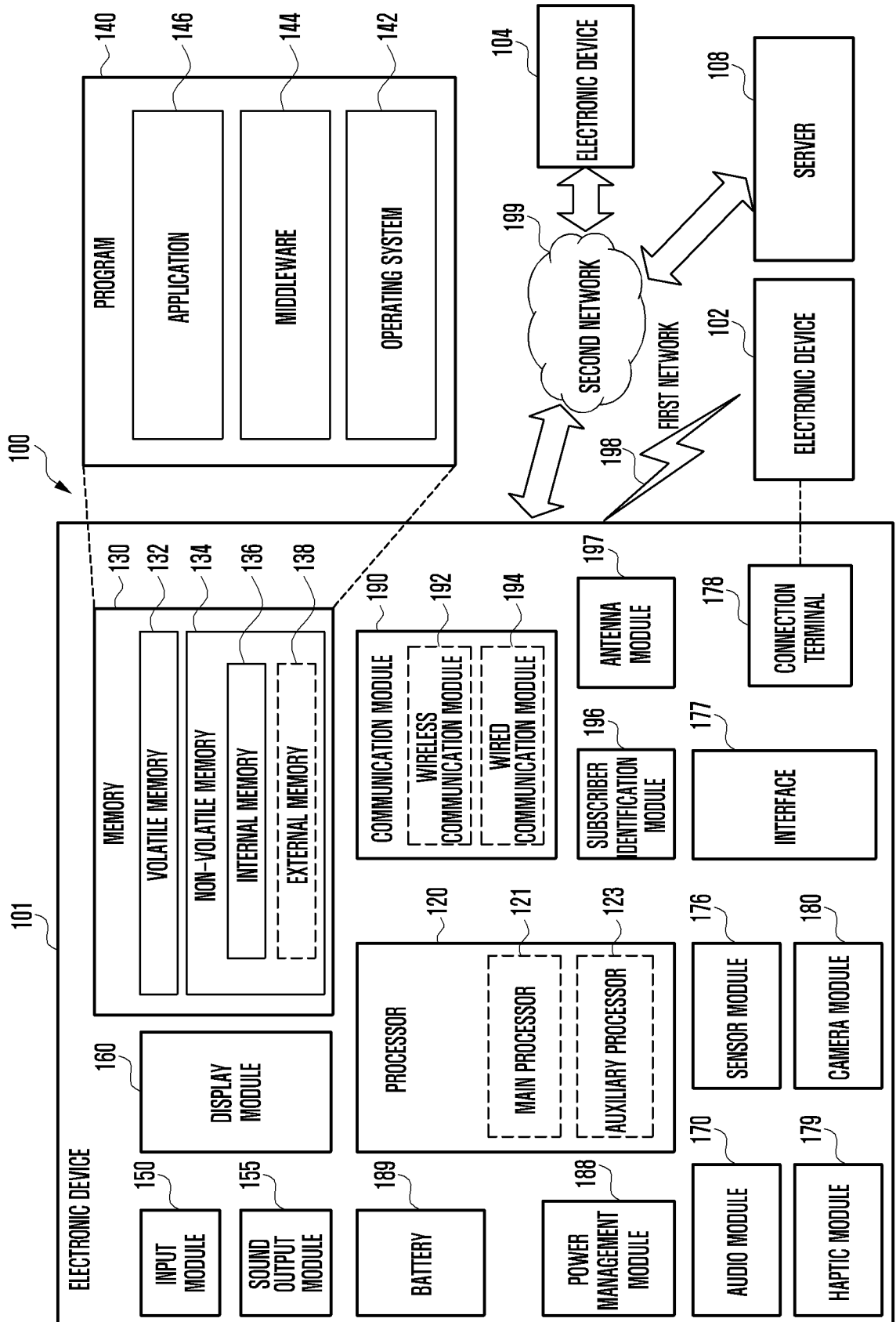


FIG. 1



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FIG. 2

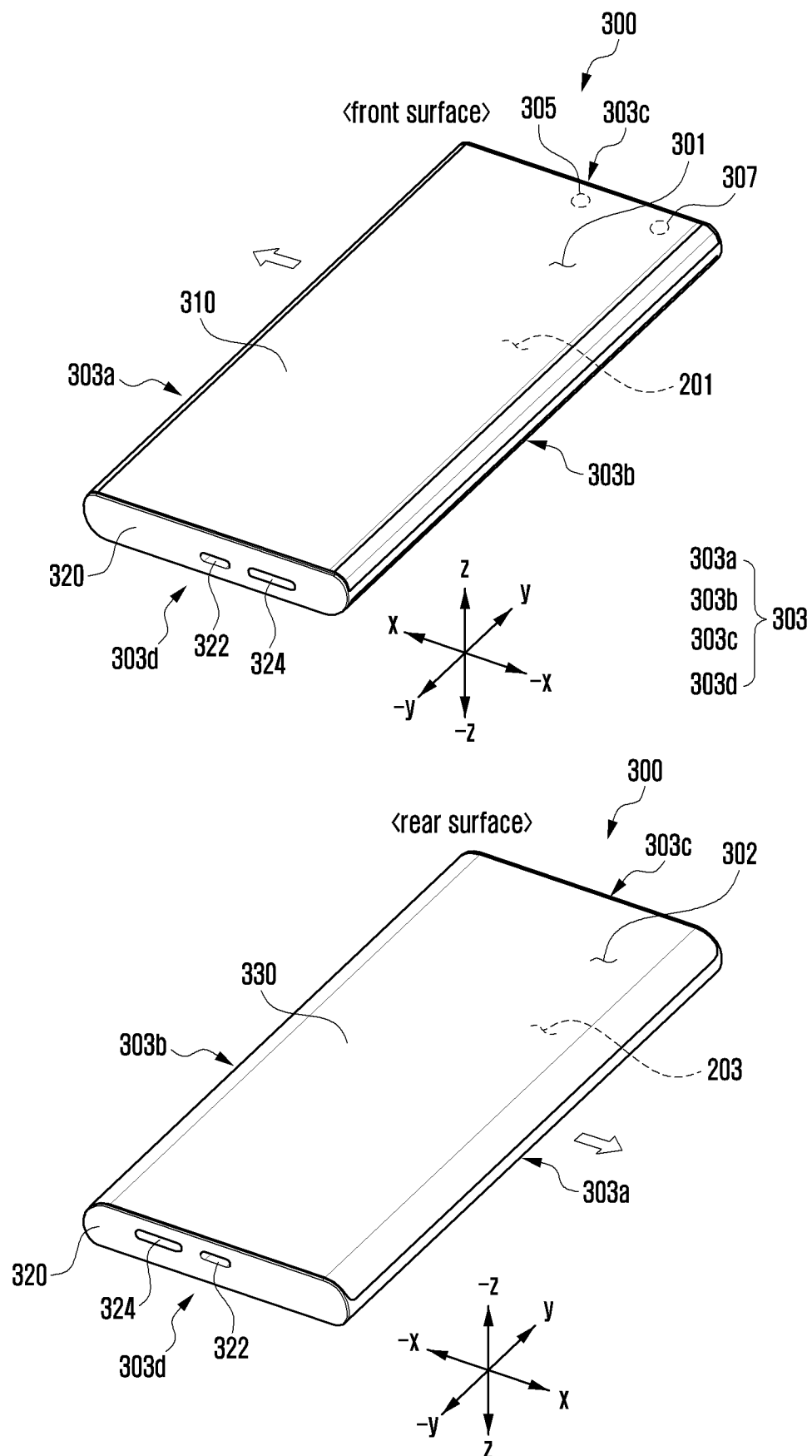


