

IMPROVED MIXTURES CONTAINING COCOA

Description

The present invention relates to improved granulated or powdered cocoa-containing mixtures, in particular for use as instant cocoa beverage powders, containing at least one cocoa component, at least one, preferably several, additive(s), and at least 39 to 90 % by weight palatinose, as well as to the use of palatinose in powdered cocoa mixtures.

Cocoa-containing mixtures, in particular for the production of instant beverages, are known. It is common for such cocoa-containing beverage powders to be offered in dry, pourable form and to contain cocoa powder, at least one sweetening component, such as sucrose, glucose or maltodextrin, and various additives, such as lecithin serving as an emulsifying agent or vanillin serving as a flavoring. These powdered mixtures are subject to a multitude of requirements. Firstly, they are expected to be suitable for storage for as long as possible, in particular this means that they remain capable of being poured and dosed, and dry. Moreover, they should not lose their typical flavor and odor components even over extended periods of time. On the other hand, it is essential that mixtures of this type are highly soluble in milk or water and, after production of the finished beverage, form a balanced sweetness profile, attractive flavor and pleasant feeling in the mouth, i.e. pleasant organoleptics. And lastly, it is also essential for both the powder and the prepared beverages to be attractive to the consumer in terms of their color and color distribution and, in particular, comprise a homogeneous color profile. Consequently, there is a constant need for cocoa mixtures with improved pertinent properties for the production of finished beverages.

The naturally occurring (for example in honey) reducing disaccharide ketose, palatinose (6-O- α -D-glucopyranosyl-fructose; isomaltulose) is used mainly as starting material for the production of isomalt, a virtually equimolar mixture of the diastereomers, 6-O- α -D-glucopyranosyl-D-sorbitol (1,6-GPS) and 1-O- α -D-glucopyranosyl-D-mannitol (1,1-GPM). Owing to its low sweetening power and ensuing flavor, palatinose, when used as a sweetening agent in food, is used chiefly in combination with sugar substitutes and/or sweeteners. Palatinose is also used to some extent to cover the unpleasant taste of other foods. On account of its delayed degradation taking place no earlier than in the small bowels, palatinose is also used in specialized foods for athletes to maintain the oxidative metabolism.

The use of palatinose as a sweetening agent in combination with other sugar substitutes or sweeteners is described, for example, in WO 93/02566. WO 93/02566 describes chocolate products, in which sugar is completely or partially replaced by products such as inulin and fructooligosaccharides. In addition, the chocolate composition can contain sugar substitutes such as xylitol, isomalt and/or palatinose.

JP 1989-1174093 describes a mixtures of substances for producing foods and baking goods that contains, for example, palatinose or reduced palatinose in combination with fructose. The mixture of substances can be used, for example, for producing milk products, chocolate, chewing gum, etc.

JP 02234651 A2 describes the production of anticariogenic foods and beverages, whereby a mixture of palatinose and palatinose-

honey, a by-product of the production of palatinose, is used as a sweetening agent.

5 EP 390 438 B1 describes a sweetener mixture comprising sucralose and palatinose, whereby sucralose and palatinose show synergistic effects. The sweetener mixture can be used, for example, for producing beverages and confectionery.

10 JP 01196258 A2 describes beverages comprising caffeine-free tea/coffee, tryptophan- and/or valerian- and starch hydrolysates-containing milk powder. A caffeine-free instant coffee containing tryptophan, aspartame, and palatinose is described as an example.

15 JP 62091162 A describes aspartame-containing foods and beverages that may contain palatinose, if applicable.

20 The use of palatinose in foods and beverages to cover the unpleasant taste of certain food constituents is described, for example, in EP 0 809 939 A1. EP 0 809 939 A1 describes a lactic acid bacteria- and bifidobacteria-containing yoghurt that contains refined fish oil with a high proportion of unsaturated fatty acids and a sweetener, for example palatinose. The addition of palatinose is intended to prevent the typical fish taste and fish odor from developing.

25 JP 63152950 A2 describes the production of vegetable-jelly products through the use of vegetable species and a gelling agent, whereby palatinose and other additives, such as cinnamon, are used to cover the unpleasant smell of vegetable constituents.

The use of palatinose for maintaining oxidative metabolism is described, for example, in Japanese unexamined patent application, Hei 11 (2000)-116754, which relates to foods and beverages for athletes containing palatinose as saccharide. Palatinose is used in foods for athletes in particular in order to maintain oxidative metabolism.

