

Abstract

**Security Mesh Panel**

5 The present invention relates to a security panel (1), for  
example for use in a security barrier, and to a method of  
forming the security panel. The security panel (1), comprises  
an expanded metal mesh (2), the mesh having apertures (9)  
therethrough bounded by a plurality of sides (11), at least  
10 one of said apertures (9) having at least one side (11) to  
which is affixed a separate barbed structure (4), the barbed  
structure having at least one barb (14) extending in a plane  
of the panel (1) in towards another side (11) of said  
aperture (9).

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Figure 2