressing firmly, along its centre axis, against the outside of the vertical part of the housing (at T1, with reference to Fig 1). The vertical edges of key E3 tend to cut into the concrete if a turning action is forced onto the housing L and so on to the key E3.

Lock Pin P: A further means may be provided for preventing rotation and/or withdrawal of the post A from the anchoring means, as shown in Figs 6 and 7. A lock pin P is provided, extending transversely from or through a mounting P1 in the housing B into the internal cavity. As shown in Fig. 6 and Fig. 3c, the collet C is modified to provide a longitudinal slot R extending upwardly from the bottom, which can fit over the lock pin P, so that it passes through the collet C into contact with the post A. The post A is preferably also modified with an aperture P2 at the appropriate height for the pin P to pass into. With the second collet C not yet in place, the post A can be tilted to allow it to slide past the lock pin P. Then when the pin P is located next to the aperture P2 the post A can be tipped upright to engage the pin in the aperture, and then the second collet (not shown) pressed in on the other side to hold the whole assembly in place. By this means the post A is prevented from rotating or sliding longitudinally relative to the housing B.

Collet removal: Two configurations of lever for use in collet removal are shown in Fig 7 and Fig 8. It will be appreciated that this configuration is uncommon in ordinary tools. For example a screwdriver would have no useful purchase under the head of the collet. The lever is a form of security in that persons without one would find it very difficult to remove a post. This lever has a shaft of convenient length (30-50 cm) so that a user has a suitable amount of leverage, and a shaped head extended sideways from one end. As shown in Fig 8, the head of the tool comprises a generally crescent-shaped head U and a fulcrum X. In use the tips U1 of the head U are inserted under the head K of the collet, and levered with the fulcrum X bearing against the collar L of the housing B and/or on the surrounding concrete substrate 2. Ridges Z on the inner surface of the collar L ensure that a gap remains under the flange K for the purpose of inserting the head of the tool. The head U may incorporate a recess U3 to fit around the key D, so that the collet C can be removed

independently from the key D.

310 Preferably, the tool V is formed and arranged so that the fulcrum X will bear against the substrate 2
in which the housing B is mounted, rather than the housing B itself. Often an air gap may be caught
above the poured concrete and under the collar L of the housing B, and without the support of the
substrate material the collar L may be too weak to bear the pressure of the fulcrum X. Accordingly a
separate bearing plate Y may be provided, to lie between the fulcrum X and the collar L, and/or the
head U may be pivotally mounted (U2 in Fig 7) relative to the fulcrum X, and arranged to fit under
the flange K in the collar L while the fulcrum rests on the upper surface of the substrate (2) outside
315 the housing B.

It will be appreciated that the shape of the tool will be modified to suit the dimensions and shape of
the collets C used in a particular application N for example, if the system is applied in a square form
for mounting square-section posts (as described below) then the collet removing tool V will have a
straight or V-shaped head U, rather than the crescent-shaped head U described above.

320 **Other removal procedures:** It will be appreciated that the same or a similar tool V2 may be used to
extract the key D. It will also be appreciated that other means may be used to extract the collets from
the housing, such as for example a screw passing vertically down through a threaded aperture in the
head K of the collet, and bearing against a plate on the collar L, which can raise the collet when
turned, as shown in Fig 12. Fig 12 shows use of machine screws as hold-downs and as removing
325 devices for a collet-based post anchor. This is an alternative way of providing for insertion or
removal including a mechanical advantage. The post is A; the collet housing is B, and two collets are
shown as C on each side of the post. L indicates the outer edge of the surface expansion of the
housing. Bolt 1201 has a drivable head which may be engaged with a socket spanner, or some
"security head" may be used to prevent unauthorised removal. The bolt shaft includes a subsequently
330 attached fixed washer 1203 that can turn against washer 1202 that forms part of the collet. The shaft
of the bolt includes a conventional thread 1205, which passes through captive nut 1204. The thread
is otherwise free to turn in space 1206. When the bolt head is turned, the bolt is either pulled down
into the housing by engagement with the captive nut, or if rotated in the opposite direction, turns
against the collet washer 1202 and causes the bolt to rise out of the housing, so that the collet is
335 forcibly withdrawn from the housing and the post is thereby freed from the anchor B. 1207 is a
perspective view of a collet of this type, including a bolt 1201. The stretching effect previously
described is still applicable.

