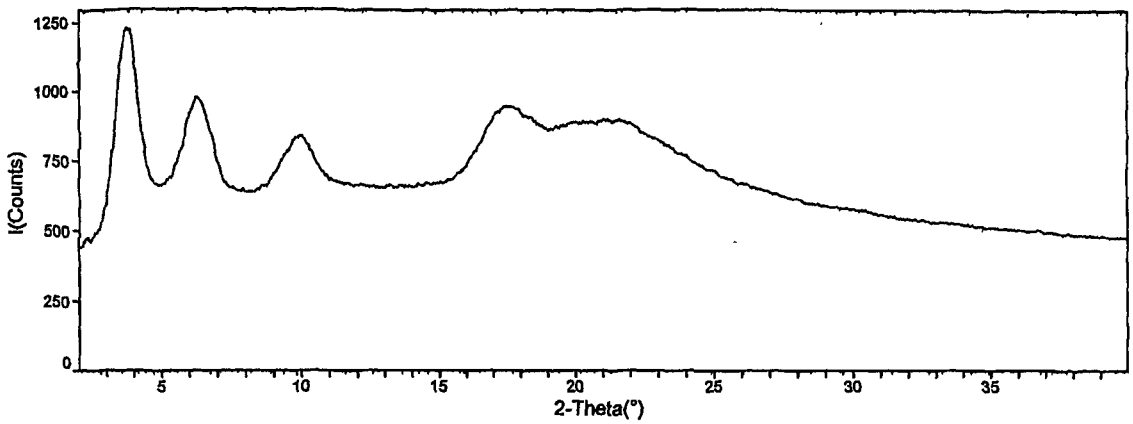


Figure 1

TGA

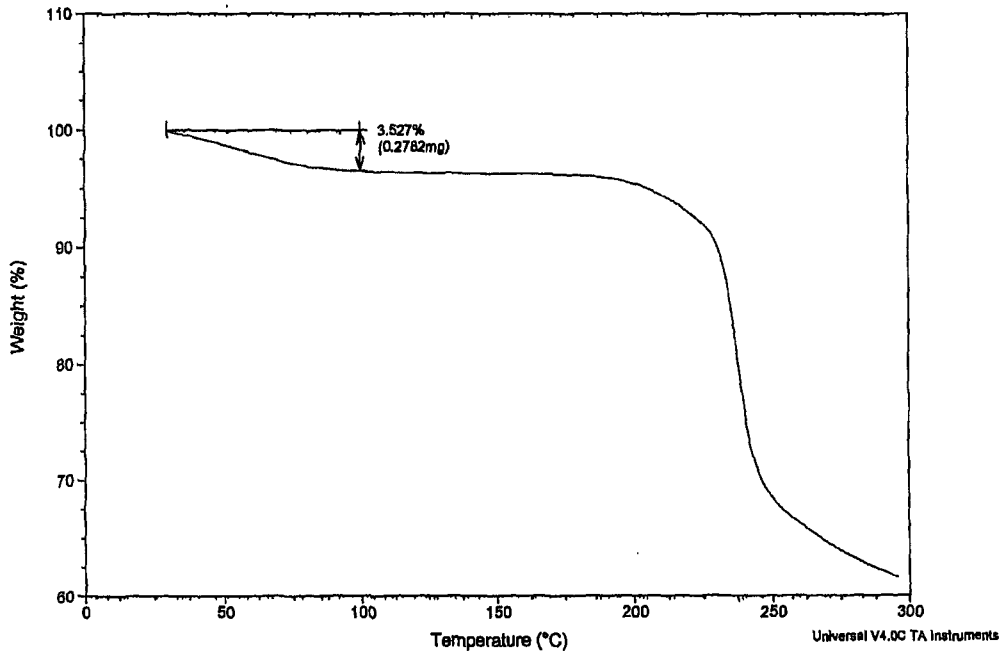


Figure 2

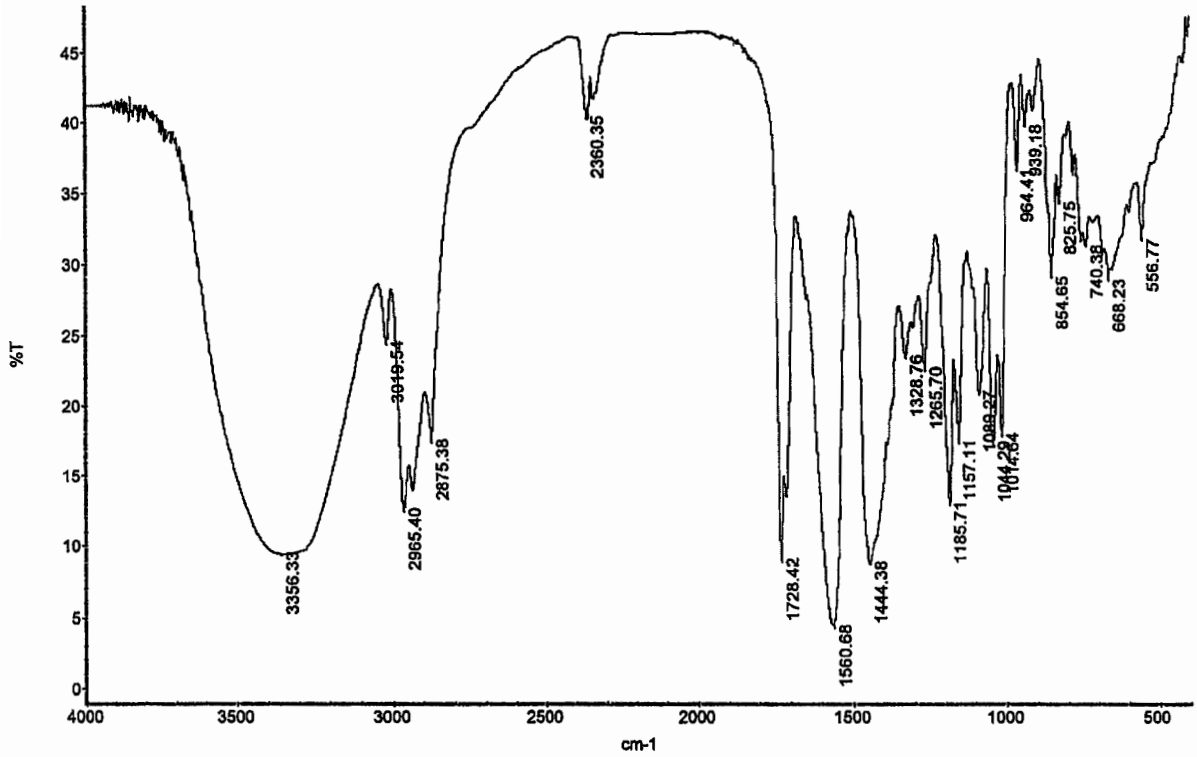


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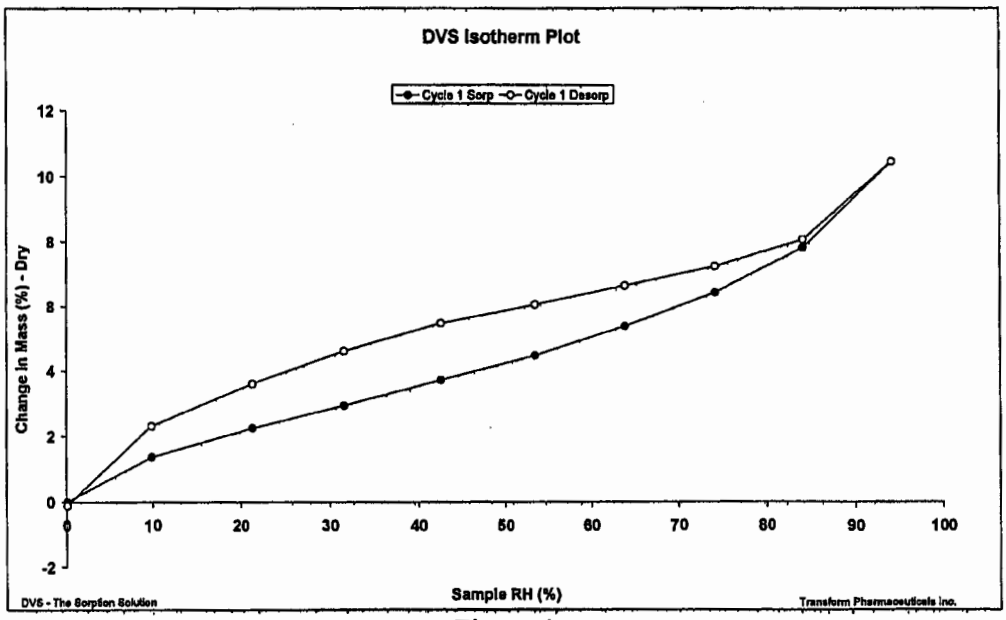


