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INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶ : B23B 27/14	A1	(11) International Publication Number: WO 97/03777 (43) International Publication Date: 6 February 1997 (06.02.97)
(21) International Application Number: PCT/US96/05494 (22) International Filing Date: 8 May 1996 (08.05.96) (30) Priority Data: 08/502,437 14 July 1995 (14.07.95) US (71) Applicant: KENAMETAL INC. [US/US]; P.O. Box 231, Latrobe, PA 15650 (US). (72) Inventors: BATTAGLIA, Frank, B.; R.D. 1, Box 366D, Latrobe, PA 15650 (US). CACKOWSKI, Vincent, J.; 609 Derry Road, Derry, PA 15627 (US). INSPEKTOR, Aharon; 5868 Phillips Avenue, Pittsburgh, PA 15217 (US). OLES, Edward, J.; 105 Mosshaven Way, Ligonier, PA 19679 (US). PRIZZI, John, J.; 649 Buckingham Drive, Greensburg, PA 15601 (US). (74) Agents: PRIZZI, John, J. et al.; Kennametal Inc., P.O. Box 231, Latrobe, PA 15650 (US).		(81) Designated States: AU, BR, CA, CN, JP, KR, MX, RU, SG, European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published With international search report.

(54) Title: CUTTING TOOL

(57) Abstract

A coated cutting tool, comprising a substrate which has a roughened surface that presents a surface roughness of between 15 microinches R_a and 125 microinches R_a . A coating is applied to the roughened surface of the substrate by physical vapor deposition. A coated cutting tool having a low cobalt substrate and experiencing long tool life is also discussed.

