

**OPTICAL DEVICE AUGMENTING THE EMISSION OF ELECTRO-
LUMINESCENT LIGHT SOURCES WITH HELP OF A DICHROIC ZNO
NANOROD COMPRISING FILTER**

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BACKGROUND.

1. Field of the invention.

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This invention is referred to luminescent lamps, especially to the means that projects the light that they emit, and is composed of an optical device, which is suitably placed on an electro-luminescent light source, particularly on the luminescent surface of the fluorescent lamps and white light
15 LED's used for general lighting purposes, that increases the light emitted by said lamps without affecting its Chromatic Reproduction Index CRI.

2. General background of the invention.

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In recent years, significant efforts have been made to increase the light emission of fluorescent lamps and white light LED lamps. Important achievements in this field permitted to get better efficiency values (lumen/watt) up to 115 lumens per watt for fluorescent lamps, and up to
25 170 lumens per watt for white light LED lamps, however many lamps of this type with less technological development are available in the market or under operation, that can no longer be benefited by these advances.

In both fluorescent lamps and white light LEDs, light is produced by discharging light of short wavelength and high energy over a layer of luminescent material, which is formed by a mixture of elements of the group of rare earths and others commonly called phosphors, where it becomes into
5 light of shorter wavelength and less energy.

Inside conventional fluorescent lamps, light of short wavelength is emitted by the mercury contained inside said lamp in the ultraviolet range, specifically in the bandwidth that goes from 185 nm to 365 nm, with a peak at
10 254 nm. In the case of Semiconductor Diodes of white light (LED), inside, the semiconductor diode produces blue-violet light, in the bandwidth of 400 to 470 nm mainly, with a peak at 450nm. In both cases when this energy is discharged on the different elements that form the phosphorus, light of different wavelengths is produced and mixed, producing the white
15 appearance light that we all know, however the phosphors used up to the date of presentation of the present invention, they are not capable of converting the total of the high energy light produced in their interior into light of shorter wavelength, emitting a large part of said light in the range of 380 nm to 470 nm, which corresponds to the blue color -violet, where the hu-
20 man eye has a low relative luminous efficiency, that results in a poor use of the light emitted and therefore of the energy they consume.

To improve the performance of the fluorescent lamps and white light LEDs, this innovation is presented, with a non obvious, practical and low cost
25 solution, which allows to increase the lumen/watt ratio of said lamps without affecting its Chromatic Reproduction Index (CRI), a solution that can also be applied to any light source of this type regardless of its degree of technological development because it is an optical device external from the light source.

The VRIENS Leendert US 5813753 patent publication describes a light emitting device for use in lighting and display applications that includes a UV / blue LED located in a depression that has reflective side walls, a
5 light transmitting material surrounding the LED and fill the depression, and a phosphorus in the form of particles dispersed in the light transmitting material or adhered to the surface of the LED. The side walls reflect UV light and visible light, which improves the efficiency of the device. It also has optical filters located in the upper part of the LED
10 and / or in the lower part, formed by UV-absorbing glass plates that cover the depression and improve the efficiency and / or the spectral characteristics of the emitted light, however said filters they do not have a layer of zinc oxide nanowires as described in the present invention as they address different technical problems.

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US Patent Publication 2012281428 A1 by Davis James Lynn refers to a fiber-based lighting device for external application to a primary light source. It has a parabolic reflector and a conversion layer comprising quantum dots of ZnO and polymeric nanofibers, but does not show a
20 dichroic beam splitter based on Zinc Oxide wires.

The European patent application KR20120136205 of UNIV YEUNGNAM IACF, describes a light emitting device that includes a doped layer of ZnO wires in a light emitting device that increases the light extraction
25 efficiency and the IRC color reproduction index, at mixing light of different wavelengths formed from the control of the doping concentration of the doped ZnO layer, since zinc oxide threads reduce the total internal reflection in the light emitting structure and cause a better mixing of

the wavelengths, principle of action completely different from the present invention.

