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(54) Title: CONTINUOUS GAS FILLING PROCESS AND APPARATUS FOR FABRICATION OF INSULATING GLASS UNITS

(57) Abstract: A method and apparatus for filling insulating glass units with one or more insulating gases (e.g., Argon and Krypton gas). The insulating gases are supplied to gas filling tubes that are inserted into one or more interpane spaces of the insulating glass units. Each interpane space may be filled with more than one insulating gas. A control unit controls the injection of the insulating gases in accordance with gas filling data received by the control unit.



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