FIG. 3

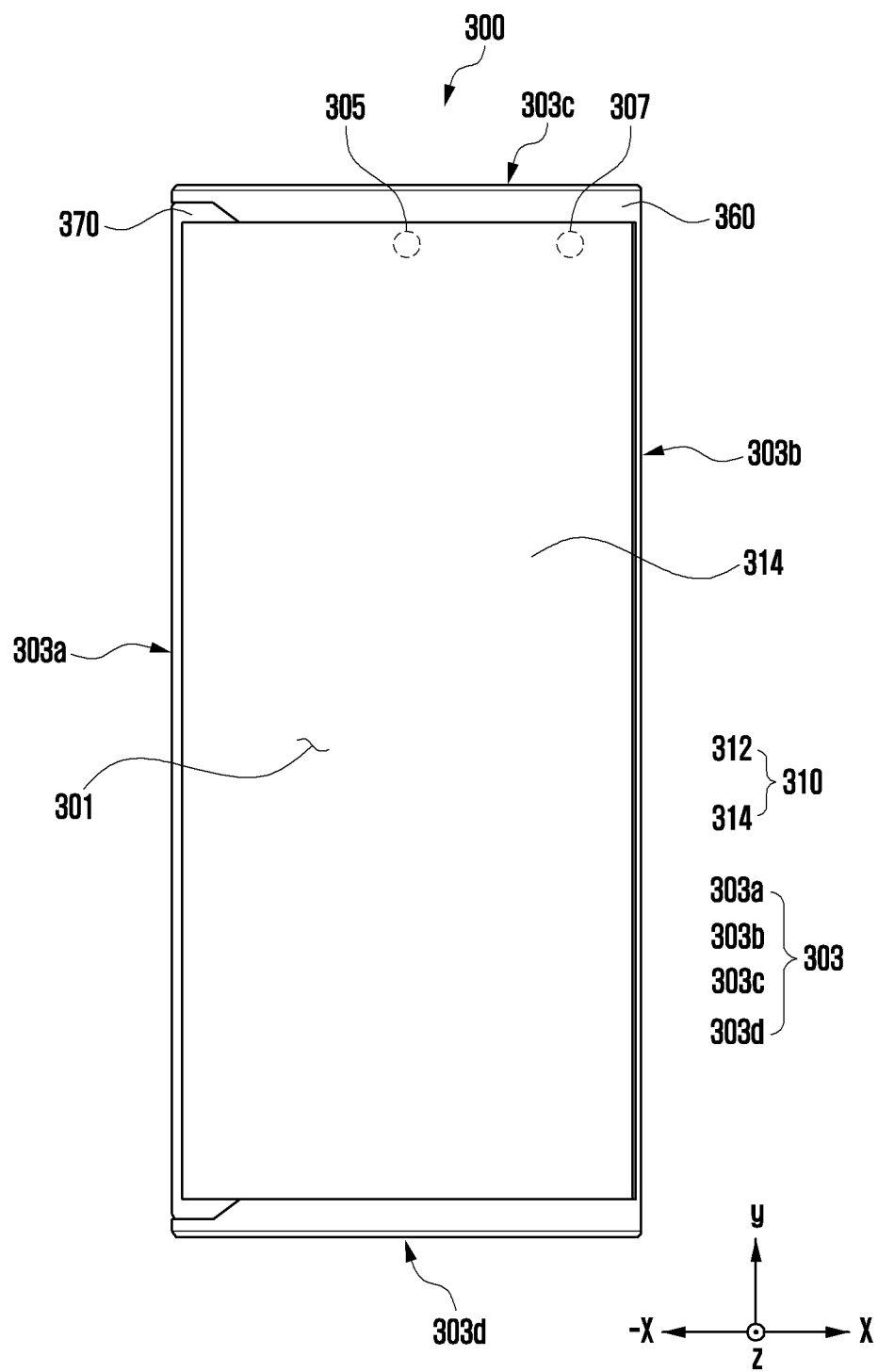
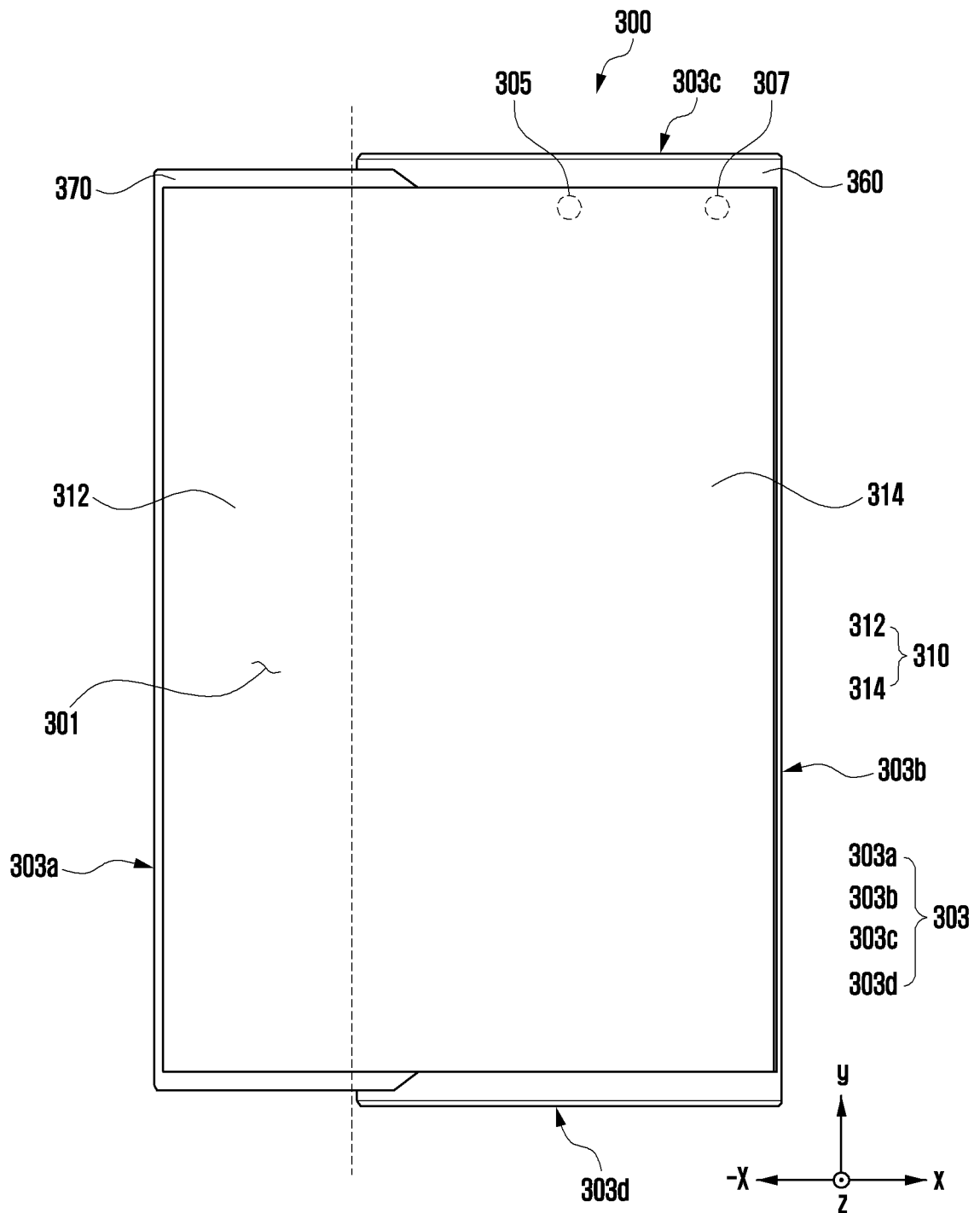
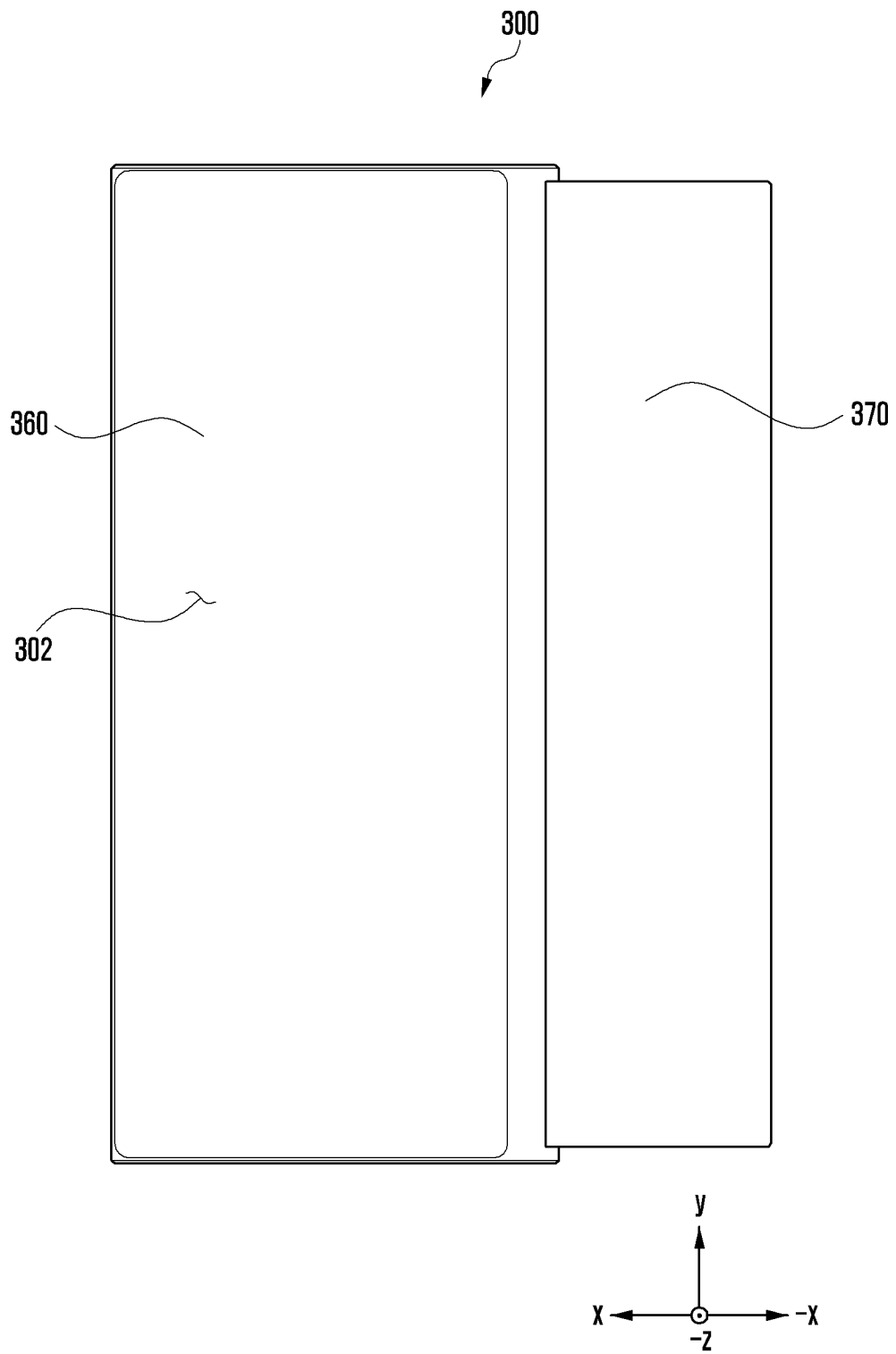