5 The European Patent Application EP 1 746 126 A1 of Kawakatsu Akira dated on January 24, 2007, describes a selective wavelength blocking material for application to different types of lamps, which is formed by a mixture of Zinc Oxide (ZnO) and Titanium Oxide (TiO₂), forming a basic trigonal structure that achieve a total blocking of the emission in the UV range and partial at the beginning of the visible range, specifically up to 400 nm
10 - 430 nm with the intention, on the one hand, to avoid the damage caused by the UV radiation emitted by said lamps on the objects illuminated by these, and on the other hand to avoid the attraction of insects, offering a minimum loss of the original luminous emission of the source, however, this device does not teach an exploitation of the blocked radiation nor a
15 distribution of ZnO, in the proportions desired to protect, in order to achieve an increase in the luminous emission of the lamp and obtain longitudinal wave parameters such as those presented in the present invention.

20 Japanese Patent Application JPS 5 725 738 A1 of Itou Hidenori dated on February 10, 1982, discloses a blocking layer arranged on a fluorescent lamp to prevent the emission of infrared radiation from 1000 nm, by means of a composite blocking layer of a material of ZnO or Indian oxide (IN₂O₃), which allows to control the emission of said radiations in fluorescent
25 lamps, however said blocking layer has no any influence on the emission of visible light, as in the present invention.

Japanese Patent Application JP 2006332000 A1 of Kawakatsu Akira of December 7, 2006, discloses a ultraviolet rays protective material for lumi-

nescent lamps, where a luminescent shielding material formed by a base of Zinc Oxide (ZnO) is provided as the main compound, doped with at least one particle of tungsten (W), manganese (Mn) or europium (Eu), which prevents the emission of unwanted ultraviolet radiation while converting it
5 into visible light with a peak of 450 nm - 550 nm, so it is obvious to anyone skilled in the art that this device has a very different operating principle from the present invention and that it cannot be applied to white light LED lamps because they do not emit ultraviolet radiation, so it does not describe a distribution of ZnO and in the proportions that it is desired to
10 protect, to obtain parameters of wavelengths such as those presented in the present invention.

SUMMARY OF THE INVENTION

15 It is therefore a first objective of the invention to provide an optical device for increasing the emission of useful light in electro-luminescent sources, by the selective retro reflection of the high energy wavelengths of said emitted light.

20 Another objective of the invention is to provide a device for forming a partially reflective and anti-reflective layer simultaneously, on dependence to the wavelength of the light passing through it.

Still another objective of the invention is to provide an optical device capable of retro-reflect to the luminescent layer of the source most of the high
25 energy and short wavelength light, to be converted into longer wavelength and lower energy light by means of said luminescent layer, which results in an increase of the total light emission of at least 20%, without modifying the Chromatic Reproduction Index (CRI) of the source.

Unlike to is known till now, it is possible to recover and to harness the high-energy visible light with low benefits for the human eye that emit the fluorescent lamps and white light LEDs by the present invention, which
5 consists of an optical reflector and a filter, that operate in combination. The reflector is a metal surface, diffuse or specular, with a reflectance of not less than 98%, with dimensions and geometry according to the lamp to be affected, whose function is to reflect the highest amount of light towards the working plane, the Optical Filter is a rigid structure, transparent
10 to visible light with geometric shape and dimensions also according to the lamp to be affected, made of organic or inorganic material, which serves as a substrate on which a layer of Zinc Oxide is applied. The zinc oxide layer is a nano structure of Zinc Oxide nano-wires, with specific design parameters, as a lattice constant from 200 nm to 400 nm, Filling Ratio
15 from 0.5 to 0.8 and height from 1 to 2 micrometers, to achieve that said optical filter behaves as a partial reflector of light in the bandwidth from 380 nm to 530 nm and as an antireflective element in the range of 531 nm to 1100 nm, simultaneously.

