

METHOD FOR MAKING PACKAGE-ABSORBENT ARTICLE ASSEMBLY AND
PACKAGE-ABSORBENT ARTICLE ASSEMBLY OBTAINED BY THE SAME

A B S T R A C T

5 The present invention includes following the steps of:

 In a first step, first and second breast milk
absorbent pads 2(i), 3(i) are fed onto wrapping sheet web 29.
In a second step, the first breast milk absorbent pad 2(ii)
is fed so as to be displaced from a transverse center line
10 32 toward an upper end 30 by $1/4$ of a dimension H thereof as
measured in a longitudinal direction Y, and the second
breast milk absorbent pad 2(ii) is fed so as to be displaced
from a transverse center line 32 toward an lower end 30 by
 $1/4$ of a dimension H thereof as measured in a longitudinal
15 direction Y. In a third step, the first and second breast
milk absorbent pads 2, 3(iii) are respectively folded back
from the upper and lower ends 30, 31 toward the transverse
center line 32 in two-ply fashion. In a fourth step, the
upper and lower ends of the wrapping sheet web 29 are folded
20 back toward the transverse center line 32. In a fifth step,
a joint zone 20 is formed between the first and second
breast milk absorbent pads 2, 3(v) and these two pads 2,
3(v) is cut apart along a cutting line 33.

25 Figure 5.