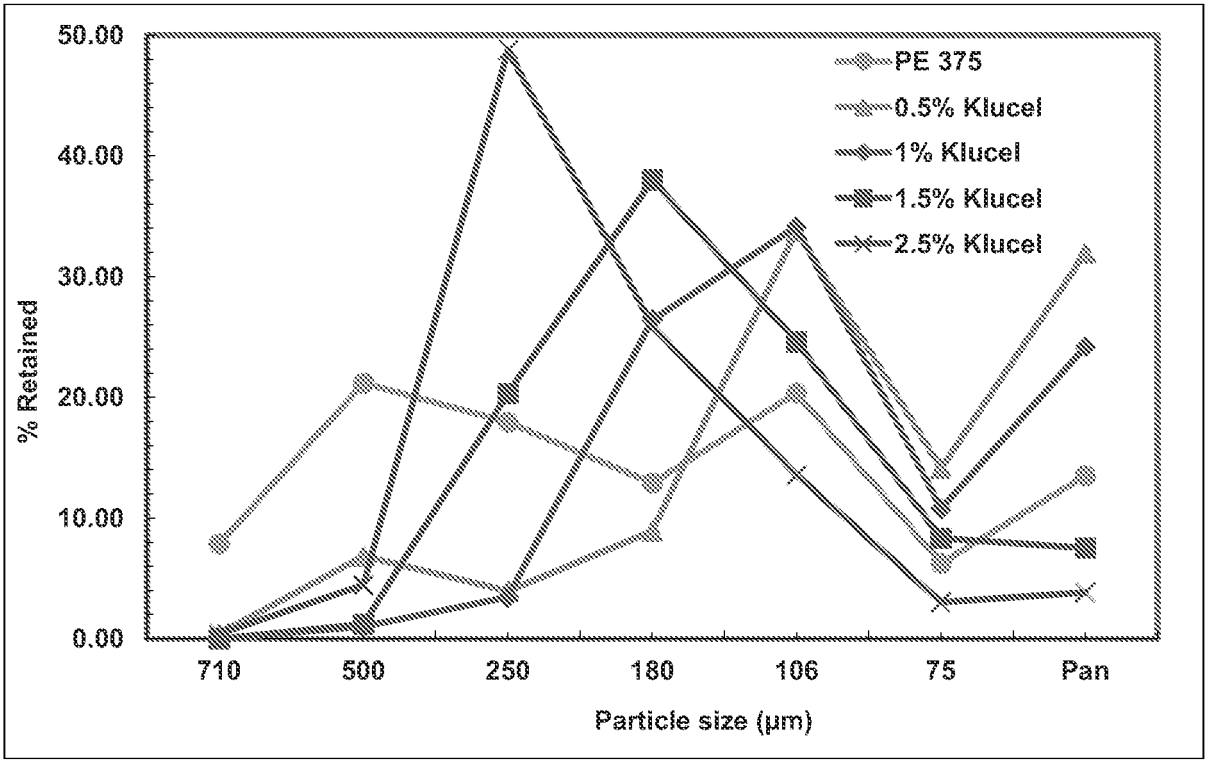

50.00
40.00
30.00
20.00
10.00
0.00
% Retained
710
500
250
180
106
75
Pan
Particle size (µm)
PE 375
0.5% Klucel
1% Klucel
1.5% Klucel
2.5% Klucel

