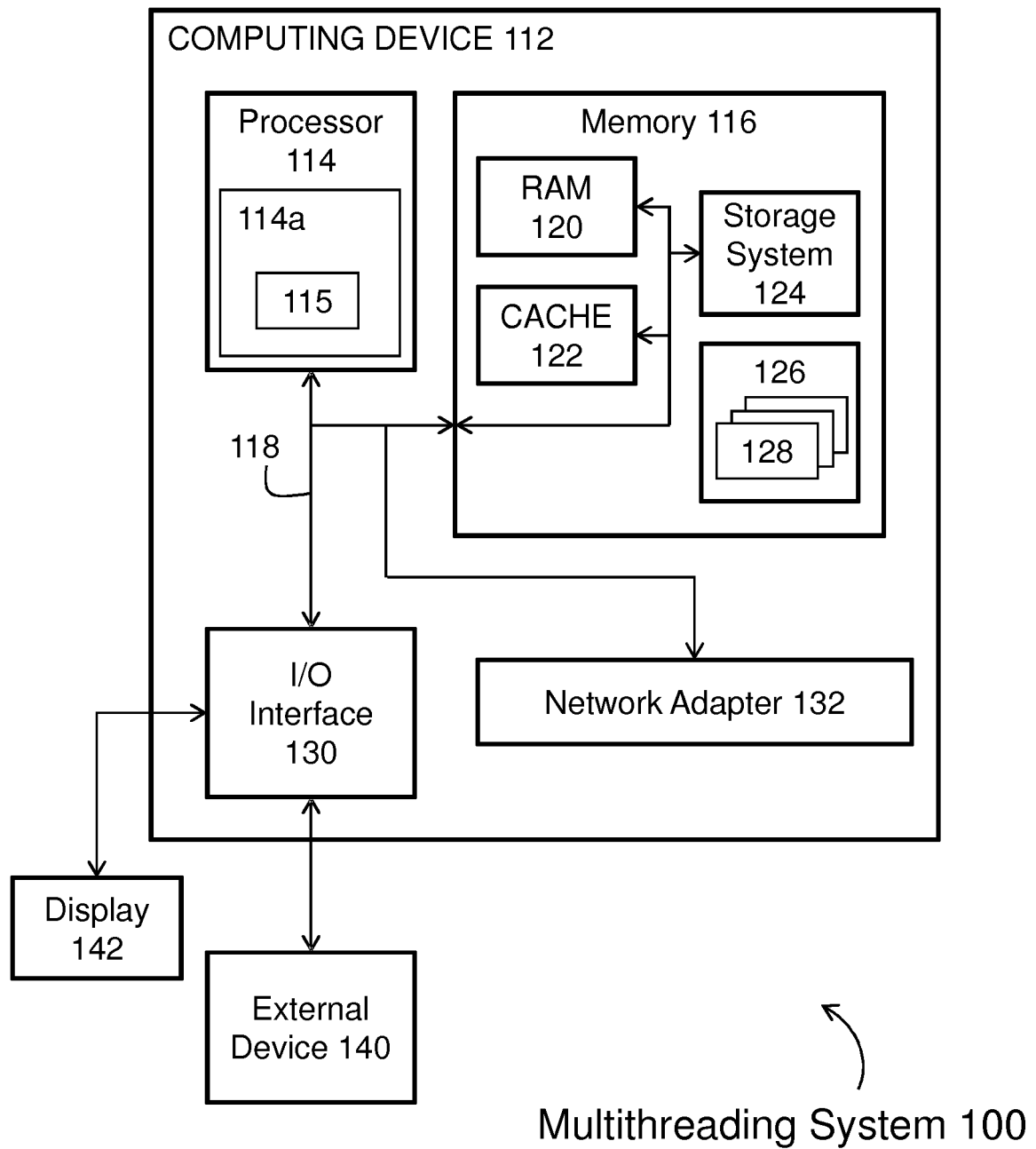


**Figure 1**

