Fig.1

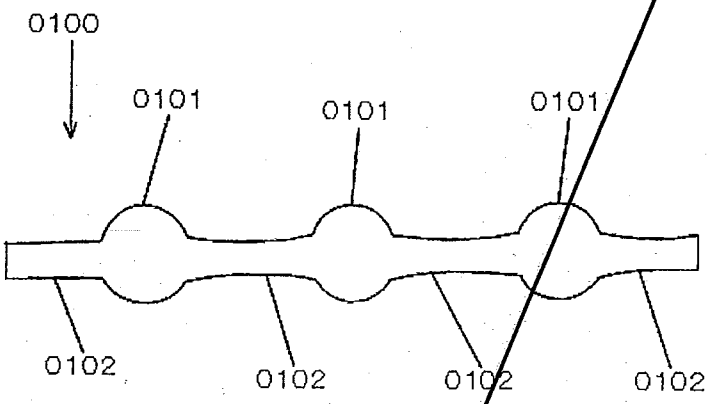

0100
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Fig.2

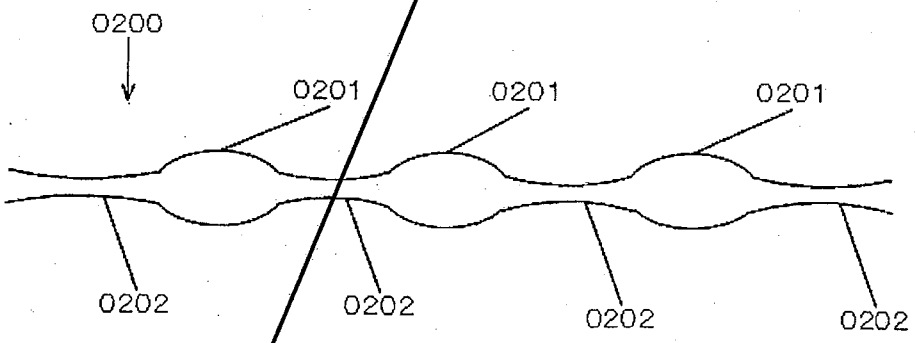

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Fig.3

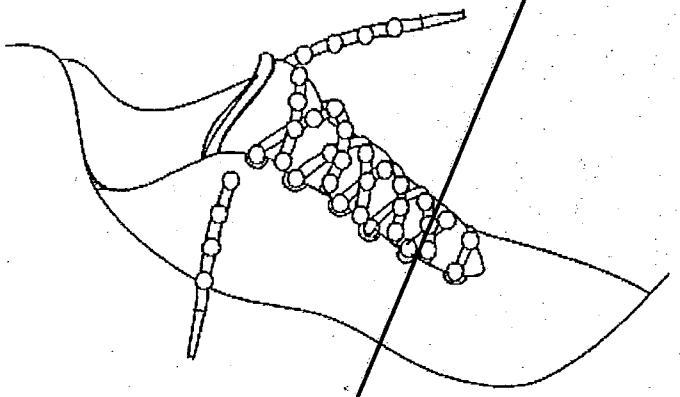


Fig.4

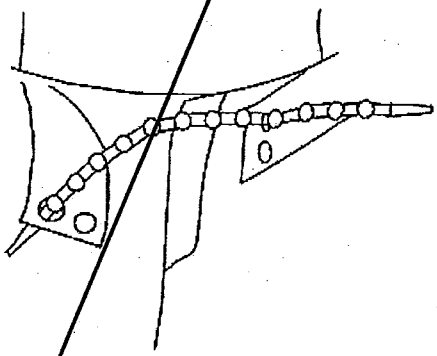


Fig5

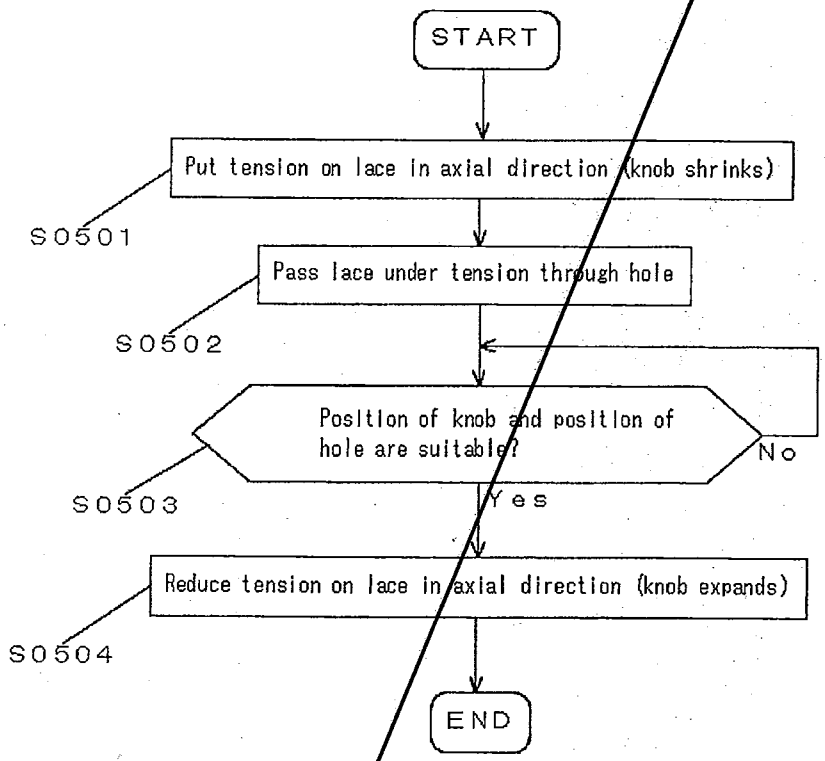

START
Put tension on lace in axial direction (knob shrinks)
S0501
Pass lace under tension through hole
S0502
Position of knob and position of hole are suitable?
No
S0503
Yes
Reduce tension on lace in axial direction (knob expands)
S0504
END

