

**SINGLE PLY BATTERY LABEL INCLUDING
VARNISH WITH PATTERNED EDGES**

Abstract

5 A single ply label for use as a battery label. The invention includes a polymeric film that
has an ink layer or metallized outer surface that may include applied print graphics. A cured
varnish is applied as the outermost layer adapted to form a continuous protective surface over the
battery. The varnish on the label edges that shrink over the rims of the battery has a geometric
10 pattern to accommodate the greater shrinkage of the film and still provide a substantially
continuous surface of varnish protectant.

This Sheet Has Been Replaced