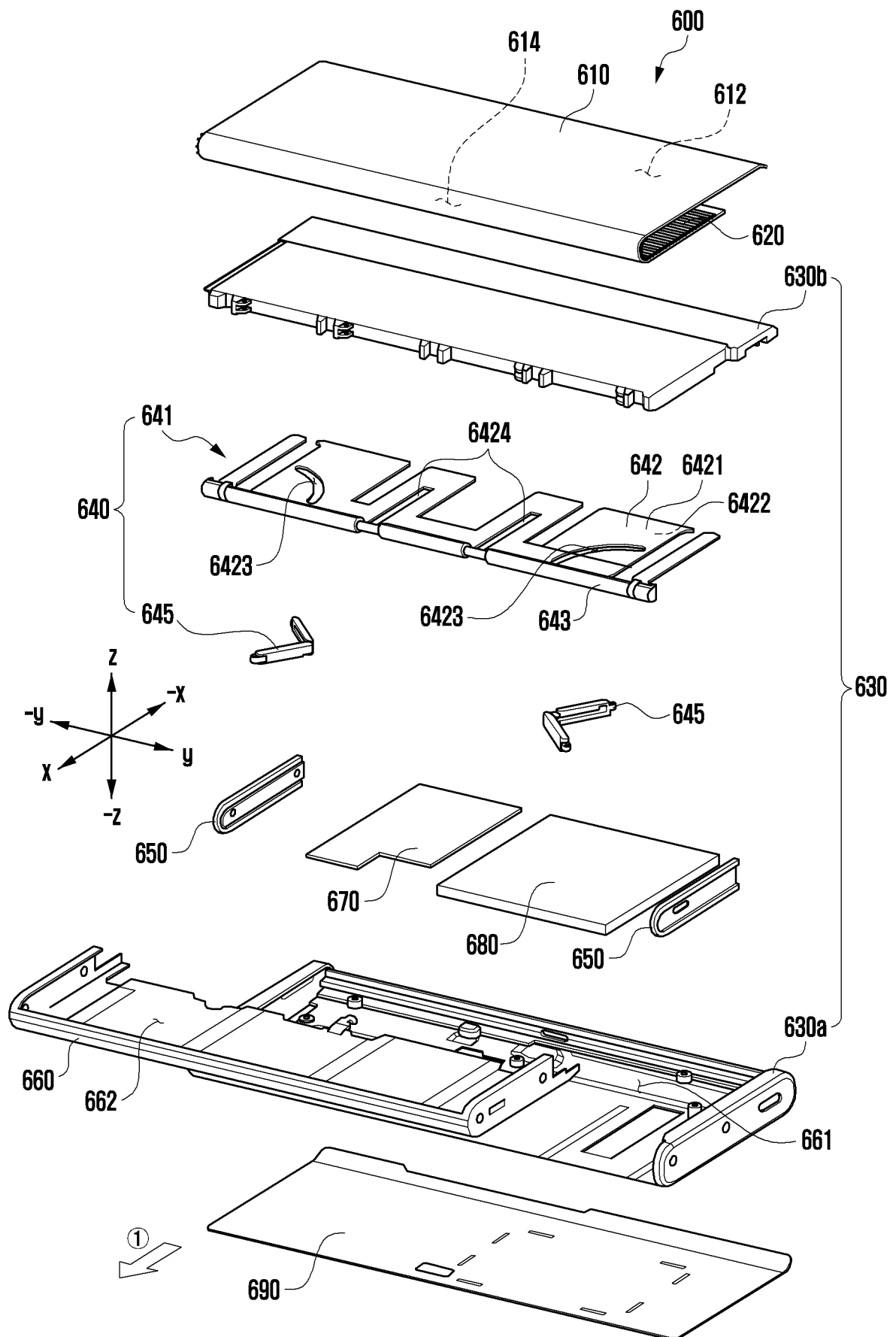
FIG. 4



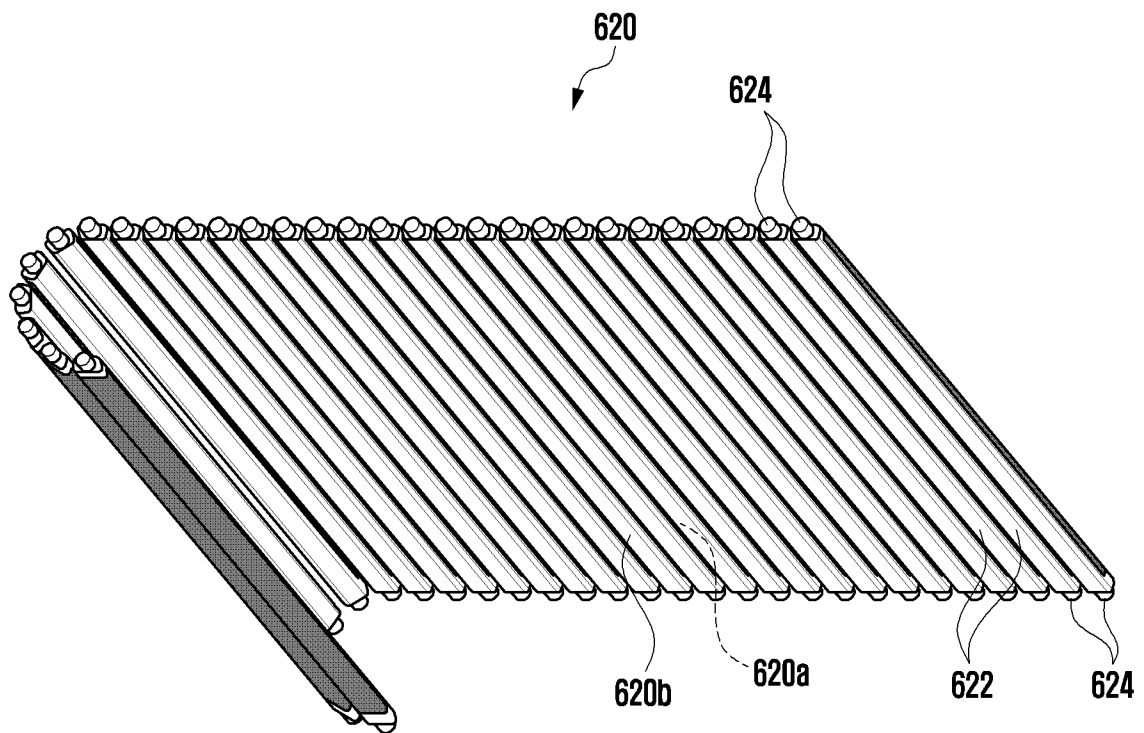
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FIG. 5



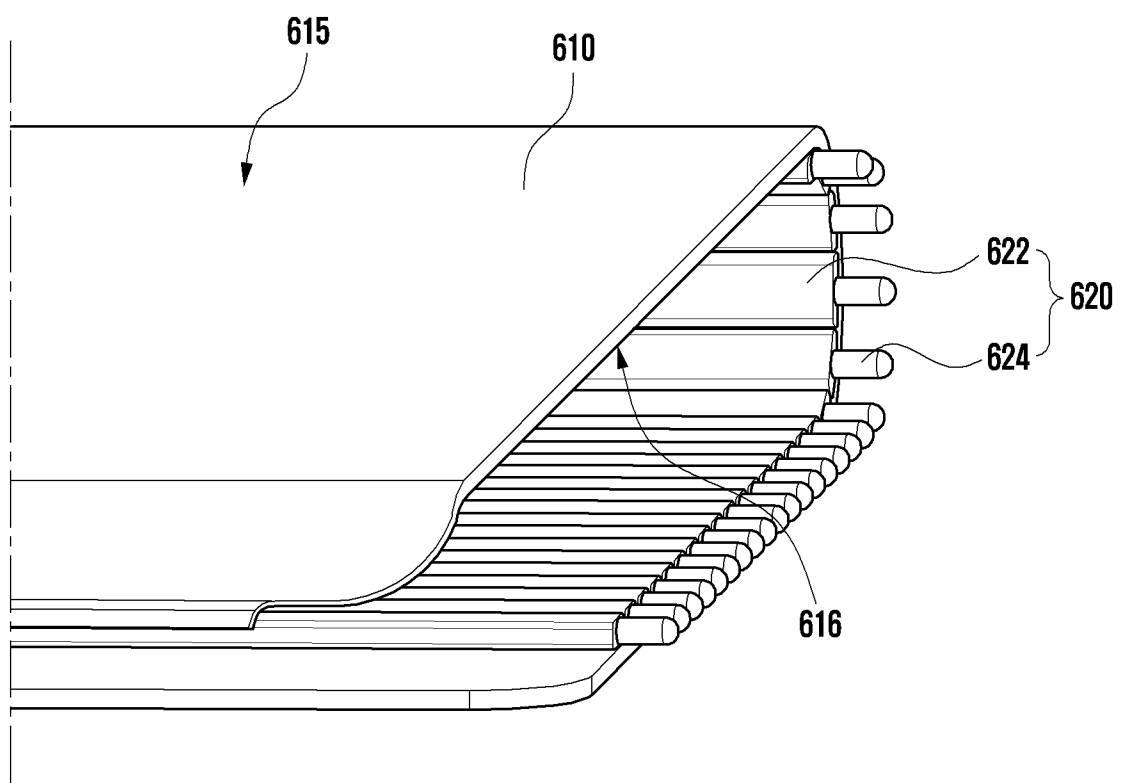
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FIG. 6