Fig.6

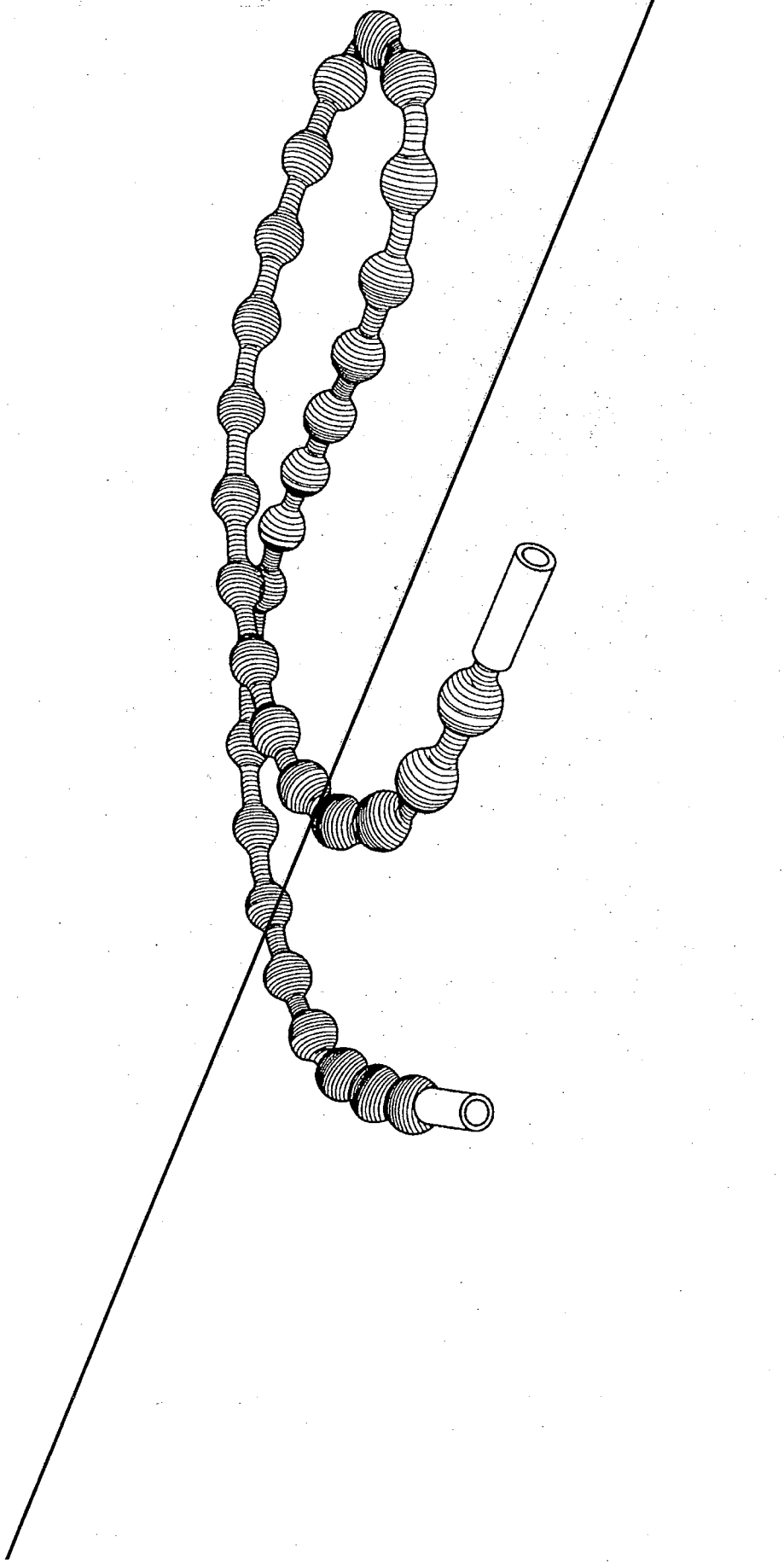


Fig.7

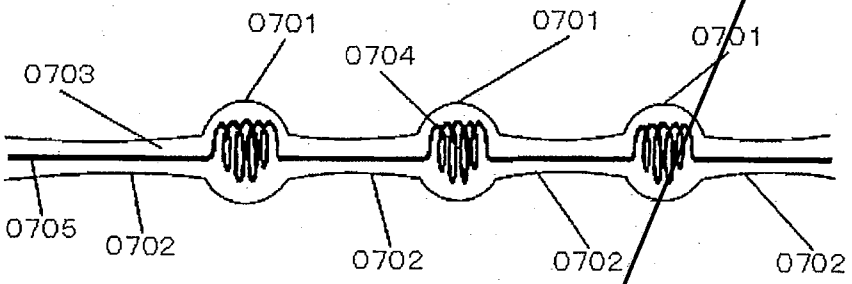