Figure 4

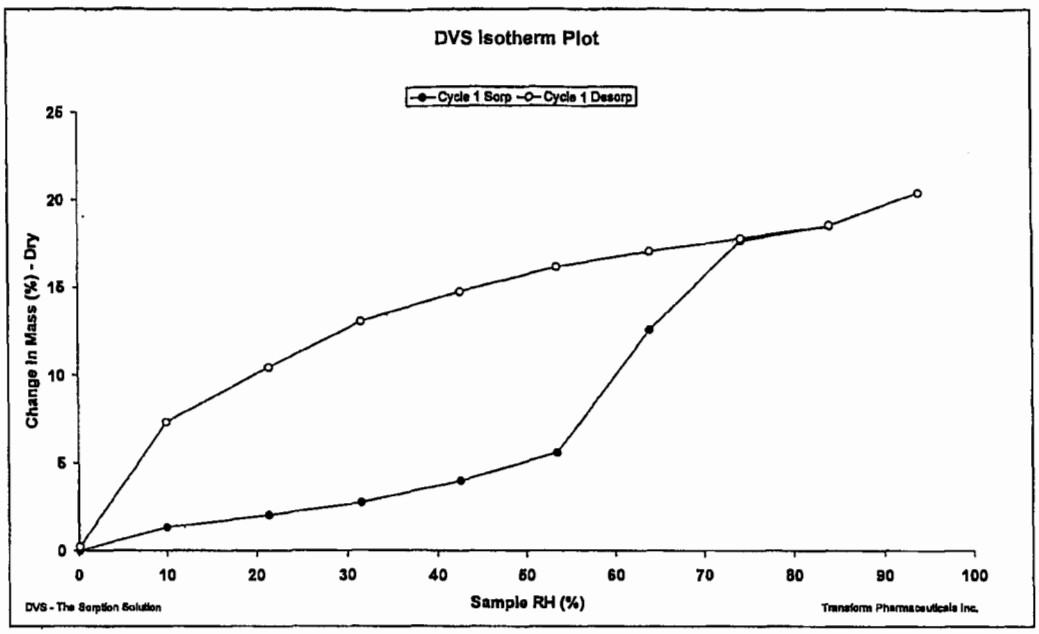


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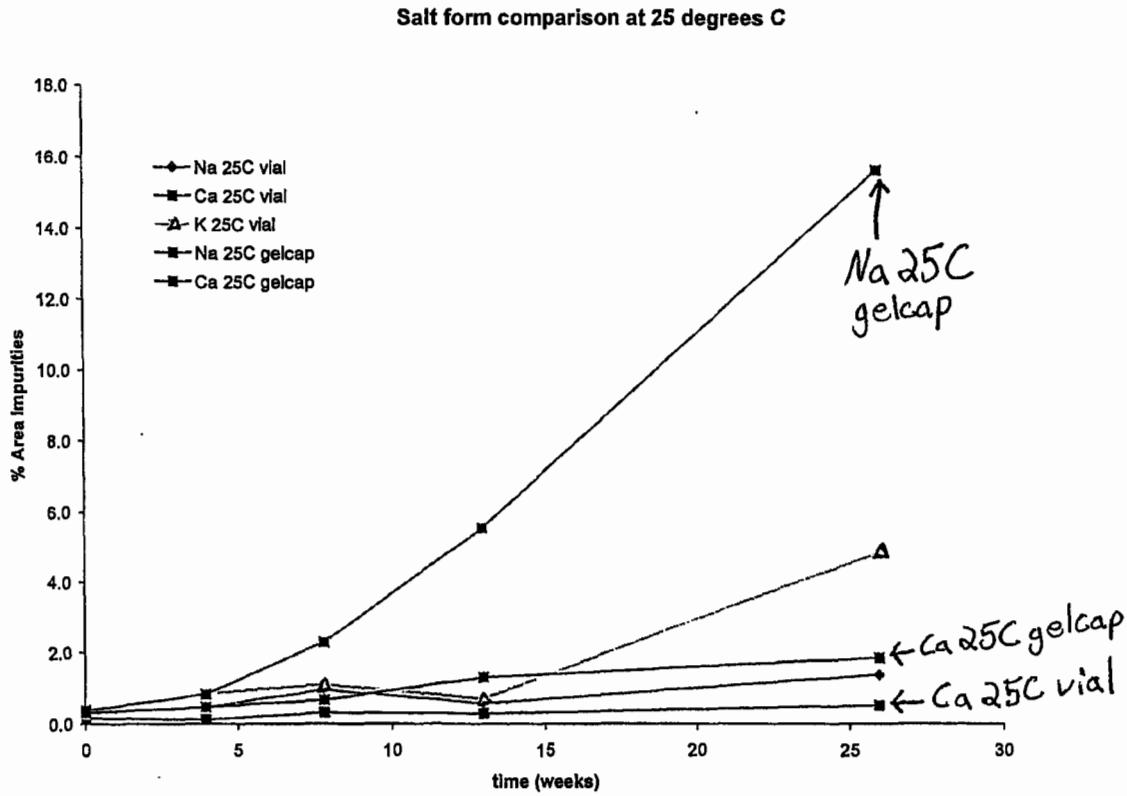


