

A medical syringe barrel and a manufacturing method for producing the same**ABSTRACT****Problem**

To provide a medical syringe barrel and a manufacturing method for producing the same which can be completed as a molded article by injection molding of a synthetic resin material without requiring post processing like polishing and can fill and administer a predetermined amount of the internal-use solution accurately.

Solution

A medical syringe barrel comprising a tubular barrel section for accommodating an internal-use solution in the interior thereof, an injection nozzle section formed at one end of the barrel section, and a flange section formed at an opening section on the other end of the barrel section to project radially outward, wherein the surface of the flange section has a recess portion, and a weld line which is potentially formed by injection molding is not formed in the internal-use solution filled section.

(Fig. 2)