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FIG. 7



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FIG. 8



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FIG. 9

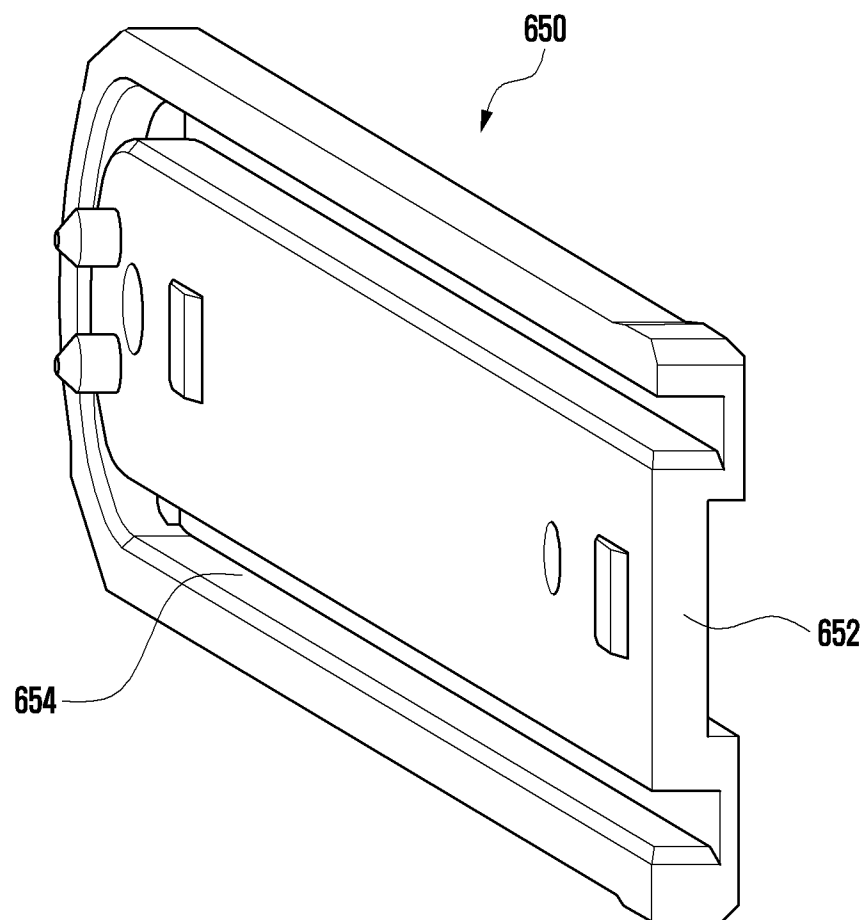


FIG. 11

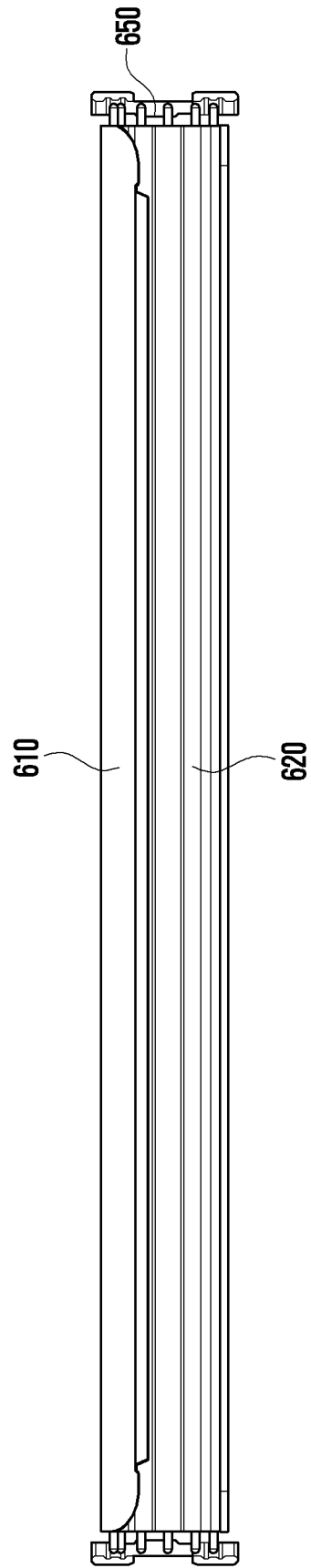
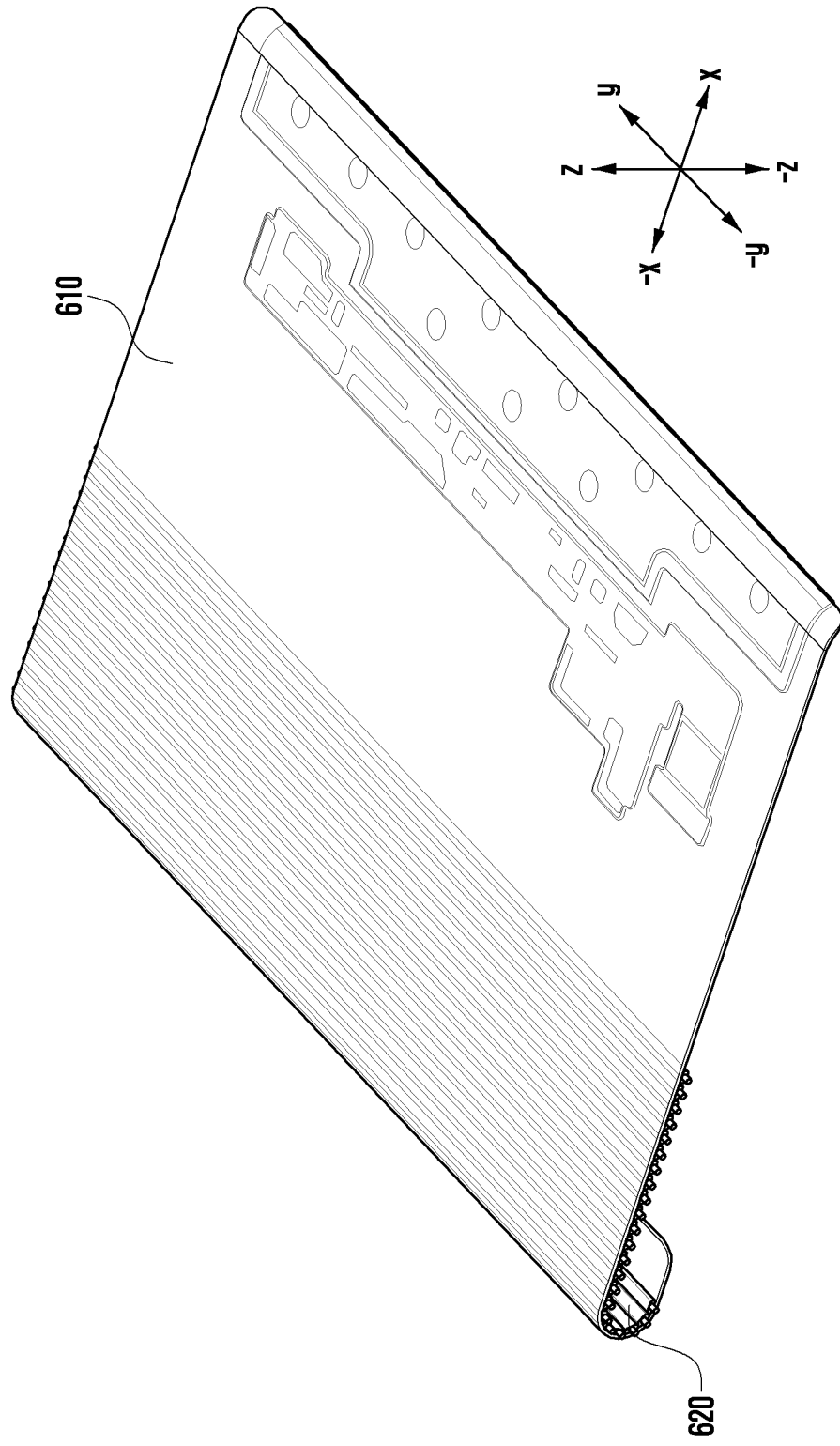