Figure 6

Salt form comparison at 40 and 60 degrees C

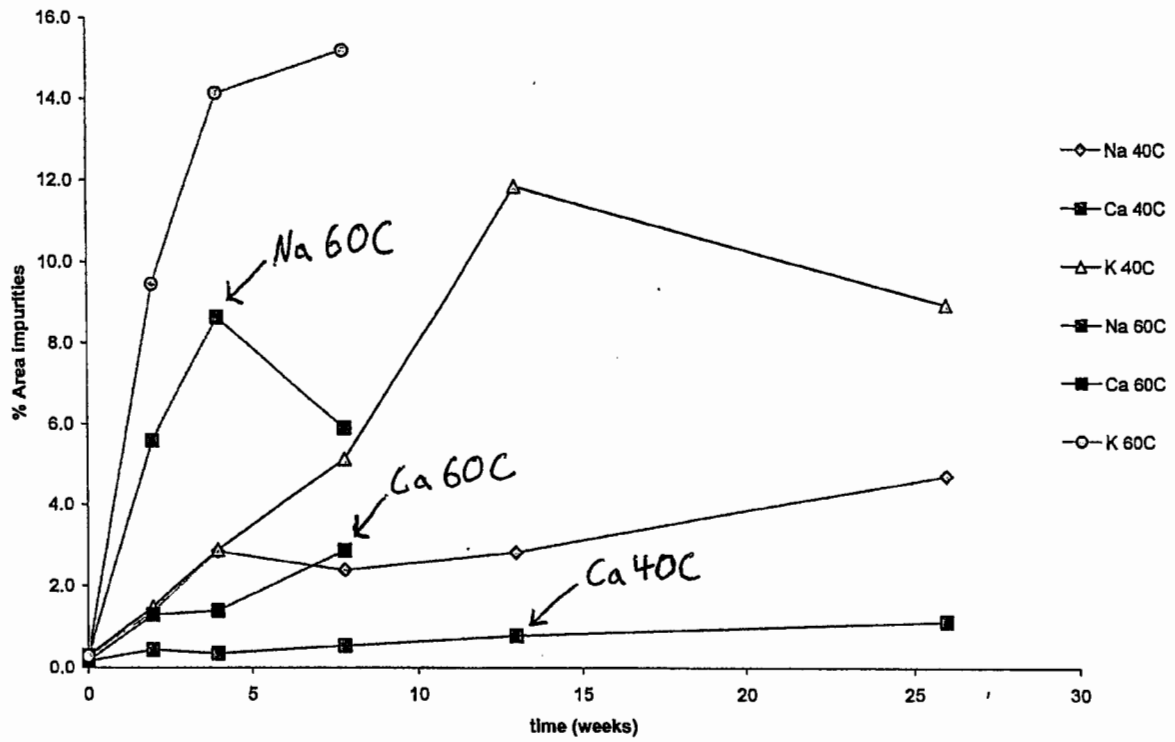


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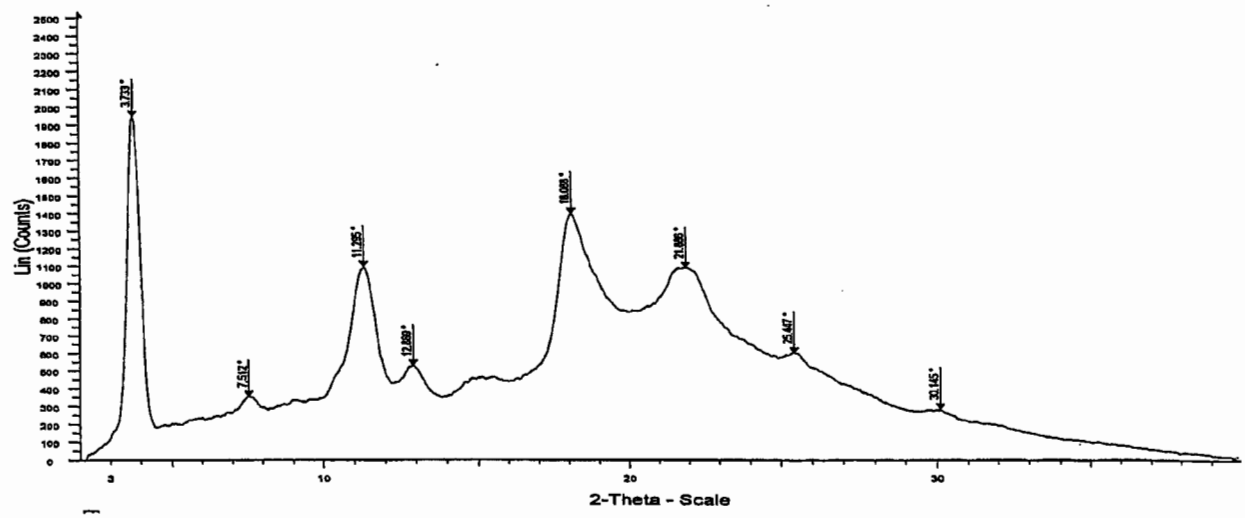


