WHAT IS CLAIMED IS:

1. A frypot of a commercial deep fat fryer comprising:

a foam deck; and

a front wall that is a downward extending vertical face of the frypot, the foam deck and the front wall being formed by sheet metal that has a radius bend between the foam deck of the frypot and the front wall, the radius bend has a bend radius of between 6.35 millimeters (0.25 inches) and 38.1 millimeters (1.5 inches).

2. The frypot of claim 1, wherein the bend radius is between 24.13 millimeters (0.95 inches) and 26.67 millimeters (1.05 inches).

3. The frypot of claim 1, wherein the bend radius is 12.7 millimeters (0.5 inches).

4. The frypot of claim 1, wherein the radius bend has a length of 25.4 millimeters (1 inch).

5. The frypot of claim 1, wherein the sheet metal is stainless steel or cold rolled steel.

6. The frypot of claim 1, wherein the sheet metal is 18 gauge stainless steel.

7. The frypot of claim 1, wherein the sheet metal is 16 gauge stainless steel.

8. A method of forming a frypot, comprising:

bending sheet metal by a punch and a press break die to form a radius bend between a foam deck and a front wall that is a downward extending vertical face of the frypot, the radius bend between the foam deck of the frypot and the front wall having a bend radius between 6.35 millimeters (0.25 inches) and 38.1 millimeters (1.5 inches).

9. The method of claim 8, wherein the bend radius is between 24.13 millimeters (0.95 inches) and 26.67 millimeters (1.05 inches).

10. The method of claim 8, wherein the bend radius is 12.7 millimeters (0.5 inches).

11. The method of claim 8, wherein the radius bend has a length of 25.4 millimeters (1 inch).

12. The method of claim 8, wherein the sheet metal is stainless steel or cold rolled steel.

13. The method of claim 8, wherein the sheet metal is 18 gauge stainless steel.

14. The method of claim 8, wherein the sheet metal is 16 gauge stainless steel.

15. The frypot of claim 1, wherein the foam deck, the radius bend, and the front wall are made of a single sheet of sheet metal.