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METHOD AND DEVICE FOR PRODUCING A MULTICORE CABLE

ABSTRACT

In a method for producing a multicore cable, in particular a ribbon cable, the conductors of the conductor bundle are clamped in two bundle regions which are spaced apart from one another with the conductor sections situated in the bundle regions being oriented in parallel, and the conductor sections of the conductor bundle which are located between the clamping points are tautened by increasing the distance between the clamping points, in a manner which is advantageous in terms of production in order to provide a high-quality, highly flexible multicore cable for universal cable guidance. The tautened conductor sections are encapsulated with a highly elastic plastic which can be processed in a casting method, to which end the tautened conductor sections are passed through a casting space in a bipartite mold.