Patent Claims:

1. Heavy-duty shackle (100), comprising:

- a shackle body (10) having two opposite end sections (11, 12) each with a through- opening (13, 14) for receiving a bolt (30) and having a central arc (15) extending between the end sections (11, 12);

- a bolt (30) insertable in the aligned through-openings (13, 14) and having a threaded portion (32) for a lock nut (40) at one end and a head (31) at the other end, the circumferential edge (33) of the head of which is not circular

at least one anti-rotation means (21, 22) which is arranged on the outside of at least one end section (I1, 12) and to which the circumferential edge (33) of the head is to be positively fastened,

characterized in that the through-openings (13, 14) are each directly surrounded by at least one recessed head receptacle (21, 22) which is formed recessed within a nut support surface (23, 24) and in which the non-circular circumferential edge (33) of the head is to be positively fixed in the head receptacle (21, 22).

wherein the receptacles for the bolt head (31) and the support surfaces (23) that surround the recesses for receiving the bolt head (31) are identical on both ends;

and wherein the head receptacle (21, 22) is countersunk into the outer surface of the respective end section (11, 12) and the nut support surface (23, 24) is formed around a countersink (21, 22) of the countersunk head receptacle, which is part of the outer surface of the respective end section (11, 12).

2. Heavy-duty shackle (100) as in claim 1, characterized in that the circumferential edge (33) of the head has a straight secant portion (33.I) and a circular arc portion (33.2) connecting the ends of the secant portion (33.1).

3. Heavy-duty shackle (100) as in Claim 1 or 2, characterized in that the outer contour of the circumferential edge (33) of the head and the inner contour (25, 26)

of recesses of each recessed head receptacle (21, 22) are identical and offset from one another by a gap width.

4. Heavy-duty shackle (100) as in one of claims 1 to 3, characterized in that the nut support surface (23, 24) is formed on a web or hump which is designed to be raised relative to the outer surface of the respective end section (11, 12).

5. Heavy-duty shackle (100) as in one of claims 1 to 3, characterized in that a plurality of separate nut support surfaces (23, 24) are formed, which are raised with respect to the outer surface of the respective end section (11, 12).