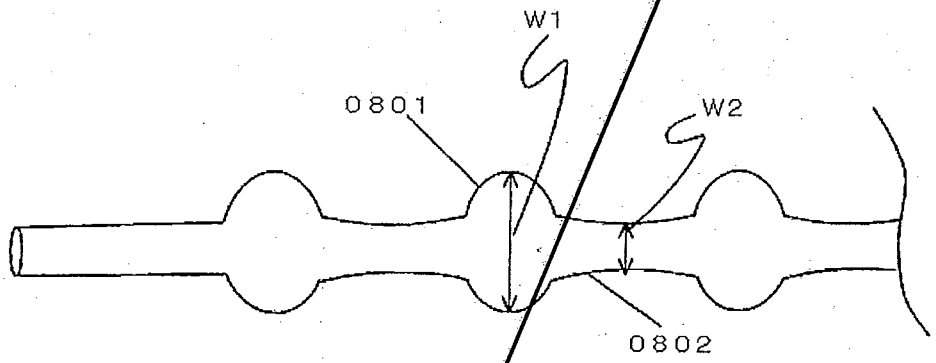
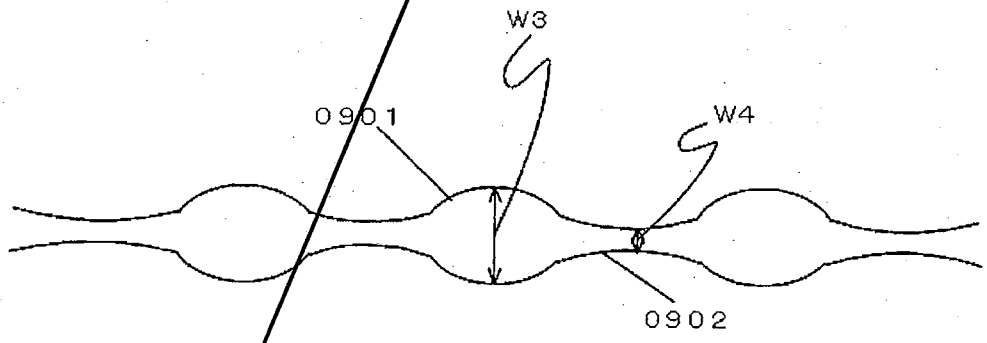