Figure 8

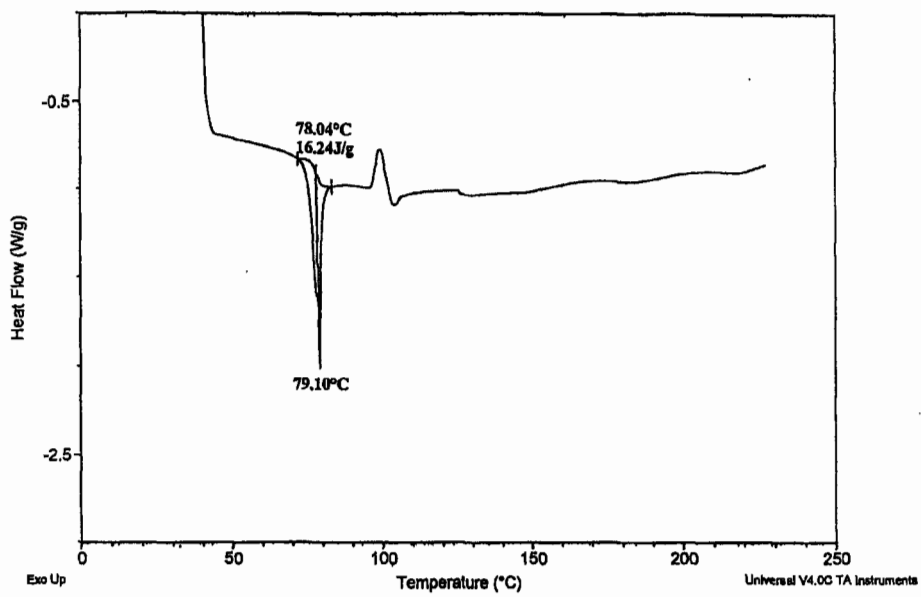


Figure 9

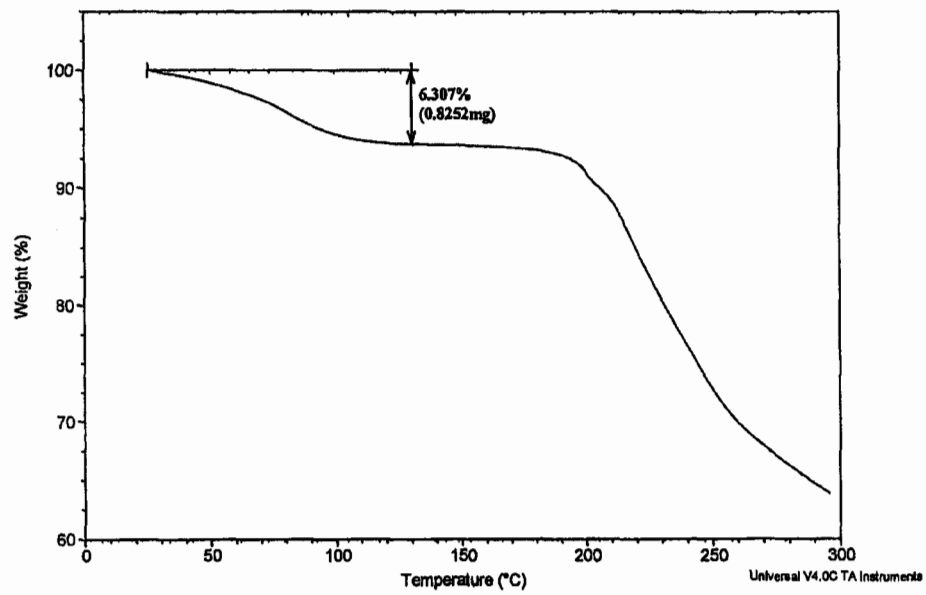


Figure 10

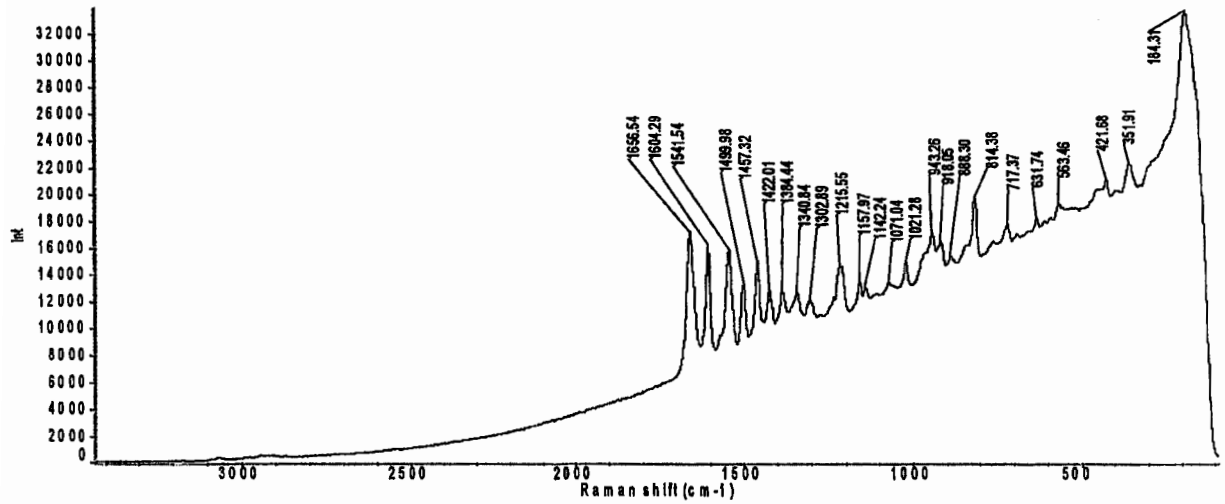


Figure 11

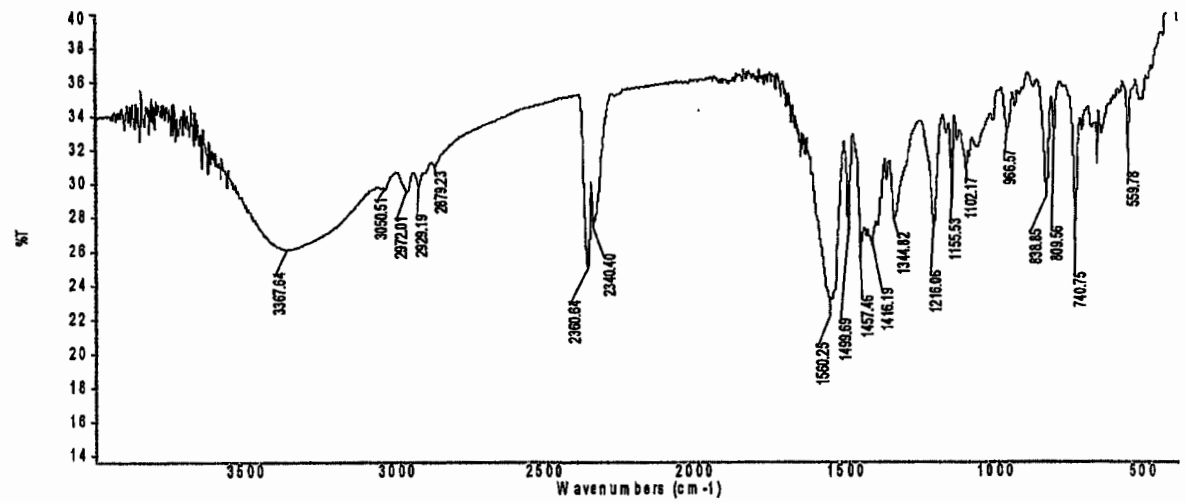


Figure 12

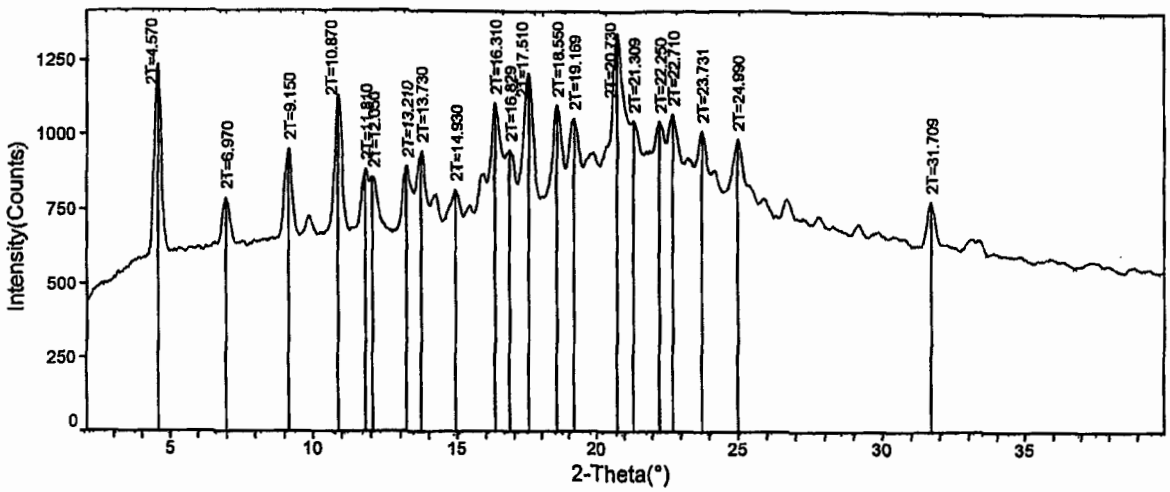


Figure 13

DSC