FIG. 1

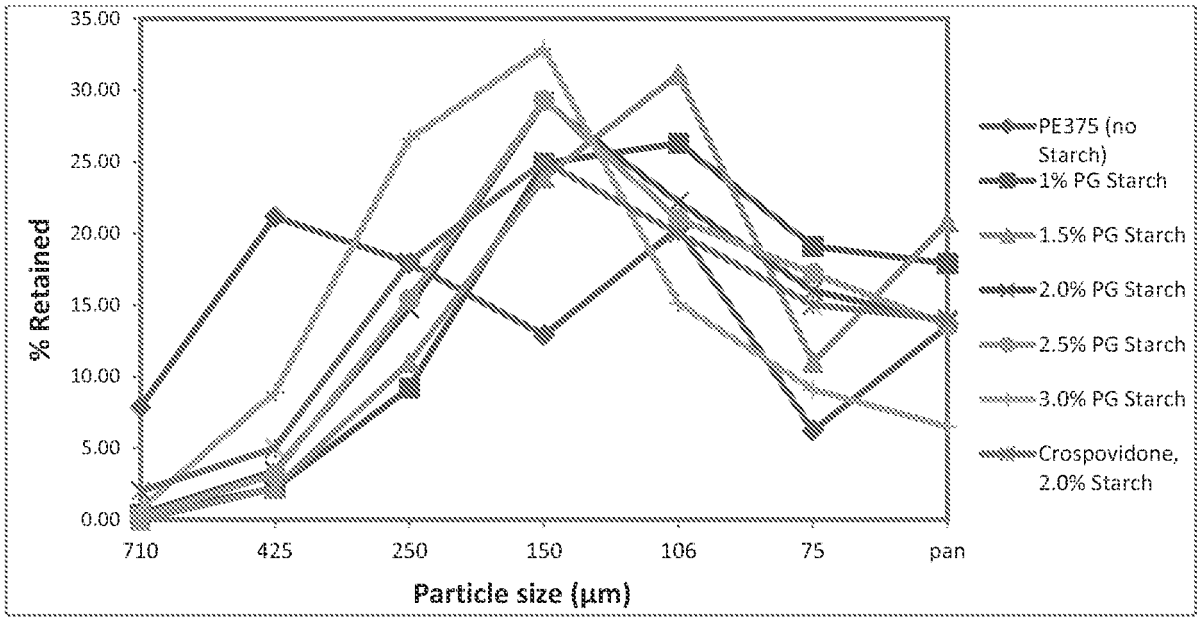

35.00
30.00
25.00
20.00
15.00
10.00
5.00
0.00
% Retained
710
425
250
150
106
75
pan
Particle size (µm)
PE375 (no Starch)
1% PG Starch
1.5% PG Starch
2.0% PG Starch
2.5% PG Starch
3.0% PG Starch
Crospovidone, 2.0% Starch

FIG. 2

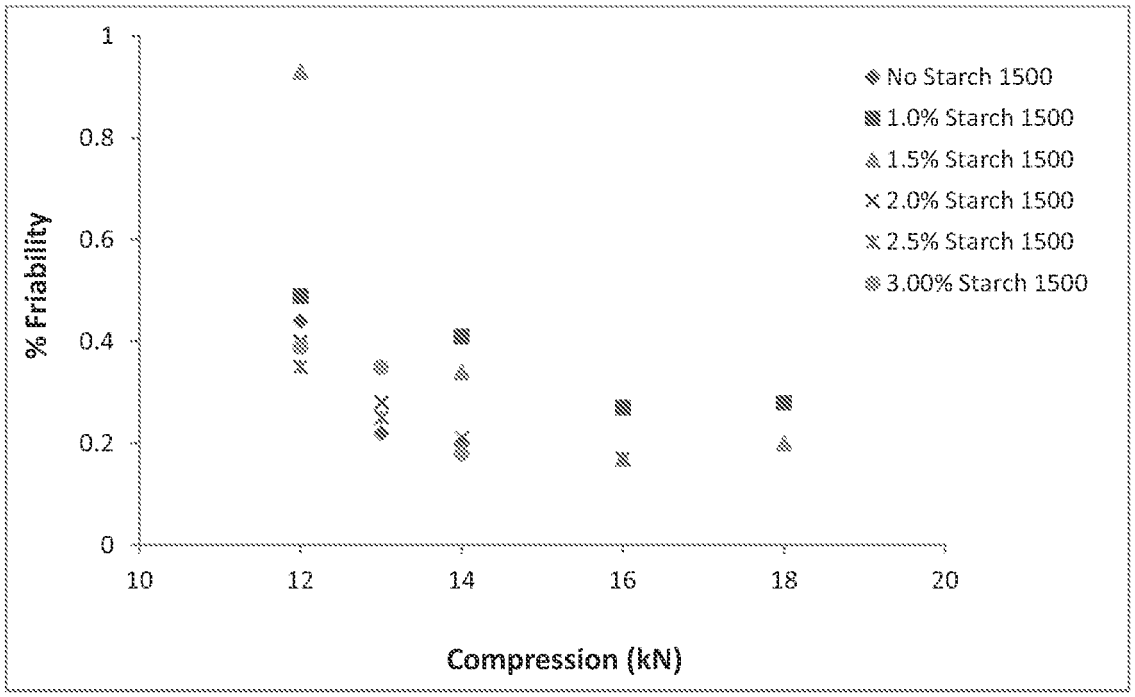

% Friability
Compression (kN)
No Starch 1500
1.0% Starch 1500
1.5% Starch 1500
2.0% Starch 1500
2.5% Starch 1500
3.00% Starch 1500
0
0.2
0.4
0.6
0.8
1
10
12
14
16
18
20

