

Abstract

A Method for Resuming a Wire Sawing Process of a Workpiece after an Unplanned Interruption

The present invention relates to a method for resuming an interrupted process for sawing a workpiece into a multiplicity of wafers with a wire saw. By a special sequence of forward and backward movements of the sawing wire, formation of deep saw incisions in the surfaces of the sawn wafers is prevented.

Figs. 3a and 3b