20 The optical filter and the luminescent source are mechanically attached to the reflector, directing the active nano layer of Zinc Oxide toward the luminescent layer of the source, in this way the visible light of short wavelength and high energy will be mainly retro-reflected towards the phosphorus of the luminescent layer of the source, where it discharges its energy on the
25 outer layer of the source to be converted into longer wavelength light, which results in an increase of the total light emission of at least 20% without modifying its CRI Index, since the violet blue light emitted by the lamp is not totally eliminated.

BRIEF DESCRIPTION OF THE DRAWINGS

As example and reference of the present invention the next drawings are
5 shown

FIG.1 Illustrates the CIE graph of photopic spectral response of the human eye.

10 FIG.2 Illustrates the spectral distribution of a conventional 4100°k fluorescent lamp.

FIG. 3 Illustrates the Absorbance and Reflectance graph of the Optical Filter of the invention.

15 FIG. 4a Illustrates a sectional view of the first preferred embodiment, when the Optical Device is applied to a conventional fluorescent lamp.

FIG. 4b Illustrates a sectional view of the first preferred embodiment,
20 showing only the Optical Filter and the fluorescent lamp.

FIG. 4c Illustrates a single sectional view of the Optical Filter of the first preferred embodiment.

25 FIG. 5 Illustrates a perspective view of the nanostructure of Zinc Oxide nano-wires of the active layer of the Optical Filter.

FIG. 6 Illustrates the relative spectral distribution of the same fluorescent lamp of FIG 2, operating with the Optical Device described in the present invention.

5 FIG. 7 Illustrates a sectional view of the second preferred embodiment when the Optical Device is applied to a linear module of white light LED lamps for general use in illumination.

FIG. 8 Illustrates the relative spectral distribution of the white light LED
10 lamps lineal module, 4000 ° K for general use in illumination of figure 7.

FIG. 9 illustrates a sectional view of the second preferred embodiment, showing the Filter and Reflector Optical decoupled from the linear module of LED lamps.

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FIG. 10 Illustrates the relative spectral distribution of the LED lamp assembly of the Module of FIG. 6 operating with the Optical Device described in the present invention.

20 **DETAILED DESCRIPTION OF THE INVENTION**

The characteristic of the optical device for increasing the emission of useful light in electro-luminescent sources, by retro-selective reflection of the high-energy wavelengths of said emitted light of the present invention is
25 clearly detailed in the following description, and for a better understanding of the characteristics of the invention, the present description is accompanied as an integral part thereof, of the non-limiting character illustrative drawings represented according to the same reference signs to indicate the parts and the figures shown.

It is known that the human eye does not perceive all the colors of the visible spectrum with the same relative luminous efficiency, in FIG 1 the CIE graph of relative photopic luminous efficiency of the human eye is shown.

5 As can be seen, the human eye reaches its maximum visual efficiency at 555 nm which corresponds to the green-yellow color, and on the extremes of the spectrum, this relative efficiency decreases in the wavelengths corresponding to the blue-violet colors at one end, and red at the other end, before and after these wavelengths the eye becomes "blind" to Ultra Violet
10 and Infra Red.

In FIG. 2, the spectral distribution in the visible range of the luminous energy emitted by a conventional fluorescent lamp, of general use in illumination, of 4100°K of color temperature is presented. As can be seen at
15 430 nm, there is a peak that exceeds 20% of the relative emission of the lamp at that wavelength, and another at 487nm that reaches almost 20% of said relative intensity at that length of wave also, however in accordance with FIG. 1, at these wavelengths the relative efficiency of the human eye is only 1.5% and 15% respectively, therefore most of this high energy light
20 is being wasted.

Opposite to what is known up till the date, this energy can be harnessed, retro-reflecting it back into the luminescent layer of the source, where its high energy is discharged, thus becomes into light of longer wavelength,
25 for which human eye has higher relative luminous efficiency, this is achieved by this innovative Optical Assembly, whose multi-layer optical filter is capable of retro-reflect most of the high-energy visible light in the range of 380 nm to 530 nm, towards the luminescent layer of origin without eliminate it totally, and at the same time to transmute practically with-

out losses the light corresponding to the rest of the visible range and the near infrared.

