

ABSTRACT

5 The present invention is provided with an automatic manufacturing method of a switch sheet comprising a concave face switch and an apparatus thereof.

A refuse removing tape 7 is stuck on a lower surface of a film separator 4 so that an adhesive layer thereof may fit it before a first punch device 14 forms first
10 holes in the film separator 4. Then, a processing tape 5 is stuck on an upper surface of the film separator 4 so that an adhesive layer of the processing tape may fit it before a second punch device 15 punches the processing
15 tape 5 in a setting shape at the same time while forming second holes through the processing tape 5, the film separator 4 and the refuse removing tape 7. After that, the punched processing tape is wound to be stripped when pulling out the film separator 4 and the refuse removing
20 tape 7 on which the processing tape 5 in a setting shape is stuck.