Although both cocoa-containing mixtures for producing instant beverages and palatinose, as such, have been known for a long time, it is not known which composition an instant beverage powder for producing cocoa-containing beverages must have in order for it to be improved with respect to common sucrose-, glucose- or maltodextrin-based cocoa mixtures, in particular in that it provides improved shelf-life and/or improved pourability and dosability and/or reduced hygroscopicity and/or improved solubility in milk or, in the case of milk powder-containing formulations of the beverage powder, in water, whereby simultaneously a balanced sweetness profile, a homogeneous color profile, an attractive flavor, and a similar feeling in the mouth as with known, for example sucrose-based, products occurs.

The technical problem underlying the present invention is thus to provide an powdered cocoa mixture whose pertinent properties are improved, in particular for use as an instant cocoa beverage powder.

The present invention solves the technical problem underlying it by providing a granulated or powdered cocoa mixture containing 9 to 60 % by weight (relative to the total dry weight of the cocoa mixture) of at least one cocoa component, 1 to 40 % by weight (relative to the total dry weight of the cocoa mixture) of at least one additive, pref-

erably several additives, and 20 to 90 % by weight, preferably 20 to 50 % by weight or 50 to 80 % by weight, in particular 55 to 75 % by weight (relative to the total dry weight of the cocoa mixture) palatinose.

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Accordingly, the present invention solves the technical problem underlying it in particular by providing a granulated or powdered cocoa mixture comprising a certain proportion of palatinose.

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According to the present invention, palatinose can be used according to the invention for producing non-clumping, pourable instant beverage powders in powdered or granulated form with increased shelf-life and low tendency to take up water. The instant beverage powders according to the invention can be dissolved rapidly and completely in

15 water or milk even at low temperatures and thus yield tasty cocoa or chocolate beverages or cocoa- or chocolate-like beverages that are ready for consumption. Advantageously, palatinose can be produced from sucrose. Palatinose is produced from sucrose solutions that are either pure or obtained during sugar production, by transglucosidation of sucrose to form palatinose using viable or dead *Protaminobacter rubrum* cells or enzyme extracts prepared therefrom. Palatinose crystallizes in the form of a monohydrate. The solubility of palatinose in water is 0.49 g anhydrous palatinose per g of water.

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Palatinose has advantageous acariogenic properties, since it is scarcely degraded by the human oral flora. Only the glucosidases of the human small bowel wall cleave palatinose with a delay and the resulting degradation products, glucose and fructose, are absorbed. Compared to rapidly digestible carbohydrates, this results in a slow

increase of the blood glucose. Unlike rapidly digestible, high-glycemic foods, palatinose requires scarce amounts of insulin for its metabolism. Despite its favorable acariogenic properties, palatinose is scarcely used as a sole sugar or sole sweetening agent in foods or beverages which is in contrast to sugar substitutes, such as mannitol, sorbitol, and isomalt, or sweeteners, such as cyclamate. This is related mainly to the flavor of palatinose, in particular because of the substantially lower sweetening power as compared to sucrose. The sweetening power of 10% aqueous palatinose solutions is only approx. 0.4 the sweetening power of sugar. In addition, palatinose can form reversion and Maillard products.

In the context of the present invention, "instant beverage powders" according to the invention is taken to mean products for the food and sweetener industry that are rapidly and completely soluble in water or milk and are provided in particular in powdered, but also in granulated form. The instant beverage powders are produced, for example, by mixing, instantization or coagglomeration of cocoa powder, palatinose, and additives, if applicable, whereby in particular powdered, or granulated as may be the case, pourable products are obtained.

Accordingly, the cocoa mixtures according to the invention can be produced by means of simple mixing of the components, i.e. raw materials, for example in a Lödige mixer, by agglomeration or by means of instantization. The procedure according to the invention can provide, in particular, for comminution of the raw materials, in particular palatinose, in a first step, and subsequent mixing of the comminuted palatinose and further ingredients, in particular the cocoa compo-

ment, and the additives. The comminution of the palatinose can be dispensable, if applicable. Another embodiment can provide for comminution of the raw materials, in particular palatinose, and subsequent transfer to an agglomeration, preferably in a fluidized solids procedure, whereby the comminuted palatinose is agglomerated jointly with the cocoa component and the additives or additive. The comminution of the palatinose can be dispensable, if applicable. Another embodiment can provide for comminution of the raw materials, in particular palatinose, and instantization with the additives and the cocoa powder under the influence of steam. The comminution of the palatinose can be dispensable, if applicable. The invention therefore also relates to cocoa mixtures produced by agglomeration, mixing and/or instantization of the components specified above. Obviously, it is also possible to subject the ingredients used in the cocoa mixture to a wet granulation followed by drying and formulation, in particular screening, in order to obtain powdered or granulated cocoa mixtures according to the invention.

The invention therefore provides for the use of palatinose as sweetening agent, in particular as the sole sugar present in the cocoa mixture, preferably as the sole body-providing sweetening agent, particularly preferably as the sole sweetening agent in the powdered cocoa mixture according to the invention, in particular instant cocoa beverage powder or granulate. In a preferred embodiment, the cocoa mixture according to the invention is lactose-free.