Fig.8



W1>1.5XW2

Fig.9



W3<1.3XW4

Fig.10

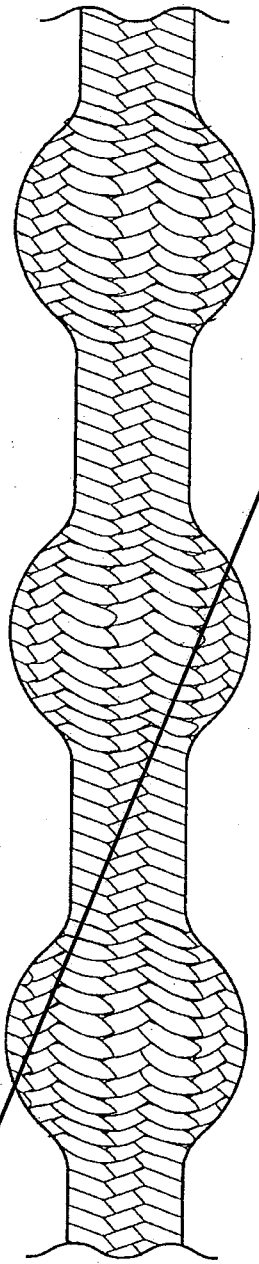


Fig.11

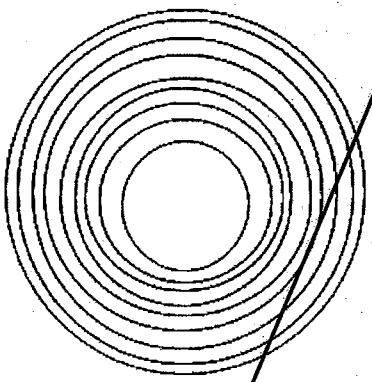


Fig.12

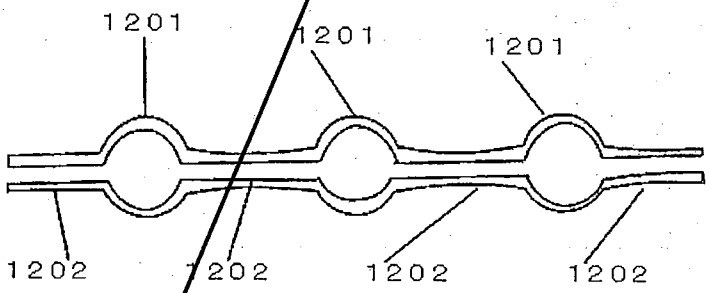


Fig.1

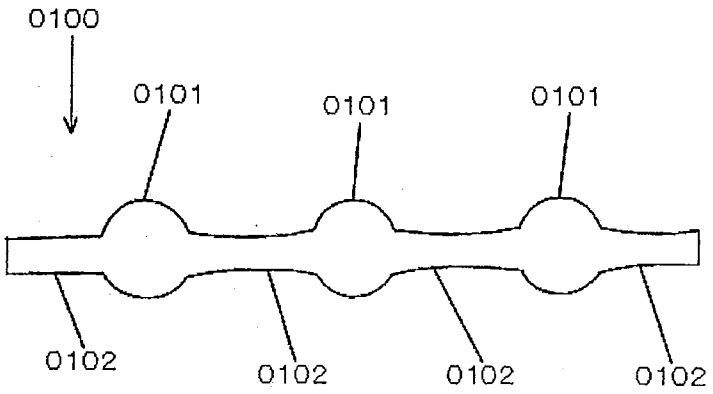

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Fig.2

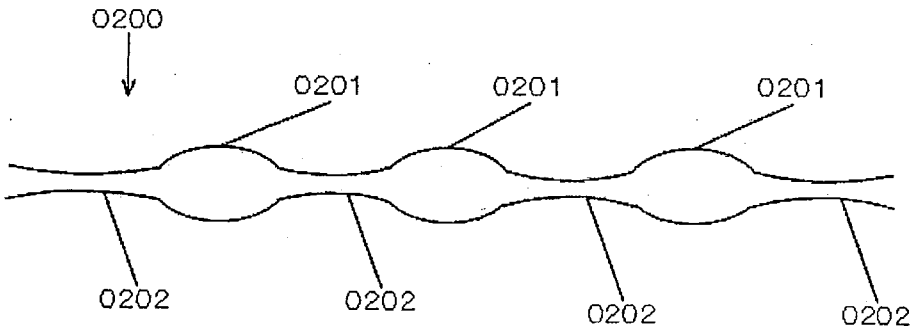

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Fig.3