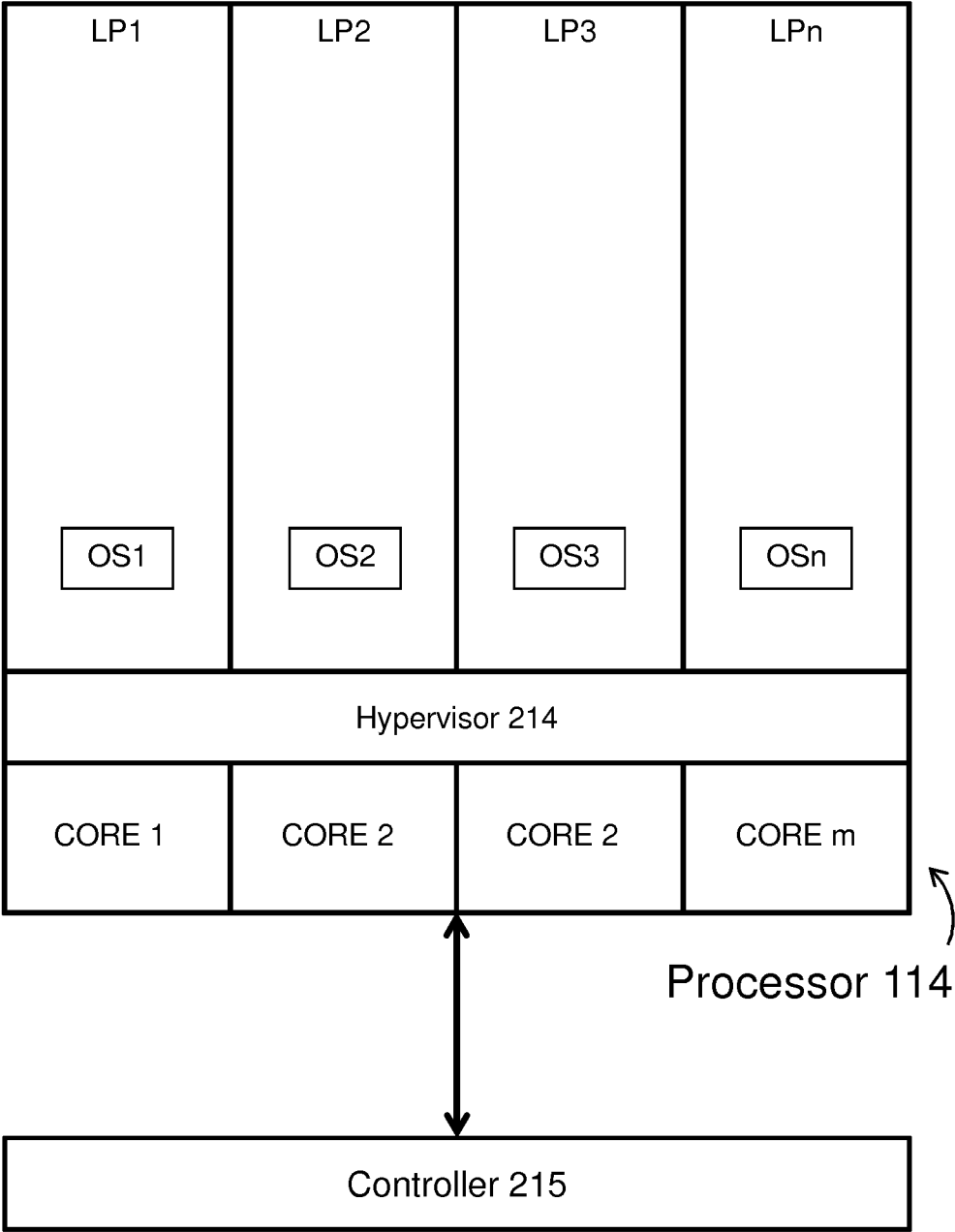


Figure 2