In the context of the present invention, the term, "sweetening agent", is taken to mean substances that possess sweetening power and are added, for example, to foods or beverages in order to produce a

sweet flavor. In the context of the present invention, the "sweetening agents" shall be subdivided as "sugars", such as sucrose, glucose or fructose, that provide body and sweetening power, and as "sweetening means", i.e. substances that are not sugars but still possess
5 sweetening power, with the latter being further subdivided as "sugar substitutes", i.e. sweetening agents possessing a body and a physiological caloric value in addition to their sweetening power (body-providing sweetening means), and as "intensive sweetening means", i.e. substances that usually have very high sweetening power, but no
10 body and usually no or little physiological caloric value.

Accordingly, the invention provides a cocoa mixture, in particular in the form of a powder or a granulate, containing 9 to 60 % by weight of at least one cocoa component, preferably 20 to 30 % by weight
15 (each relative to the total dry weight of the cocoa mixture) of a cocoa component and 1 to 40 % by weight (relative to the total dry weight of the cocoa mixture) of at least one additive and 20 to 90 % by weight, preferably 20 to 50 % by weight or 50 to 80 % by weight (each relative to the total dry weight of the cocoa mixture) palatinose.
20 A particularly preferred embodiment provides for 55 to 75 % by weight palatinose (relative to the total dry weight of the cocoa mixture) to be contained in the granulated or powdered cocoa mixture.

A preferred embodiment of the invention provides for the use of cocoa powder, in particular fat-depleted or oil-depleted cocoa powder,
25 as the cocoa component.

In the context of the present invention, additives is taken to mean substances that can be added to the powdered or granulated cocoa

mixture according to the invention in addition to palatinose and the cocoa component. Accordingly, the additives are substances that can be used optionally, and the invention thus relates to cocoa mixtures according to the invention comprising these substances or a selection thereof as well as cocoa mixtures not comprising any or all of the additives specified. The use of the additives can be decided individually on the basis of the application field and requirement profile of the markets and consumers at hand.

In the context of the present invention, an additive is taken to mean, for example, a prebiotic with an advantageously positive influence on the nutrition-physiological properties of the cocoa mixture, an intensive sweetening means, a sugar or a sugar substitute affecting the sweetening power of the cocoa mixture, a fat-containing component or a milk product influencing in particular the type and flavor of the beverage thus produced, or a supplement.

A supplement is taken to mean substances affecting, in particular, the appearance, flavor, organoleptic properties, nutritional value, nutrition-physiological properties, processability, shelf-life or readiness for use of the mixture.

A further preferred embodiment thus provides for the at least one additive to be provided as a prebiotic, preferably inulin, oligofructose or galactooligosaccharide.

In the context of the present invention, a prebiotic is taken to mean an additive that selectively stimulates the growth and/or activity of specific bacteria in the digestive tract of humans or animals, in par-

ticular bifido bacteria and/or lactobacilli such that health-promoting effects are to be expected or in fact occur.

In the context of the present invention, a "probiotic" is taken to mean
5 a viable microbial additional component that promotes the health of
the human or animal consuming it by stabilizing or improving the microbial composition of the digestive tract. Probiotic microorganisms of this type that can be used in foods, drugs or animal feeds, include, for example: Bifidobacterium including the strains *B. adolescentis*, *B.*
10 *animalis*, *B. bifidum*, *B. longum*, *B. thermophilum*; Enterococcus; Lactobacillus including the strains *Lb. acidophilus*, *Lb. brevis*, *Lb. casei*, *Lb. cellobiosus*, *Lb. crispatus*, *Lb. delbrueckii subsp. Bulgaricus*, *Lb. fermentum*, *Lb. GG*, *Lb. johnsonii*, *Lb. lactis*, *Lb. plantarum*, *Lb. reuteri*, *Lb. rhamnosus*, *Lb. salivarius*; *Bacillus cereus toyoi*; *Bacillus cereus*;
15 *Leuconostoc*; *Pediococcus acidilactici*; *Propionibacterium*; *Streptococcus* including the strains *S. cremoris*, *S. infantarius*, *S. intermedius*, *S. lactis*, *S. salivarius subsp. thermophilus* (see Fuller, J. Appl. Bacteriol. (1989)). Bacteria of the genera, *Lactobacillus* and *Bifidobacterium*, are preferred probiotics.

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In the context of the present invention, "synbiotic" is taken to mean a mixture of at least one prebiotic and at least one probiotic that promotes the health of the human or animal consuming it by improving the survival rate and increasing the number of health-promoting viable microbial organisms in the gastrointestinal tract, in particular by
25 selectively stimulating the growth and/or metabolic activity of the microbial organisms.

