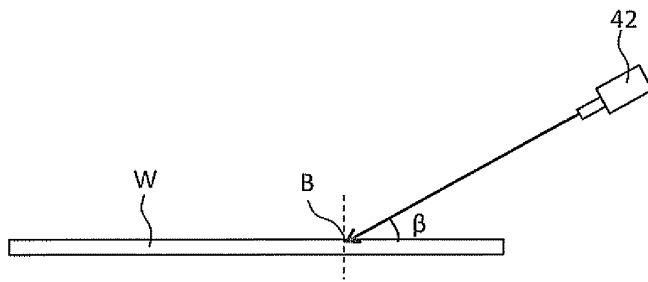


[図4]



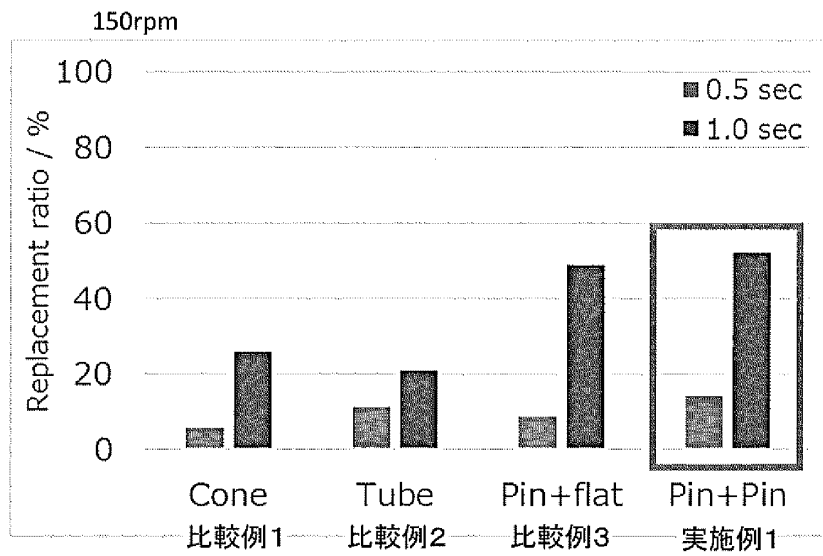
[図5]

<150rpm>

DIW flow rate: 1000ml/min

	Nozzle	0.5 sec	1.0 sec
比較例1 Cone			
比較例2 Tube			
比較例3 Pin+flat			
実施例1 Pin+Pin			

[図6]

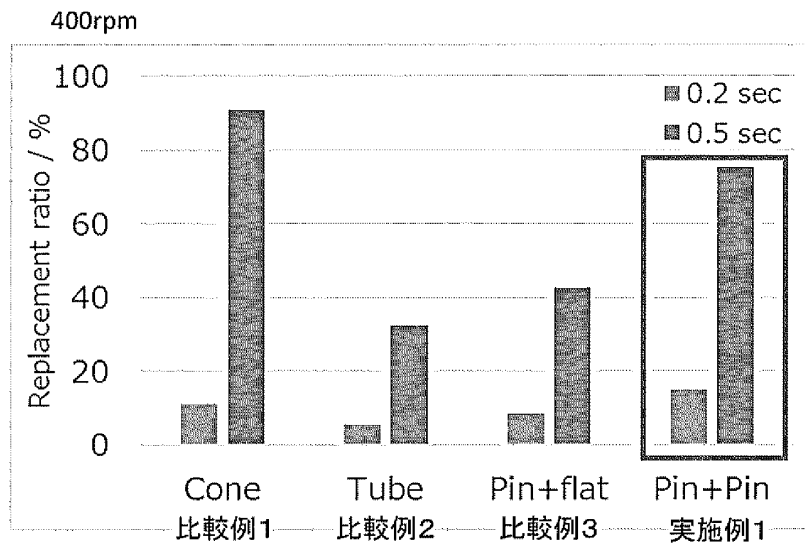


[図7]