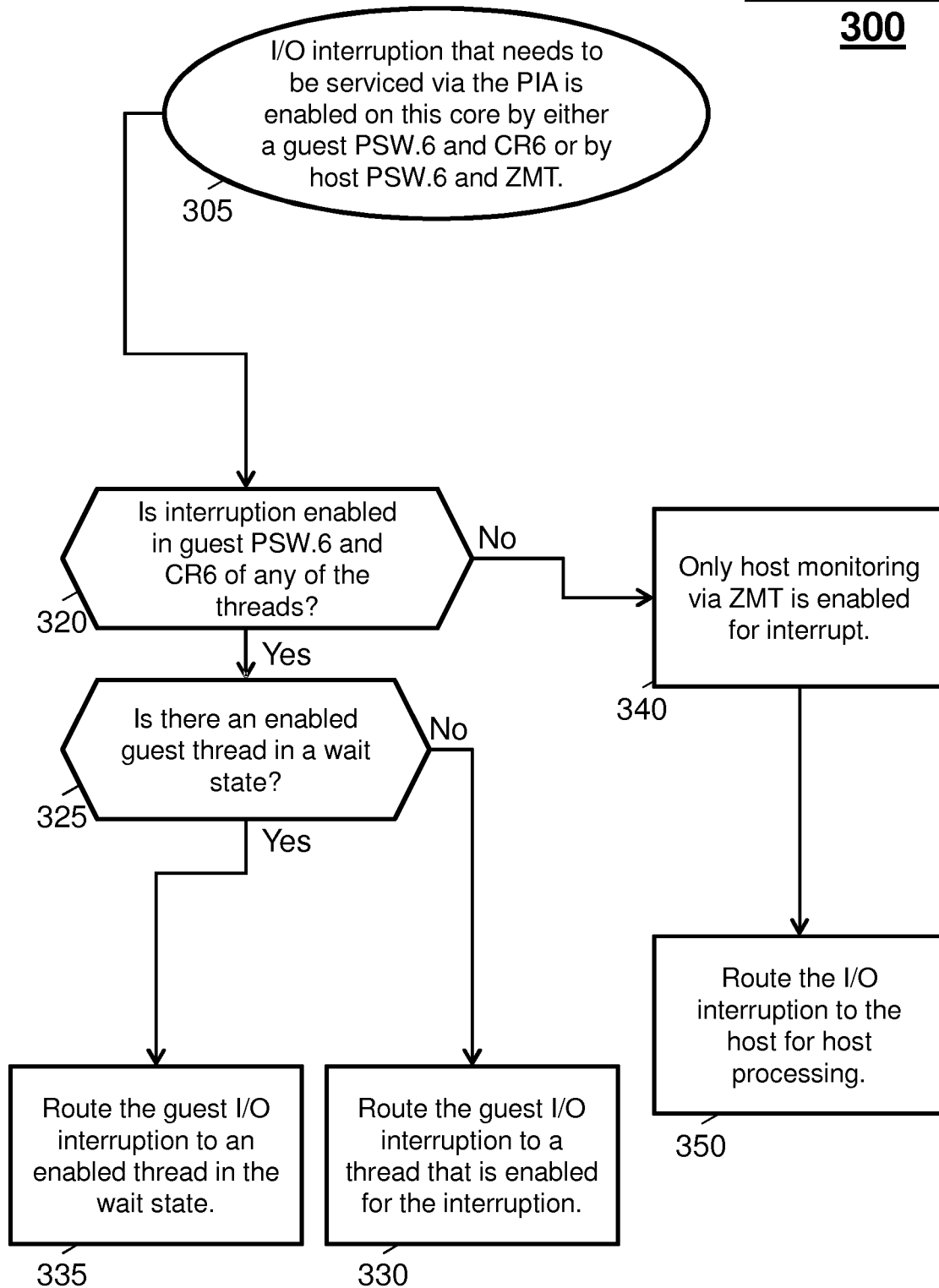
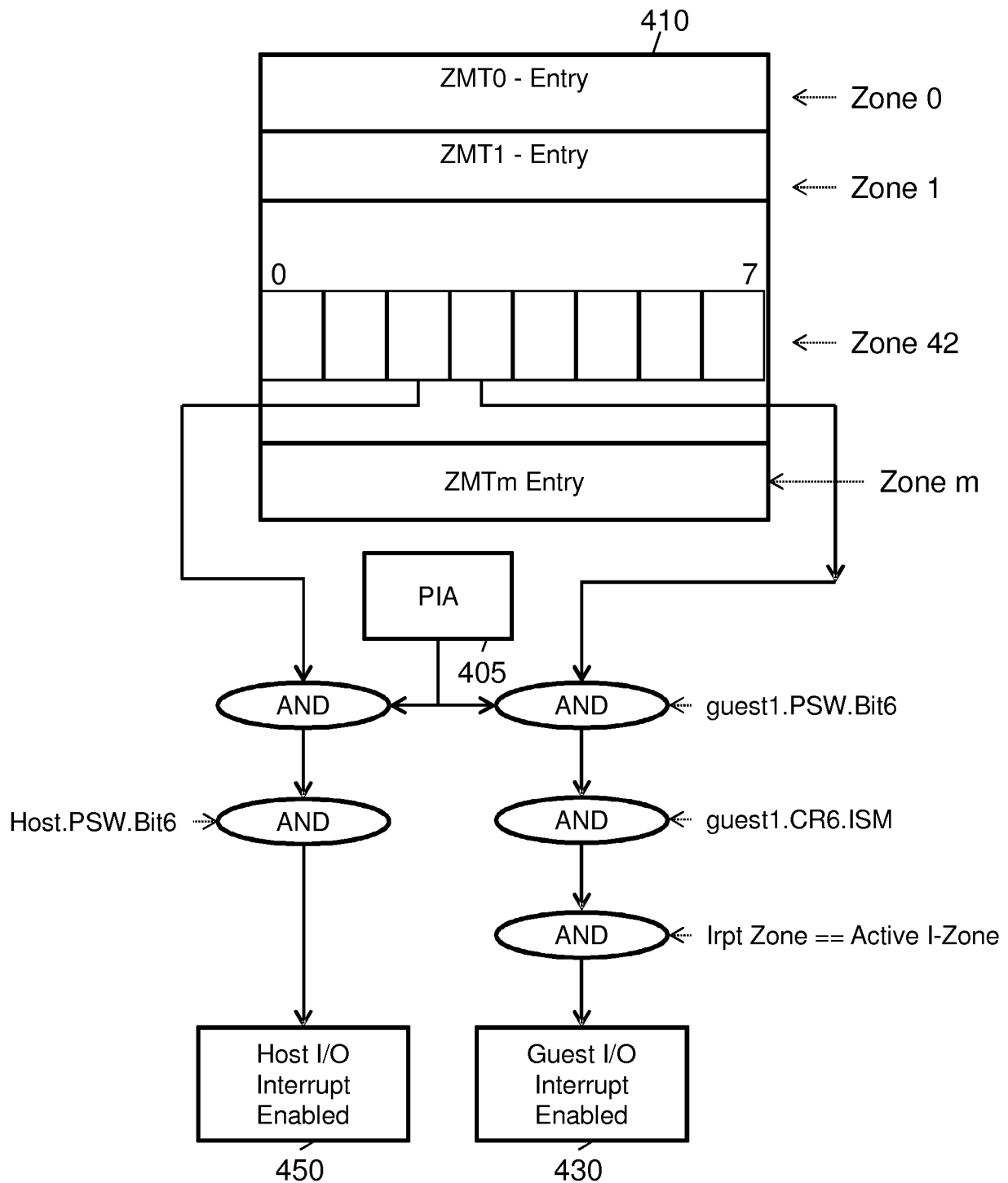