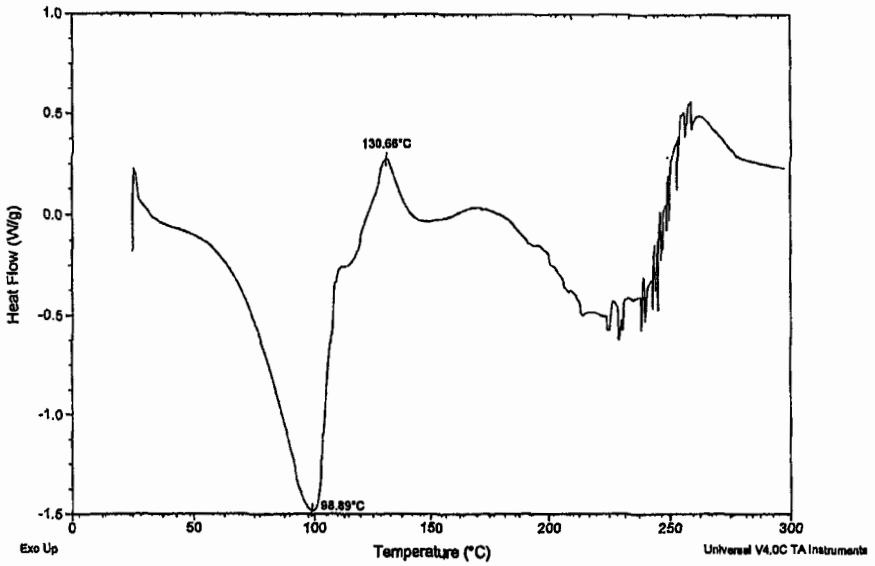


Figure 14

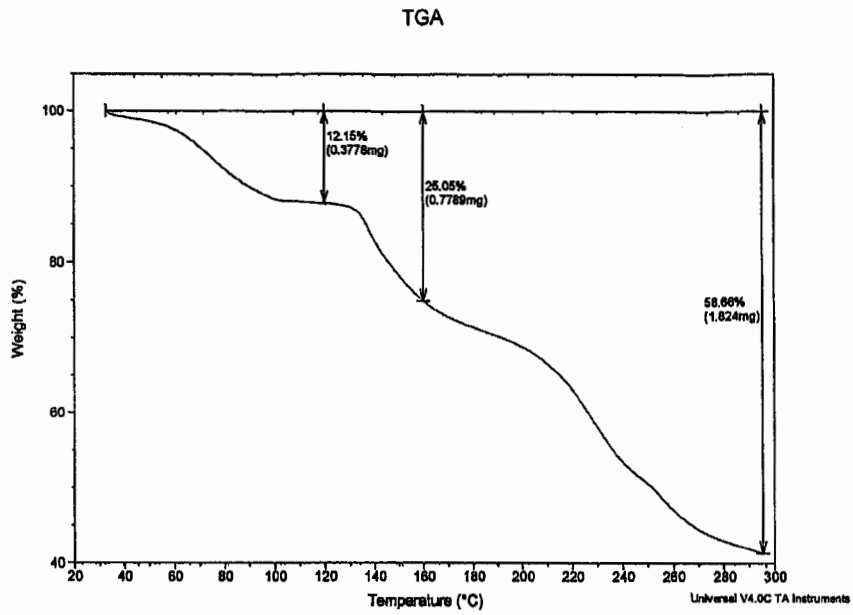


Figure 15

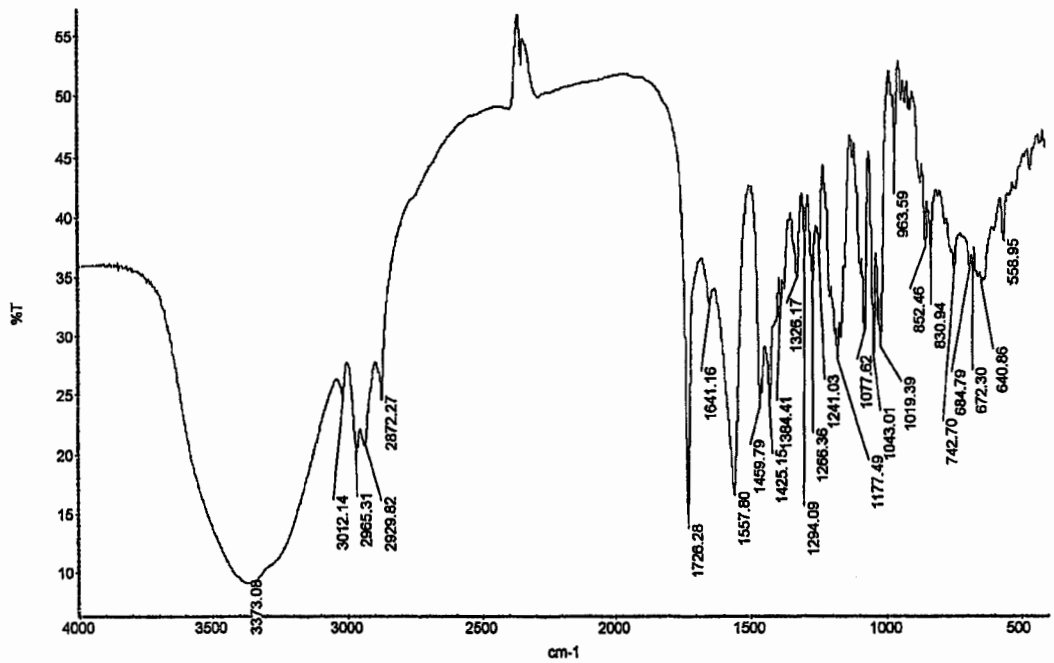


Figure 16

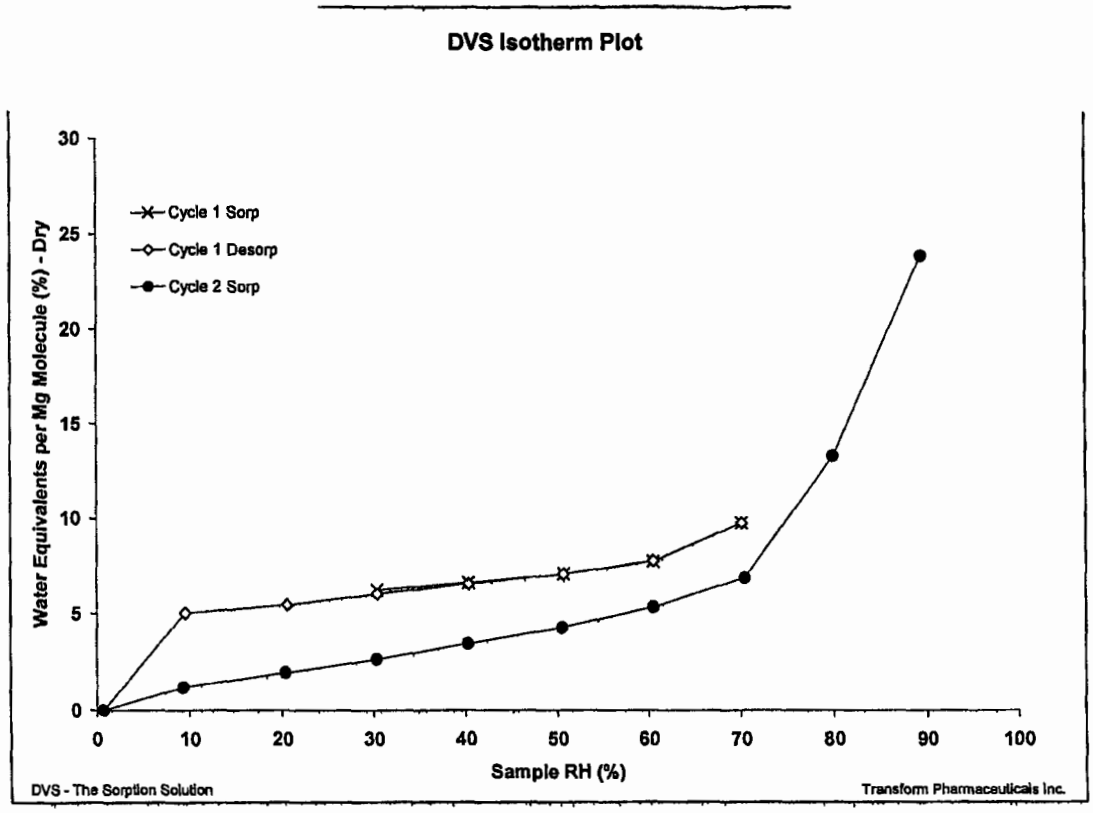


Figure 17

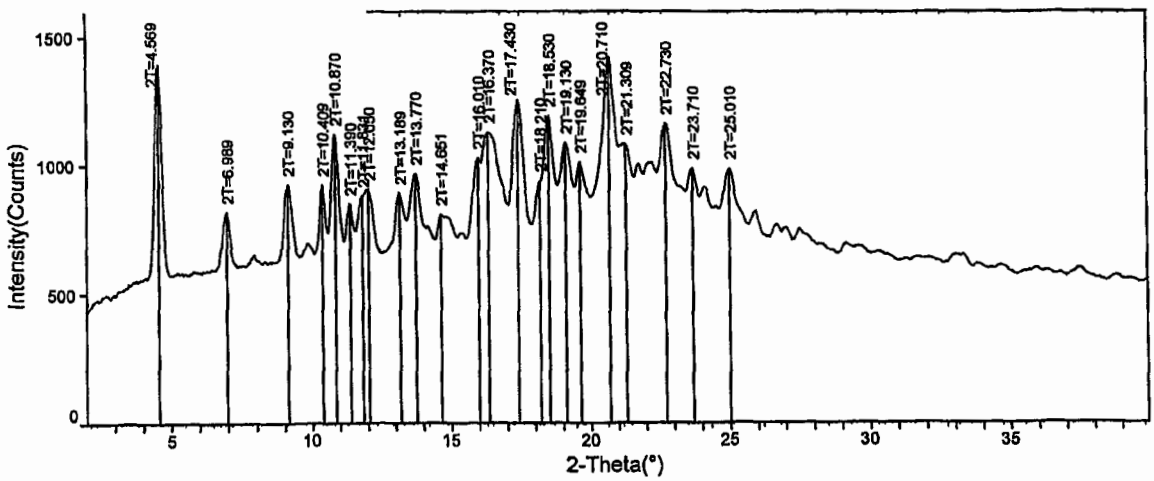


Figure 18

DSC

