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(54) Title: PAPER STRUCTURES HAVING AT LEAST THREE REGIONS INCLUDING DECORATIVE INDICIA COMPRISING LOW BASIS WEIGHT REGIONS

(57) Abstract

A paper web and method of making the paper web are disclosed. The paper web includes at least three regions disposed in a non random, repeating pattern. The three regions are distinguishable from each other by at least one property selected from the group consisting of basis weight, density, and fiber composition. The paper web has a relatively high basis weight background portion (100) and decorative indicia (200). The decorative indicia (200) comprises one or more relatively low basis weight regions (220).