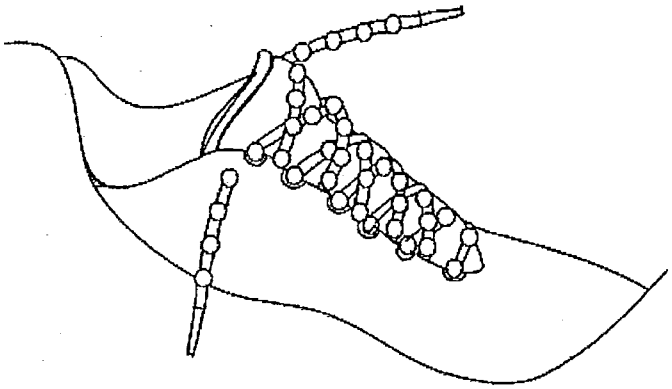


Fig.4

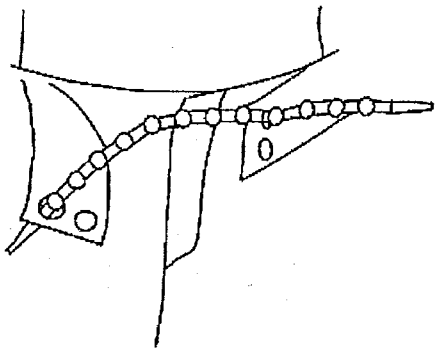


Fig5

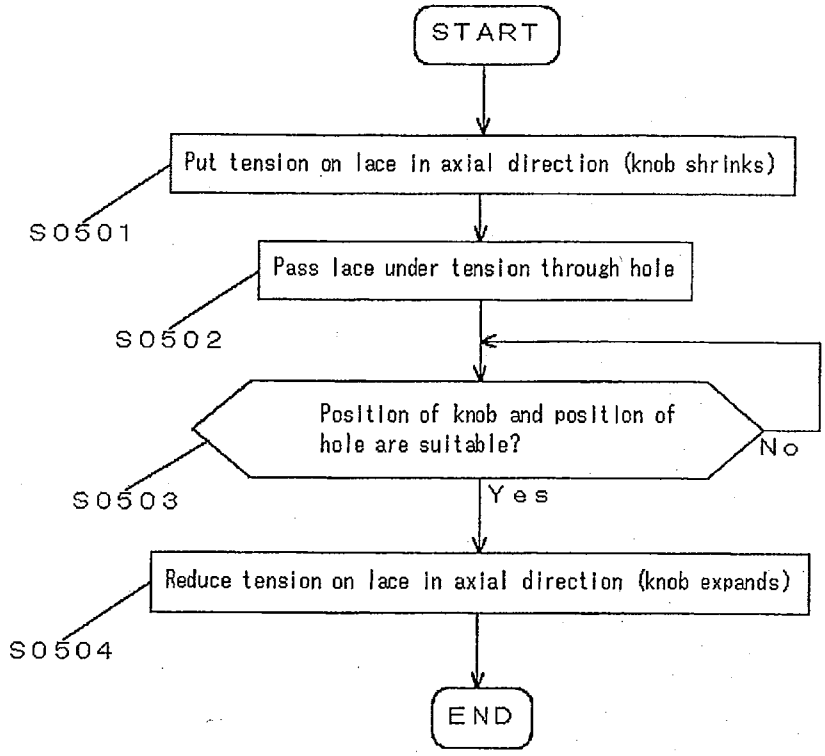

START
Put tension on lace in axial direction (knob shrinks)
S0501
Pass lace under tension through hole
S0502
Position of knob and position of hole are suitable?
No
S0503
Yes
Reduce tension on lace in axial direction (knob expands)
S0504
END