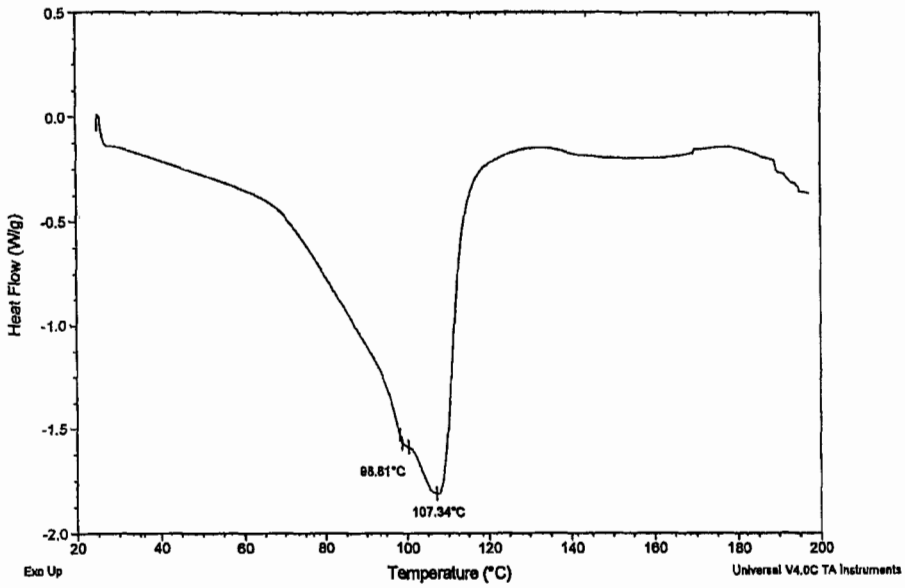


Figure 19

TGA

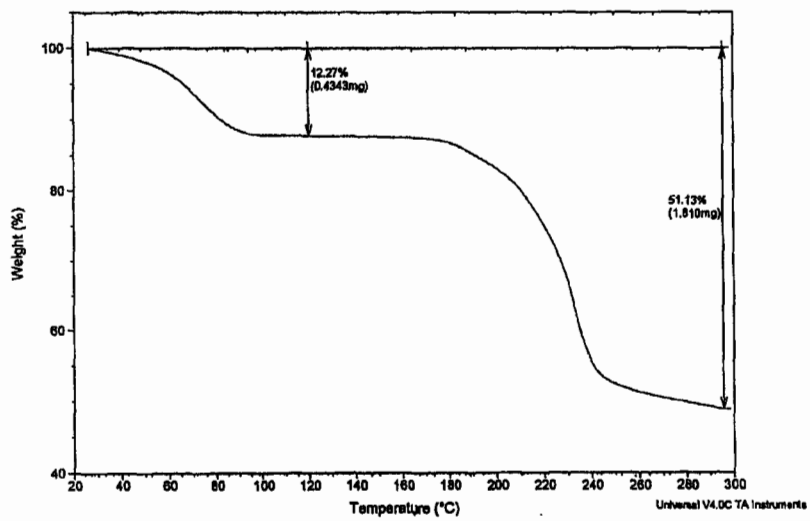


Figure 20

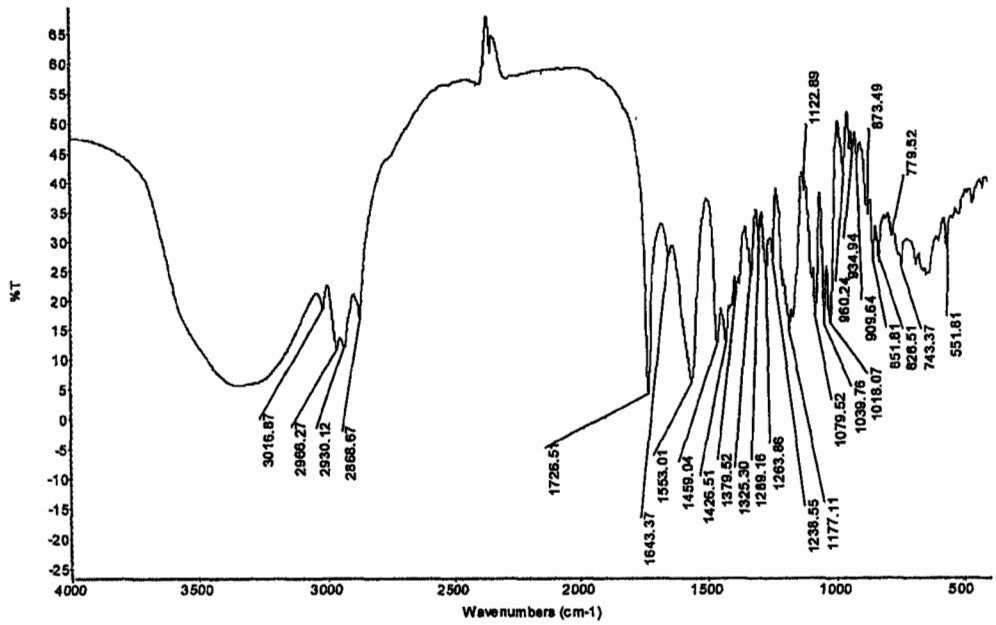


Figure 21

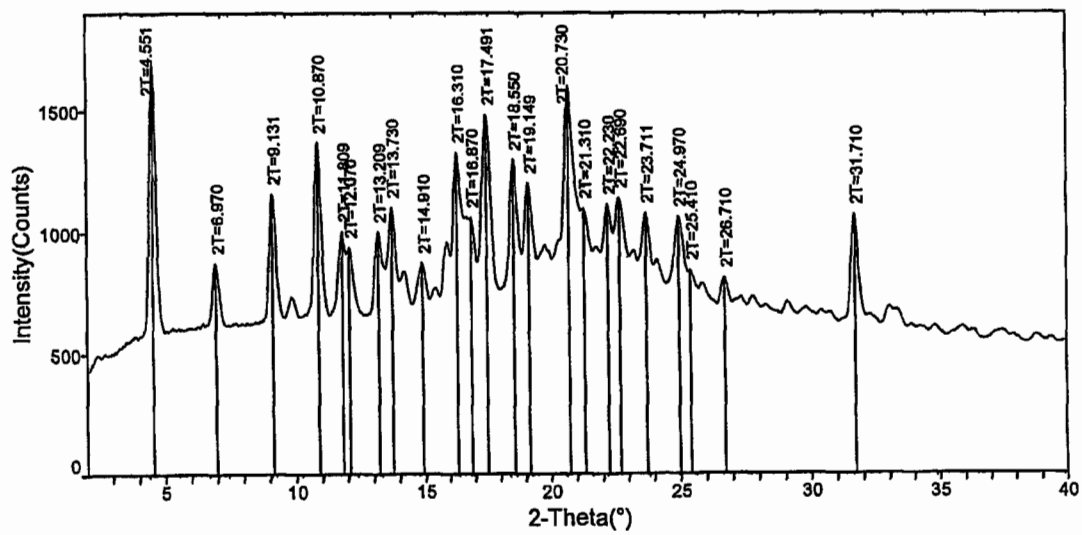


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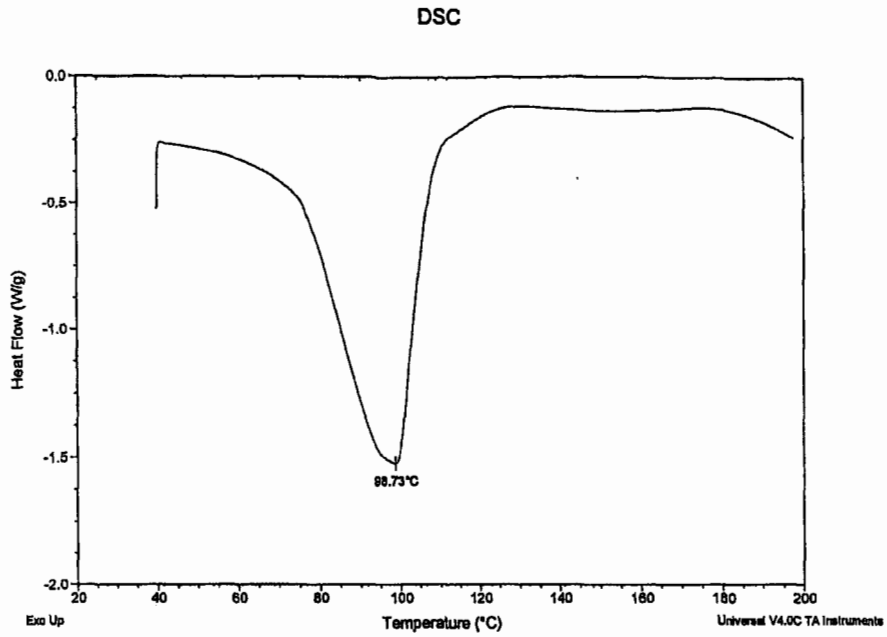


