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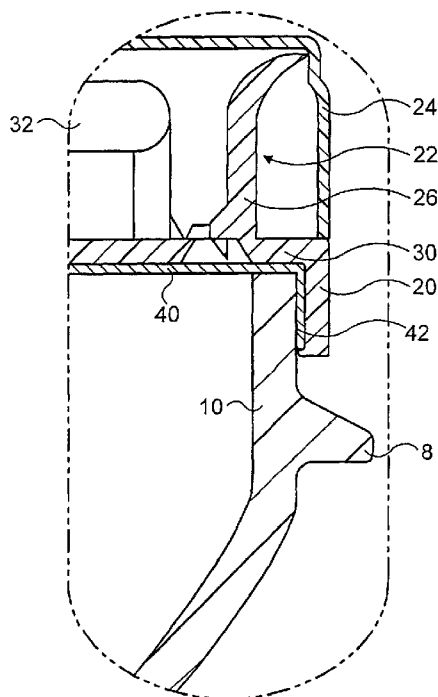
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(54) Title: CONTAINER CLOSURES



(57) Abstract: A closure for a container comprises a spout (22) containing a plastics coated foil (40) that is welded via one face to an inside flange (30) of the spout (22) and by means of a depending portion (42) on its opposite face to a side wall (10) of the container so that forces on the weld between foil portion (42) and the container when the closure is opened are in shear rather than in tension. The closure can be used with a PET bottle or with other types of plastics or plastics coated containers.

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