FIG. 12



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FIG. 13

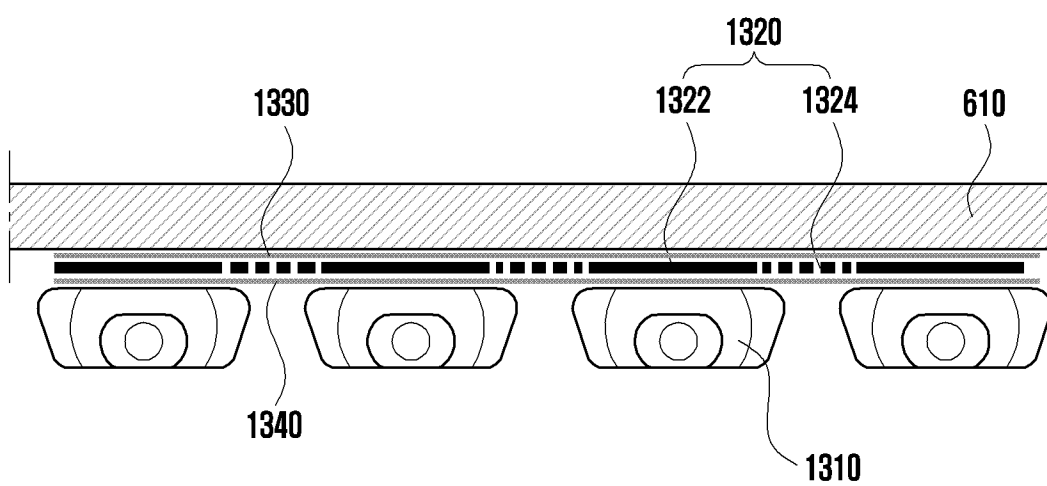


FIG. 14

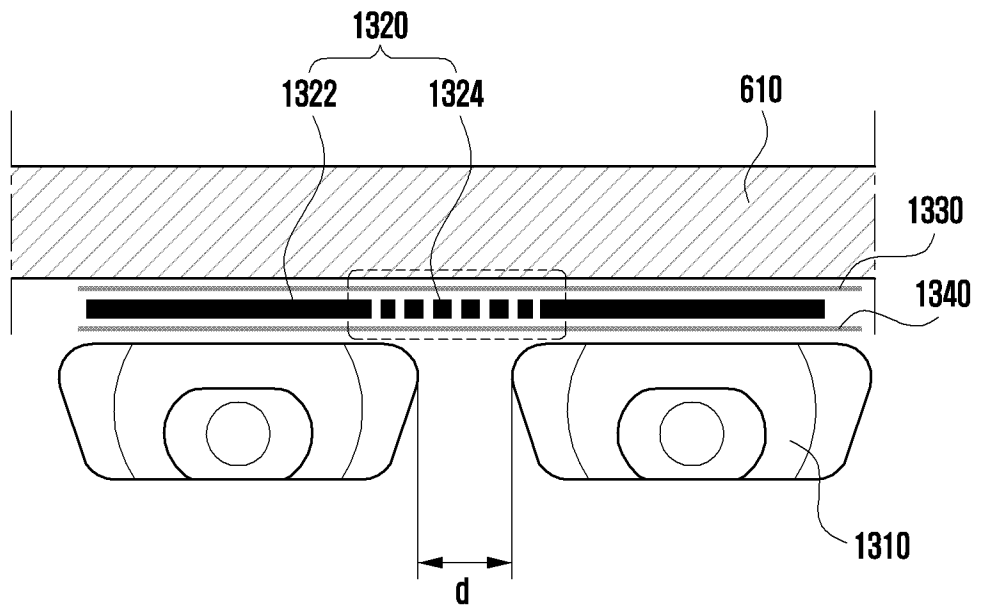


FIG. 15A

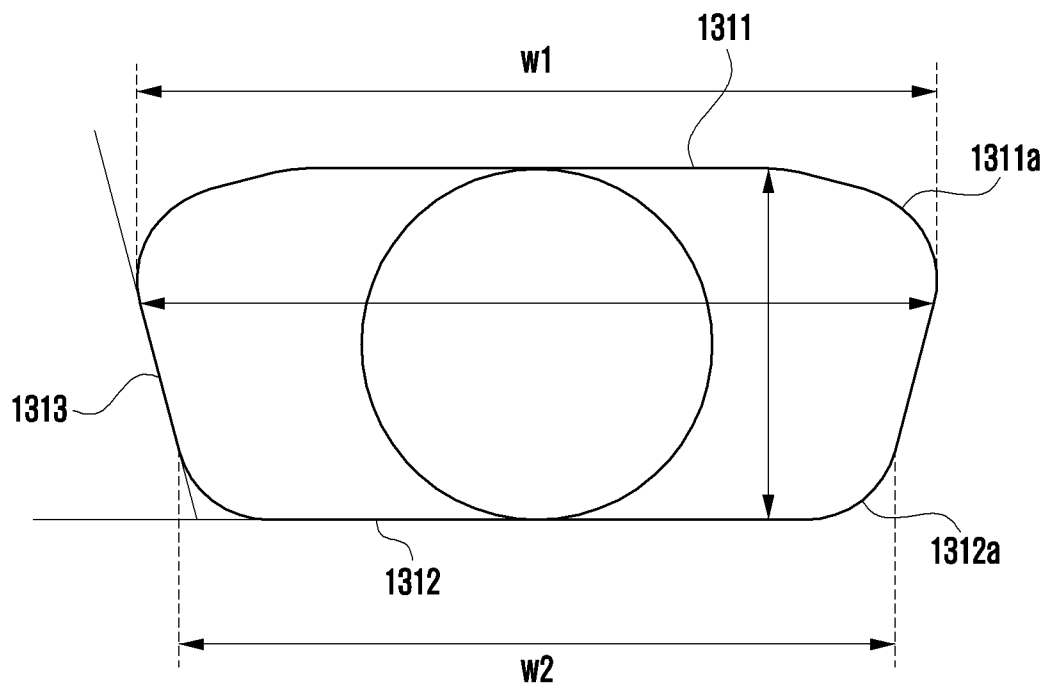