A further preferred embodiment provides the at least one additive to be provided in the form of a probiotic, preferably bifidobacteria or lactobacteria. Probiotic bacterial cultures of this type can preferably be provided in the form of dry cultures or continuous cultures. A further preferred embodiment provides for the use of synbiotics, i.e. mixtures of probiotics and prebiotics.

The invention also provides for the at least one additive to be provided in the form of a fat-containing component, for example cocoa mass, hardened or non-hardened plant fat or similar substance, for example as a fat substitute.

A further preferred embodiment of the invention provides for the at least one additive to be provided in the form of a milk product, in particular a lactose-free milk product, for example as skimmed milk powder, whole milk powder, lactose-free skimmed or whole milk powder, whey extract, whey product. In this embodiment, i.e. a cocoa mixture containing palatinose, a milk product, and a cocoa component, it is preferred to use the milk product at a fraction equal to 20 to 40 % by weight (relative to the total weight of the cocoa mixture). Particularly the latter embodiment preferably provides for the use of palatinose at a fraction equal to 20 to 50 % by weight (relative to the total weight of the cocoa mixture).

A further preferred embodiment provides for the at least one additive to be a sugar, for example sucrose, glucose, fructose, maltose, lactose or a mixture of two or more of these. The at least one additive can also be malt extract. However, in a particularly preferred embodiment according to the invention the powdered or granulated co-

coa mixture of the present invention is, except for Palatinose, free of sugar or free of lactose.

Obviously, an embodiment of the invention relates to cocoa mixtures
5 according to the invention that contain sweetening means, for example sugar substitutes or intensive sweetening means, aside from their palatinose content of at least 20 % by weight.

One embodiment of the invention provides for the sugar substitute to
10 be, in particular, a sugar alcohol and to be selected particularly from the group consisting of isomalt, 1,1-GPM (1-O- α -D-glucopyranosyl-D-mannitol), 1,6-GPS (6-O- α -D-glucopyranosyl-D-sorbitol), 1,1-GPS (1-O- α -D-glucopyranosyl-D-sorbitol), maltodextrins, lactitol, maltitol, erythritol, xylitol, mannitol, sorbitol, maltitol syrup, hydrated and non-
15 hydrated starch hydrolysates, and a mixture of two or more of these.

A further preferred embodiment provides for the intensive sweetening means to be selected from the group consisting of sucralose, sodium cyclamate, acesulfame K, neohesperidine-dihydrochalcone, glycyrrhicine, stevioside, monellin, thaumatin, aspartame, dulcin,
20 saccharine, naringin-dihydrochalcone, neotame, and a mixture of two or more of these.

A particularly preferred embodiment of the invention provides for the
at least one additive to be provided in the form of a supplement and
25 to be selected from the group consisting of malt extract, aroma substances, food dyes, flavorings, minerals such as sodium or calcium, in particular salts such as sodium chloride, vitamins, folic acid, emulsifying agents, lecithin, dietary fibers, omega-3 fatty acids, medium chain length triglycerine, phytoestrogens, and ascorbic acid salts or

combinations thereof. In a preferred embodiment, the cocoa mixture according to the invention contains, for example, vanillin as an aroma substance.

- 5 According to the invention, it is also provided that the instant beverage powders can also contain 0.1 % by weight to 5 % by weight salts of organic or inorganic acids. Preferably, salts such as NaCl, trisodiumcitrate or a phosphate such as K_2HPO_4 or KH_2PO_4 are used.
- 10 According to the invention it is also provided that the instant beverage powders according to the invention contain flow aids. A "flow aid" or "flow agent" is taken to mean so-called pouring aids which effect the free-flowing of powders that are, for example, sticky or come to a stop. Preferably, the free-flowing agent used according to
- 15 the invention is silicon dioxide.

According to the invention, it is also provided that the instant beverage powders, in addition, can contain natural and/or synthetic dyes. The natural dyes can be, for example, dyes of plant origin, such as

20 carotinoids, flavonoids and anthocyanins, dyes of animal origin such as cochineal, inorganic pigments such as titanium dioxide, iron oxide pigments and iron hydroxide pigments. Secondly formed dyes such as the products of enzymatic browning, for example polyphe-

25 nes, and products of non-enzymatic browning, such as melanoidines, can be used as natural dyes. Moreover, the invention provides for heating products such as caramel and sugar coloring to be used as natural dyes. Moreover, synthetic dyes such as azo-, triphenylmethane, indigoid, xanthene, and quinoline compounds can be used as synthetic dyes for the instant beverage powders according to the.

invention. Preferably, the synthetic dyes used according to the invention are water soluble to a special degree.