Below, two illustrative and non-limiting preferred embodiments of the present invention are described, understanding that there may be as many preferred embodiments as types of White Light electro-luminescent lamps may exist.

First Preferred Embodiment

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FIG. 4a shows a sectional view, and out of scale, of the first preferred embodiment of this Optical Assembly, precisely when is applied to a conventional linear fluorescent lamp, commonly used in illumination, the same whose spectral distribution curve in the visible range is shown in FIG. 2. Some dimensions have been exaggerated for a better understanding of its operation.

In this embodiment, the optical filter 7 has a cylindrical shape and its internal diameter is greater than the fluorescent lamp 1 by at least 2 mm, which allows it to be housed inside coaxially, and its length covers the entire luminescent surface 2. The lamp 1 and the filter 7 are mechanically fastened to the metallic reflector 3, by means of two support bases 11 each arranged at each end of the fluorescent lamp 1, and also serve as a means of the electrical supply coming from the ballast (Not shown). The optical reflector 3 has a parabolic shape and is a diffused or specular metallic surface, with a thickness of 0.2 mm to 1 mm, with a diffuse or specular reflectance of not less than 98%, whose function is to reflect towards the working plane, the light generated by lamp 1, its dimensions are according to the dimensions of the lamp to be affected.

FIG. 4b is a sectional view of the optical filter 7 containing inside the fluorescent lamp 1, uncoupled from the support bases 11 and from the optical reflector 3. Said optical filter 7 is formed by a substrate 9, made of an inorganic material transparent, for example lime or borosilicate glass, or an organic one, for example of the methyl-methacrylate thermoplastic resin or a polycarbonate, with a thickness of 0.1 nm to 1 mm, on which a layer 8 with a thickness of 1.5 to 3 microns containing Zinc Oxide, which is the active layer of the optical filter 7. It is known in the art that Zinc Oxide possesses high reflectance in the Ultra Violet (UV) range and high transmission in the visible range, however, for the correct functioning of the present invention, the mainly reflective range of Zinc Oxide has been slightly prolonged until the beginning of the visible range, this is achieved by configuring it as a nano structure of Zinc Oxide nano-wires, with a lattice constant from 200 nm to 400 nm, Filling Ratio from 0.5 to 0.8 and height from 1 to 2 micrometers, FIG. 5 shows a perspective view of said nano-wires structure (NEH) of the layer 8, applied on the substrate 9, to form the optical filter 7. The refractive indices of the substrate 9 and the layer 8 are displaced in phase 180° to achieve that the optical filter 7 behaves as a reflective and anti-reflective surface simultaneously, as a function of the wavelength of the light that passes through it.

When the luminescent lamp 2 emits a ray of light 14 and this reaches the optical filter 7, the components of wavelength greater than 540 nm pass through it practically without losses, but most of the blue-violet components 14 'in the range of 380 nm to 520 nm are retroreflected back to the luminescent layer 2 by the nano-wires (NEH) of Zinc Oxide layer 8, where its high luminous energy is discharged and are newly emitted with a longer wavelength 14 " which also allows them to pass through layer 8 and sub-

strate 9 practically without loss, this results in a greater amount of light emitted at longer wavelengths where the human eye has a greater relative luminous efficiency, which results in a greater amount of lumens per Watt consumed. Because the optical filter 7 does not retro-reflect fully the high energy visible light in the range of 350 nm to 450 nm, the blue-violet colors are not totally eliminated, and therefore the Chromatic Reproduction Index of the lamp Fluorescent 1, not only is not reduced, but increases slightly from 80.3% to 81.55%.