FIG. 15B

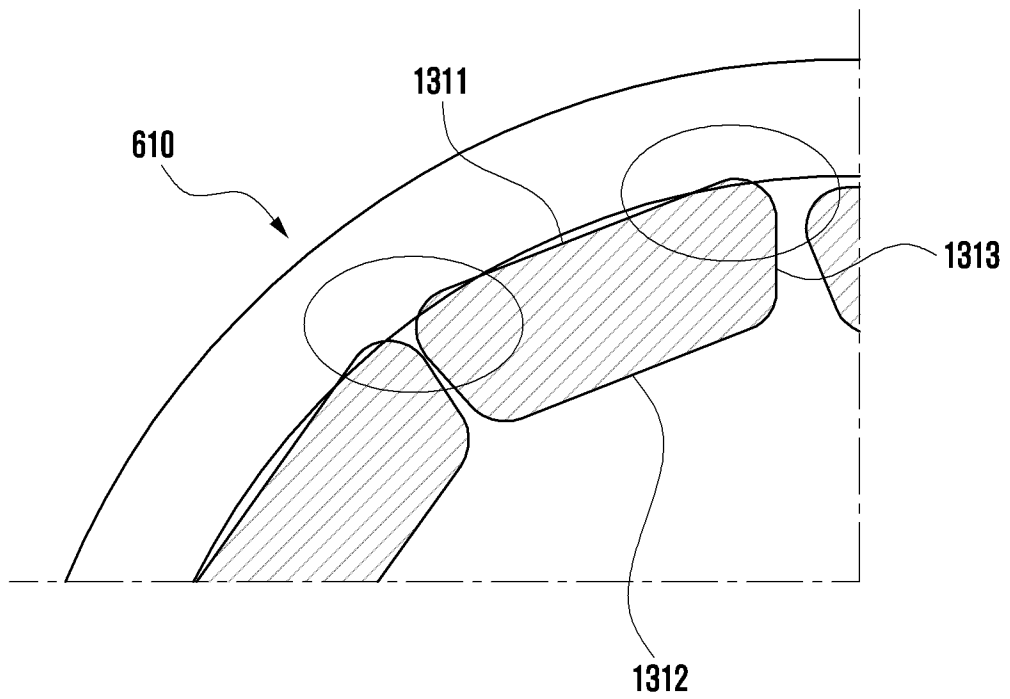


FIG. 15C

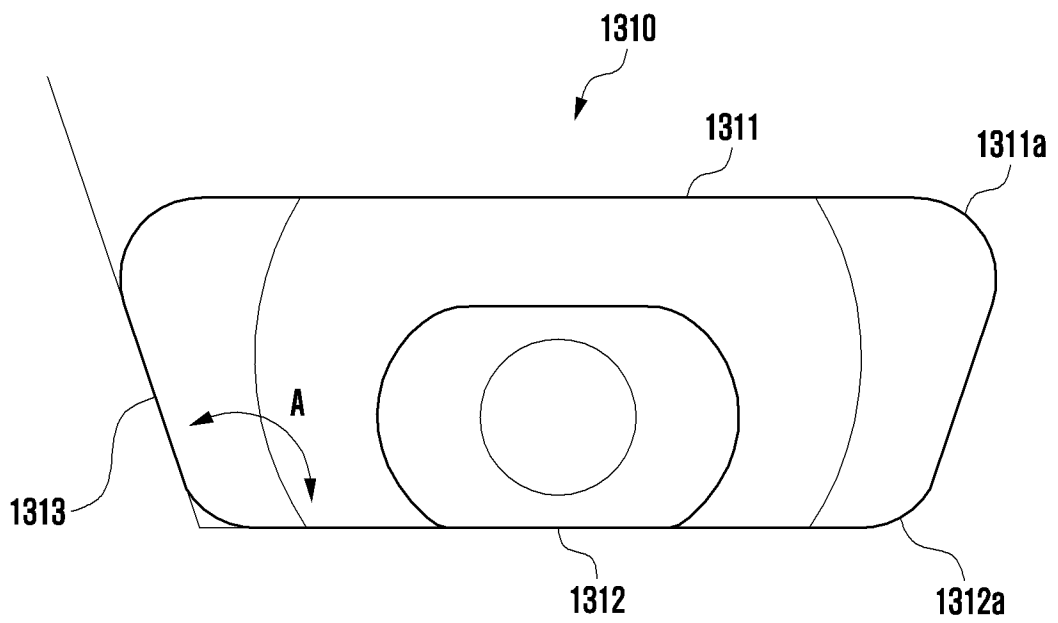


FIG. 16

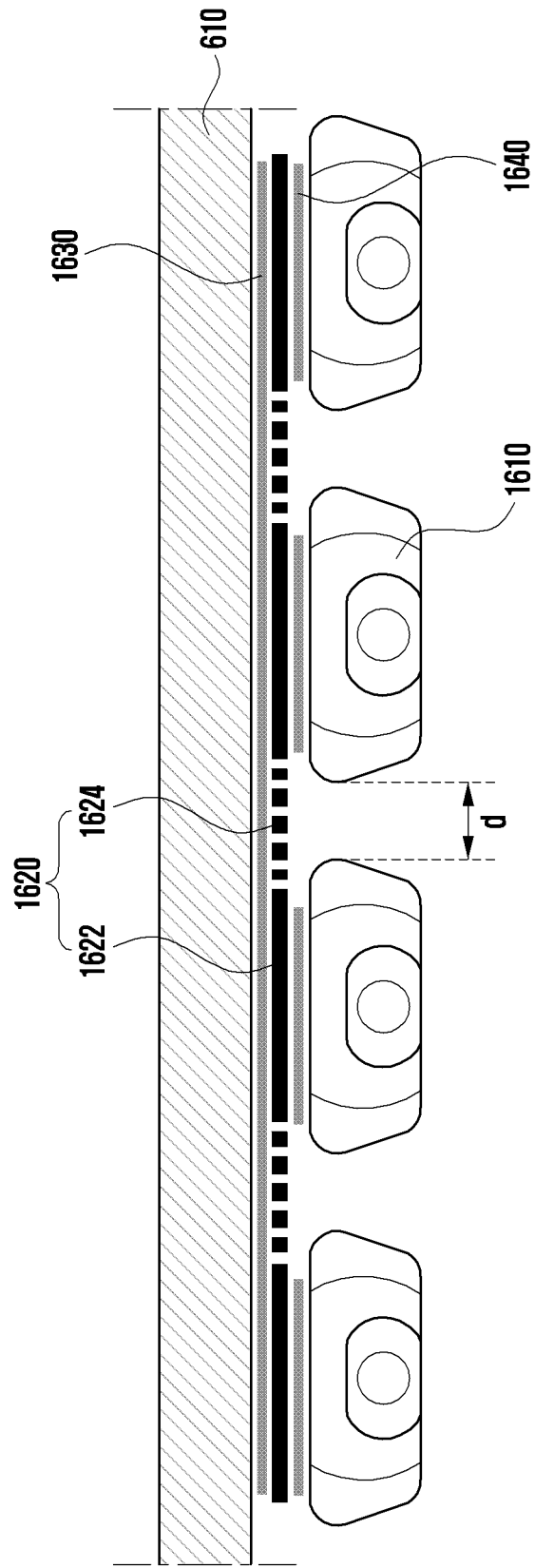


FIG. 17A

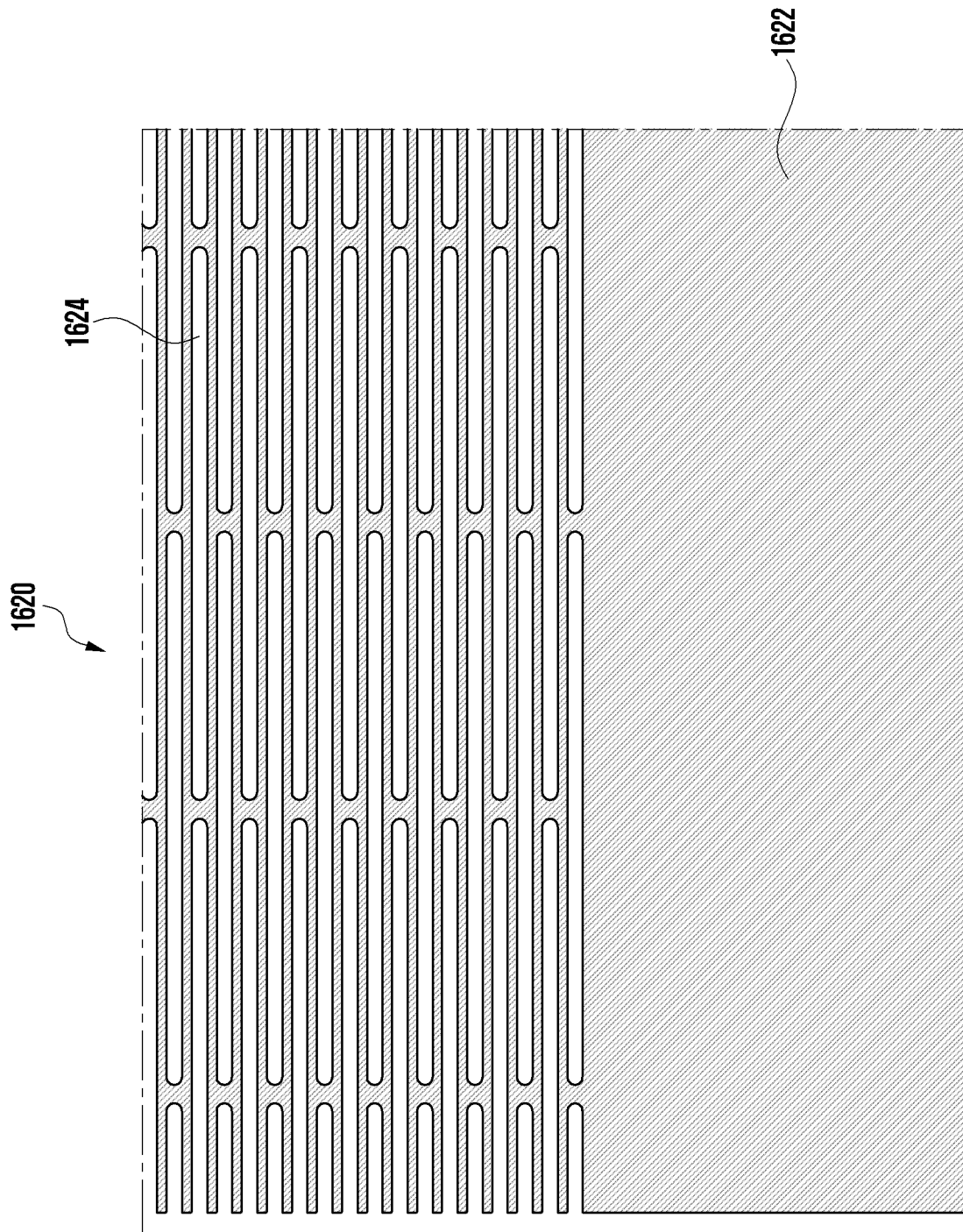