According to the invention, the instant beverage powders according
5 to the invention can, in addition, be fortified with natural or synthetic
vitamins selected from the group consisting of vitamin A, vitamin B₁,
vitamin B₂, vitamin B₃, vitamin B₅, vitamin B₆, vitamin B₁₂, vitamin B
complex, vitamin C, vitamin D, vitamin E, vitamin F, and vitamin K. In
addition, the instant beverage powders according to the invention
10 can contain minerals and trace elements.

According to a particularly preferred embodiment of the invention the
powdered or granulated cocoa mixture of the present invention can
comprise not only one, but several additives, for example two, three,
15 four, five, six or more additives. Accordingly, a typical cocoa mixture
of the present invention comprises, aside from the palatinose used
according to the invention and the cocoa component, in particular an
emulsifying agent as supplement, for example lecithin, a mineral, for
example sodium chloride, an aroma substance, for example vanillin,
20 and an intensive sweetening means, for example sucralose. A fur-
ther preferred embodiment can provide for the cocoa mixture accord-
ing to the invention to comprise, aside from the cocoa component
and palatinose, as an additive an emulsifying agent such as lecithin,
a mineral such as sodium chloride, an aroma substance such as va-
nillin, an intensive sweetening means such as sucralose, and, in ad-
25 dition, a prebiotic, for example inulin, oligofructose and/or galactooli-
gosaccharides.

A further preferred embodiment of the invention provides, in particular, a milk product, an emulsifying agent, for example lecithin, a mineral, for example sodium chloride, an aroma substance, for example vanillin, and an intensive sweetening means, for example sucralose
5 to be present in an embodiment aside from the palatinose used according to the invention and the cocoa component. If applicable, a prebiotic and/or probiotic can be present in addition.

In a further preferred embodiment the cocoa mixture according to the present invention is a cocoa mixture containing malt extract, for example, an Ovomaltine based mixture whereby the saccharose normally present in Ovomaltine is partly or wholly replaced by Palatinose. In a preferred embodiment, 10 to 30% by weight, preferably 20 to 30% by weight Palatinose (referred to the total dry substance of Ovomaltine or cocoa mixture) is used in Ovomaltine. Ovomaltine is a
10 mixture of condensed skimmed milk, malt extract, partly obtained directly from barley, whey powder, glucose syrup, low-fat cocoa, vegetable fat and oil, yeast, sodium chloride, mineral salts (calcium, magnesium, iron), possibly sweeteners acesulfam-K and aspartame, vitamins, aroma agents, vanillin, emulsifying agents monocerides
15 and diglycerides, antioxidants ascorbyl palmitate and alpha-tocopherol. In a preferred embodiment according to the present invention, a cocoa mixture based on malt extract or "Ovomaltine" contains malt extract, in particular 20 to 50% by weight malt extract, isomaltulose (Palatinose®), preferably 10 to 30% by weight, in particular 20 to 30% by weight isomaltulose, skimmed milk powder,
20 preferably 5 to 25% by weight skimmed mild powder, cocoa, preferably 5 to 20% by weight, in particular 9 to 20% by weight cocoa, whey powder, in particular 5 to 15% whey powder, and further ingredients, in particular 1 to 10% further ingredients (all values referred
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to the total dry substance of the cocoa mixture). Further ingredients preferably used in accordance with the present invention are, in particular, yeast, magnesium carbonate, calcium phosphate, oil, vitamins, salt and aroma agents.

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A particularly preferred embodiment of the invention relates to a cocoa mixture, in which palatinose is the sole sugar present in the cocoa mixture, i.e. no other sugars are present. In a preferred embodiment of the present invention, the cocoa mixture according to the invention is free of lactose. A particularly preferred embodiment of the invention provides the palatinose to be the sole body-providing sweetening agent that is present in the cocoa mixture, i.e. that no sugars and no sugar alcohols or sugar substitutes are present. A further preferred embodiment provides the palatinose to be the sole sweetening agent that is present in the cocoa mixture, i.e. other than palatinose there are no sugars, no intensive sweetening means and no sugar substitutes or/and sugar alcohols present in the cocoa mixture.

20 Moreover, the invention relates to beverages produced by means of the powdered and granulated cocoa mixtures specified above, containing the cocoa mixture specified above and a solvent, for example water or milk.

25 The invention also relates to the use of palatinose in a powdered or granulated cocoa mixture, in particular in an instant beverage powder for the production of a cocoa beverage, in order to improve the shelf-life, pourability and/or dosability of the powdered or granulated cocoa

mixture, in particular as compared to common sucrose-, glucose- or maltodextrin-based beverage powders.