Caps and covers: An injection moulded cap (F2 in Fig 2) is available as an optional accessory for

use when the post is not in place. The surface may be flat rather than semicircular, as shown in Fig 5a. The closely fitting cap may be placed over the hole to keep rubbish out and to avoid injury to people or animals. Resilient parts or a form of engageable catch (screw or bayonet fitting - not shown), or even a temporary glue (such as "hot glue" resin) may be used to retain the cap. We prefer to screw the cap in place using screw-type fasteners into holes in the housing. For removal of the closely fitting cap we advise (a) removing the fixing screws then (b) screwing larger screws into the corresponding holes in the cap, then (c) using those screws as purchase to pull on the cap with pliers or the like. The cap is also useful to prevent accidental damage to the empty sleeve.

Differing sectional profiles: Fig 13 shows how this invention exploits a useful result of the use of collets, namely that they can be shaped so as to pack a space and serve as an adapter between usually a cylindrical cavity (in cross-section, though with more than one taper), and a pole having a non-circular cross-section. In all cases the outer profile of the collets is as previously described and illustrated in for example Fig 3a..3d as tapers T1 (an upper taper of about 2.5 degrees slope) and T2; a lower taper of the same slope, separated by a parallel-wall section marked "H". Fig 13a shows how a hexagonal section pole can be accommodated. 1300 is the wall of the shell to be placed against soil or concrete or the like, when in use. 1301 is the outline of a hexagonal pole; commonly supplied made of rolled sheet metal with an overall taper for street lighting applications, for example. The hatched outline 1302 is an example of one half-circle collet and the hatched outline 1303 is an example of a different collet outline. These two types could be used at the same time, or used only as one (either) type at a time.

Fig 13b also shows how a hexagonal section pole can be accommodated. 1300 is the wall of the shell placed against soil or concrete or the like. 1301 is the outline of a hexagonal pole; commonly supplied in rolled sheet metal or the like with an overall taper for street lighting applications, for example. The hatched outline 1304 is an example of one 120 degree collet and the hatched outlines 1304b1 and 1304b2 are examples of yet another, 60 degree collet outline. These two types could be used at the same time, or used only as one (either) type at a time. Fig 13c shows a ten-sided pole outline as 1306. 1307 is one of four 36-degree collets shown in outline, and 1308 is an alternative; a 72-degree collet extending around two facets on the outside of the pole. Fig 13d shows how a square pole may be fitted tightly into a round aperture 1300 by means of at least two varieties of collet section, 1310 and 1311. A converse arrangement is shown in Fig 13e, where a square-section outer pipe 1312 is provided with collets 1313 or 1314 (two styles are shown) that clamp around a circular-section pole 1315. Finally, Fig 13e shows that collets are quite adaptable. A non-symmetrical "U"-shaped post is held in place with one irregular collet (1317) and two of outline

1318 (not unlike 1310 or 1311). All these illustrative cross-sections are representative and are in no way limiting of the possible variations that may be used.

VARIATIONS

375 Square fence posts

Fig 9 illustrates how the parts of the invention may be adapted for square-shaped posts that are commonly favoured for use in fences where style is important. Fig. 9a is a plan view and Fig. 9b is a sectioned front view, showing a squared housing B around a square post A. Two square collets C (see 9c for a perspective view) hold the post in place. Two collets are used on the same side of the post so that they are accessible from one side of the fence, whereas other positions would lie behind the fence material and may be difficult to access. Q is a screw hole used to secure a cover. Note that this system ensures that the post walls are orientated in line with the length of the fence. In the collet shown here, a lever slot K2 is provided in the head K of the collet, which can be accessed with an appropriately shaped tool in the collar L of the housing B.

385 Frangible posts

There are some applications such as crowd control, where posts may be erected but if pressure becomes too great (such as during emergency emptying of a stadium) it is desirable that the posts give way in a safe manner. Posts can be provided for use with the above anchoring system that snap cleanly at ground level when over-stressed so that (for example) if a crowd in panic has trampled down the posts, individuals are not injured on protruding stumps thereafter. Later, the broken-off base can be extracted and the entire post can be replaced cheaply without having to pour new concrete, for example. Roadside signs should also break into a safe configuration if hit by a vehicle.

Electrical routing

Fig 1 illustrates how the parts of the invention may be adapted in order to carry electrical wiring into the interior of a hollow post for lighting, telephones, traffic lights, loudspeakers and the like. A cable (see also Fig 2) has been buried in the ground and feeds its wires through an aperture M at the base of the post. The aperture M may be pre-formed in the housing B, or alternatively may be provided as a frangible membrane with a guide rim, which can be easily perforated for the insertion of wires or connection of pipes, but which serves as a waterproof seal if not perforated.

