[0064]
[Table 1]

Table 1		Unit	Example								Comparative Example
			1	2	3	4	5	6	7	8	1
Fiber cross-section observation results	Number of hollow portions	count	2	3	4	5	4	4	4	4	1
	Number of hollow portions other than the largest hollow portion	count	1	2	3	4	3	3	3	3	0
	Shortest distance between outer edges of hollow portions adjacent to each other	μm	17	17	17	17	31	2	17	17	–
	Area ratio S_M of the largest hollow portion	%	30	30	30	30	5	50	30	30	30
	Total area ratio S_O of other hollow portions	%	1.3	1.3	1.3	1.3	0.2	2.2	7.5	0.7	–
	Area ratio of other hollow portions (per portion)	%	1.3	0.7	0.4	0.3	0.1	0.7	2.5	0.2	–
	S_M/S_O	-	23	23	23	23	23	23	4	41	–
	Length L_M of the outer edge of the largest hollow portion	μm	140	140	140	140	55	180	140	140	140
	Total length L_O of outer edges of other hollow portions	μm	37	41	50	58	20	65	120	36	–
	L_M/L_O	-	3.8	3.4	2.8	2.4	2.8	2.8	1.2	3.9	–
Properties	Volume	cc/g	9	9	9	9	8	10	9	9	9
	Glossiness (half-width)	-	6.3	6.3	6.0	6.0	6.2	5.8	5.8	6.5	6.7
	Appearance	-	B	B	A	A	B	A	A	C	C
	Structural retention rate of cross-sectional structure	%	98	98	97	97	99	95	95	98	99
Manufacturing Conditions	Number of nozzle holes	-	1	2	3	4	3	3	3	3	3
	Extrusion speed	kg/h	11	13	15	17	18	11	7	19	21