FIG. 3

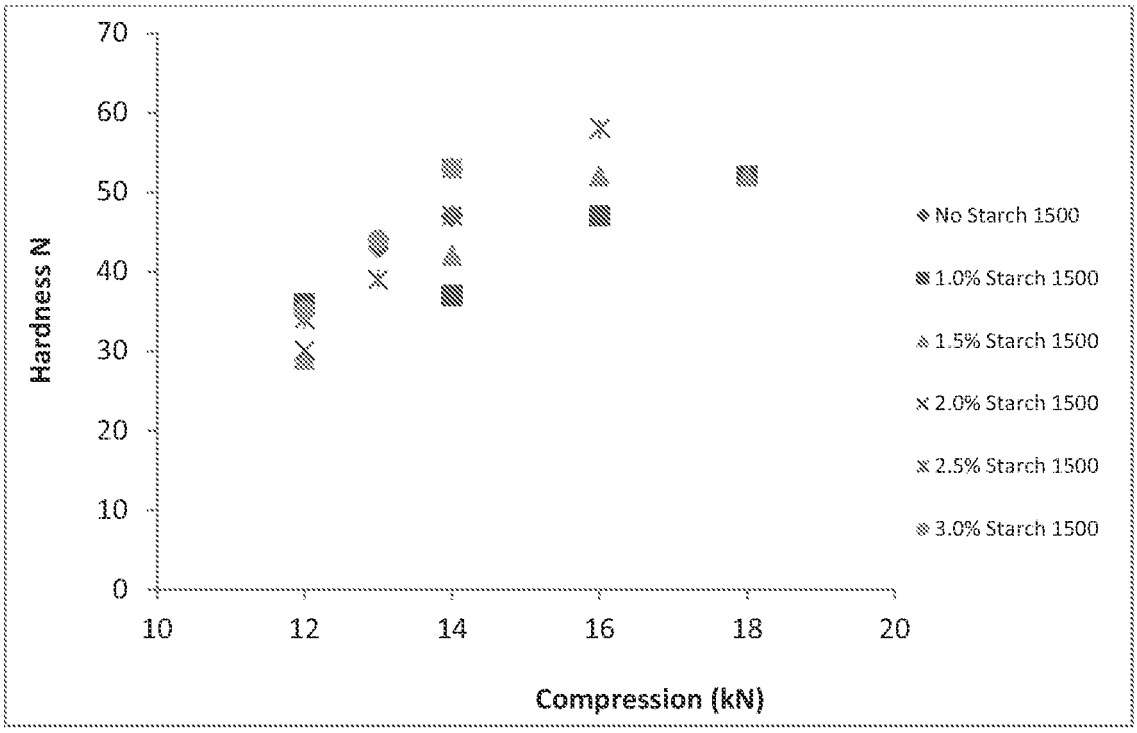

70
60
50
40
30
20
10
0
Hardness N
10
12
14
16
18
20
Compression (kN)
No Starch 1500
1.0% Starch 1500
1.5% Starch 1500
2.0% Starch 1500
2.5% Starch 1500
3.0% Starch 1500