400 Support of pipes carrying water etc

It will be appreciated that this invention provides apparatus and a method for removably fixing in place a pipe or other elongate member passing through or into a wall using anchoring means as described above, applied horizontally instead of vertically.

405 Fig 10 illustrates how the parts of the invention may be adapted for carrying a fluid such as a water pipe through a wall. A large pipe is shown as A2. As it passes through a hole in the wall the pipe is surrounded by a housing B (either slipped over the pipe from a free end or provided as a pair of shells) and the pipe is clamped in place by means of collets C. The upper part of Fig 10 shows a single-ended collet assembly and the lower part shows a double assembly around a smaller pipe such as a gas pipe or water pipe A3. We have found that this version offers, among other advantages, the
410 benefit that sound travelling along the pipe is deadened at the collets, at least partly owing to a property (also well-known in lead) of hysteresis and mass, hence absorption of sound. It may be set up with a level of tightness which can allow the pipe to slide within the collet should there be earth movement or an earthquake.

Anchors for hand rails into walls.

415 A process as above can be used to anchor an end of a hand rail into a wall made of such as brick or concrete.

Watertight end-to-end joints between pipes.

Fig 11 shows how the collet/housing assembly may be used in an only slightly modified form as a junction between pipes. There is no requirement that the assembly be mounted in the ground or in a wall, for example; it may be free-standing. The lumen of the pipes is shown at A4. A modified
420 housing B4 forms a complete ring around the approximately flush ends of the pipes. The housing includes an interior flange that makes an approximate contact with the pipe exteriors. Sealing is provided by means of the pressure applied by the collet C bases applied against a pressure-equalising ring C1 that in turn presses against an O-ring C2 that is forced into a sealing contact. One such O-
425 ring is used on each side. When this collet assembly is put together and held in place by keys a tight seal is provided at the ends of the pipes without using welding or the like. The idea may be used to match pipes having different diameters, and may be used in re-erectible, temporary plumbing such as in military camps and fairgrounds (for example).

Farm fencing and yards.

- 430 Concrete floors and galvanised iron pipework serving as fencing, bails, and races is widely used in New Zealand at least for the construction of animal yards, cowsheds, and in other countries for barns to house animals. When the pipes are directly set into the concrete, corrosion in electrolytic cells may be set up for wet concrete is a reasonably good conductor, and the pipes cannot be moved around. One application of the present invention is to provide non-conducting sockets for pipes
- 435 which minimise corrosion, even if some pipes are of stainless steel and others are of galvanised iron, and which allow the layout of the pipework to be changed from time to time with no damage.

INDUSTRIAL APPLICABILITY and ADVANTAGES

Considering the invention as means to provide reversible, secure anchoring of a post in the ground, applications include:

- 440 temporary reading and advertising signs,
- temporary, easily restored removable guard-rails, fencing, traffic or crowd control posts or supports,
- sports or playground fixtures such as for goal posts at specific places when a given sports code is "in season" and replacement by a cover otherwise,
- playground fixtures such as of the type based on vertical pipes rising out of the ground - allowing
- 445 reconfiguration from time to time,
- preventing vehicle access to a space by all but approved vehicles,
- providing temporary watering stations such as in an orchard during a frosty season,
- providing removable stock yards for a farm - particularly for the more boisterous animals such as cattle and deer which are likely to "supersede" temporary yards not dug into the ground.
- 450 Finally, it will be understood that the scope of this invention as described and/or illustrated herein is not limited to the specified embodiments. Those of skill will appreciate that various modifications, additions, known equivalents, and substitutions are possible without departing from the scope and spirit of the invention as set forth.

What we claim is:

1. Anchoring means for fastening an elongate member into a substrate, said elongate member having a foot of substantially constant cross-section, *characterised in that* said anchoring means includes:
at least one elongate collet having an inward face shaped to fit along and around a section of said foot;
and an elongate housing having an internal cavity shaped and dimensioned to house said at least one collet and said foot in combination;
wherein said at least one collet each has a top end and a bottom end, and an outward face which tapers inwardly from said top end towards said bottom end in a first portion near said top end and in a second portion near said bottom end, and wherein said internal cavity of the housing tapers inwardly in a corresponding first and second portion;
whereby in use downward pressure on a said collet can create wedging contact between said outward face and said housing near said top end and near said bottom end.
2. Anchoring means as claimed in claim 1, wherein said outward face of each said collet is untapered between said first tapered portion and said second tapered portion, whereby in use substantially no wedging contact occurs between it and the housing between said first and second tapered portions.
3. Anchoring means as claimed in claim 1, wherein said at least one collet and said housing are formed from a resilient plastics material.
4. Anchoring means as claimed in claim 1, having two said collets forming substantially complementary parts of a sleeve shaped and arranged to surround said foot in use.
5. Anchoring means as claimed in claim 1, wherein said at least one collet includes an outwardly projecting flange at said top end.
6. Anchoring means as claimed in claim 5, wherein said housing includes a collar shaped and arranged to house said flange.