Fig.6

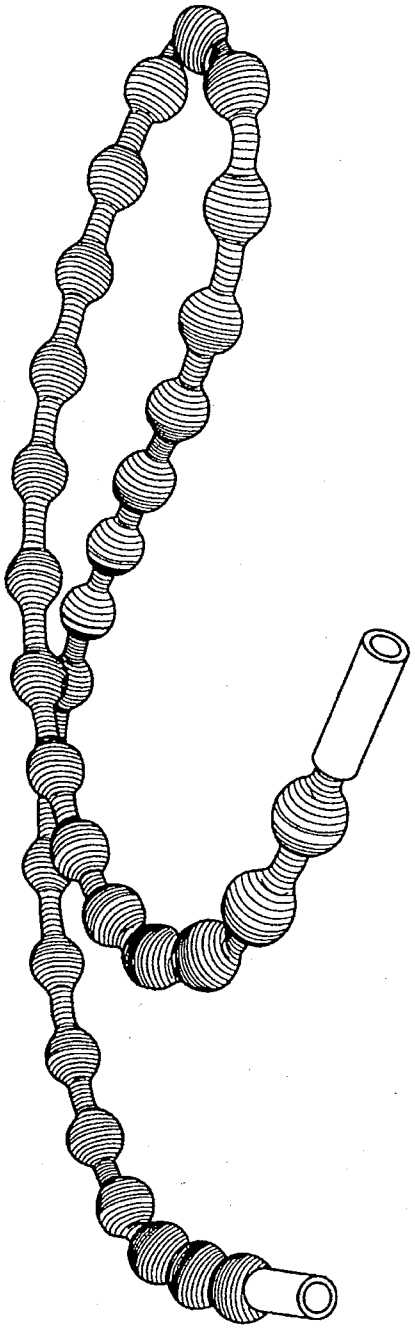


Fig.7

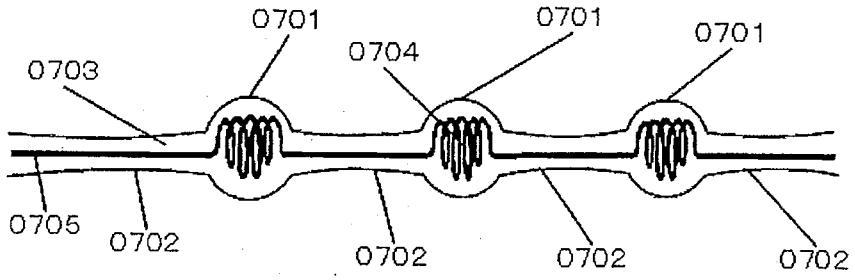
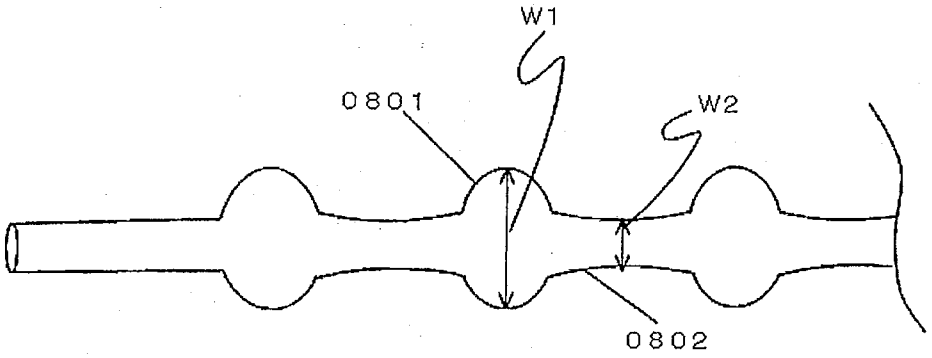
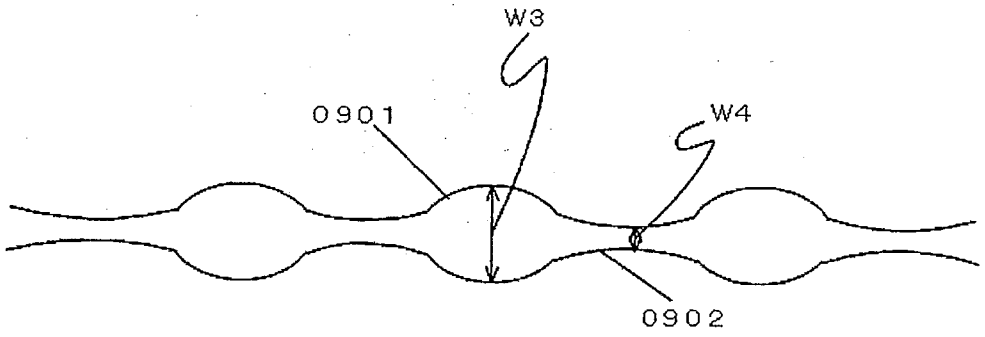