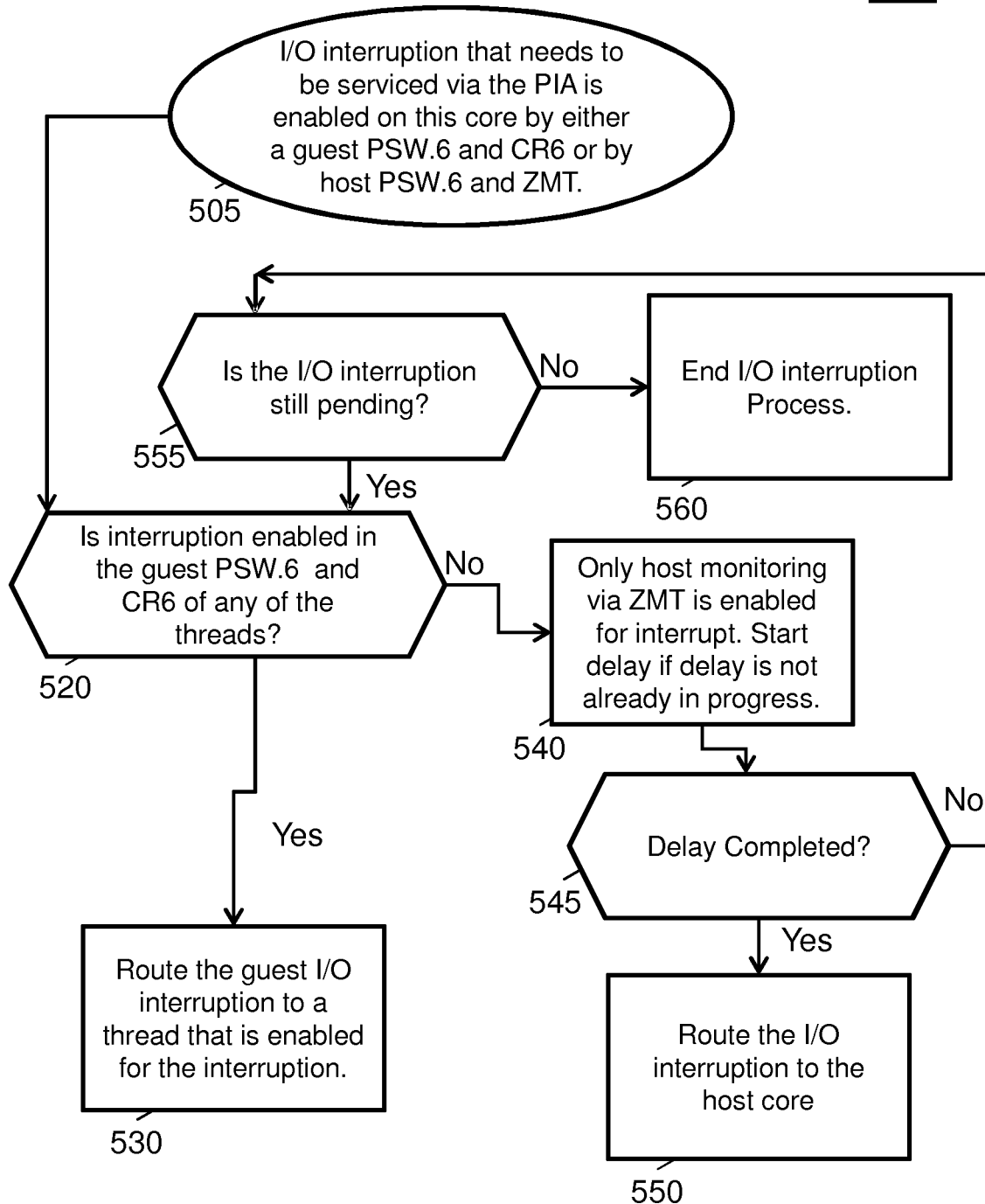
Process Flow
300**Figure 3**