Moreover, the invention relates to the use of isomaltulose in a powdered or granulated cocoa mixture, in particular in an instant beverage powder for the production of a cocoa beverage, in order to reduce the hygroscopicity of the powdered or granulated cocoa mixture, in particular as compared to common sucrose-, glucose- or maltodextrin-based beverage powders.

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And lastly, the invention also relates to the use of palatinose in a powdered or granulated cocoa mixture, in particular in an instant beverage powder for the production of a cocoa beverage, in order to increase the solubility of the powdered or granulated cocoa mixture in milk or water, as the case may be, in particular as compared to common sucrose-, glucose- or maltodextrin-based beverage products.

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A preferred further development of the invention provides for the use of the powdered or granulated cocoa mixtures according to the invention in pourable form for the production of instant beverages. However, the invention also provides for the mixtures according to the invention to be compressed and used as tablets or "beverage tabs" or in compressed form for the production of beverages either for dissolution in milk or, in the presence of, for example, milk powder in the cocoa mixture according to the invention, in water. The invention therefore also relates to compressed cocoa mixtures according to the present invention that were compressed by applying sufficient pressure for the production of tablets.

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Further advantageous developments of the invention are evident from the dependent claims.

- 5 The invention shall be illustrated in more detail by means of the following examples.

Examples:

10 **Example 1**

Production of cocoa beverages containing palatinose as the sole body-providing sweetening agent

Two different production processes were used to produce the cocoa mixtures according to the invention.

15 **Production processes**

(1) Agglomeration (fluidized layer granulation):

Palatinose is comminuted in a pinned disk mill at max. speed. For the subsequent agglomeration, the parameters were set as follows:

Pump setting:

20 inner tubing diameter: 1.7 mm, 89 rpm,

spraying pressure: 4.0 bar

spraying solution (emulsion):

270.0 g H₂O, 1.7 % lecithin, 0.05 % vanillin, 0.05 % NaCl,

if applicable, 0.03 % sucralose.

The spray solution was heated to 60°C and then agglomerated jointly with the comminuted palatinose and cocoa powder using a fluidized layer procedure.

(2) Production using a Lödige mixer

- 5 Palatinose is comminuted in a pinned disk mill at max. speed. For mixing of the ingredients, the parameters were set as follows:

Mixing time / spraying: 15 min.

spraying solution (emulsion):

- 270.0 g H₂O, 1.7 % lecithin, 0.05 % vanillin, 0.05 % NaCl,
10 if applicable, 0.03 % sucralose.

The spray solution was heated to 60°C and then mixed with the comminuted palatinose and cocoa powder. The product can be dried subsequently, if needed.

- The following control formulas 3 and 4 were produced in analogous
15 fashion.

Formula 1 (experiment no. MS 213/2), (Agglomeration, fluidized layer granulation)

	Raw material	Fraction [%]
1	Palatinose	73.17 %
2	Cocoa powder	25.0 %
3	Lecithin	1.7 %
4	Salt NaCl	0.05 %
5	Vanillin	0.05 %
6	Sucralose	0.03 %
Total		100.00 %

Table 1

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Formula 2 (experiment no. MS 213/3), (Lödige mixer)

	Raw material	Fraction [%]
1	Palatinose	73.15 %
2	Cocoa powder	25.0 %
3	Lecithin	1.7 %
4	Salt NaCl	0.05 %
5	Vanillin	0.05 %
6	Sucralose	0.05 %
Total		100.00 %

Table 2

Reference examples:

Formula 3 (experiment no. MS 213/4), (Agglomeration, fluidized layer granulation)

	Raw material	Fraction [%]
	Powdered sugar	55.2 %
	Glucose	23 %
	Cocoa powder	20.0 %
	Lecithin	1.7 %
	Salt NaCl	0.05 %
	Vanillin	0.05 %
Total		100.0 %

Table 3

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Formula 4 (experiment no. MS 213/5), (Agglomeration, fluidized layer granulation)

	Raw material	Fraction [%]
	Maltodextrin	55.2 %
	Glucose	23 %
	Cocoa powder	20.0 %
	Lecithin	1.7 %
	Salt NaCl	0.05 %
	Vanillin	0.05 %
Total		100.0 %

Table 4

Example 2

Production of cocoa beverages containing palatinose-inulin as the body-providing sweetening means and as prebiotic

(5) Agglomeration (fluidized layer granulation)

- 5 Palatinose is comminuted in a pinned disk mill at max. speed. For the agglomeration, the parameters were set as follows:

Pump setting:

inner tubing diameter 1,7 mm, 89 rpm, spraying pressure: 4.0 bar

spraying solution (emulsion):

- 10 270.0 g H₂O, 1.7 % lecithin, 0.05 % vanillin, 0.05 % NaCl,
if applicable, 0.03 % sucralose.

The spray solution was heated to 60°C and then agglomerated jointly with the comminuted palatinose, inulin, and cocoa powder using a fluidized layer procedure.