FIG. 17B

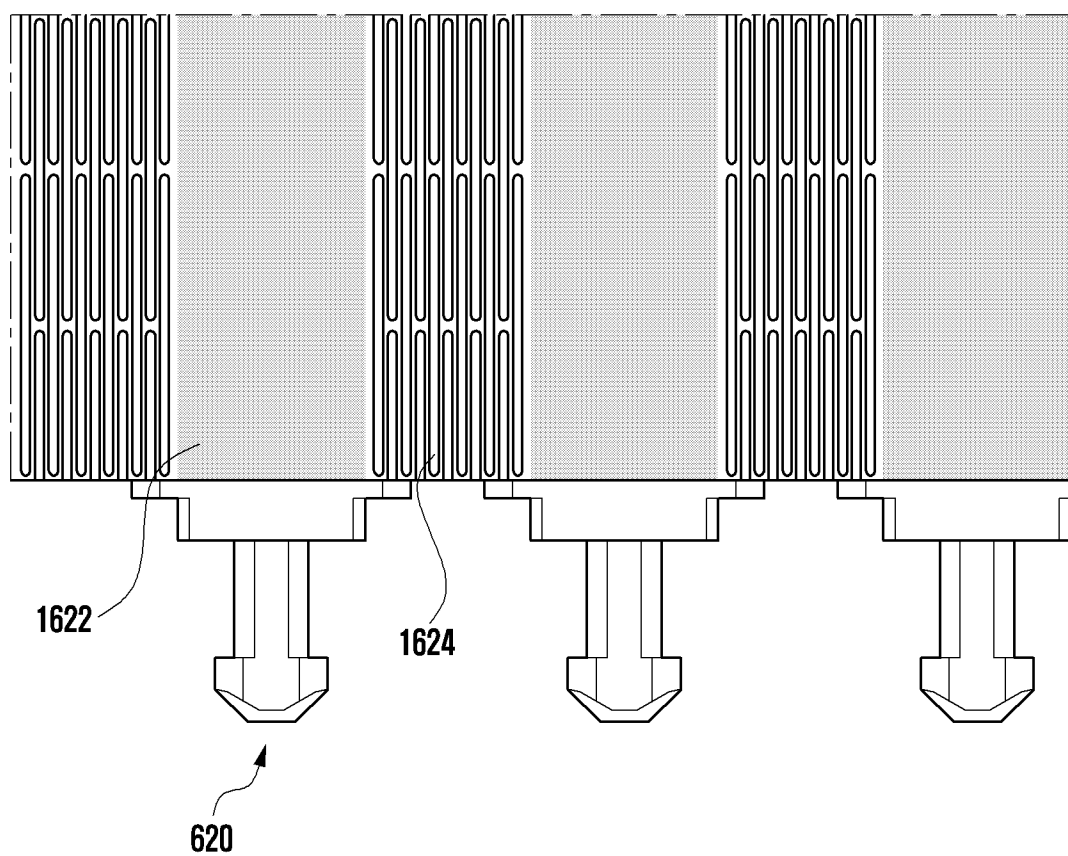


FIG. 17C

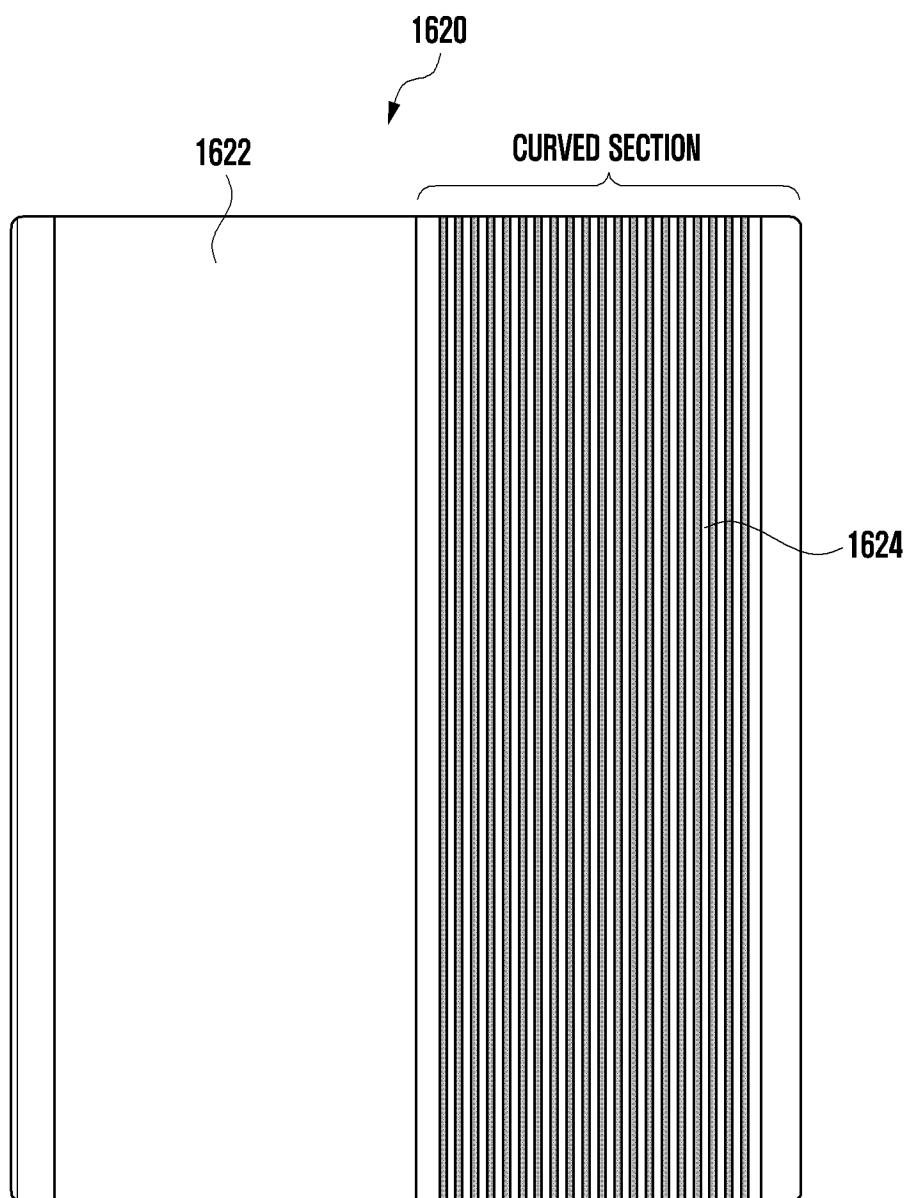


FIG. 18A

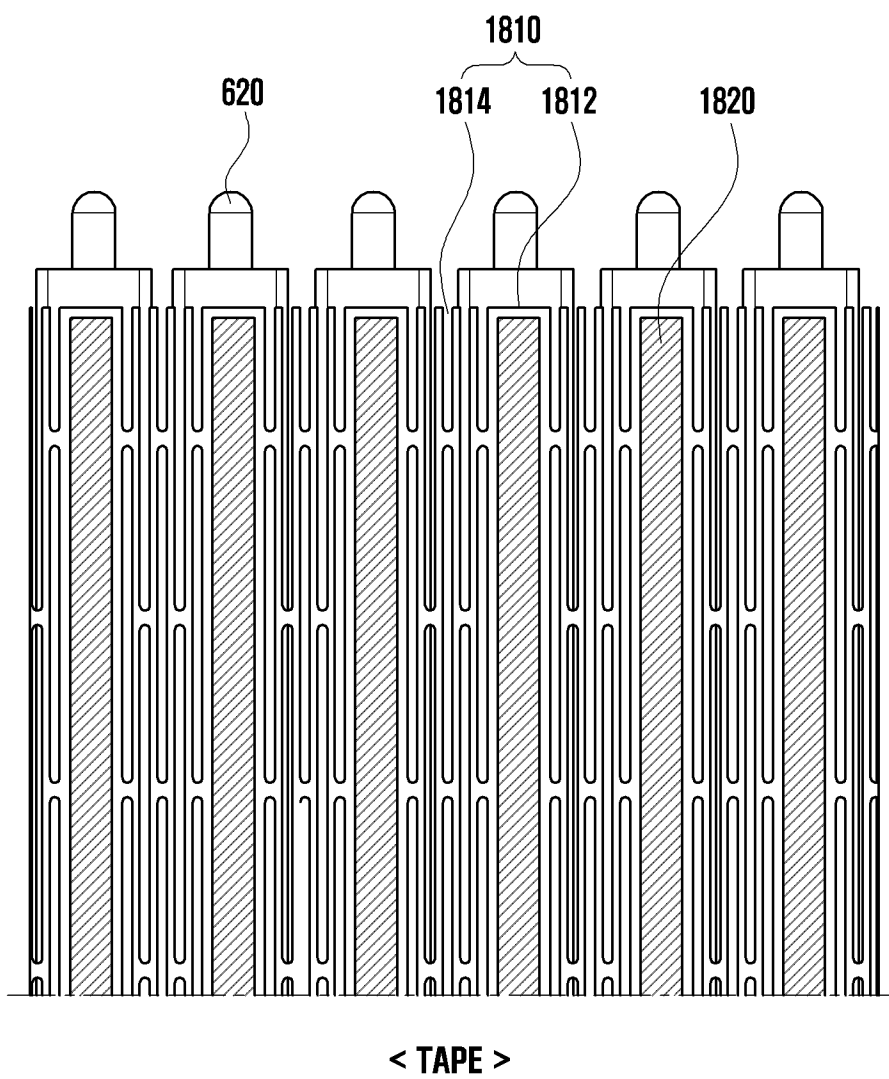
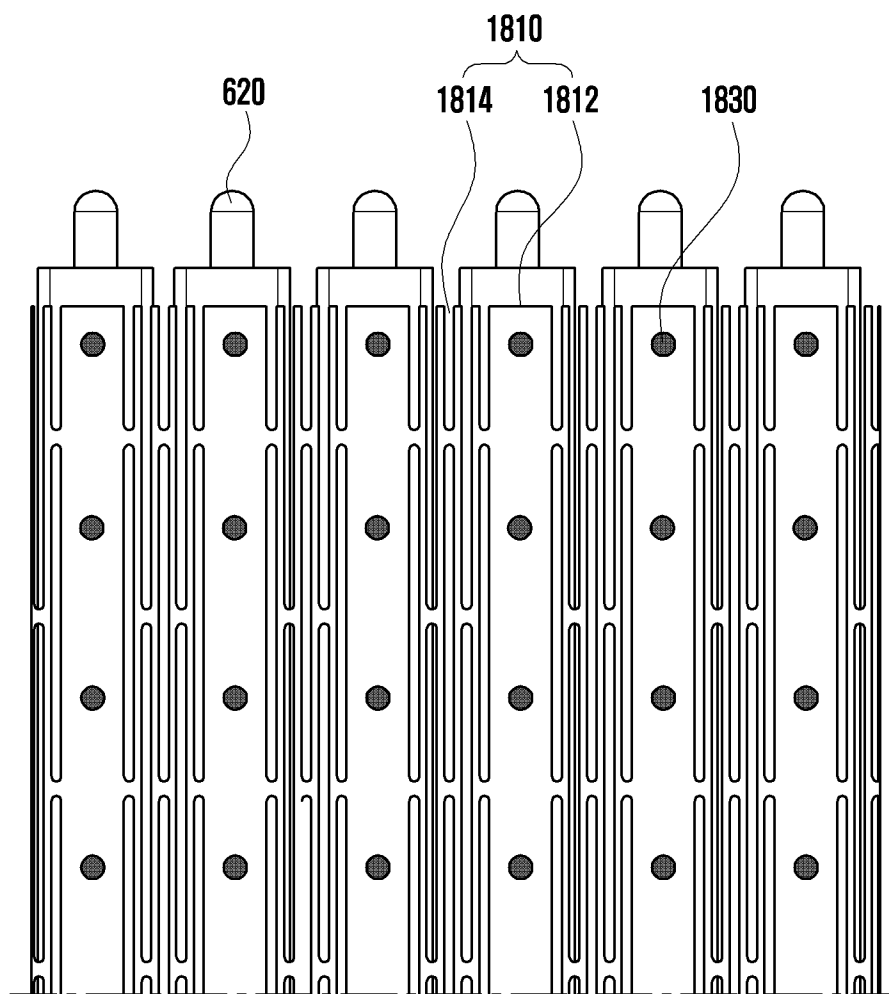


