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(54) Title: METHOD OF AGGLOMERATING PRINTING INK AND FORMULATIONS FOR USE THEREIN (57) Abstract A method of de-inking non-impact printed paper comprises contacting repulped paper with a formulation comprised of a derivatized ethylene oxide/propylene oxide polymer and a petroleum hydrocarbon distillate. The process separates the ink from the paper and agglomerates the separated ink into particles of a size sufficient that they can be efficiently removed from the paper fibers.		

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