7. Anchoring means as claimed in claim 1, wherein a said collet includes a longitudinal slot extending downwardly from said top end;
further including a key shaped and dimensioned to fit into said slot, to engage between said foot and said housing through said collet in use.
8. Anchoring means as claimed in claim 7, wherein said housing further includes a recess and a metal backing plate arranged to be engaged by said key in use.
9. Anchoring means as claimed in claim 7, wherein said key comprises a flat blade having an edge arranged to engage with said foot in use, said edge being concave in cross-section so as to provide paired parallel sharp edges.
10. Anchoring means as claimed in claim 7 wherein said key includes a flange at a top end thereof, substantially corresponding in size and shape with a section of said slotted collet, so as to sit flush with the top end of said collet in use.
11. Anchoring means as claimed in claim 1, wherein said inward face of each said collet includes a plurality of transverse ribs near said top end and near said bottom end, to engage with said foot in use.
12. Anchoring means as claimed in claim 1, wherein said housing includes at least one aperture at or near said bottom end, dimensioned and arranged to admit electrical wiring.
13. Anchoring means as claimed in claim 1, wherein said housing includes at least one frangible membrane, dimensioned and arranged to admit electrical wiring when punctured in use.
14. Anchoring means as claimed in claim 1, wherein said housing includes at least one longitudinal rib on a wall of said internal cavity, adapted and arranged to key with said at least one collet, to prevent rotational movement of said one or more collets around said housing in use.
15. Anchoring means as claimed in claim 1, wherein one of said foot and said housing includes a transversely projecting pin, and the other includes a transversely extending aperture therein shaped and arranged to engage on said pin, whereby in use downward pressure on a

said collet can press said pin into engagement with said aperture, such that longitudinal movement of said foot relative to said housing is prevented by said pin.

16. Anchoring means as claimed in claim 1, wherein said housing includes one or more projections on an external surface thereof, to engage with said substrate in use.
17. Anchoring means as claimed in claim 5, further including a collet-removing tool comprised of a handle, a fulcrum, and a crescent-shaped head extending transversely relative to said handle and offset relative to said fulcrum, whereby the tips of said crescent-shaped head can be engaged under said projecting flange at the top end of a said collet, and used to lift said collet with leverage against said fulcrum applied with said handle in use.
18. Anchoring means as claimed in claim 17, wherein said tool further includes a bearing block adapted and arranged to fit under said fulcrum.
19. Anchoring means as claimed in claim 17, wherein said head is pivotally mounted with respect to said handle and said fulcrum.
20. Anchoring means as claimed in claim 6, further including a cap, dimensioned and adapted to engage into said collar.
21. Anchoring means as claimed in claim 20, wherein said cap is annular, and is dimensioned and arranged to fit around said elongate member.
22. A method for fastening an elongate member in a substrate using the anchoring means of claim 1, comprising the steps of:
setting a said housing into a hole in said substrate, using a settable fluid construction material such as concrete;
inserting a foot of said elongate member into the internal cavity of said housing;
inserting at least one said collet alongside said foot into the internal cavity of said housing;
applying downward pressure on said at least one collet to create wedging contact between said collet and said housing near the top end and near the bottom end.

23. A method as claimed in claim 22, wherein a said collect includes a longitudinal slot extending downwardly from said top end, and said anchoring means further includes a key shaped and dimensioned to fit into said slot; further including the step of fitting said key into said longitudinal slot to engage between said foot and said housing through said collet.
24. A method as claimed in claim 22, further including the step of applying an annular cover over said housing around said elongate member, and engaging said cover in a collar on said housing.
25. A method for removing an elongate member fastened in a substrate using the anchoring means of claim 17, comprising the steps of:
engaging the tips of said crescent-shaped head of the tool under a projecting flange of a collet;
applying pressure to said handle of the tool, to lift said collet with leverage against said fulcrum;
removing said collet;
and removing said elongate member.