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SHAVING HEAD AND PROCESS FOR PEELING OF CYLINDERS,  
CYLINDER TUBES AND THE LIKE

ABSTRACT OF THE DISCLOSURE

In order to eliminate errors in roundness and the occurrence of helical waves, a skiving head is provided with at least three skiving blades arranged in a radially displaceable manner in the skiving head. With this skiving head, both the requirement for self-centering of the skiving blade set as well as the requirement for circular skiving geometry with consistent cutting depth are fulfilled.

FIG. 1