10 The optical filter 7, which is shown separately in FIGS. 4c and 5, has the following optical properties: reflectance of 60% to 90% in the range from 380 nm to 490 nm; from 60% to 30% in the range of 491 nm to 500 nm; from 30% to 10% in the range of 501 nm to 530 nm and from 10% to 0% in the range of 531 nm to 1100 nm, and absorbance of 60% to 90% in the range from 380 to 490 nm; from 60% to 30% in the range of 491 nm to 500 nm; from 30% to 10% in the range of 501 nm to 530 nm and from 10% to 0% in the range of 531 nm to 1100 nm.

FIG. 6 The relative spectral distribution of the same fluorescent lamp of FIG 2 is illustrated, operating with the Optical Device described in the present invention.

Second Preferred Embodiment

25 FIG. 7 A sectional view of the present invention is shown when is applied to a linear module of LED lamps of white light and of general use in lighting. Some dimensions have been exaggerated for a better operation understanding. In said figure 7, the module 23 is a printed circuit with several semiconductor diodes of white light (LED) 20 mounted on, arranged linear-

ly along it equidistantly. Each LED 20 is formed by a light emitting semiconductor of short wavelength 21, on which a luminescent layer 22 is applied, the light emitting semiconductor 21 produces blue-violet light in the bandwidth of 400 nm to 470 nm, this light is discharged onto the luminescent layer 22, where it is converted into light of different wavelengths, which, when mixed, produce apparently white light, but a large amount of the light energy produced by the light-emitting semiconductor 21, passes through the luminescent layer 22 without being transformed, as shown in FIG. 8, the graph describes in detail the emission of luminous energy throughout the entire visible spectrum of said set of LEDs, and as can be seen, at 450 nm there is a peak that reaches 100% of the emission relative to that wavelength, however in accordance with FIG. 1, at this wavelength the relative efficiency of the human eye is only 2.5%, therefore most of this high energy light is also wasted.

Continuing on FIG. 7 the module 23 is attached to the reflector 4 by screws 26, the reflector 4 is a rigid and flat metal part, with a thickness of 0.1 mm to 3.0 mm, depending on the power of the LED module to affect, with a minimum diffuse or specular reflectance of 98%. The Optical Filter 7 is also coupled on the reflector 4, at a minimum distance 30 not less than 2 mm to allow the dissipation of the heat generated by the light emitting semiconductor of short wavelength 21, and prevent its overheating, as well as premature deterioration of the luminescent layer 22. The optical filter 7 has a semicircular shape with a diameter double the width of the linear module of White Light LED lamps and with two horizontal side wings arranged at the ends of the semicircle of at least 2 mm in width forming a single piece in omega shape.

FIG. 9 The optical reflector 4 and the uncoupled module 23 of the optical filter 7 are shown, in this mode said optical filter 7 has a semicircular shape, with a diameter of twice the width of the linear module of White Light LED lamps, and has two wings horizontal laterals arranged at the ends of the semicircle of at least 2 mm wide forming a single piece in the shape of an omega and as in the previous embodiment is formed by a substrate 9, made of a transparent inorganic material, for example glass soda lime or borosilicate, or an organic one, for example thermoplastic resin methyl-methacrylate or a polycarbonate, with a thickness of 0.1 mm to 1 mm, on which a layer 8 with a thickness of 1.5 to 3 micrometers containing Zinc Oxide, which is the active layer of the optical filter 7. It is known in the art that Zinc Oxide possesses high reflectance in the Ultra Violet (UV) range and high transmission in the visible range, however, for the correct functioning of the present invention, the mainly reflective range of Zinc Oxide has been slightly prolonged until the beginning of the visible range, this is achieved by configuring it as a nano structure of Zinc Oxide nano-wires, with a lattice constant from 200 nm to 400 nm, Filling Ratio from 0.5 to 0.8 and height from 1 to 2 micrometers, FIG. 5 shows a perspective view of said nano-wires structure (NEH) of the layer 8, applied on the substrate 9, to form the optical filter 7. The refractive indices of the substrate 29 and the layer 28 are displaced in phase 180° to achieve that the optical filter 7 behaves as a reflective and anti-reflective surface simultaneously, as a function of the wavelength of the light that passes through it.