<400rpm> DIW flow rate: 1000ml/min

	Nozzle	0.5 sec	1.0 sec
比較例1 Cone			
比較例2 Tube			
比較例3 Pin+flat			
実施例1 Pin+Pin			

[図8]



[図9]

<150rpm>

DIW flow rate: 1000ml/min

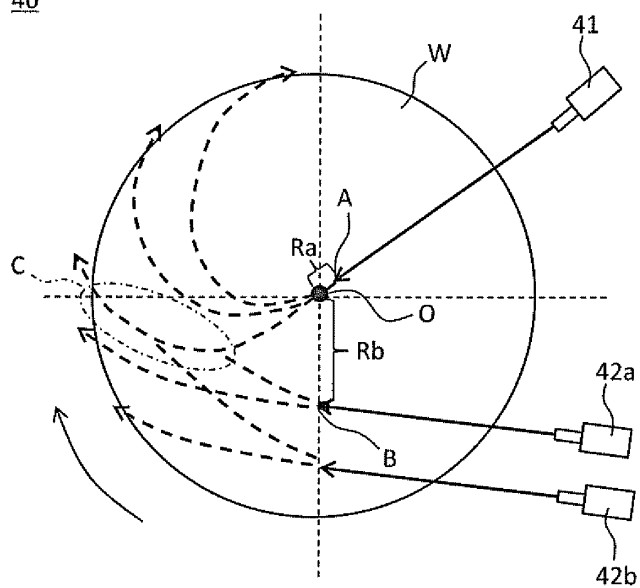
	nozzle	0.5 sec	1.0 sec
実施例1 Center +middle			
比較例4 center +center			
実施例2 center(1.9Φ) +middle(1.0Φ)			
比較例5 Center +middle(回転 方向の逆方向)			

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150rpm

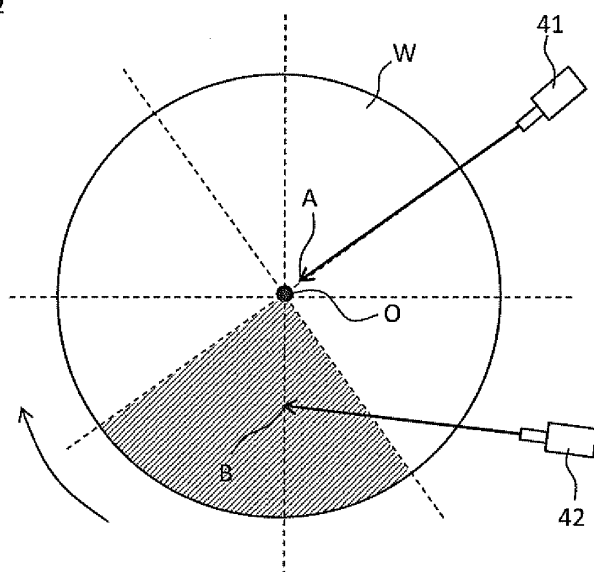


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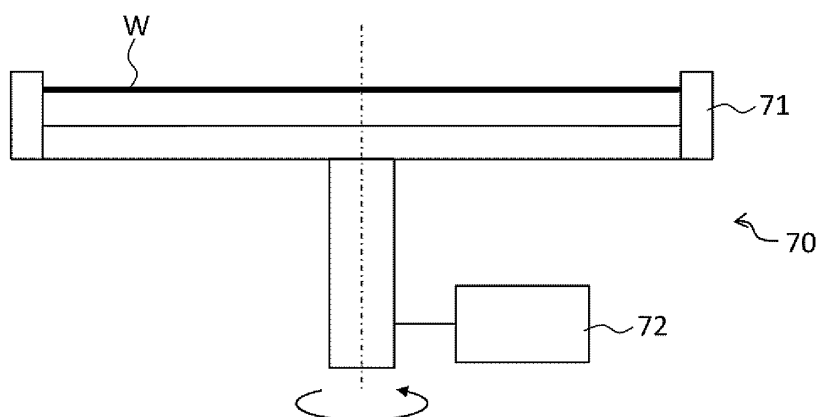


[図12]

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[図13]



[図14]