Figure 23

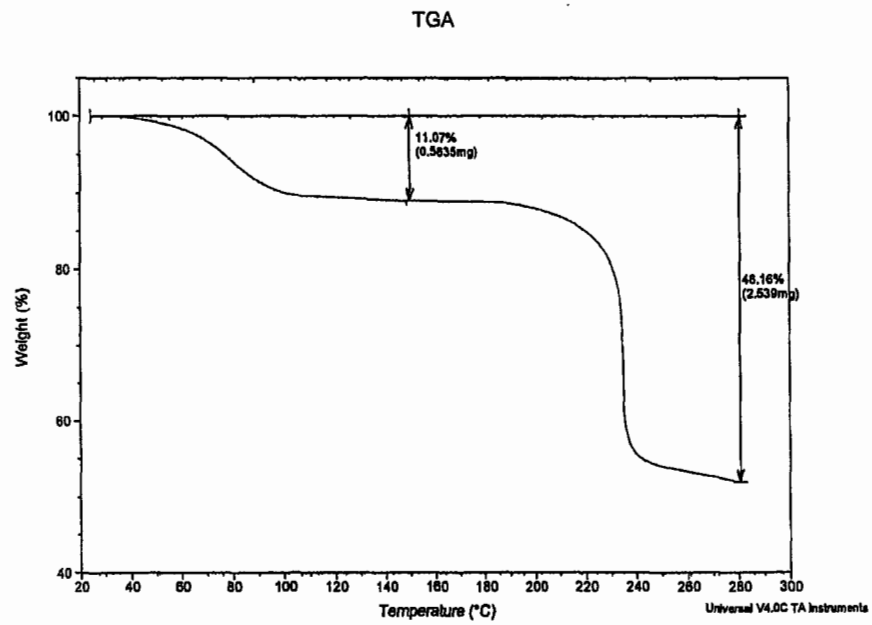


Figure 24

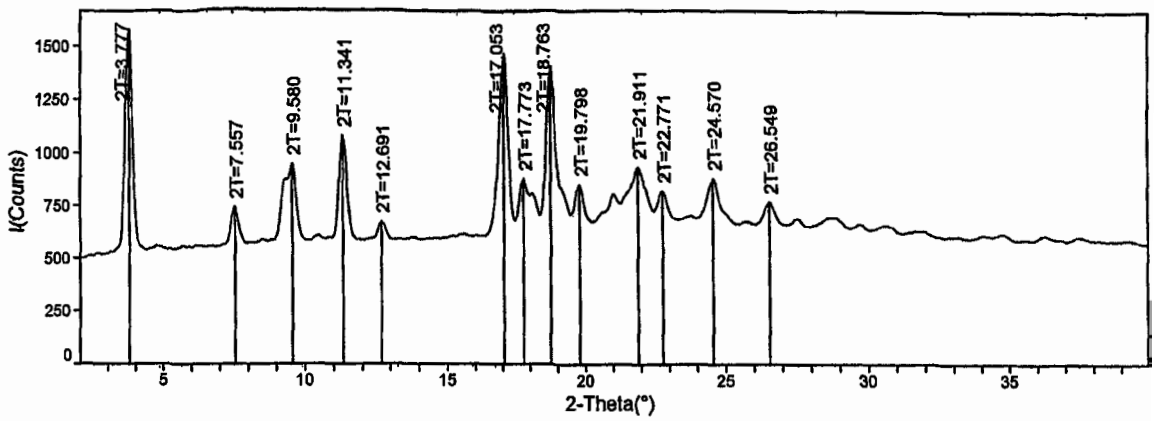


Figure 25

DSC

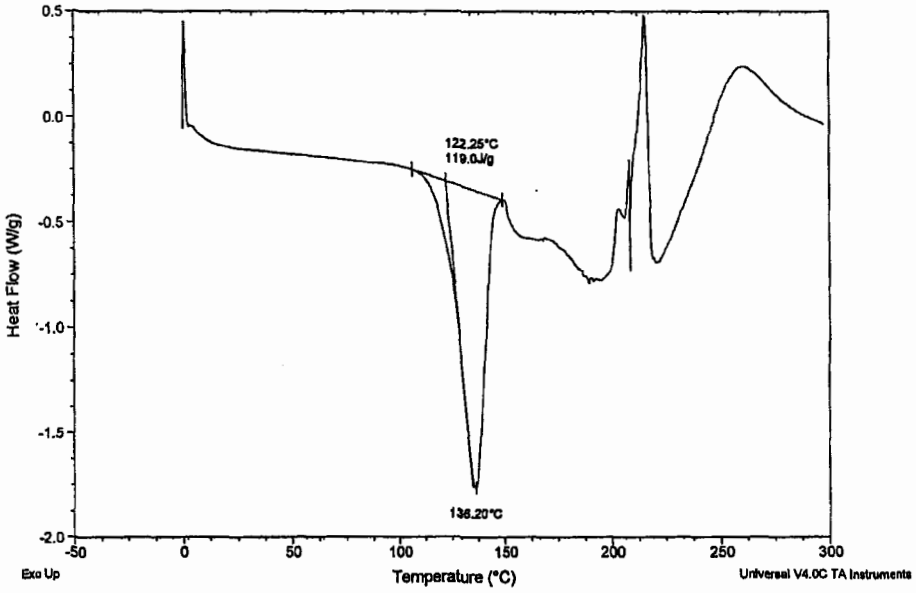


Figure 26

TGA

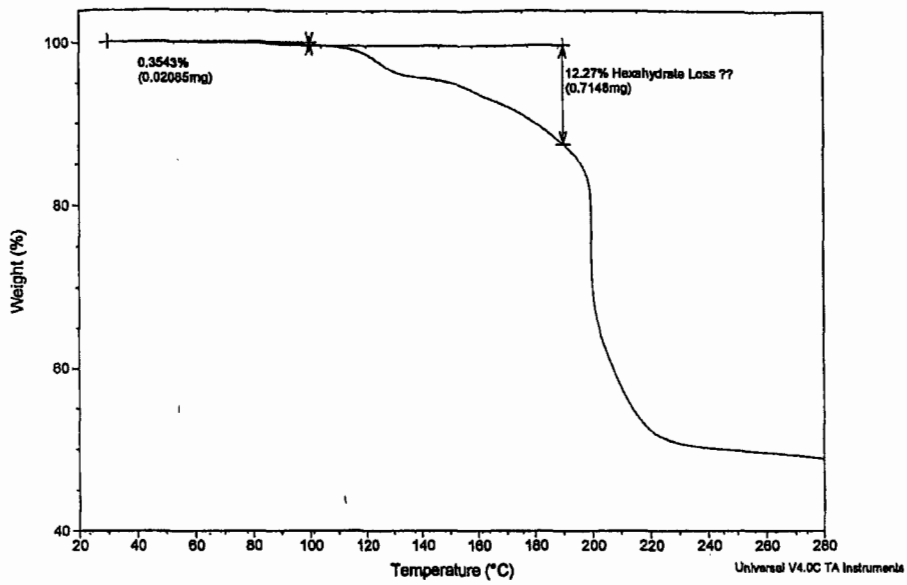


Figure 27

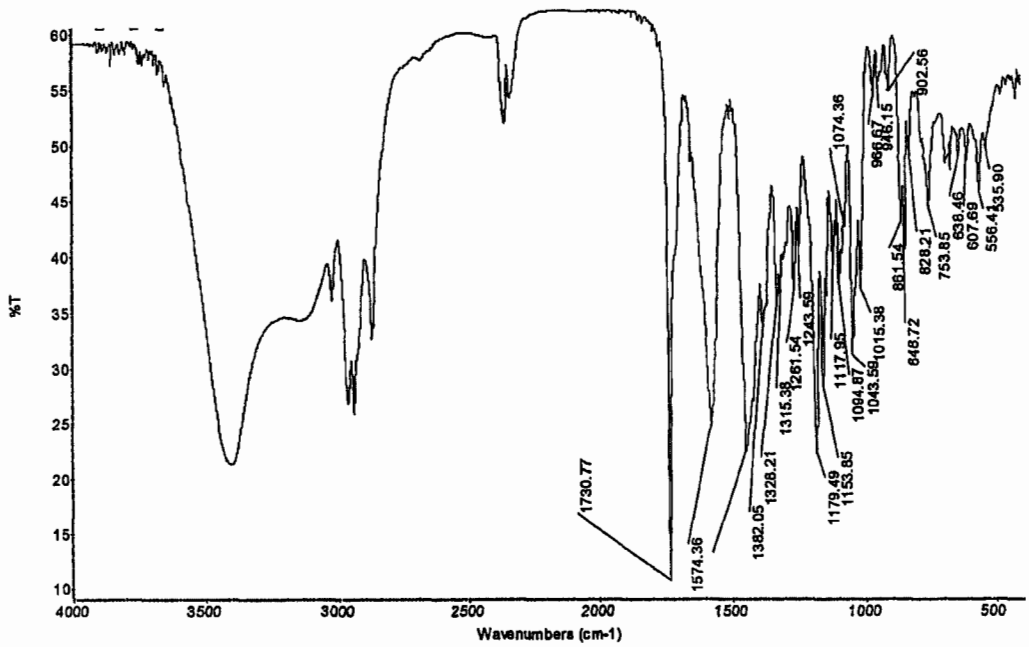


Figure 28

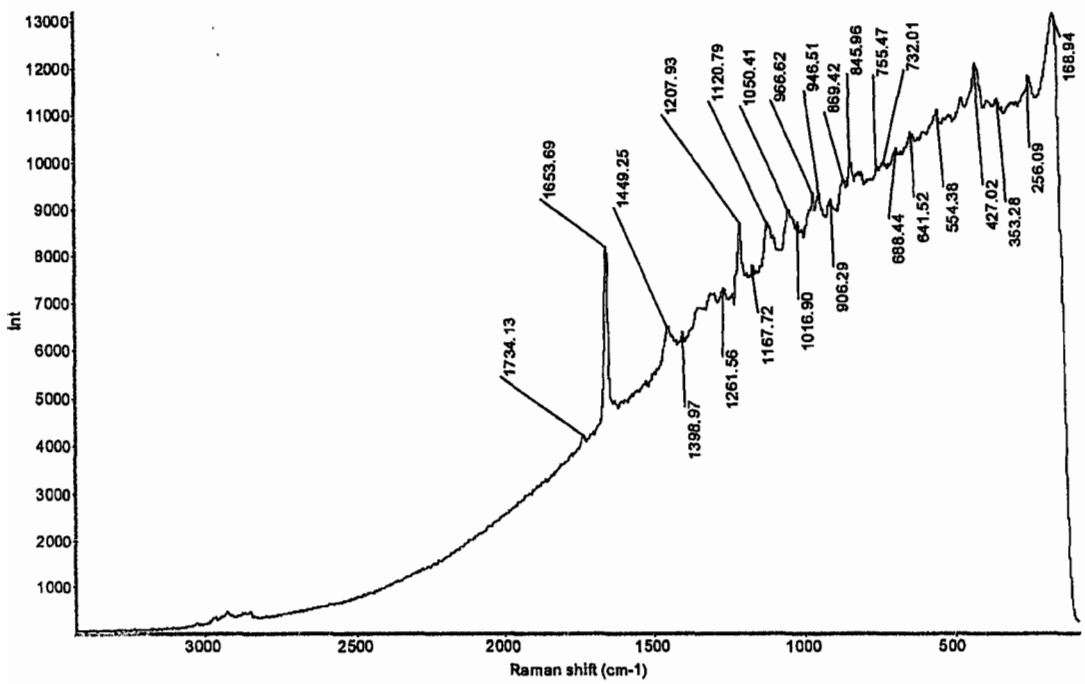


Figure 29