In said FIG 9 when the luminescent layer 22 emits a beam of light 14, and this reaches the optical filter 7, the components of wavelength greater than 540 nm pass through it practically without losses, but most of the blue-green components violet 14' in the range of 380 nm to 520 nm are retro-reflected back to the luminescent layer 22 by the nano structure NEH of Zinc

Oxide nano wires of layer 8, where its high luminous energy is discharged and are newly emitted at a longer wavelength 14" which allows them also to go through the layer 8 and substrate 9 practically without losses, this results in a greater amount of light emitted at wavelengths where the human eye has a greater relative luminous efficiency, which results in a greater amount of lumens per Watt consumed.

Thanks to the fact that the optical filter 7 does not retro-reflect totally the high energy visible light in the range of 350 nm to 450 nm, the blue-violet colors are not totally eliminated, and therefore the Chromatic Reproduction Index of the lamps LED 20, not only is not reduced, but slightly increased by 81.10%. to 83.48%.

In addition, the White Light LED lamps linear module is located outside the geometric focus of the semicircular optical filter and the reflector is 50% wider than the linear module of White Light LED lamps and has the same length as this one.

The optical filter 7, which is shown separately in FIGS. 7 and 9, which is shown in detail in FIG. 5, has the following optical properties: reflectance of 60% to 90% in the range from 380 nm to 490 nm; from 60% to 30% in the range of 491 nm to 500 nm; from 30% to 10% in the range of 501 nm to 530 nm and from 10% to 0% in the range of 531 nm to 1100 nm, and absorbance of 60% to 90% in the range from 380 to 490 nm; from 60% to 30% in the range of 491 nm to 500 nm; from 30% to 10% in the range of 501 nm to 530 nm and from 10% to 0% in the range of 531 nm to 1100 nm.

FIG. 10 shows the new spectral distribution in the visible range produced by the same linear Module 23 of White Light LED lamps of FIG. 7 when it is affected by this innovative Optical Device.

- 5 According as the invention has been described, a person skilled in the art will find that it can be modified in different ways. Such modifications shall be considered as not departing from the spirit and scope of the invention.

10 In addition, the description includes any combination or sub-combination of the elements of different species and / or modalities described herein. A person skilled in the art will recognize that these features, and therefore the scope of this disclosure, should be interpreted in the light of the following claims and any equivalents thereof.

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CLAIMS

1. An optical device to be applied to electro-luminescent lamps, include at least, fluorescent lamps and white light emitting diodes (LED), the optical device is external to a source for generating light, and is composed of an optical reflector and a multilayer optical filter where;

the optical reflector is a specular or diffuse metallic surface, with a reflectance of not less than 98%, which reflects the light generated by the source towards a work plane;

the multilayer optical filter is a transparent and rigid multilayer structure, which is made of a transparent, organic or inorganic material that serves as substrate on which a layer of zinc oxide is applied, the layer of zinc oxide being the active layer of the multilayer optical filter, the layer of zinc oxide has a thickness of 1.5 to 3 micrometers, containing in its interior, a nanostructure of zinc oxide nano wires (NEH) with a lattice constant from 200 nm to 400 nm, filling ratio from 0.5 to 0.8 and height from 1 to 2 micrometers, said multilayer optical filter behaves as a partial light reflector in the bandwidth from 380 nm to 530 nm and as an antireflective element in the range of 531 nm to 1100 nm and;

such that the substrate and the layer of zinc oxide causes a displacement in phase 180° to achieve that the multilayer optical filter behaves as a reflective and anti-reflective surface simultaneously, as a function of the wavelength of the light that passes through the multilayer optical filter.

2. The optical device according to claim 1, wherein the multilayer optical filter completely covers an emission angle of a luminescent layer of the source without being in contact with the luminescent layer of the source.

3. The optical device according to claim 1, wherein the inorganic material is made of lime or borosilicate glass with a thickness of 0.1 mm to 1.0 mm.