- 15 (6) Production using a Lödige mixer:

Palatinose is comminuted in a pinned disk mill at max. speed. For mixing of the ingredients, the parameters were set as follows:

Mixing time / spraying: 15 min.

spraying solution (emulsion):

- 20 270.0 g H₂O, 1.7 % lecithin, 0.05 vanillin, 0.05 NaCl,
if applicable, 0.03 % sucralose.

The spray solution was heated to 60°C and then mixed with the comminuted palatinose, inulin, and cocoa powder. The product can be dried subsequently, if needed.

Formula 5 (Agglomeration, fluidized layer granulation)

	Raw material	Fraction [%]
	Palatinose	50 %
	Inulin ST	23.17 %
	Cocoa powder	25.0 %
	Lecithin	1.7 %
	Salt NaCl	0.05 %
	Vanillin	0.05 %
	Sucralose	0.03 %
Total		100.00 %

Table 5

Formula 6 (Lödige mixer)

	Raw material	Fraction [%]
	Palatinose	50 %
	Inulin HP	23.17 %
	Cocoa powder	25.0 %
	Lecithin	1.7 %
	Salt NaCl	0.05 %
	Vanillin	0.05 %
	Sucralose	0.03 %
Total		100.00 %

5 Table 6

Example 3

Formulas 1 to 6 were then dissolved in cold milk as usual (10 g in 125 ml of milk) and the overall flavor profile and subjective sweetness attained were assessed by a panel of subjects. The results of the assessment are shown in the following table 7. Moreover, storage tests in stress mode (25°C, 80% relative humidity, 1 day) were carried out and the angle of repose was determined in order to determine the flow properties in accordance with "Die Tablette, Handbuch der Entwicklung, Herstellung und Qualitätssicherung, W.A. Ritschel, A. Bauer-Brandl, chapter 4/4.8.9, page 361, 2nd edition 2002".

After the storage test, the products, 1, 2, 5 (product 5 only to a limited degree) and 6 could be dosed well, whereas the products 3 and 4 were clumped. To characterize the flow properties of the cocoa mixture, the angles of repose were determined and it was found that products 1, 2, 5, and 6 are particularly well suited for automatic dosing due to their better flow properties (lower angle of repose of 30 to 35°).

Product characteristics	1	2	3	4	5	6
Overall sensory impression	+	+	-	-	+	+
Subjective sweetness	+	+	-	-	+	+
Flow properties	+	+	±	-	+	+
Storage properties	+	+	-	-	±	+

Legend:

5 +: positive assessment (depending on characteristic assessed: pleasant "round" and harmonious flavor; comparatively pleasant sweetness that is not too intensive; lower angle of repose (30 to 35°); no clumping)

10 -: negative assessment (depending on characteristic assessed: less pleasant flavor, especially overly sweet flavor; comparatively too intensively sweet (overly sweet); higher angle of repose (exceeding 35°); clumping)

±: limited positive assessment

Table 7

Patent claims

1. Powdered or granulated cocoa mixture containing 9 to 60 % by weight (relative to the total weight of the cocoa mixture) of at least one cocoa component, 1 to 40 % by weight (relative to the total weight of the cocoa mixture) of at least one additive, and 20 to 90 % by weight (relative to the total weight of the cocoa mixture) palatinose.
5
2. Cocoa mixture according to claim 1, whereby the cocoa mixture is an instant cocoa beverage powder.
- 10 3. Cocoa mixture according to claim 1 or 2, whereby the at least one additive is a prebiotic, a probiotic, a supplement, a sugar, a sweetening means, a fat-containing component and/or a milk product.
- 15 4. Cocoa mixture according to claim 3, whereby inulin, oligofructose and/or galactooligosaccharides is/are the prebiotic.
5. Cocoa mixture according to any one of the preceding claims, whereby, in addition to palatinose, an additional sweetening agent selected from the group of sugars, intensive sweetening means, and sugar substitutes is present.
- 20 6. Cocoa mixture according to any one of the preceding claims, whereby the intensive sweetening means is selected from the group consisting of sucralose, sodium cyclamate, acesulfame K, neohesperidine-dihydrochalcone, glycyrrhicine, stevioside, monellin,

thaumatin, aspartame, dulcin, saccharine, naringin-dihydrochalcone, neotame, and a mixture of two or more of these.

7. Cocoa mixture according to any one of the preceding claims, whereby the sugar substitute is selected from the group consisting of isomalt, 1,1-GPM (1-O- α -D-glucopyranosyl-D-mannitol), 1,6-GPS (6-O- α -D-glucopyranosyl-D-sorbitol), 1,1-GPS (1-O- α -D-glucopyranosyl-D-sorbitol), maltodextrins, lactitol, maltitol, erythritol, xylitol, mannitol, sorbitol, maltitol syrup, hydrated and non-hydrated starch hydrolysates, and a mixture of two or more of these.