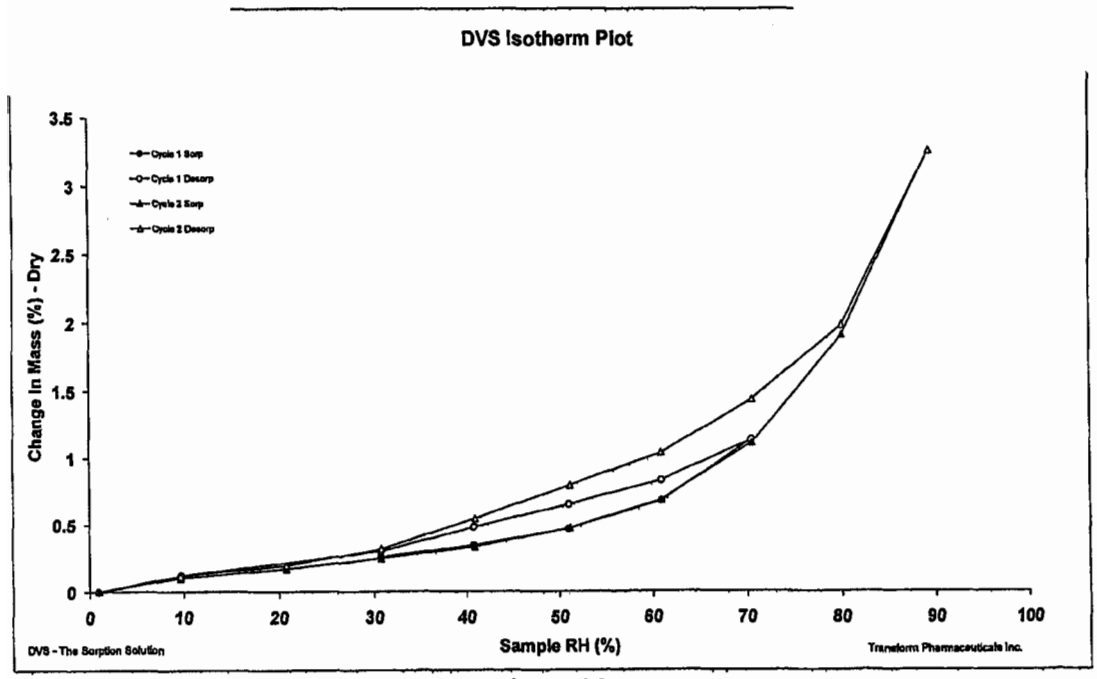


Figure 30

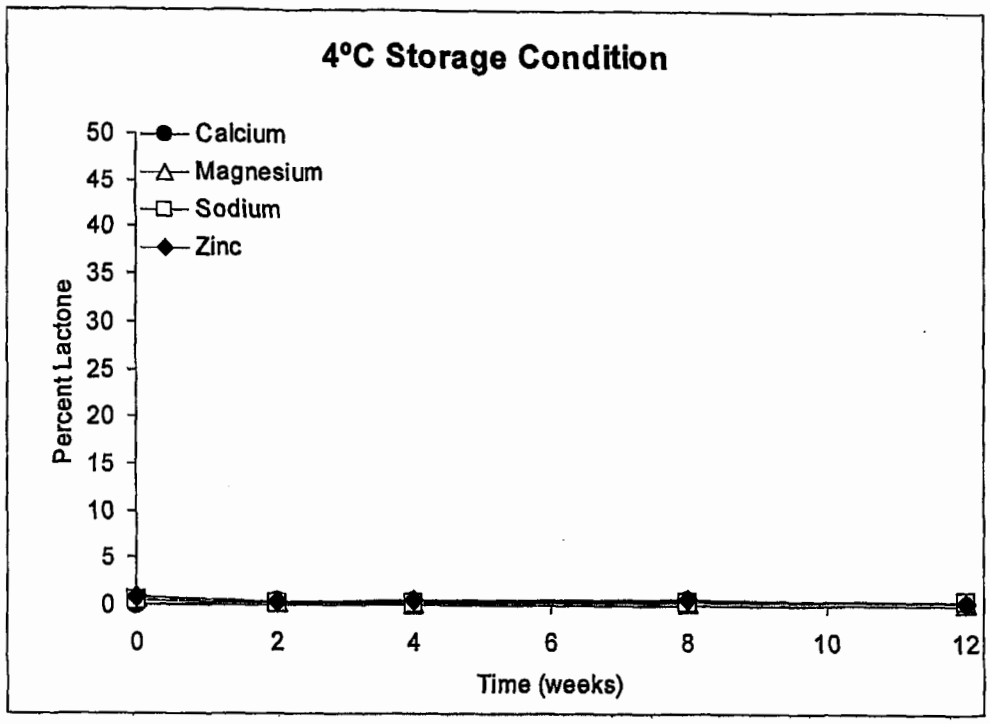


Figure 31

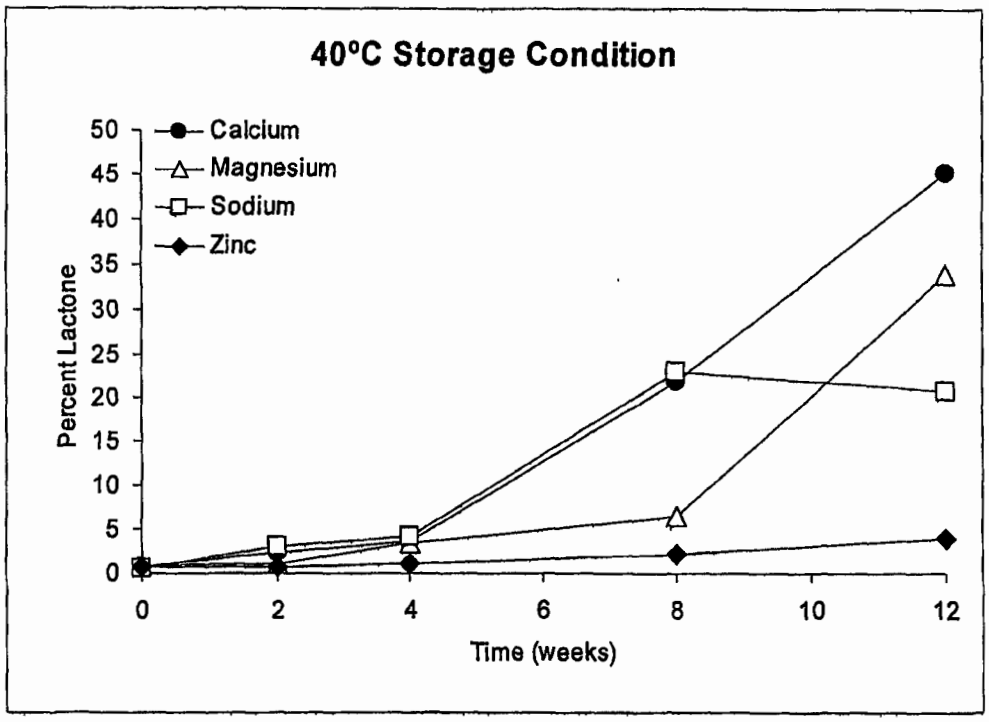


Figure 32

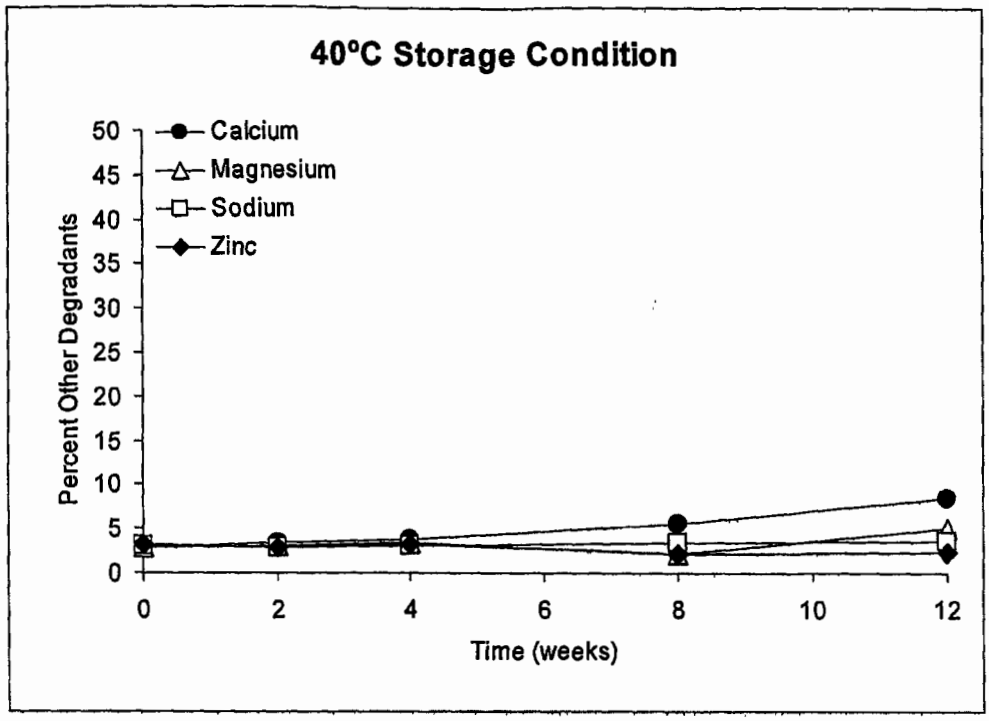

40°C Storage Condition
Calcium
Magnesium
Sodium
Zinc
Percent Other Degradants
50
45
40
35
30
25
20
15
10
5
0
0
2
4
6
8
10
12
Time (weeks)

Figure 33