FIG. 4

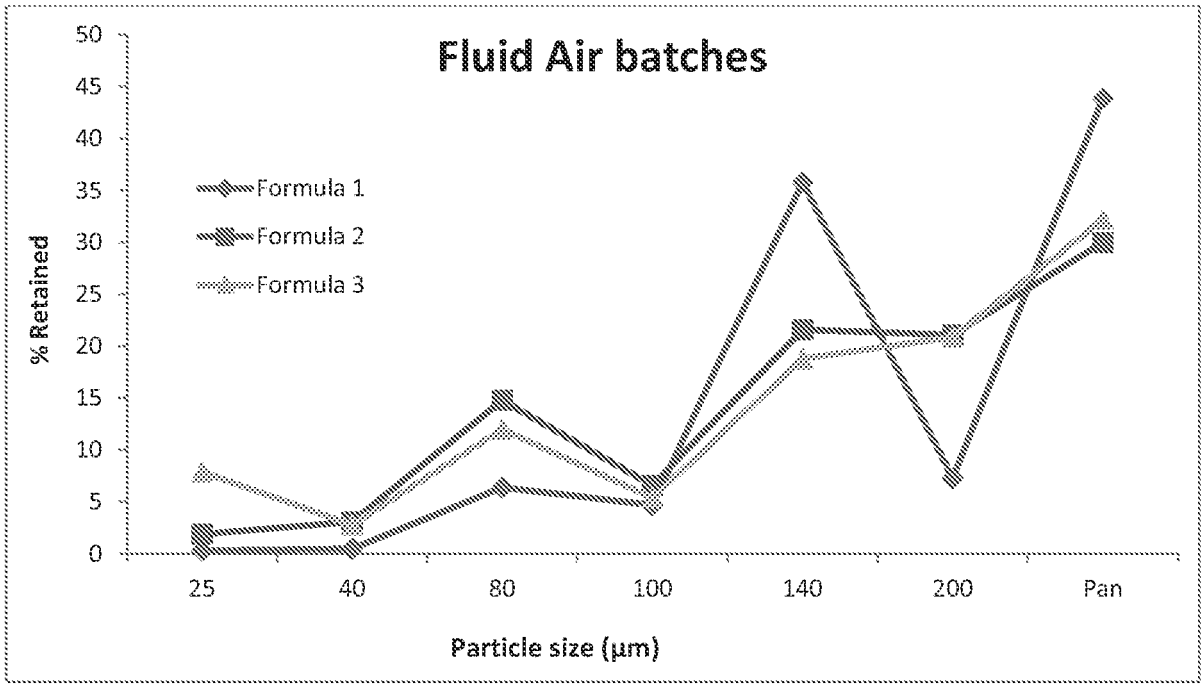

Fluid Air batches
% Retained
50
45
40
35
30
25
20
15
10
5
0
Formula 1
Formula 2
Formula 3
25
40
80
100
140
200
Pan
Particle size (µm)

FIG. 5

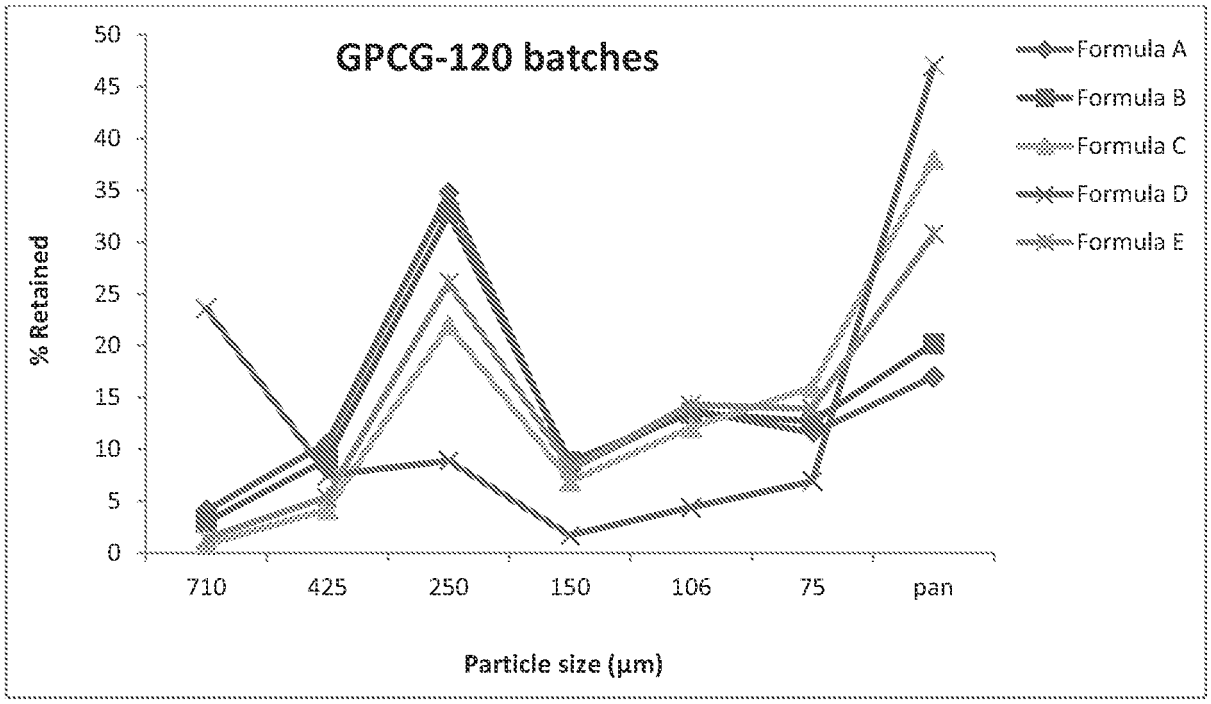

GPCG-120 batches
% Retained
50
45
40
35
30
25
20
15
10
5
0
710
425
250
150
106
75
pan
Particle size (µm)
Formula A
Formula B
Formula C
Formula D
Formula E

FIG. 6