8. Cocoa mixture according to any one of the preceding claims, whereby the at least one additive is a sugar, in particular sucrose, glucose, fructose, lactose, maltose or a mixture of two or more of these, for example malt extract.

9. Cocoa mixture according to any one of the preceding claims, whereby the at least one additive is a milk product, in particular a lactose-free milk product.

10. Cocoa mixture according to any one of the preceding claims, whereby the milk product is skimmed milk powder, whole milk powder, lactose-free skimmed milk powder, lactose-free whole milk powder, a whey product or a mixture of two or more of these.

11. Cocoa mixture according to any one of the preceding claims, whereby the at least one additive is a supplement and is selected from the group consisting of malt extract, aroma substances, dyes, flavorings, flow aids, minerals such as sodium and calcium, in particular salts such as sodium chloride, vitamins, folic acid, emulsifying

agents, dietary fibers, lecithin, omega-3 fatty acids, medium chain length triglycerides, phytoestrogens, and ascorbic acid salts.

12. Cocoa mixture according to any one of the claims 1 to 11, whereby the cocoa mixture is an Ovomaltine based mixture containing 1 to 30 % by weight palatinose.

13. Cocoa mixture according to any one of the claims 3 to 11, whereby lactobacilli or bifidobacteria are the probiotic.

14. Cocoa mixture according to any one of the preceding claims, whereby vanillin is the aroma substance.

15. Cocoa mixture according to any one of the preceding claims, whereby the palatinose is the sole body-providing sweetening agent present in the cocoa mixture.

16. Cocoa mixture according to any one of the preceding claims, whereby the palatinose is the sole sugar present in the cocoa mixture.

17. Cocoa mixture according to any one of the preceding claims, whereby the palatinose is the sole sweetening agent present in the cocoa mixture.

18. Cocoa mixture according to any one of the preceding claims, whereby cocoa powder, preferably oil-depleted cocoa powder, is the cocoa component.

19. Cocoa mixture according to any one of the preceding claims, whereby the cocoa mixture contains 20 to 30 % by weight (relative to the total dry weight of the cocoa mixture) cocoa powder.

20. Cocoa mixture according to any one of the preceding claims, whereby the cocoa mixture contains 50 to 75 % by weight (relative to the total dry weight of the cocoa mixture) palatinose.

21. Cocoa mixture according to any one of the preceding claims, whereby the cocoa mixture contains 20 to 30 % by weight (relative to the total dry weight of the cocoa mixture) cocoa powder, 1 to 30 % by weight (relative to the total dry weight of the cocoa mixture) of at least one additive, and 50 to 75 % by weight (relative to the total dry weight of the cocoa mixture) palatinose.

22. Cocoa mixture according to any one of the preceding claims, whereby several additives are present, namely a prebiotic, in particular inulin, an emulsifying agent, in particular lecithin, a salt, in particular sodium chloride, an aroma substance, in particular vanillin, and an intensive sweetening means, in particular sucralose.

23. Cocoa mixture according to any one of the preceding claims, whereby several additives are present, namely an emulsifying agent, in particular lecithin, a salt, namely sodium chloride, an aroma substance, in particular vanillin, and an intensive sweetening means, in particular sucralose.

24. Compressed form of a cocoa mixture, produced by compressing a powdered or granulated cocoa mixture according to any one of the claims 1 to 23.

25. Beverage, produced from and containing a cocoa mixture according to any one of the claims 1 to 23, and a solvent.

26. Beverage according to claim 25, whereby water or milk is the solvent.

27. Use of palatinose in a powdered or granulated cocoa mixture, in particular in an instant beverage powder for producing a cocoa beverage, to improve the pourability and dosability of the powdered or granulated cocoa mixture.

28. Use of palatinose in a powdered or granulated cocoa mixture, in particular in an instant beverage powder for producing a cocoa beverage, to reduce the hygroscopicity of the powdered or granulated cocoa mixture.

29. Use of palatinose in a powdered or granulated cocoa mixture, in particular in an instant beverage powder for producing a cocoa beverage, to increase the solubility of the cocoa mixture in milk or water.

30. Use of palatinose according to any one of the claims 27 to 29, whereby the palatinose is present at a fraction equal to 20 to 90 % by weight (relative to the total dry weight of the cocoa mixture) of the cocoa mixtures.

31. Use of palatinose according to any one of the preceding claims 27 to 30, whereby the palatinose is the sole sugar present in the cocoa mixture, preferably is the sole body-providing sweetening agent, particularly preferably is the sole sweetening agent in the cocoa mixture.