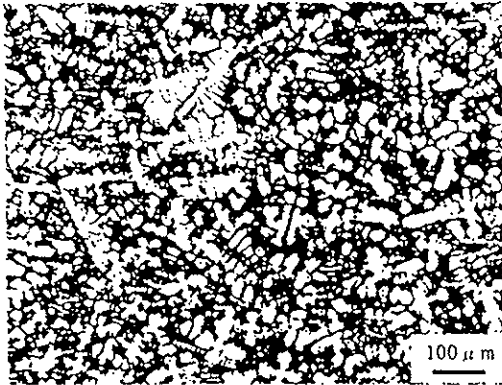
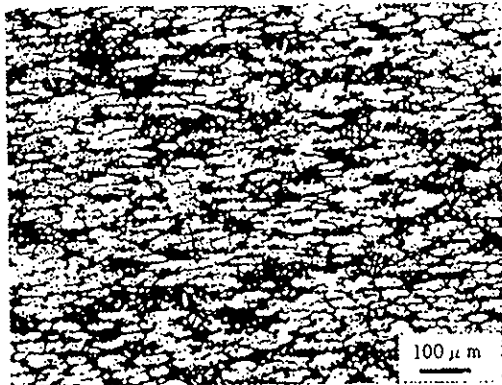


Fig 1



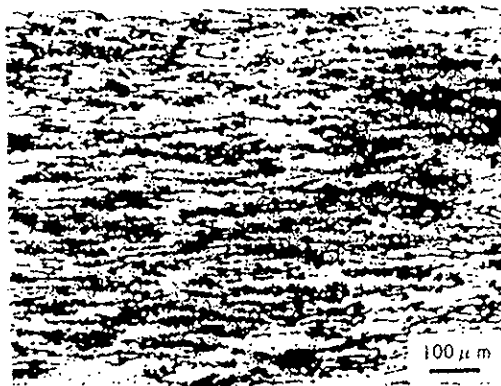
Total rolling ratio : 0 %

Fig 2



Total rolling ratio : Approximately 30 %

Fig 3



Total rolling ratio : Approximately 70 %