FIG. 18B



< WELDING >

FIG. 18C

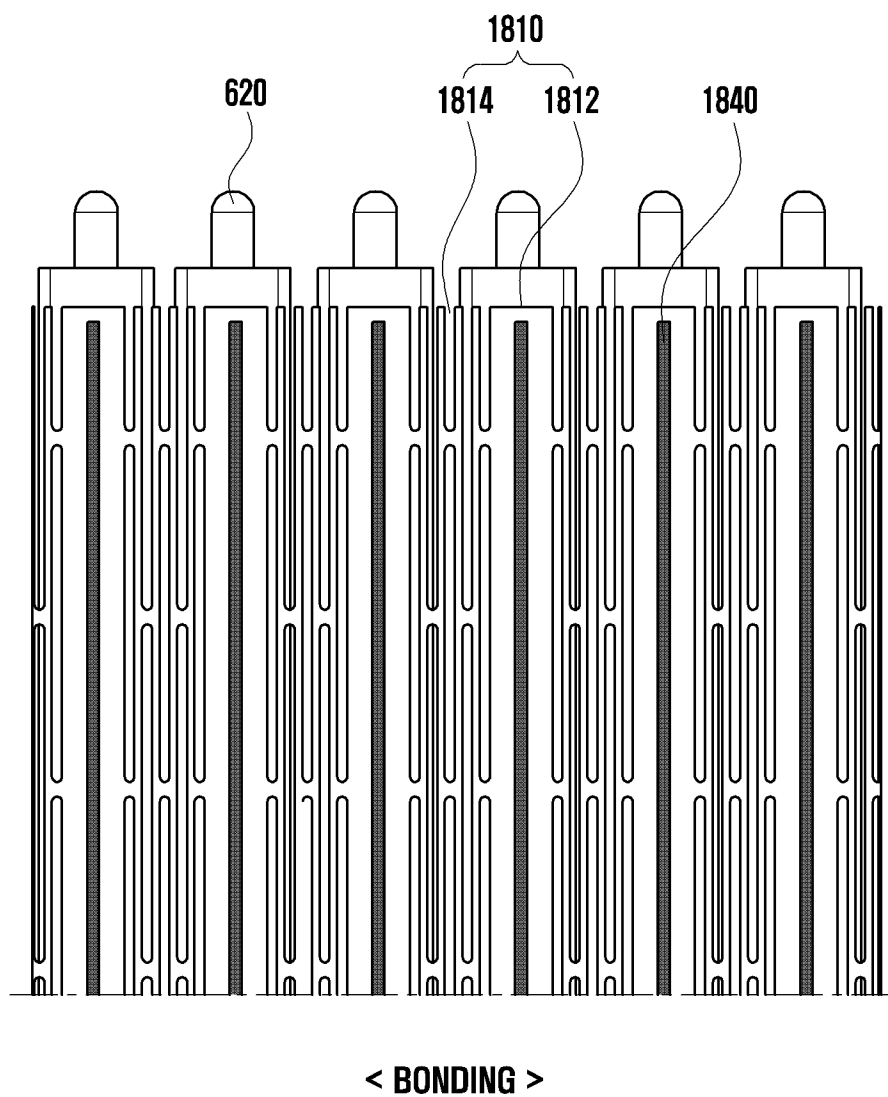


FIG. 19

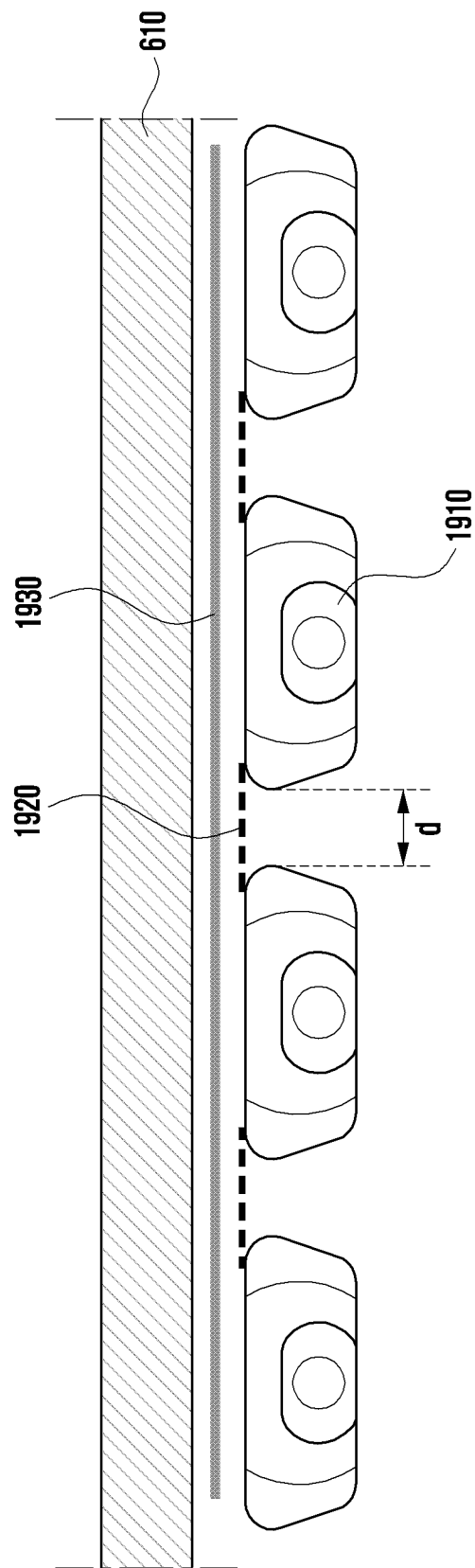
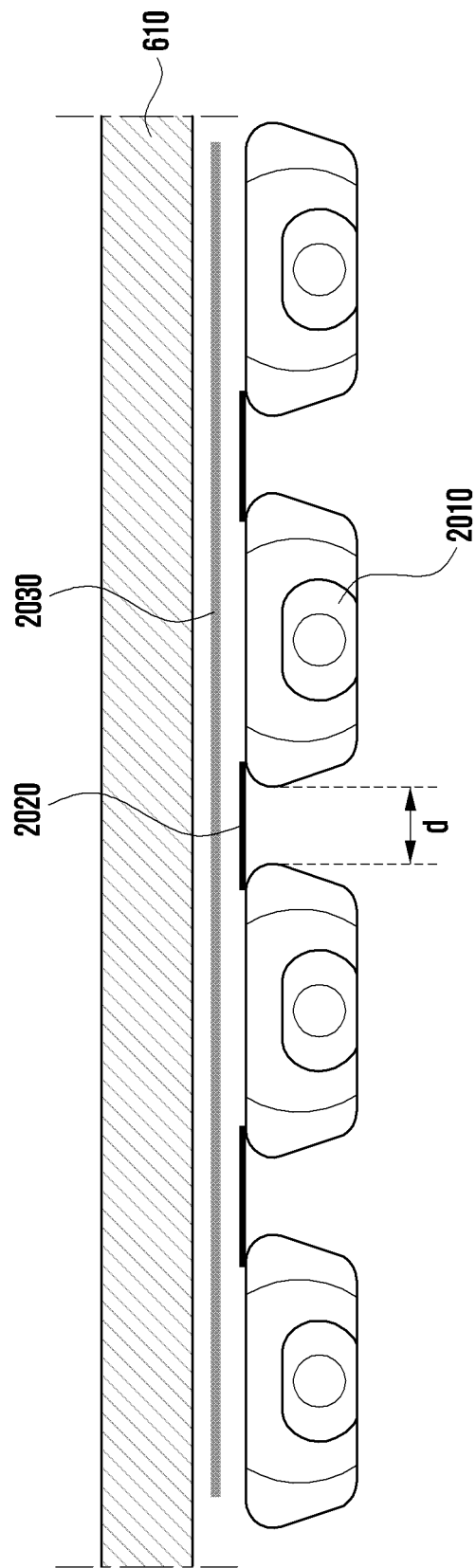


FIG. 20



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FIG. 21

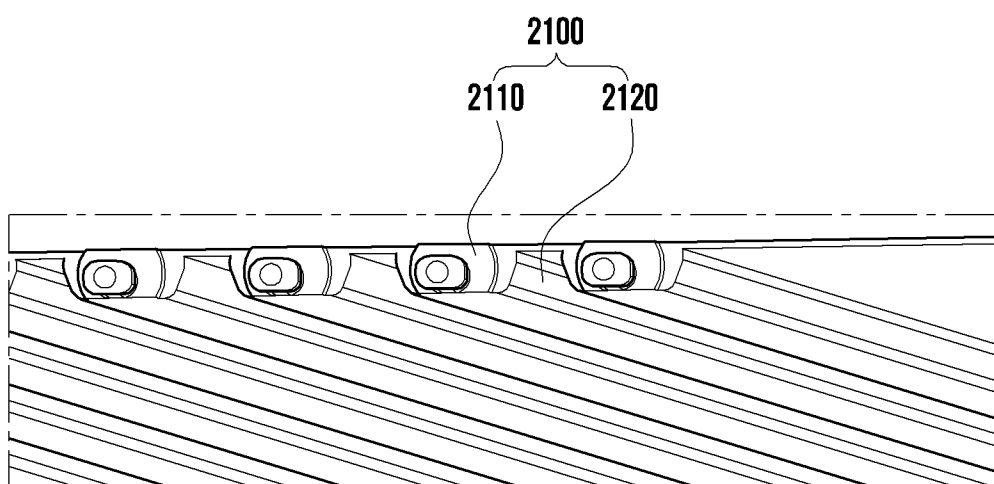


FIG. 22