Fig.8



W1>1.5XW2

Fig.9



W3<1.3XW4

Fig.10

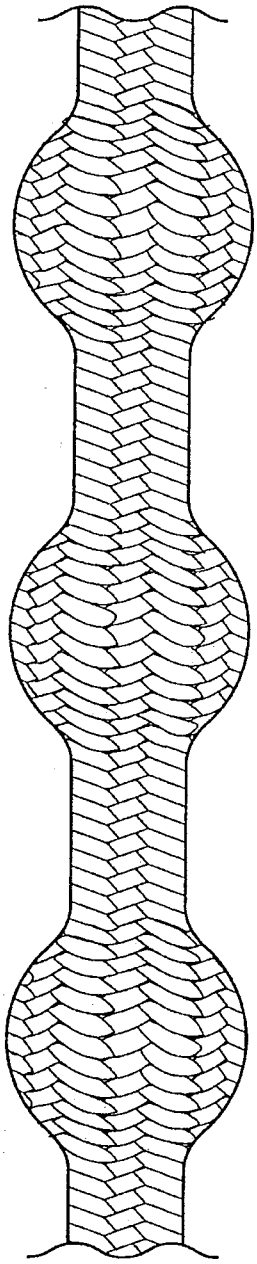


Fig.11

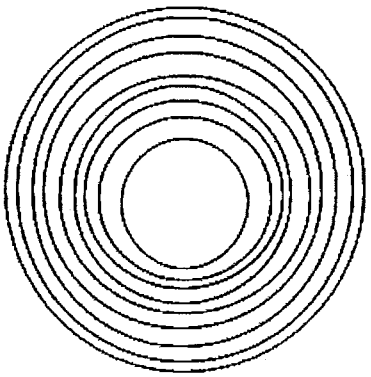


Fig.12