4. The optical device according to claim 1, wherein the organic material is made of a thermoplastic resin either of methyl-methacrylate or a polycarbonate with a thickness of 0.1 mm to 1.0 mm.

5. The optical device according to claim 1, wherein the nanostructure of zinc oxide nano wires (NEH) allow the partial passage of light in the range of 380 nm to 530 nm so as not to decrease the color rendering index IRC of the source.
6. The optical device according to claim 1, wherein the optical reflector has a parabolic shape when applied to a linear fluorescent lamp.
7. The optical device according to claim 6, wherein an inner surface of the linear fluorescent lamp is covered by an electro-luminescent material.
8. The optical device according to claim 1, wherein the multilayer optical filter has a cylindrical shape, when applied to a linear fluorescent lamp.
9. The optical device according to claim 1, wherein an inner diameter of the multilayer optical filter is greater than an outer diameter of the fluorescent lamp by at least 2 mm, and its length encompasses entire luminescent surface of the fluorescent lamp.
10. The optical device according to claim 1, wherein a linear fluorescent lamp is housed within the multilayer optical filter coaxially.
11. The optical device according to claim 10, wherein the multilayer optical filter and the linear fluorescent lamp are mechanically attached to the optical reflector by means of two bases, each of the bases positioned at an end of the linear fluorescent lamp, and the bases serve as a means of supplying electric power to said lamp.
12. The optical device according to claim 1, wherein the optical reflector is flat when the source includes LED lamps linear module for general use in illumination.

13. The optical device according to claim 12, wherein a white light LED linear module is mounted on the optical reflector by means of screws or any other similar means, and is placed symmetrically.
14. The optical device according to claim 13, wherein the optical reflector is 50% wider than the white light LED lamps linear module.
15. The optical device according to claim 13, wherein the white light LED lamps linear module is a printed circuit on which at least one or several semiconductor light emitting diodes are mounted, and the semiconductor light emitting diodes emit short wavelength light over a luminescent layer that emits white light when said short wavelength light is applied.
16. The optical device according to claim 13, wherein the multilayer optical filter has a semicircular shape with a diameter of twice the width of the white light LED lamps linear module, and has two horizontal side wings arranged at the ends of the semicircle of at least 2 mm wide forming a single piece in the shape of an omega.
17. The optical device according to claim 13, wherein the multilayer optical filter is mounted on the optical reflector by means of screws or other means, the white light LED linear module contains semiconductor diodes or emitters of white light disposed inside a cavity that is formed in between the multilayer optical filter and the optical reflector, wherein the multilayer optical filter is mounted on the optical reflector in such a manner that the active layer of the multilayer optical filter facing a luminescent layer of semiconductor diodes or white LEDs.
18. The optical device according to claim 1, wherein a white light LED linear module is disposed outside a geometric focus of a semicircular optical filter.
19. The optical device according to claim 1, wherein the multilayer optical filter has a reflectance of 60% to 90% in a wavelength range from 380 nm to 490 nm.

20. The optical device according to claim 1, wherein the multilayer optical filter has a reflectance of 30% to 60% in a wavelength range from 491 nm to 500 nm.
21. The optical device according to claim 1, wherein the multilayer optical filter has a reflectance of 10% to 30% in a wavelength range from 501 nm to 530 nm.
22. The optical device according to claim 1, wherein the multilayer optical filter has a reflectance of 0% to 10% in a wavelength range from 531 nm to 1100 nm.
23. The optical device according to claim 1, wherein the multilayer optical filter has an absorbance of 60% to 90% in a wavelength range from 380 nm to 490 nm.
24. The optical device according to claim 1, wherein the multilayer optical filter has an absorbance of 30% to 60% in a wavelength range from 491 nm to 500 nm.
25. The optical device according to claim 1, wherein the multilayer optical filter has an absorbance of 10% to 30% in a wavelength range from 501 nm to 530 nm.
26. The optical device according to claim 1, wherein the multilayer optical filter has an absorbance of 0% to 10% in a wavelength range from 531 nm to 1100 nm.