Diagram 400**Figure 4**

Process Flow
500**Figure 5**

Process Flow 600

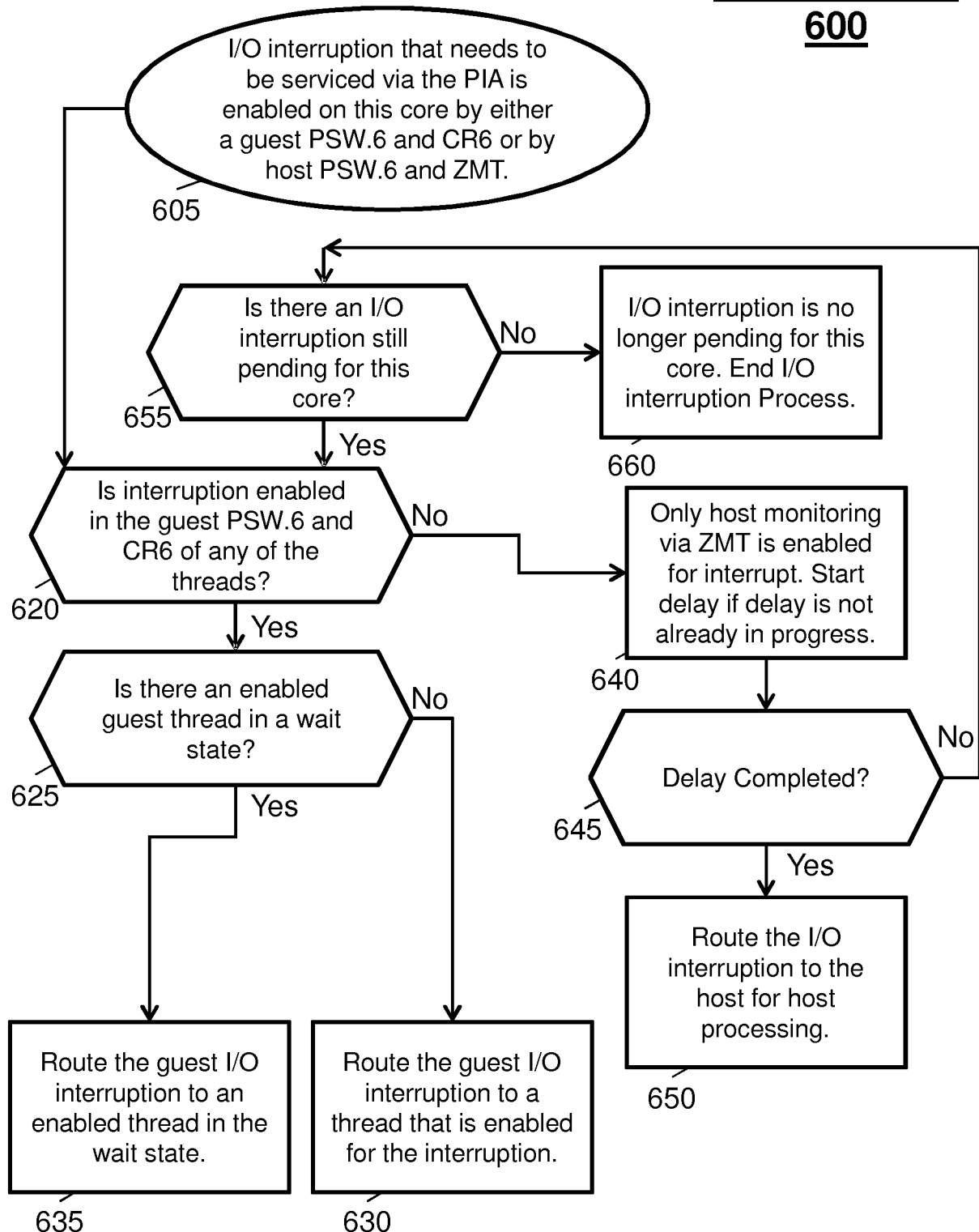


Figure 6