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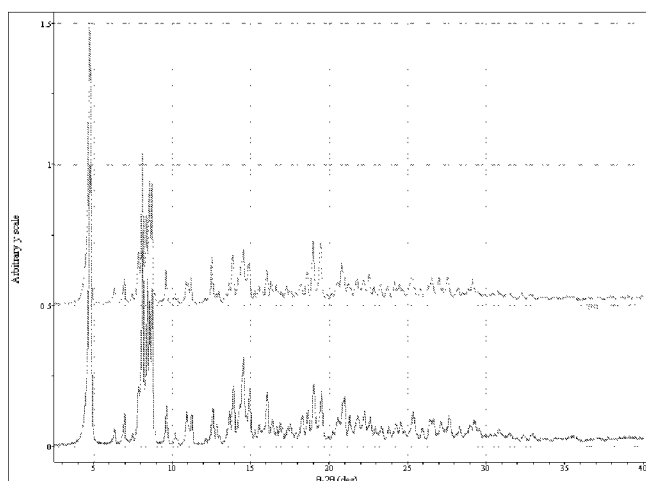
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[Continued on next page]

(54) Title: FORMS OF RIFAXIMIN AND USES THEREOF

Figure 1. Representative XRPD patterns of rifaximin Form μ .

(57) Abstract: Embodiments relate to Rifaximin polymorphic, salt, and hydrate forms, methods of producing polymorphic forms and to their use in medicinal preparations and to therapeutic methods using them.



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